

Construction Standards Board
Bastrop City Hall City Council Chambers
1311 Chestnut Street
Bastrop, TX 78602
(512) 332-8840



Agenda – September 9, 2019 at 6:00 P.M.

City of Bastrop Construction Standards Board meetings are available to all persons regardless of disability. If you require special assistance, please contact the Board Secretary at (512) 332-8840 or write 1311 Chestnut Street, 78602, or by calling through a T.D.D. (Telecommunication Device for the Deaf) to Relay Texas at 1-800-735-2989 at least 48 hours in advance of the meeting.

As authorized by Section 551.071 of the Texas Government Code, this meeting may be convened into closed Executive Session for the purposes of seeking confidential legal advice from the City Attorney on any item on the agenda at any time during the meeting.

The City of Bastrop reserves the right to reconvene, recess, or realign the Regular Session or called Executive Session or order of business at any time prior to adjournment.

- 1. CALL TO ORDER**
- 2. CITIZEN COMMENTS**

At this time, three (3) minute comments will be taken from the audience on any topic. To address the Board, please submit a fully completed request card to the Board chairperson prior to the beginning of the meeting. In accordance with the Texas Open Meetings Act, if a citizen discusses any item not on the agenda, city Board cannot discuss issues raised or make any decision at this time. Instead, city Board are limited to making a statement of specific information or a recitation of existing policy in response to the inquiry. Issues may be referred to city staff for research and possible future action.

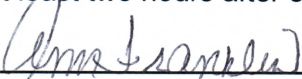
It is not the intention of the City of Bastrop to provide a public forum for the embarrassment or demeaning of any individual or group. Neither is it the intention of the Board to allow a member of the public to slur the performance, honesty, and/or integrity of the Board, as a body or any member or members of the Board, individually or collectively, nor any members of the city's staff. Accordingly, profane, insulting, or threatening language directed toward the Board and/or any person in the Board's presence will not be tolerated.

3. ITEMS FOR INDIVIDUAL CONSIDERATION

- 3A. Consider action to approve meeting minutes from the August 19, 2019 Construction Standards Board Meeting.
- 3B. Discuss the review and adoption of the 2018 International Building codes (I-Codes), including but not limited to the International Fuel and Gas Code (IFGC) and the International Wildland-Urban Interface Code (IWUIC).

4. ADJOURNMENT

I, the undersigned authority, do hereby certify that this Notice of Meeting as posted in accordance with the regulations of the Texas Open Meetings Act on the bulletin board located at the entrance to the City of Bastrop City Hall, a place of convenient and readily accessible to the general public, as well as to the City's website, www.cityofbastrop.org and said Notice was posted on the following date and time: Wednesday, September 4, 2019 at 12:00 p.m. and remained posted for at least two hours after said meeting was convened.



Ann Franklin, City Secretary

Construction Standards Board

Meeting Minutes

The City of Bastrop Construction Standards Board met Monday, August 19, 2019 at 6:00 p.m. in the Bastrop City Council Chambers, 1311 Chestnut Street, Bastrop, Texas.

1. CALL TO ORDER

Vice Chair Chase McDonald called the meeting to order at 6:00 p.m. and noted that a quorum was present.

Chase McDonald, Vice Chair	Present
Cliff Copeland	Absent
David McKenzie	Absent
Michael Osborn, Chair	Present
Joel Bauman	Present

2. CITIZEN COMMENTS

There were no citizen comments.

3. ITEMS FOR INDIVIDUAL CONSIDERATION

- 3A. Consider action to approve meeting minutes from the July 16, 2019 Construction Standards Board Meeting.

Joel Bauman made a motion to recommend approval of the meeting minutes of July 16, 2019. Michael Osborn seconded the motion and the motion carried unanimously.

- 3B. Discuss the review and adoption of the 2018 International Building codes (I-Codes), including but not limited to the International Fire Code (IFC) and the International Swimming Pool and Spa Code (ISPSC).

Matt Jones presented to the Board the City Council's Policy Statement and the Board discussed the adoption of the 2018 International Building Code by sections; International Fire Code (IFC) and the International Swimming Pool and Spa Code (ISPSC). Andres Rosales (Fire Chief) and Eric DeArmitt (Fire Inspection) presented on the IFC to the Construction Standards Board. No action was taken.

4. ADJOURNMENT

The meeting adjourned at 8:38 p.m..

Michael Osborn- Board Chair



STAFF REPORT

MEETING DATE: September 9, 2019

AGENDA ITEM: 3B

TITLE:

Discuss the review and adoption of the 2018 International Building codes (I-Codes), including but not limited to the International Fuel and Gas Code (IFGC) and the International Wildland-Urban Interface Code (IWUIC).

STAFF REPRESENTATIVE:

Matt Jones, Director of Planning and Development

BACKGROUND/HISTORY:

Building Bastrop launched on August 15, 2018 to create a new set of tools that will support the community in a responsible manner for generations to come. When looking at the Policy Statement adopted by City Council on February 26, 2019, a key component is that the codes be fiscally sustainable. The Building Bastrop Codes focus on the public realm (first 15' of a property), infrastructure, and life safety. The International Code Council (ICC) Building Codes (I-Codes) will regulate life safety. The I-Codes are standards used in the design, build, and compliance process to construct safe, sustainable, affordable, and resilient structures.

It is not uncommon for cities to update their codes every few years. Bastrop last updated these codes in 2012 when the 2009 I-Codes were adopted. There have been several updates to the I-Codes since 2009 and with the release of the 2018 I-Codes, we are now two (2) code updates behind and our building codes are over ten (10) years old.

The Construction Standards Board (CSB) has two main responsibilities. The first is to hear appeals of a decision made by the Building Official, and the second is to review and make recommendations to City Council regarding building codes. The CSB and Staff will review the 2018 I-Codes using the following proposed purpose statement as amended by City Council on March 26, 2019 for the basis of the code review:

“Review national best practices and establish locally amended life safety expectations that protect our public and ensure the asset meets or exceeds its useful life.”

The I-Code review process provides the CSB, Staff, and the community a chance to evaluate the codes for opportunities to make local amendments. Adopting localized amendments will ensure that the I-Codes as amended are fiscally sustainable, authentic Bastrop, and protect life safety.

Staff is committed to improve the development and permitting process. A part of that commitment will involve resolving conflicting language in different sections of the codes as part of this review. To decrease the chance of conflicting language in the future, the I-Codes will be referenced in the Building Bastrop Codes, but will be located in the Technical Manual. The Technical Manual will be a comprehensive manual serving as a single location for all technical criteria required to

develop or build in Bastrop. Having the codes located in one location will discourage the possibility of conflicting codes in different sections of the code.

Staff has established a set of review criteria that will serve as a guide when evaluating the codes. The evaluation criteria are listed below:

- Does it meet our purpose statement?
- Remember who the customer is.
- Does it make common sense?
- Can we legally enforce it?
- Does the code need to be inspected annually or another routine basis?

POLICY EXPLANATION:

Using Council’s Purpose Statement for Building Bastrop as a guide, Staff developed a Purpose Statement for the I-Code update for use by the Construction Standards Board and Staff related to all code review. The proposed statement was reviewed and revised by City Council at their March 26th meeting.

FUNDING SOURCE:

N/A

RECOMMENDATION:

Discuss the review and adoption of the 2018 International Building codes (I-Codes), including but not limited to the International Fuel and Gas Code (IFGC) and the International Wildland-Urban Interface Code (IWUIC).

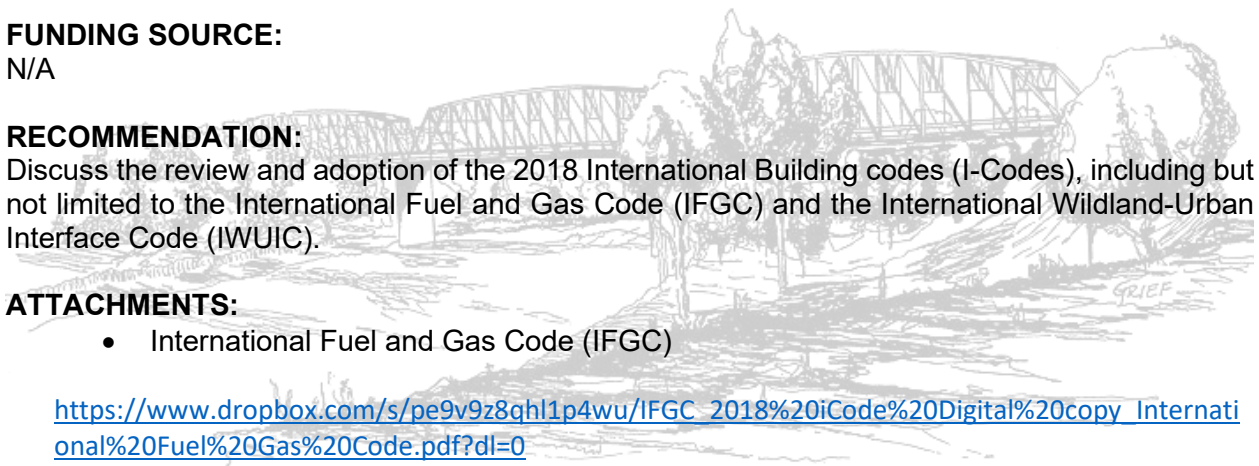
ATTACHMENTS:

- International Fuel and Gas Code (IFGC)

https://www.dropbox.com/s/pe9v9z8qhl1p4wu/IFGC_2018%20iCode%20Digital%20copy_International%20Fuel%20Gas%20Code.pdf?dl=0

- International Wildland-Urban Interface Code (IWUIC)

https://www.dropbox.com/s/k7xozjcldhcu7qh/IWUIC_2018%20iCode%20Digital%20copy_Wildland-Urban%20Interface%20Code.pdf?dl=0



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INTERNATIONAL CODES

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INTERNATIONAL
FUEL GAS CODE[®]



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2018 I-CODE BONUS OFFER

Get a **free 45-day online subscription** to ICC's *premiumACCESS*™ 2018 I-Codes Complete Collection. Test drive many powerful, time-saving tools available to you from *premiumACCESS*. To activate your bonus, visit www.iccsafe.org/codebonus.

IFGC®

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INTERNATIONAL
FUEL GAS CODE®



2018 International Fuel Gas Code®

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PREFACE

Introduction

The *International Fuel Gas Code*® (IFGC®) establishes minimum requirements for fuel gas systems and gas-fired appliances using prescriptive and performance-related provisions. It is founded on broad-based principles that make possible the use of new materials and new fuel gas system and appliance designs. This 2018 edition is fully compatible with all of the *International Codes*® (I-Codes®) published by the International Code Council® (ICC®), including the *International Building Code*®, *International Energy Conservation Code*®, *International Existing Building Code*®, *International Fire Code*®, *International Green Construction Code*®, *International Mechanical Code*®, *International Plumbing Code*®, *International Private Sewage Disposal Code*®, *International Property Maintenance Code*®, *International Residential Code*®, *International Swimming Pool and Spa Code*®, *International Wildland-Urban Interface Code*®, *International Zoning Code*® and *International Code Council Performance Code*®.

The I-Codes, including this *International Fuel Gas Code*, are used in a variety of ways in both the public and private sectors. Most industry professionals are familiar with the I-Codes as the basis of laws and regulations in communities across the U.S. and in other countries. However, the impact of the codes extends well beyond the regulatory arena, as they are used in a variety of nonregulatory settings, including:

- Voluntary compliance programs such as those promoting sustainability, energy efficiency and disaster resistance.
- The insurance industry, to estimate and manage risk, and as a tool in underwriting and rate decisions.
- Certification and credentialing of individuals involved in the fields of building design, construction and safety.
- Certification of building and construction-related products.
- U.S. federal agencies, to guide construction in an array of government-owned properties.
- Facilities management.
- “Best practices” benchmarks for designers and builders, including those who are engaged in projects in jurisdictions that do not have a formal regulatory system or a governmental enforcement mechanism.
- College, university and professional school textbooks and curricula.
- Reference works related to building design and construction.

In addition to the codes themselves, the code development process brings together building professionals on a regular basis. It provides an international forum for discussion and deliberation about building design, construction methods, safety, performance requirements, technological advances and innovative products.

Development

This 2018 edition presents the code as originally issued, with changes reflected in the 2003 through 2015 editions and further changes approved by the ICC Code Development Process through 2017 and standard revisions correlated with ANSI Z223.1-2018. A new edition such as this is promulgated every 3 years.

This code is founded on principles intended to establish provisions consistent with the scope of a fuel gas code that adequately protects public health, safety and welfare; provisions that do not unnecessarily increase construction costs; provisions that do not restrict the use of new materials, products or methods of construction; and provisions that do not give preferential treatment to particular types or classes of materials, products or methods of construction.

EFFECTIVE USE OF THE INTERNATIONAL FUEL GAS CODE

The *International Fuel Gas Code* (IFGC) is a model code that regulates the design and installation of fuel gas distribution piping and systems, appliances, appliance venting systems, combustion air provisions, gaseous hydrogen systems and motor vehicle gaseous-fuel-dispensing stations. The definition of fuel gas includes natural, liquefied petroleum and manufactured gases and mixtures of these gases.

The purpose of the code is to establish the minimum acceptable level of safety and to protect life and property from the potential dangers associated with the storage, distribution and usage of fuel gases and the byproducts of combustion of such fuels. The code also protects the personnel that install, maintain, service and replace the systems and appliances addressed by this code.

With the exception of Section 401.1.1, the IFGC does not address utility-owned piping and equipment (i.e., anything upstream of the point of delivery). See the definition of “Point of delivery” and Section 501.8 for other code coverage exemptions.

The IFGC is primarily a specification-oriented (prescriptive) code with some performance-oriented text. For example, Section 503.3.1 is a performance statement, but Chapter 5 contains prescriptive requirements that will cause Section 503.3.1 to be satisfied.

The IFGC applies to all occupancies including one- and two-family dwellings and townhouses. The IRC is referenced for coverage of one- and two-family dwellings and townhouses; however, in effect, the IFGC provisions are still applicable because the fuel gas chapter in the IRC (Chapter 24) is composed entirely of text extracted from the IFGC. Therefore, whether using the IFGC or the IRC, the fuel gas provisions will be identical. The IFGC does not apply to piping systems that operate at pressures in excess of 125 psig for natural gas and 20 psig for LP-gas (note exception in Section 402.7).

The general Section 105.2 and the specific Sections 304.8, 402.3, 503.5.5 and 503.6.10 allow combustion air provisions, pipe sizing and chimney and vent sizing to be performed by approved engineering methods as alternatives to the prescriptive methods in the code.

Arrangement and Format of the 2018 IFGC

The format of the IFGC allows each chapter to be devoted to a particular subject, with the exception of Chapter 3, which contains general subject matters that are not extensive enough to warrant their own independent chapter.

Chapter 1 Scope and Administration. Chapter 1 establishes the limits of applicability of the code and describes how the code is to be applied and enforced. A fuel gas code, like any other code, is intended to be adopted as a legally enforceable document, and it cannot be effective without adequate provisions for its administration and enforcement. The provisions of Chapter 1 establish the authority and duties of the code official appointed by the authority having jurisdiction and also establish the rights and privileges of the design professional, contractor and property owner.

Chapter 2 Definitions. Chapter 2 is the repository of the definitions of terms used in the body of the code. Codes are technical documents and every word, term and punctuation mark can impact the meaning of the code text and the intended results. The code often uses terms that have a unique meaning in the code and the code meaning can differ substantially from the ordinarily understood meaning of the term as used outside of the code.

The terms defined in Chapter 2 are deemed to be of prime importance in establishing the meaning and intent of the code text that uses the terms. The user of the code should be familiar with and consult this chapter because the definitions are essential to the correct interpretation of the code and because the user may not be aware that a term is defined.

Chapter 3 General Regulations. Chapter 3 contains broadly applicable requirements related to appliance location and installation, appliance and systems access, protection of structural elements

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CHAPTER 1

SCOPE AND ADMINISTRATION

User note:

About this chapter: Chapter 1 establishes the limits of applicability of the code and describes how the code is to be applied and enforced. Chapter 1 is in two parts: Part 1—Scope and Application and Part 2—Administration and Enforcement. Section 101 identifies what buildings, systems, appliances and equipment fall under its purview and references other International Codes as applicable. Standards and codes are scoped to the extent referenced.

The code is intended to be adopted as a legally enforceable document and it cannot be effective without adequate provisions for its administration and enforcement. The provisions of Chapter 1 establish the authority and duties of the code official appointed by the authority having jurisdiction and also establish the rights and privileges of the design professional, contractor and property owner.

PART 1—SCOPE AND APPLICATION

SECTION 101 (IFGC) GENERAL

[A] 101.1 Title. These regulations shall be known as the *Fuel Gas Code* of [NAME OF JURISDICTION], hereinafter referred to as “this code.”

[A] 101.2 Scope. This code shall apply to the installation of fuel-gas *pip*ing systems, fuel gas appliances, gaseous hydrogen systems and related accessories in accordance with Sections 101.2.1 through 101.2.5.

Exception: Detached one- and two-family dwellings and multiple single-family dwellings (townhouses) not more than three stories high with separate means of egress and their accessory structures shall comply with the *International Residential Code*.

[A] 101.2.1 Gaseous hydrogen systems. Gaseous hydrogen systems shall be regulated by Chapter 7.

[A] 101.2.2 Piping systems. These regulations cover *pip*ing systems for natural gas with an operating pressure of 125 pounds per square inch gauge (psig) (862 kPa gauge) or less, and for LP-gas with an operating pressure of 20 psig (140 kPa gauge) or less, except as provided in Section 402.7. Coverage shall extend from the *point of delivery* to the outlet of the *appliance* shutoff valves. *Pip*ing system requirements shall include design, materials, components, fabrication, assembly, installation, testing, inspection, operation and maintenance.

[A] 101.2.3 Gas appliances. Requirements for gas appliances and related accessories shall include installation, combustion and ventilation air and venting and connections to *pip*ing systems.

[A] 101.2.4 Systems, appliances and equipment outside the scope. This code shall not apply to the following:

1. Portable LP-gas appliances and *equipment* of all types that is not connected to a fixed fuel *pip*ing system.
2. Installation of farm appliances and *equipment* such as brooders, dehydrators, dryers and irrigation *equipment*.
3. Raw material (feedstock) applications except for *pip*ing to special atmosphere generators.

4. Oxygen-fuel gas cutting and welding systems.
5. Industrial gas applications using gases such as acetylene and acetylenic compounds, hydrogen, ammonia, carbon monoxide, oxygen and nitrogen.
6. Petroleum refineries, pipeline compressor or pumping stations, loading terminals, compounding plants, refinery tank farms and natural gas processing plants.
7. Integrated chemical plants or portions of such plants where flammable or combustible liquids or gases are produced by, or used in, chemical reactions.
8. LP-gas installations at utility gas plants.
9. Liquefied natural gas (LNG) installations.
10. Fuel gas *pip*ing in power and atomic energy plants.
11. Proprietary items of *equipment*, apparatus or instruments such as gas-generating sets, compressors and calorimeters.
12. LP-gas *equipment* for vaporization, gas mixing and gas manufacturing.
13. Temporary LP-gas *pip*ing for buildings under construction or renovation that is not to become part of the permanent *pip*ing system.
14. Installation of LP-gas systems for railroad switch heating.
15. Installation of hydrogen gas, LP-gas and compressed natural gas (CNG) systems on vehicles.
16. Except as provided in Section 401.1.1, gas *pip*ing, meters, gas pressure regulators and other appurtenances used by the serving gas supplier in the distribution of gas, other than undiluted LP-gas.
17. Building design and construction, except as specified herein.
18. *Pip*ing systems for mixtures of gas and air within the flammable range with an operating pressure greater than 10 psig (69 kPa gauge).
19. Portable fuel cell appliances that are neither connected to a fixed *pip*ing system nor interconnected to a power grid.

SCOPE AND ADMINISTRATION

[A] **101.2.5 Other fuels.** The requirements for the design, installation, maintenance, *alteration* and inspection of mechanical systems operating with fuels other than fuel gas shall be regulated by the *International Mechanical Code*.

[A] **101.3 Appendices.** Provisions in the appendices shall not apply unless specifically adopted.

[A] **101.4 Intent.** The purpose of this code is to establish minimum standards to provide a reasonable level of safety, health, property protection and public welfare by regulating and controlling the design, construction, installation, quality of materials, location, operation and maintenance or use of fuel gas systems.

[A] **101.5 Severability.** If a section, subsection, sentence, clause or phrase of this code is, for any reason, held to be unconstitutional, such decision shall not affect the validity of the remaining portions of this code.

SECTION 102 (IFGC) APPLICABILITY

[A] **102.1 General.** Where there is a conflict between a general requirement and a specific requirement, the specific requirement shall govern. Where, in a specific case, different sections of this code specify different materials, methods of construction or other requirements, the most restrictive shall govern.

[A] **102.2 Existing installations.** Except as otherwise provided for in this chapter, a provision in this code shall not require the removal, *alteration* or abandonment of, nor prevent the continued utilization and maintenance of, existing installations lawfully in existence at the time of the adoption of this code.

[A] **102.2.1 Existing buildings.** Additions, alterations, renovations or repairs related to building or structural issues shall be regulated by the *International Existing Building Code*.

[A] **102.3 Maintenance.** Installations, both existing and new, and parts thereof shall be maintained in proper operating condition in accordance with the original design and in a safe condition. Devices or safeguards that are required by this code shall be maintained in compliance with the edition of the code under which they were installed. The owner or the owner's authorized agent shall be responsible for maintenance of installations. To determine compliance with this provision, the code official shall have the authority to require an installation to be reinspected.

[A] **102.4 Additions, alterations or repairs.** Additions, alterations, renovations or repairs to installations shall conform to that required for new installations without requiring the existing installation to comply with all of the requirements of this code. Additions, alterations or repairs shall not cause an existing installation to become unsafe, hazardous or overloaded.

Minor additions, alterations, renovations and repairs to existing installations shall meet the provisions for new construction, unless such work is done in the same manner and

arrangement as was in the existing system, is not hazardous and is *approved*.

[A] **102.5 Change in occupancy.** It shall be unlawful to make a change in the *occupancy* of a structure that will subject the structure to the special provisions of this code applicable to the new *occupancy* without approval. The code official shall certify that such structure meets the intent of the provisions of law governing building construction for the proposed new *occupancy* and that such change of *occupancy* does not result in any hazard to the public health, safety or welfare.

[A] **102.6 Historic buildings.** The provisions of this code relating to the construction, *alteration*, repair, enlargement, restoration, relocation or moving of buildings or structures shall not be mandatory for existing buildings or structures identified and classified by the state or local jurisdiction as historic buildings where such buildings or structures are judged by the code official to be safe and in the public interest of health, safety and welfare regarding any proposed construction, *alteration*, repair, enlargement, restoration, relocation or moving of buildings.

[A] **102.7 Moved buildings.** Except as determined by Section 102.2, installations that are a part of buildings or structures moved into or within the jurisdiction shall comply with the provisions of this code for new installations.

[A] **102.8 Referenced codes and standards.** The codes and standards referenced in this code shall be those that are *listed* in Chapter 8 and such codes and standards shall be considered to be part of the requirements of this code to the prescribed extent of each such reference and as further regulated in Sections 102.8.1 and 102.8.2.

Exception: Where enforcement of a code provision would violate the conditions of the listing of the *equipment* or *appliance*, the conditions of the listing and the manufacturer's installation instructions shall apply.

[A] **102.8.1 Conflicts.** Where conflicts occur between the provisions of this code and the referenced standards, the provisions of this code shall apply.

[A] **102.8.2 Provisions in referenced codes and standards.** Where the extent of the reference to a referenced code or standard includes subject matter that is within the scope of this code, the provisions of this code, as applicable, shall take precedence over the provisions in the referenced code or standard.

[A] **102.9 Requirements not covered by code.** Requirements necessary for the strength, stability or proper operation of an existing or proposed installation, or for the public safety, health and general welfare, not specifically covered by this code, shall be determined by the code official.

[A] **102.10 Other laws.** The provisions of this code shall not be deemed to nullify any provisions of local, state or federal law.

[A] **102.11 Application of references.** Reference to chapter section numbers, or to provisions not specifically identified by number, shall be construed to refer to such chapter, section or provision of this code.

PART 2—ADMINISTRATION AND ENFORCEMENT

SECTION 103 (IFGC) DEPARTMENT OF INSPECTION

[A] 103.1 General. The Department of Inspection is hereby created and the executive official in charge thereof shall be known as the code official.

[A] 103.2 Appointment. The code official shall be appointed by the chief appointing authority of the jurisdiction.

[A] 103.3 Deputies. In accordance with the prescribed procedures of this jurisdiction and with the concurrence of the appointing authority, the code official shall have the authority to appoint a deputy code official, other related technical officers, inspectors and other employees. Such employees shall have powers as delegated by the code official.

[A] 103.4 Liability. The code official, member of the board of appeals or employee charged with the enforcement of this code, while acting for the jurisdiction in good faith and without malice in the discharge of the duties required by this code or other pertinent law or ordinance, shall not thereby be rendered civilly or criminally liable personally, and is hereby relieved from all personal liability for any damage accruing to persons or property as a result of an act or by reason of an act or omission in the discharge of official duties.

[A] 103.4.1 Legal defense. Any suit or criminal complaint instituted against any officer or employee because of an act performed by that officer or employee in the lawful discharge of duties and under the provisions of this code shall be defended by the legal representatives of the jurisdiction until the final termination of the proceedings. The code official or any subordinate shall not be liable for costs in an action, suit or proceeding that is instituted in pursuance of the provisions of this code.

SECTION 104 (IFGC) DUTIES AND POWERS OF THE CODE OFFICIAL

[A] 104.1 General. The code official is hereby authorized and directed to enforce the provisions of this code. The code official shall have the authority to render interpretations of this code and to adopt policies and procedures in order to clarify the application of its provisions. Such interpretations, policies and procedures shall be in compliance with the intent and purpose of this code. Such policies and procedures shall not have the effect of waiving requirements specifically provided in this code.

[A] 104.2 Applications and permits. The code official shall receive applications, review *construction documents* and issue permits for installations and alterations of fuel gas systems, inspect the premises for which such permits have been issued and enforce compliance with the provisions of this code.

[A] 104.3 Inspections. The code official shall make all of the required inspections, or shall accept reports of inspection by *approved* agencies or individuals. Reports of such inspections shall be in writing and shall be certified by a responsible officer of such *approved* agency or by the responsible individual.

The code official is authorized to engage such expert opinion as deemed necessary to report on unusual technical issues that arise, subject to the approval of the appointing authority.

[A] 104.4 Right of entry. Where it is necessary to make an inspection to enforce the provisions of this code, or where the code official has reasonable cause to believe that there exists in a building or on any premises any conditions or violations of this code that make the building or premises unsafe, dangerous or hazardous, the code official shall have the authority to enter the building or premises at all reasonable times to inspect or to perform the duties imposed upon the code official by this code. If such building or premises is occupied, the code official shall present credentials to the occupant and request entry. If such building or premises is unoccupied, the code official shall first make a reasonable effort to locate the owner, the owner's authorized agent or other person having charge or control of the building or premises and request entry. If entry is refused, the code official has recourse to every remedy provided by law to secure entry.

Where the code official has first obtained a proper inspection warrant or other remedy provided by law to secure entry, an owner, the owner's authorized agent, occupant or person having charge, care or control of the building or premises shall not fail or neglect, after proper request is made as herein provided, to promptly permit entry therein by the code official for the purpose of inspection and examination pursuant to this code.

[A] 104.5 Identification. The code official shall carry proper identification when inspecting structures or premises in the performance of duties under this code.

[A] 104.6 Notices and orders. The code official shall issue all necessary notices or orders to ensure compliance with this code.

[A] 104.7 Department records. The code official shall keep official records of applications received, permits and certificates issued, fees collected, reports of inspections and notices and orders issued. Such records shall be retained in the official records for the period required for the retention of public records.

SECTION 105 (IFGC) APPROVAL

[A] 105.1 Modifications. Where there are practical difficulties involved in carrying out the provisions of this code, the code official shall have the authority to grant modifications for individual cases, upon application of the owner or owner's authorized agent, provided that the code official shall first find that special individual reason makes the strict letter of this code impractical and that such modification is in compliance with the intent and purpose of this code and does not lessen health, life and fire safety requirements. The details of action granting modifications shall be recorded and entered in the files of the Department of Inspection.

[A] 105.2 Alternative materials, design and methods of construction and equipment. The provisions of this code are not intended to prevent the installation of any material or to prohibit any design or method of construction not specifi-

cally prescribed by this code, provided that any such alternative has been *approved*. An alternative material, design or method of construction shall be *approved* where the code official finds that the proposed design is satisfactory and complies with the intent of the provisions of this code, and that the material, method or work offered is, for the purpose intended, not less than the equivalent of that prescribed in this code in quality, strength, effectiveness, fire resistance, durability and safety. Where the alternative material, design or method of construction is not *approved*, the *code official* shall respond in writing, stating the reasons why the alternative was not *approved*.

[A] 105.2.1 Research reports. Supporting data, where necessary to assist in the approval of materials or assemblies not specifically provided for in this code, shall consist of valid research reports from *approved* sources.

[A] 105.3 Required testing. Where there is insufficient evidence of compliance with the provisions of this code or evidence that a material or method does not conform to the requirements of this code, or in order to substantiate claims for alternative materials or methods, the code official shall have the authority to require tests as evidence of compliance to be made at no expense to the jurisdiction.

[A] 105.3.1 Test methods. Test methods shall be as specified in this code or by other recognized test standards. In the absence of recognized and accepted test methods, the code official shall approve the testing procedures.

[A] 105.3.2 Testing agency. Tests shall be performed by an *approved* agency.

[A] 105.3.3 Test reports. Reports of tests shall be retained by the code official for the period required for retention of public records.

[A] 105.4 Used material, appliances and equipment. The use of used materials that meet the requirements of this code for new materials is permitted. Used appliances, *equipment* and devices shall not be reused unless such elements have been reconditioned, tested and placed in good and proper working condition, and *approved* by the code official.

[A] 105.5 Approved materials and equipment. Materials, *equipment* and devices *approved* by the code official shall be constructed and installed in accordance with such approval.

SECTION 106 (IFGC) PERMITS

[A] 106.1 Where required. An owner, owner's authorized agent or contractor who desires to erect, install, enlarge, alter, repair, remove, convert or replace an installation regulated by this code, or to cause such work to be performed, shall first make application to the code official and obtain the required permit for the work.

Exception: Where *appliance* and *equipment* replacements and repairs are required to be performed in an emergency situation, the permit application shall be submitted within the next working business day of the Department of Inspection.

[A] 106.1.1 Annual permit. Instead of an individual construction permit for each alteration to an already *approved* system or *equipment* installation, the code official is authorized to issue an annual permit upon application therefor to any person, firm or corporation regularly employing one or more qualified tradespersons in the building, structure or on the premises owned or operated by the applicant for the permit.

[A] 106.1.2 Annual permit records. The person to whom an annual permit is issued shall keep a detailed record of alterations made under such annual permit. The code official shall have access to such records at all times or such records shall be filed with the code official as designated.

[A] 106.2 Permits not required. Permits shall not be required for the following:

1. Portable heating *appliances*.
2. Replacement of any minor component of an *appliance* or *equipment* that does not alter approval of such *appliance* or *equipment* or make such *appliance* or *equipment* unsafe.

Exemption from the permit requirements of this code shall not be deemed to grant authorization for work to be done in violation of the provisions of this code or of other laws or ordinances of this jurisdiction.

[A] 106.3 Application for permit. Each application for a permit, with the required fee, shall be filed with the code official on a form furnished for that purpose and shall contain a general description of the proposed work and its location. The application shall be signed by the owner or an owner's authorized agent. The permit application shall indicate the proposed *occupancy* of all parts of the building and of that portion of the site or lot, if any, not covered by the building or structure and shall contain such other information required by the code official.

[A] 106.3.1 Construction documents. *Construction documents*, engineering calculations, diagrams and other data shall be submitted in two or more sets with each application for a permit. The code official shall require *construction documents*, computations and specifications to be prepared and designed by a registered design professional where required by state law. *Construction documents* shall be drawn to scale and shall be of sufficient clarity to indicate the location, nature and extent of the work proposed and show in detail that the work conforms to the provisions of this code. *Construction documents* for buildings more than two stories in height shall indicate where penetrations will be made for installations and shall indicate the materials and methods for maintaining required structural safety, fire-resistance rating and fireblocking.

Exception: The code official shall have the authority to waive the submission of *construction documents*, calculations or other data if the nature of the work applied for is such that reviewing of *construction documents* is not necessary to determine compliance with this code.

[A] 106.3.2 Time limitation of application. An application for a permit for any proposed work shall be deemed to have been abandoned 180 days after the date of filing, unless such application has been pursued in good faith or a

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withdrawn or canceled before any plan review effort has been expended.

The code official shall not authorize the refunding of any fee paid, except upon written application filed by the original permittee not later than 180 days after the date of fee payment.

SECTION 107 (IFGC) INSPECTIONS AND TESTING

[A] 107.1 General. The code official is authorized to conduct such inspections as are deemed necessary to determine compliance with the provisions of this code. Construction or work for which a permit is required shall be subject to inspection by the code official, and such construction or work shall remain visible and able to be accessed for inspection purposes until *approved*. Approval as a result of an inspection shall not be construed to be an approval of a violation of the provisions of this code or of other ordinances of the jurisdiction. Inspections presuming to give authority to violate or cancel the provisions of this code or of other ordinances of the jurisdiction shall not be valid.

[A] 107.2 Required inspections and testing. The code official, on notification from the permit holder or the permit holder's agent, shall make the following inspections and other such inspections as necessary, and shall either release that portion of the construction or notify the permit holder or the permit holder's agent of violations that are required to be corrected. The holder of the permit shall be responsible for scheduling such inspections.

1. Underground inspection shall be made after trenches or ditches are excavated and bedded, *pipng* is installed and before backfill is put in place. Where excavated soil contains rocks, broken concrete, frozen chunks and other rubble that would damage or break the *pipng* or cause corrosive action, clean backfill shall be on the job site.
2. Rough-in inspection shall be made after the roof, framing, fireblocking and bracing are in place and components to be concealed are complete, and prior to the installation of wall or ceiling membranes.
3. Final inspection shall be made upon completion of the installation.

The requirements of this section shall not be considered to prohibit the operation of any heating *appliance* installed to replace an existing heating *appliance* serving an occupied portion of a structure in the event a request for inspection of such heating *appliance* has been filed with the department not more than 48 hours after replacement work is completed, and before any portion of such *appliance* is concealed by any permanent portion of the structure.

[A] 107.2.1 Other inspections. In addition to the inspections specified in Section 107.2, the code official is authorized to make or require other inspections of any construction work to ascertain compliance with the provisions of this code and other laws that are enforced.

[A] 107.2.2 Inspection requests. It shall be the duty of the holder of the permit or his or her duly authorized agent to

notify the code official when work is ready for inspection. It shall be the duty of the permit holder to provide *access* to and means for inspection of such work that is required by this code.

[A] 107.2.3 Approval required. Work shall not be done beyond the point indicated in each successive inspection without first obtaining the approval of the code official. The code official, upon notification, shall make the requested inspections and shall either indicate the portion of the construction that is satisfactory as completed, or notify the permit holder or his or her agent wherein the same fails to comply with this code. Any portions that do not comply shall be corrected and such portion shall not be covered or concealed until authorized by the code official.

[A] 107.2.4 Approved inspection agencies. The code official is authorized to accept reports of *approved* agencies, provided that such agencies satisfy the requirements as to qualifications and reliability.

[A] 107.2.5 Evaluation and follow-up inspection services. Prior to the approval of a prefabricated construction assembly having concealed work and the issuance of a permit, the code official shall require the submittal of an evaluation report on each prefabricated construction assembly, indicating the complete details of the installation, including a description of the system and its components, the basis on which the system is being evaluated, test results and similar information and other data as necessary for the code official to determine conformance to this code.

[A] 107.2.5.1 Evaluation service. The code official shall designate the evaluation service of an *approved* agency as the evaluation agency, and review such agency's evaluation report for adequacy and conformance to this code.

[A] 107.2.5.2 Follow-up inspection. Except where ready *access* is provided to installations, appliances, service *equipment* and accessories for complete inspection at the site without disassembly or dismantling, the code official shall conduct the in-plant inspections as frequently as necessary to ensure conformance to the *approved* evaluation report or shall designate an independent, *approved* inspection agency to conduct such inspections. The inspection agency shall furnish the code official with the follow-up inspection manual and a report of inspections upon request, and the installation shall have an identifying label permanently affixed to the system indicating that factory inspections have been performed.

[A] 107.2.5.3 Test and inspection records. Required test and inspection records shall be available to the code official at all times during the fabrication of the installation and the erection of the building; or such records as the code official designates shall be filed.

[A] 107.3 Testing. Installations shall be tested as required in this code and in accordance with Sections 107.3.1 through 107.3.3. Tests shall be made by the permit holder and observed by the code official.

[A] 107.3.1 New, altered, extended or repaired installations. New installations and parts of existing installations, which have been altered, extended, renovated or repaired, shall be tested as prescribed herein to disclose leaks and defects.

[A] 107.3.2 Apparatus, instruments, material and labor for tests. Apparatus, instruments, material and labor required for testing an installation or part thereof shall be furnished by the permit holder.

[A] 107.3.3 Reinspection and testing. Where any work or installation does not pass an initial test or inspection, the necessary corrections shall be made so as to achieve compliance with this code. The work or installation shall then be resubmitted to the code official for inspection and testing.

[A] 107.4 Approval. After the prescribed tests and inspections indicate that the work complies in all respects with this code, a notice of approval shall be issued by the code official.

[A] 107.4.1 Revocation. The code official is authorized to, in writing, suspend or revoke a notice of approval issued under the provisions of this code wherever the notice is issued in error, or on the basis of incorrect information supplied or where it is determined that the building or structure, premise, or portion thereof is in violation of any ordinance or regulation or any of the provisions of this code.

[A] 107.5 Temporary connection. The code official shall have the authority to allow the temporary connection of an installation to the sources of energy for the purpose of testing the installation or for use under a temporary certificate of *occupancy*.

[A] 107.6 Connection of service utilities. A person shall not make connections from a utility, source of energy, fuel or power to any building or system that is regulated by this code for which a permit is required until authorized by the code official.

SECTION 108 (IFGC) VIOLATIONS

[A] 108.1 Unlawful acts. It shall be unlawful for a person, firm or corporation to erect, construct, alter, repair, remove, demolish or utilize an installation, or cause same to be done, in conflict with or in violation of any of the provisions of this code.

[A] 108.2 Notice of violation. The code official shall serve a notice of violation or order to the person responsible for the erection, installation, *alteration*, extension, repair, removal or demolition of work in violation of the provisions of this code, or in violation of a detail statement or the *approved construction documents* thereunder, or in violation of a permit or certificate issued under the provisions of this code. Such order shall direct the discontinuance of the illegal action or condition and the abatement of the violation.

[A] 108.3 Prosecution of violation. If the notice of violation is not complied with promptly, the code official shall request the legal counsel of the jurisdiction to institute the appropriate proceeding at law or in equity to restrain, correct or abate

such violation, or to require the removal or termination of the unlawful *occupancy* of the structure in violation of the provisions of this code or of the order or direction made pursuant thereto.

[A] 108.4 Violation penalties. Persons who shall violate a provision of this code, fail to comply with any of the requirements thereof or erect, install, alter or repair work in violation of the *approved construction documents* or directive of the code official, or of a permit or certificate issued under the provisions of this code, shall be guilty of a **[SPECIFY OFFENSE]**, punishable by a fine of not more than **[AMOUNT]** dollars or by imprisonment not exceeding **[NUMBER OF DAYS]**, or both such fine and imprisonment. Each day that a violation continues after due notice has been served shall be deemed a separate offense.

[A] 108.5 Stop work orders. Upon notice from the code official that work is being performed contrary to the provisions of this code or in a dangerous or unsafe manner, such work shall immediately cease. Such notice shall be in writing and shall be given to the owner of the property, the owner's authorized agent, or the person doing the work. The notice shall state the conditions under which work is authorized to resume. Where an emergency exists, the code official shall not be required to give a written notice prior to stopping the work. Any person who shall continue any work on the system after having been served with a stop work order, except such work as that person is directed to perform to remove a violation or unsafe condition, shall be liable for a fine of not less than **[AMOUNT]** dollars or more than **[AMOUNT]** dollars.

[A] 108.6 Abatement of violation. The imposition of the penalties herein prescribed shall not preclude the legal officer of the jurisdiction from instituting appropriate action to prevent unlawful construction, restrain, correct or abate a violation, prevent illegal occupancy of a building, structure or premises, or stop an illegal act, conduct, business or utilization of the installations on or about any premises.

[A] 108.7 Unsafe installations. An installation that is unsafe, constitutes a fire or health hazard, or is otherwise dangerous to human life, as regulated by this code, is hereby declared an unsafe installation. Use of an installation regulated by this code constituting a hazard to health, safety or welfare by reason of inadequate maintenance, dilapidation, fire hazard, disaster, damage or abandonment is hereby declared an unsafe use. Such unsafe installations are hereby declared to be a public nuisance and shall be abated by repair, rehabilitation, demolition or removal.

[A] 108.7.1 Authority to condemn installations. Whenever the code official determines that any installation, or portion thereof, regulated by this code has become hazardous to life, health or property, he or she shall order in writing that such installations either be removed or restored to a safe condition. A time limit for compliance with such order shall be specified in the written notice. A person shall not use or maintain a defective installation after receiving such notice.

Where such installation is to be disconnected, written notice as prescribed in Section 108.2 shall be given. In cases of immediate danger to life or property, such disconnection shall be made immediately without such notice.

[A] 108.7.2 Authority to disconnect service utilities. The code official shall have the authority to require disconnection of utility service to the building, structure or system regulated by the technical codes in case of emergency where necessary to eliminate an immediate hazard to life or property. The code official shall notify the serving utility and, where possible, the owner or the owner's authorized agent and occupant of the building, structure or service system of the decision to disconnect prior to taking such action. If not notified prior to disconnection, the owner or occupant of the building, structure or service system shall be notified in writing, as soon as practicable thereafter.

[A] 108.7.3 Connection after order to disconnect. A person shall not make energy source connections to installations regulated by this code that have been disconnected or ordered to be disconnected by the code official, or the use of which has been ordered to be discontinued by the code official until the code official authorizes the reconnection and use of such installations.

Where an installation is maintained in violation of this code, and in violation of a notice issued pursuant to the provisions of this section, the code official shall institute appropriate action to prevent, restrain, correct or abate the violation.

SECTION 109 (IFGC) MEANS OF APPEAL

[A] 109.1 Application for appeal. A person shall have the right to appeal a decision of the code official to the board of appeals. An application for appeal shall be based on a claim that the true intent of this code or the rules legally adopted thereunder have been incorrectly interpreted, the provisions of this code do not fully apply or an equally good or better form of construction is proposed. The application shall be filed on a form obtained from the code official within 20 days after the notice was served.

[A] 109.2 Membership of board. The board of appeals shall consist of five members appointed by the chief appointing authority as follows: one for 5 years; one for 4 years; one for 3 years; one for 2 years and one for 1 year. Thereafter, each new member shall serve for 5 years or until a successor has been appointed.

[A] 109.2.1 Qualifications. The board of appeals shall consist of five individuals, one from each of the following professions or disciplines.

1. Registered design professional who is a registered architect; or a builder or superintendent of building construction with not less than 10 years' experience, 5 of which shall have been in responsible charge of work.
2. Registered design professional with structural engineering or architectural experience.
3. Registered design professional with fuel gas and plumbing engineering experience; or a fuel gas contractor with not less than 10 years' experience, 5 of which shall have been in responsible charge of work.

4. Registered design professional with electrical engineering experience; or an electrical contractor with not less than 10 years' experience, 5 of which shall have been in responsible charge of work.
5. Registered design professional with fire protection engineering experience; or a fire protection contractor with not less than 10 years' experience, 5 of which shall have been in responsible charge of work.

[A] 109.2.2 Alternate members. The chief appointing authority shall appoint two alternate members who shall be called by the board chairman to hear appeals during the absence or disqualification of a member. Alternate members shall possess the qualifications required for board membership and shall be appointed for 5 years, or until a successor has been appointed.

[A] 109.2.3 Chairman. The board shall annually select one of its members to serve as chairman.

[A] 109.2.4 Disqualification of member. A member shall not hear an appeal in which that member has a personal, professional or financial interest.

[A] 109.2.5 Secretary. The chief administrative officer shall designate a qualified clerk to serve as secretary to the board. The secretary shall file a detailed record of all proceedings in the office of the chief administrative officer.

[A] 109.2.6 Compensation of members. Compensation of members shall be determined by law.

[A] 109.3 Notice of meeting. The board shall meet upon notice from the chairman, within 10 days of the filing of an appeal, or at stated periodic meetings.

[A] 109.4 Open hearing. Hearings before the board shall be open to the public. The appellant, the appellant's representative, the code official and any person whose interests are affected shall be given an opportunity to be heard.

[A] 109.4.1 Procedure. The board shall adopt and make available to the public through the secretary procedures under which a hearing will be conducted. The procedures shall not require compliance with strict rules of evidence, but shall mandate that only relevant information be received.

[A] 109.5 Postponed hearing. Where five members are not present to hear an appeal, either the appellant or the appellant's representative shall have the right to request a postponement of the hearing.

[A] 109.6 Board decision. The board shall modify or reverse the decision of the code official by a concurring vote of three members.

[A] 109.6.1 Resolution. The decision of the board shall be by resolution. Certified copies shall be furnished to the appellant and to the code official.

[A] 109.6.2 Administration. The code official shall take immediate action in accordance with the decision of the board.

[A] 109.7 Court review. Any person, whether or not a previous party to the appeal, shall have the right to apply to the appropriate court for a writ of certiorari to correct errors of law. Application for review shall be made in the manner and time required by law following the filing of the decision in the office of the chief administrative officer.

SECTION 110 (IFGC)
TEMPORARY EQUIPMENT, SYSTEMS AND USES

[A] 110.1 General. The code official is authorized to issue a permit for temporary *equipment*, systems and uses. Such permits shall be limited as to time of service, but shall not be permitted for more than 180 days. The code official is authorized to grant extensions for demonstrated cause.

[A] 110.2 Conformance. Temporary *equipment*, systems and uses shall conform to the structural strength, fire safety, means of egress, accessibility, light, ventilation and sanitary requirements of this code as necessary to ensure the public health, safety and general welfare.

[A] 110.3 Temporary utilities. The code official is authorized to give permission to temporarily supply utilities before an installation has been fully completed and the final certificate of completion has been issued. The part covered by the temporary certificate shall comply with the requirements specified for temporary lighting, heat or power in the code.

[A] 110.4 Termination of approval. The code official is authorized to terminate such permit for a temporary structure or use and to order the temporary structure or use to be discontinued.

CHAPTER 2

DEFINITIONS

User note:

About this chapter: Codes, by their very nature, are technical documents. Every word, term and punctuation mark can add to or change the meaning of a technical requirement. It is necessary to maintain a consensus on the specific meaning of each term contained in the code. Chapter 2 performs this function by stating clearly what specific terms mean for the purposes of the code.

SECTION 201 (IFGC) GENERAL

201.1 Scope. Unless otherwise expressly stated, the following words and terms shall, for the purposes of this code and standard, have the meanings indicated in this chapter.

201.2 Interchangeability. Words used in the present tense include the future; words in the masculine gender include the feminine and neuter; the singular number includes the plural and the plural, the singular.

201.3 Terms defined in other codes. Where terms are not defined in this code and are defined in the *International Building Code*, *International Fire Code*, *International Mechanical Code* or *International Plumbing Code*, such terms shall have meanings ascribed to them as in those codes.

201.4 Terms not defined. Where terms are not defined through the methods authorized by this section, such terms shall have ordinarily accepted meanings such as the context implies.

SECTION 202 (IFGC) GENERAL DEFINITIONS

[M] ACCESS (TO). That which enables a device, *appliance* or *equipment* to be reached by ready *access* or by a means that first requires the removal or movement of a panel, door or similar obstruction (see also “Ready *access*”).

AIR CONDITIONER, GAS-FIRED. A gas-burning, automatically operated *appliance* for supplying cooled air, dehumidified air, or both, or chilled liquid.

[M] AIR CONDITIONING. The treatment of air so as to control simultaneously the temperature, humidity, cleanness and distribution of the air to meet the requirements of a conditioned space.

[M] AIR, EXHAUST. Air being removed from any space or piece of *equipment* or *appliance* and conveyed directly to the atmosphere by means of openings or ducts.

[M] AIR-HANDLING UNIT. A blower or fan used for the purpose of distributing supply air to a room, space or area.

[M] AIR, MAKEUP. Any combination of outdoor and transfer air intended to replace exhaust air and exfiltration.

[A] ALTERATION. A change in a system that involves an extension, addition or change to the arrangement, type or purpose of the original installation.

ANODELESS RISER. A transition assembly in which plastic *pipng* is installed and terminated above ground outside of a building.

[M] APPLIANCE. Any apparatus or device that utilizes a fuel or a raw material as a fuel to produce light, heat, power, refrigeration or air conditioning. Also, an apparatus that compresses fuel gases.

APPLIANCE, AUTOMATICALLY CONTROLLED. Appliances equipped with an automatic burner ignition and safety shutoff device and other automatic devices that accomplish complete turn-on and shutoff of the gas to the main burner or burners, and graduate the gas supply to the burner or burners, but do not affect complete shutoff of the gas.

APPLIANCE, FAN-ASSISTED COMBUSTION. An *appliance* equipped with an integral mechanical means to either draw or force products of combustion through the combustion chamber or heat exchanger.

APPLIANCE TYPE.

Low-heat appliance (residential appliance). Any *appliance* in which the products of combustion at the point of entrance to the flue under normal operating conditions have a temperature of 1,000°F (538°C) or less.

Medium-heat appliance. Any *appliance* in which the products of combustion at the point of entrance to the flue under normal operating conditions have a temperature of more than 1,000°F (538°C), but not greater than 2,000°F (1093°C).

APPLIANCE, UNVENTED. An *appliance* designed or installed in such a manner that the products of combustion are not conveyed by a vent or chimney directly to the outside atmosphere.

[M] APPLIANCE, VENTED. An *appliance* designed and installed in such a manner that all of the products of combustion are conveyed directly from the *appliance* to the outdoor atmosphere through an *approved* chimney or vent system.

[A] APPROVED. Acceptable to the code official.

[A] APPROVED AGENCY. An established and recognized agency that is regularly engaged in conducting tests, furnishing inspection services or furnishing certification, where such agency has been approved by the *code official*.

ATMOSPHERIC PRESSURE. The pressure of the weight of air and water vapor on the surface of the earth, approximately 14.7 pounds per square inch (psi) (101 kPa absolute) at sea level.

CHAPTER 3

GENERAL REGULATIONS

User note:

About this chapter: Chapter 3 addresses many unrelated topics that would be out of place in other chapters that address specific subjects. Topics include listing and labeling, structural safety, appliance locations, access, combustion air, installation requirements, clearances, electrical bonding and condensate disposal.

SECTION 301 (IFGC) GENERAL

301.1 Scope. This chapter shall govern the approval and installation of all *equipment* and appliances that comprise parts of the installations regulated by this code in accordance with Section 101.2.

301.1.1 Other fuels. The requirements for combustion and dilution air for gas-fired appliances shall be governed by Section 304. The requirements for combustion and dilution air for appliances operating with fuels other than fuel gas shall be regulated by the *International Mechanical Code*.

301.2 Energy utilization. Heating, ventilating and air-conditioning systems of all structures shall be designed and installed for efficient utilization of energy in accordance with the *International Energy Conservation Code*.

301.3 Listed and labeled. Appliances regulated by this code shall be *listed* and *labeled* for the application in which they are used unless otherwise *approved* in accordance with Section 105. The approval of unlisted appliances in accordance with Section 105 shall be based on *approved* engineering evaluation.

301.4 Labeling. Labeling shall be in accordance with the procedures set forth in Sections 301.4.1 through 301.4.2.3.

301.4.1 Testing. An *approved* agency shall test a representative sample of the appliances being *labeled* to the relevant standard or standards. The *approved* agency shall maintain a record of all of the tests performed. The record shall provide sufficient detail to verify compliance with the test standard.

301.4.2 Inspection and identification. The *approved* agency shall periodically perform an inspection, which shall be in-plant if necessary, of the appliances to be *labeled*. The inspection shall verify that the *labeled* appliances are representative of the appliances tested.

301.4.2.1 Independent. The agency to be *approved* shall be objective and competent. To confirm its objectivity, the agency shall disclose all possible conflicts of interest.

301.4.2.2 Equipment. An *approved* agency shall have adequate *equipment* to perform all required tests. The *equipment* shall be periodically calibrated.

301.4.2.3 Personnel. An *approved* agency shall employ experienced personnel educated in conducting, supervising and evaluating tests.

301.5 Label information. A permanent factory-applied nameplate(s) shall be affixed to appliances on which shall appear in legible lettering, the manufacturer's name or trademark, the model number, serial number and, for *listed* appliances, the seal or mark of the testing agency. A label shall include the hourly rating in British thermal units per hour (Btu/h) (W); the type of fuel *approved* for use with the *appliance*; and the minimum *clearance* requirements.

301.6 Plumbing connections. Potable water supply and building drainage system connections to appliances regulated by this code shall be in accordance with the *International Plumbing Code*.

301.7 Fuel types. Appliances shall be designed for use with the type of fuel gas that will be supplied to them.

301.7.1 Appliance fuel conversion. Appliances shall not be converted to utilize a different fuel gas except where complete instructions for such conversion are provided in the installation instructions, by the serving gas supplier or by the *appliance* manufacturer.

301.8 Vibration isolation. Where means for isolation of vibration of an *appliance* is installed, an *approved* means for support and restraint of that *appliance* shall be provided.

301.9 Repair. Defective material or parts shall be replaced or repaired in such a manner so as to preserve the original approval or listing.

301.10 Wind resistance. Appliances and supports that are exposed to wind shall be designed and installed to resist the wind pressures determined in accordance with the *International Building Code*.

[BS] 301.11 Flood hazard. For structures located in flood hazard areas, the appliance, equipment and system installations regulated by this code shall be located at or above the elevation required by Section 1612 of the *International Building Code* for utilities and attendant equipment.

Exception: The appliance, equipment and system installations regulated by this code are permitted to be located below the elevation required by Section 1612 of the *International Building Code* for utilities and attendant equipment provided that they are designed and installed to prevent water from entering or accumulating within the components and to resist hydrostatic and hydrodynamic loads and stresses, including the effects of buoyancy, during the occurrence of flooding to such elevation.

301.12 Seismic resistance. Where earthquake loads are applicable in accordance with the *International Building Code*, the supports shall be designed and installed for the seismic forces in accordance with that code.

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301.13 Ducts. Ducts required for the installation of systems regulated by this code shall be designed and installed in accordance with the *International Mechanical Code*.

301.14 Rodentproofing. Buildings or structures and the walls enclosing habitable or occupiable rooms and spaces in which persons live, sleep or work, or in which feed, food or foodstuffs are stored, prepared, processed, served or sold, shall be constructed to protect against rodents in accordance with the *International Building Code*.

301.15 Prohibited location. The appliances, *equipment* and systems regulated by this code shall not be located in an elevator shaft.

SECTION 302 (IFGC) STRUCTURAL SAFETY

[BS] 302.1 Structural safety. The building shall not be weakened by the installation of any *gas piping*. In the process of installing or repairing any *gas piping*, the finished floors, walls, ceilings, tile work or any other part of the building or premises that is required to be changed or replaced shall be left in a safe structural condition in accordance with the requirements of the *International Building Code*.

[BF] 302.2 Penetrations of floor/ceiling assemblies and fire-resistance-rated assemblies. Penetrations of floor/ceiling assemblies and assemblies required to have a fire-resistance rating shall be protected in accordance with the *International Building Code*.

[BS] 302.3 Cutting, notching and boring in wood members. The cutting, notching and boring of wood members shall comply with Sections 302.3.1 through 302.3.4.

[BS] 302.3.1 Engineered wood products. Cuts, notches and holes bored in trusses, structural composite lumber, structural glued-laminated members and I-joists are prohibited except where permitted by the manufacturer's recommendations or where the effects of such alterations are specifically considered in the design of the member by a registered design professional.

[BS] 302.3.2 Joist notching and boring. Notching at the ends of joists shall not exceed one-fourth the joist depth. Holes bored in joists shall not be within 2 inches (51 mm) of the top and bottom of the joist and their diameters shall not exceed one-third the depth of the member. Notches in the top or bottom of the joist shall not exceed one-sixth the depth and shall not be located in the middle one-third of the span.

[BS] 302.3.3 Stud cutting and notching. In exterior walls and bearing partitions, any wood stud is permitted to be cut or notched to a depth not exceeding 25 percent of its width. Cutting or notching of studs to a depth not greater than 40 percent of the width of the stud is permitted in nonload-bearing partitions supporting no loads other than the weight of the partition.

[BS] 302.3.4 Bored holes. The diameter of bored holes in wood studs shall not exceed 40 percent of the stud depth. The diameter of bored holes in wood studs shall not exceed 60 percent of the stud depth in nonbearing partitions. The diameter of bored holes in wood studs shall not exceed 60 percent of the stud depth in any wall where each stud is doubled, provided that not more than two such successive doubled studs are so bored. The edge of the bored

hole shall be not closer than $\frac{5}{8}$ inch (15.9 mm) to the edge of the stud. Bored holes shall not be located at the same section of stud as a cut or notch.

[BS] 302.4 Alterations to trusses. Truss members and components shall not be cut, drilled, notched, spliced or otherwise altered in any way without the written concurrence and approval of a registered design professional. Alterations resulting in the addition of loads to any member, such as HVAC *equipment* and water heaters, shall not be permitted without verification that the truss is capable of supporting such additional loading.

[BS] 302.5 Cutting, notching and boring holes in structural steel framing. The cutting, notching and boring of holes in structural steel framing members shall be as prescribed by the registered design professional.

[BS] 302.6 Cutting, notching and boring holes in cold-formed steel framing. Flanges and lips of load-bearing, cold-formed steel framing members shall not be cut or notched. Holes in webs of load-bearing, cold-formed steel framing members shall be permitted along the centerline of the web of the framing member and shall not exceed the dimensional limitations, penetration spacing or minimum hole edge distance as prescribed by the registered design professional. Cutting, notching and boring holes of steel floor/roof decking shall be as prescribed by the registered design professional.

[BS] 302.7 Cutting, notching and boring holes in non-structural cold-formed steel wall framing. Flanges and lips of nonstructural cold-formed steel wall studs shall be permitted along the centerline of the web of the framing member, shall not exceed 1½ inches (38 mm) in width or 4 inches (102 mm) in length, and the holes shall not be spaced less than 24 inches (610 mm) center to center from another hole or less than 10 inches (254 mm) from the bearing end.

SECTION 303 (IFGC) APPLIANCE LOCATION

303.1 General. Appliances shall be located as required by this section, specific requirements elsewhere in this code and the conditions of the *equipment* and *appliance* listing.

303.2 Hazardous locations. Appliances shall not be located in a *hazardous location* unless *listed* and *approved* for the specific installation.

303.3 Prohibited locations. Appliances shall not be located in sleeping rooms, bathrooms, toilet rooms, storage closets or surgical rooms, or in a space that opens only into such rooms or spaces, except where the installation complies with one of the following:

1. The *appliance* is a direct-vent *appliance* installed in accordance with the conditions of the listing and the manufacturer's instructions.
2. Vented room heaters, wall furnaces, vented decorative appliances, vented gas fireplaces, vented gas fireplace heaters and decorative appliances for installation in vented solid fuel-burning fireplaces are installed in rooms that meet the required volume criteria of Section 304.5.
3. A single wall-mounted unvented room heater is installed in a bathroom and such unvented room heater is equipped as specified in Section 621.6 and has an input rating not greater than 6,000 Btu/h (1.76 kW).

The bathroom shall meet the required volume criteria of Section 304.5.

4. A single wall-mounted unvented room heater is installed in a bedroom and such unvented room heater is equipped as specified in Section 621.6 and has an input rating not greater than 10,000 Btu/h (2.93 kW). The bedroom shall meet the required volume criteria of Section 304.5.
5. The *appliance* is installed in a room or space that opens only into a bedroom or bathroom, and such room or space is used for no other purpose and is provided with a solid weather-stripped door equipped with an *approved* self-closing device. *Combustion air* shall be taken directly from the outdoors in accordance with Section 304.6.
6. A clothes dryer is installed in a residential bathroom or toilet room having a permanent opening with an area of not less than 100 square inches (0.06 m²) that communicates with a space outside of a sleeping room, bathroom, toilet room or storage closet.

303.3.1 Fireplaces and decorative appliances in Group I-2, Condition 2 occupancies. Gas fireplace appliances and decorative gas appliances shall be prohibited in Group I-2, Condition 2 occupancies except where such appliances are direct-vent appliances installed in public lobby and waiting areas that are not within smoke compartments containing patient sleeping areas. The appliance controls shall be located where they can be accessed only by facility staff. Such fireplaces shall comply with Sections 501.2 and 604.1 and Section 915 of the *International Fire Code*.

303.4 Protection from vehicle impact damage. Appliances shall not be installed in a location subject to vehicle impact damage except where protected by an *approved* means.

303.5 Indoor locations. Furnaces and boilers installed in closets and alcoves shall be *listed* for such installation.

303.6 Outdoor locations. Appliances installed in outdoor locations shall be either *listed* for outdoor installation or provided with protection from outdoor environmental factors that influence the operability, durability and safety of the appliances.

303.7 Pit locations. Appliances installed in pits or excavations shall not come in direct contact with the surrounding soil. The sides of the pit or excavation shall be held back not less than 12 inches (305 mm) from the *appliance*. Where the depth exceeds 12 inches (305 mm) below adjoining grade, the walls of the pit or excavation shall be lined with concrete or masonry, such concrete or masonry shall extend not less than 4 inches (102 mm) above adjoining grade and shall have sufficient lateral load-bearing capacity to resist collapse. The *appliance* shall be protected from flooding in an *approved* manner.

SECTION 304 (IFGS)

COMBUSTION, VENTILATION AND DILUTION AIR

304.1 General. Air for combustion, ventilation and dilution of flue gases for appliances installed in buildings shall be provided by application of one of the methods prescribed in Sections 304.5 through 304.9. Where the requirements of Section

304.5 are not met, outdoor air shall be introduced in accordance with one of the methods prescribed in Sections 304.6 through 304.9. *Direct-vent appliances*, gas appliances of other than natural draft design, vented gas appliances not designated as Category I and appliances equipped with power burners shall be provided with combustion, ventilation and dilution air in accordance with the *appliance* manufacturer's instructions.

Exception: Type 1 clothes dryers that are provided with makeup air in accordance with Section 614.6.

304.2 Appliance location. Appliances shall be located so as not to interfere with proper circulation of combustion, ventilation and dilution air.

304.3 Draft hood/regulator location. Where used, a draft hood or a barometric draft regulator shall be installed in the same room or enclosure as the *appliance* served to prevent any difference in pressure between the hood or regulator and the *combustion air* supply.

304.4 Makeup air provisions. Where exhaust fans, clothes dryers and kitchen ventilation systems interfere with the operation of appliances, makeup air shall be provided.

304.5 Indoor combustion air. The required volume of indoor air shall be determined in accordance with Section 304.5.1 or 304.5.2, except that where the air infiltration rate is known to be less than 0.40 air changes per hour (ACH), Section 304.5.2 shall be used. The total required volume shall be the sum of the required volume calculated for all appliances located within the space. Rooms communicating directly with the space in which the appliances are installed through openings not furnished with doors, and through *combustion air* openings sized and located in accordance with Section 304.5.3, are considered to be part of the required volume.

304.5.1 Standard method. The minimum required volume shall be 50 cubic feet per 1,000 Btu/h (4.8 m³/kW) of the *appliance* input rating.

304.5.2 Known air-infiltration-rate method. Where the air infiltration rate of a structure is known, the minimum required volume shall be determined as follows:

For appliances other than fan-assisted, calculate volume using Equation 3-1.

$$Required\ Volume_{other} \geq \frac{21\ ft^3}{ACH} \left(\frac{I_{other}}{1,000\ Btu/h} \right)$$

(Equation 3-1)

For fan-assisted appliances, calculate volume using Equation 3-2.

$$Required\ Volume_{fan} \geq \frac{15\ ft^3}{ACH} \left(\frac{I_{fan}}{1,000\ Btu/h} \right)$$

(Equation 3-2)

where:

I_{other} = All appliances other than fan assisted (input in Btu/h).

I_{fan} = Fan-assisted *appliance* (input in Btu/h).

ACH = Air change per hour (percent of volume of space exchanged per hour, expressed as a decimal).

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For purposes of this calculation, an infiltration rate greater than 0.60 *ACH* shall not be used in Equations 3-1 and 3-2.

304.5.3 Indoor opening size and location. Openings used to connect indoor spaces shall be sized and located in accordance with Sections 304.5.3.1 and 304.5.3.2 (see Figure 304.5.3).

304.5.3.1 Combining spaces on the same story.

Where combining spaces on the same story, each opening shall have a minimum free area of 1 square inch per 1,000 Btu/h (2200 mm²/kW) of the total input rating of all appliances in the space, but not less than 100 square inches (0.06 m²). One permanent opening shall commence within 12 inches (305 mm) of the top and one permanent opening shall commence within 12 inches (305 mm) of the bottom of the enclosure. The minimum dimension of air openings shall be not less than 3 inches (76 mm).

304.5.3.2 Combining spaces in different stories.

The volumes of spaces in different stories shall be considered to be communicating spaces where such spaces are connected by one or more permanent openings in doors or floors having a total minimum free area of 2 square inches per 1,000 Btu/h (4402 mm²/kW) of total input rating of all appliances.

304.6 Outdoor combustion air. Outdoor *combustion air* shall be provided through opening(s) to the outdoors in accordance with Section 304.6.1 or 304.6.2. The minimum dimension of air openings shall be not less than 3 inches (76 mm).

304.6.1 Two-permanent-openings method. Two permanent openings, one commencing within 12 inches (305 mm) of the top and one commencing within 12 inches (305 mm) of the bottom of the enclosure, shall be provided. The openings shall communicate directly or by

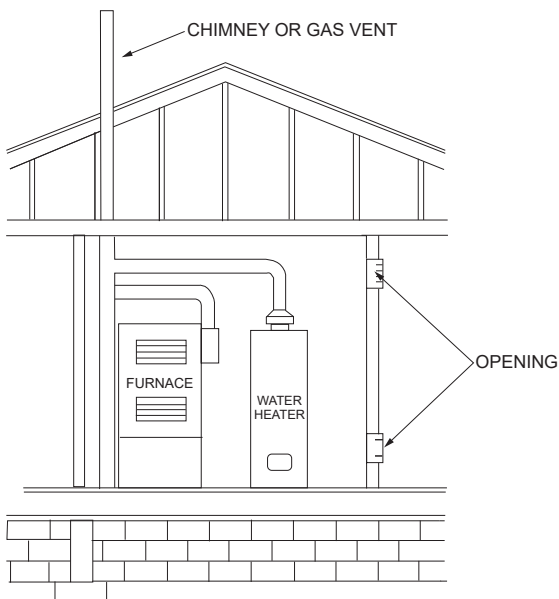


FIGURE 304.5.3
ALL AIR FROM INSIDE THE BUILDING
(see Section 304.5.3)

ducts with the outdoors or spaces that freely communicate with the outdoors.

Where directly communicating with the outdoors, or where communicating with the outdoors through vertical ducts, each opening shall have a minimum free area of 1 square inch per 4,000 Btu/h (550 mm²/kW) of total input rating of all appliances in the enclosure [see Figures 304.6.1(1) and 304.6.1(2)].

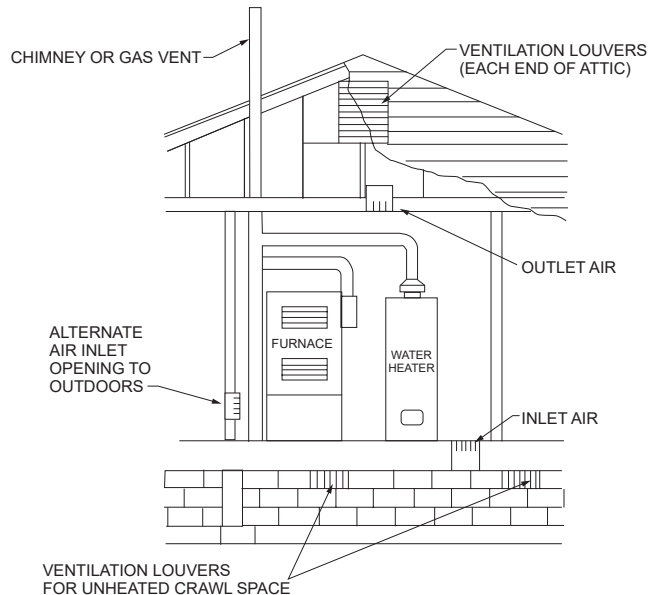
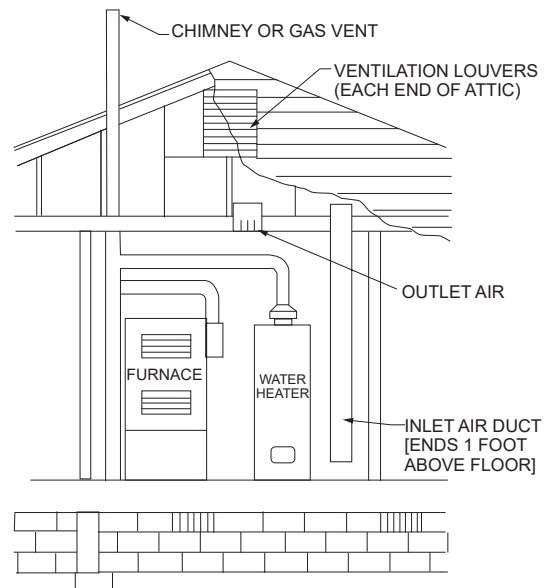


FIGURE 304.6.1(1)
ALL AIR FROM OUTDOORS—INLET AIR FROM VENTILATED
CRAWL SPACE AND OUTLET AIR TO VENTILATED
ATTIC
(see Section 304.6.1)



For SI: 1 foot = 304.8 mm.

FIGURE 304.6.1(2)
ALL AIR FROM OUTDOORS THROUGH VENTILATED ATTIC
(see Section 304.6.1)

Where communicating with the outdoors through horizontal ducts, each opening shall have a minimum free area of not less than 1 square inch per 2,000 Btu/h (1100 mm²/kW) of total input rating of all appliances in the enclosure [see Figure 304.6.1(3)].

304.6.2 One-permanent-opening method. One permanent opening, commencing within 12 inches (305 mm) of the top of the enclosure, shall be provided. The *appliance* shall have clearances of not less than 1 inch (25 mm) from the sides and back and 6 inches (152 mm) from the front of the *appliance*. The opening shall directly communicate with the outdoors, or through a vertical or horizontal duct, to the outdoors or spaces that freely communicate with the outdoors (see Figure 304.6.2) and shall have a minimum free area of 1 square inch per 3,000 Btu/h (734 mm²/kW) of the total input rating of all appliances located in the enclosure and not less than the sum of the areas of all vent connectors in the space.

304.7 Combination indoor and outdoor combustion air. The use of a combination of indoor and outdoor *combustion air* shall be in accordance with Sections 304.7.1 through 304.7.3.

304.7.1 Indoor openings. Where used, openings connecting the interior spaces shall comply with Section 304.5.3.

304.7.2 Outdoor opening location. Outdoor opening(s) shall be located in accordance with Section 304.6.

304.7.3 Outdoor opening(s) size. The outdoor opening(s) size shall be calculated in accordance with the following:

1. The ratio of interior spaces shall be the available volume of all communicating spaces divided by the required volume.
2. The outdoor size reduction factor shall be one minus the ratio of interior spaces.
3. The minimum size of outdoor opening(s) shall be the full size of outdoor opening(s) calculated in accordance with Section 304.6, multiplied by the

reduction factor. The minimum dimension of air openings shall be not less than 3 inches (76 mm).

304.8 Engineered installations. Engineered *combustion air* installations shall provide an adequate supply of combustion, ventilation and dilution air and shall be *approved*.

304.9 Mechanical combustion air supply. Where all *combustion air* is provided by a mechanical air supply system, the *combustion air* shall be supplied from the outdoors at a rate not less than 0.35 cubic feet per minute per 1,000 Btu/h (0.034 m³/min per kW) of total input rating of all appliances located within the space.

304.9.1 Makeup air. Where exhaust fans are installed, makeup air shall be provided to replace the exhausted air.

304.9.2 Appliance interlock. Each of the appliances served shall be interlocked with the mechanical air supply system to prevent main burner operation when the mechanical air supply system is not in operation.

304.9.3 Combined combustion air and ventilation air system. Where *combustion air* is provided by the building's mechanical ventilation system, the system shall provide the specified *combustion air* rate in addition to the required ventilation air.

304.10 Louvers and grilles. The required size of openings for combustion, ventilation and dilution air shall be based on the net free area of each opening. Where the free area through a design of louver, grille or screen is known, it shall be used in calculating the size opening required to provide the free area specified. Where the design and free area of louvers and grilles are not known, it shall be assumed that wood louvers will have 25-percent free area and metal louvers and grilles will have 75-percent free area. Screens shall have a mesh size

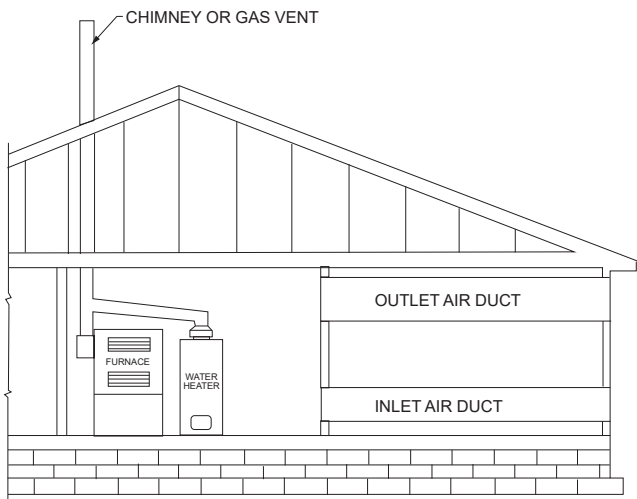


FIGURE 304.6.1(3)
ALL AIR FROM OUTDOORS
(see Section 304.6.1)

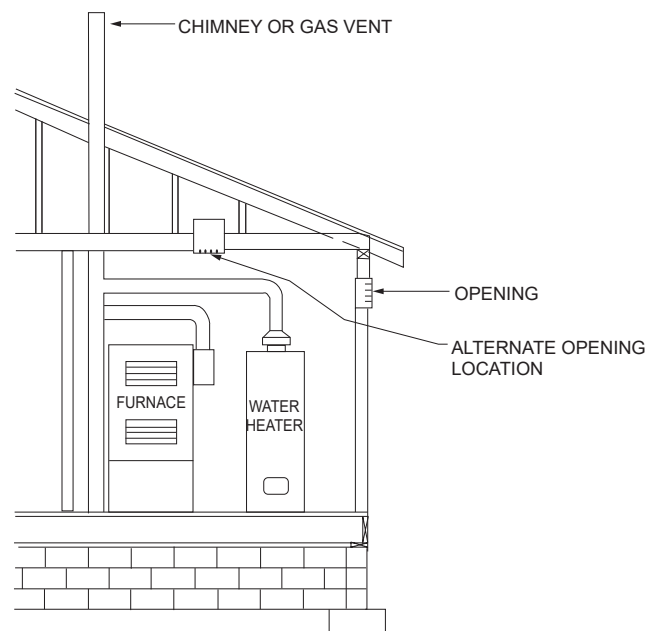


FIGURE 304.6.2
SINGLE COMBUSTION AIR OPENING,
ALL AIR FROM THE OUTDOORS
(see Section 304.6.2)

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not smaller than $\frac{1}{4}$ inch (6.4 mm). Nonmotorized louvers and grilles shall be fixed in the open position. Motorized louvers shall be interlocked with the *appliance* so that they are proven to be in the full open position prior to main burner ignition and during main burner operation. Means shall be provided to prevent the main burner from igniting if the louvers fail to open during burner start-up and to shut down the main burner if the louvers close during operation.

304.11 Combustion air ducts. *Combustion air* ducts shall comply with all of the following:

1. Ducts shall be constructed of galvanized steel complying with Chapter 6 of the *International Mechanical Code* or of a material having equivalent corrosion resistance, strength and rigidity.

Exception: Within dwellings units, unobstructed stud and joist spaces shall not be prohibited from conveying *combustion air*, provided that not more than one required fireblock is removed.

2. Ducts shall terminate in an unobstructed space allowing free movement of *combustion air* to the appliances.
3. Ducts shall serve a single enclosure.
4. Ducts shall not serve both upper and lower *combustion air* openings where both such openings are used. The separation between ducts serving upper and lower *combustion air* openings shall be maintained to the source of *combustion air*.
5. Ducts shall not be screened where terminating in an attic space.
6. Horizontal upper *combustion air* ducts shall not slope downward toward the source of *combustion air*.
7. The remaining space surrounding a chimney liner, gas vent, special gas vent or plastic *pipng* installed within a masonry, metal or factory-built chimney shall not be used to supply *combustion air*.

Exception: Direct-vent gas-fired appliances designed for installation in a solid fuel-burning *fireplace* where installed in accordance with the manufacturer's instructions.

8. *Combustion air* intake openings located on the exterior of a building shall have the lowest side of such openings located not less than 12 inches (305 mm) vertically from the adjoining finished ground level.

304.12 Protection from fumes and gases. Where corrosive or flammable process fumes or gases, other than products of combustion, are present, means for the disposal of such fumes or gases shall be provided. Such fumes or gases include carbon monoxide, hydrogen sulfide, ammonia, chlorine and halogenated hydrocarbons.

In barbershops, beauty shops and other facilities where chemicals that generate corrosive or flammable products, such as aerosol sprays, are routinely used, nondirect vent-type appliances shall be located in a mechanical room separated or partitioned off from other areas with provisions for *combustion air* and dilution air from the outdoors. *Direct-vent appliances* shall be installed in accordance with the *appliance* manufacturer's instructions.

SECTION 305 (IFGC) INSTALLATION

305.1 General. *Equipment* and appliances shall be installed as required by the terms of their approval, in accordance with the conditions of listing, the manufacturer's instructions and this code. Manufacturers' installation instructions shall be available on the job site at the time of inspection. Where a code provision is less restrictive than the conditions of the listing of the *equipment* or *appliance* or the manufacturer's installation instructions, the conditions of the listing and the manufacturer's installation instructions shall apply.

Unlisted appliances *approved* in accordance with Section 301.3 shall be limited to uses recommended by the manufacturer and shall be installed in accordance with the manufacturer's instructions, the provisions of this code and the requirements determined by the code official.

305.2 Hazardous area. *Equipment* and appliances having an *ignition source* shall not be installed in Group H occupancies or control areas where open use, handling or dispensing of combustible, flammable or explosive materials occurs.

305.3 Elevation of ignition source. *Equipment* and appliances having an *ignition source* shall be elevated such that the source of ignition is not less than 18 inches (457 mm) above the floor in hazardous locations and public garages, private garages, repair garages, motor fuel-dispensing facilities and parking garages. For the purpose of this section, rooms or spaces that are not part of the *living space* of a *dwelling unit* and that communicate directly with a private garage through openings shall be considered to be part of the private garage.

Exception: Elevation of the *ignition source* is not required for appliances that are *listed* as flammable vapor ignition resistant.

305.3.1 (IFGS) Installation in residential garages. In residential garages where appliances are installed in a separate, enclosed space having *access* only from outside of the garage, such appliances shall be permitted to be installed at floor level, provided that the required *combustion air* is taken from the exterior of the garage.

305.3.2 Parking garages. Connection of a parking garage with any room in which there is a fuel-fired *appliance* shall be by means of a vestibule providing a two-doorway separation, except that a single door is permitted where the sources of ignition in the *appliance* are elevated in accordance with Section 305.3.

Exception: This section shall not apply to *appliance* installations complying with Section 305.4.

305.4 Public garages. Appliances located in public garages, motor fuel-dispensing facilities, repair garages or other areas frequented by motor vehicles shall be installed not less than 8 feet (2438 mm) above the floor. Where motor vehicles are capable of passing under an appliance, the appliance shall be installed at the clearances required by the appliance manufacturer and not less than 1 foot (305 mm) higher than the tallest vehicle garage door opening.

Exception: The requirements of this section shall not apply where the appliances are protected from motor vehi-

cle impact and installed in accordance with Section 305.3 and NFPA 30A.

305.5 Private garages. Appliances located in private garages shall be installed with a minimum *clearance* of 6 feet (1829 mm) above the floor.

Exception: The requirements of this section shall not apply where the appliances are protected from motor vehicle impact and installed in accordance with Section 305.3.

305.6 Construction and protection. Boiler rooms and furnace rooms shall be protected as required by the *International Building Code*.

305.7 Clearances from grade. *Equipment* and appliances installed at grade level shall be supported on a level concrete slab or other *approved* material extending not less than 3 inches (76 mm) above adjoining grade or shall be suspended not less than 6 inches (152 mm) above adjoining grade. Such supports shall be installed in accordance with the manufacturer's instructions.

305.8 Clearances to combustible construction. Heat-producing *equipment* and appliances shall be installed to maintain the required clearances to combustible construction as specified in the listing and manufacturer's instructions. Such clearances shall be reduced only in accordance with Section 308. Clearances to combustibles shall include such considerations as door swing, drawer pull, overhead projections or shelving and window swing. Devices, such as door stops or limits and closers, shall not be used to provide the required clearances.

305.9 (IFGS) Parking structures. Appliances installed in enclosed, basement and underground parking structures shall be installed in accordance with NFPA 88A.

305.10 (IFGS) Repair garages. Appliances installed in repair garages shall be installed in accordance with NFPA 30A.

305.11 (IFGS) Installation in aircraft hangars. Heaters in aircraft hangars shall be installed in accordance with NFPA 409.

305.12 (IFGS) Avoid strain on gas piping. Appliances shall be supported and connected to the *piping* so as not to exert undue strain on the connections.

SECTION 306 (IFGC) ACCESS AND SERVICE SPACE

[M] 306.1 Access for maintenance and replacement. Appliances, control devices, heat exchangers and HVAC components that utilize energy shall be accessible for inspection, service, repair and replacement without disabling the function of a fire-resistance-rated assembly or removing permanent construction, other appliances, or any other *piping* or ducts not connected to the *appliance* being inspected, serviced, repaired or replaced. A level working space not less than 30 inches (762 mm) deep and 30 inches (762 mm) wide shall be provided in front of the control side to service an *appliance*.

[M] 306.2 Appliances in rooms. Rooms containing appliances shall be provided with a door and an unobstructed pas-

sageway measuring not less than 36 inches (914 mm) wide and 80 inches (2032 mm) high.

Exception: Within a *dwelling unit*, appliances installed in a compartment, alcove, basement or similar space shall be provided with *access* by an opening or door and an unobstructed passageway measuring not less than 24 inches (610 mm) wide and large enough to allow removal of the largest *appliance* in the space, provided that a level service space of not less than 30 inches (762 mm) deep and the height of the *appliance*, but not less than 30 inches (762 mm), is present at the front or service side of the *appliance* with the door open.

[M] 306.3 Appliances in attics. Attics containing appliances shall be provided with an opening and unobstructed passageway large enough to allow removal of the largest *appliance*. The passageway shall be not less than 30 inches (762 mm) high and 22 inches (559 mm) wide and not more than 20 feet (6096 mm) in length measured along the centerline of the passageway from the opening to the *appliance*. The passageway shall have continuous solid flooring not less than 24 inches (610 mm) wide. A level service space not less than 30 inches (762 mm) deep and 30 inches (762 mm) wide shall be present at the front or service side of the *appliance*. The clear *access* opening dimensions shall be not less than 20 inches by 30 inches (508 mm by 762 mm) and large enough to allow removal of the largest *appliance*.

Exceptions:

1. The passageway and level service space are not required where the *appliance* is capable of being serviced and removed through the required opening.
2. Where the passageway is not less than 6 feet (1829 mm) high for its entire length, the passageway shall be not greater than 50 feet (15 250 mm) in length.

[M] 306.3.1 Electrical requirements. A luminaire controlled by a switch located at the required passageway opening and a receptacle outlet shall be provided at or near the *appliance* location in accordance with NFPA 70.

[M] 306.4 Appliances under floors. Under-floor spaces containing appliances shall be provided with an *access* opening and unobstructed passageway large enough to remove the largest *appliance*. The passageway shall be not less than 30 inches (762 mm) high and 22 inches (559 mm) wide, nor more than 20 feet (6096 mm) in length measured along the centerline of the passageway from the opening to the *appliance*. A level service space not less than 30 inches (762 mm) deep and 30 inches (762 mm) wide shall be present at the front or service side of the *appliance*. If the depth of the passageway or the service space exceeds 12 inches (305 mm) below the adjoining grade, the walls of the passageway shall be lined with concrete or masonry extending 4 inches (102 mm) above the adjoining grade and having sufficient lateral-bearing capacity to resist collapse. The clear *access* opening dimensions shall be not less than 22 inches by 30 inches (559 mm by 762 mm), and large enough to allow removal of the largest *appliance*.

Exceptions:

1. The passageway is not required where the level service space is present when the *access* is open and the

SECTION 307 (IFGC) CONDENSATE DISPOSAL

307.1 Evaporators and cooling coils. Condensate drainage systems shall be provided for *equipment* and appliances containing evaporators and cooling coils in accordance with the *International Mechanical Code*.

307.2 Fuel-burning appliances. Liquid combustion by-products of condensing appliances shall be collected and discharged to an *approved* plumbing fixture or disposal area in accordance with the manufacturer's instructions. Condensate *piping* shall be of *approved* corrosion-resistant material and shall be not smaller than the drain connection on the *appliance*. Such *piping* shall maintain a minimum slope in the direction of discharge of not less than one-eighth unit vertical in 12 units horizontal (1-percent slope).

[M] 307.3 Drain pipe materials and sizes. Components of the condensate disposal system shall be cast iron, galvanized steel, copper, cross-linked polyethylene, polyethylene, ABS, CPVC PVC or polypropylene pipe or tubing. Components shall be selected for the pressure and temperature rating of the installation. Joints and connections shall be made in accordance with the applicable provisions of Chapter 7 of the *International Plumbing Code* relative to the material type. Condensate waste and drain line size shall be not less than $\frac{3}{4}$ -inch (19 mm) internal diameter and shall not decrease in size from the drain pan connection to the place of condensate disposal. Where the drain pipes from more than one unit are manifolded together for condensate drainage, the pipe or tubing shall be sized in accordance with an *approved* method.

307.4 Traps. Condensate drains shall be trapped as required by the *equipment* or *appliance* manufacturer.

307.5 Auxiliary drain pan. Category IV condensing appliances shall be provided with an auxiliary drain pan where damage to any building component will occur as a result of stoppage in the condensate drainage system. Such pan shall be installed in accordance with the applicable provisions of Section 307 of the *International Mechanical Code*.

Exception: An auxiliary drain pan shall not be required for appliances that automatically shut down operation in the event of a stoppage in the condensate drainage system.

307.6 Condensate pumps. Condensate pumps located in uninhabitable spaces, such as attics and crawl spaces, shall be connected to the *appliance* or *equipment* served such that when the pump fails, the *appliance* or *equipment* will be prevented from operating. Pumps shall be installed in accordance with the manufacturer's instructions.

SECTION 308 (IFGS) CLEARANCE REDUCTION

308.1 Scope. This section shall govern the reduction in required clearances to *combustible materials*, including gypsum board, and *combustible assemblies* for chimneys, vents, appliances, devices and equipment. Clearance requirements for air-conditioning equipment and central heating boilers and furnaces shall comply with Sections 308.3 and 308.4.

308.2 Reduction table. The allowable *clearance* reduction shall be based on one of the methods specified in Table 308.2

or shall utilize a reduced *clearance* protective assembly *listed* and *labeled* in accordance with UL 1618. Where required clearances are not listed in Table 308.2, the reduced clearances shall be determined by linear interpolation between the distances listed in the table. Reduced clearances shall not be derived by extrapolation below the range of the table. The reduction of the required clearances to combustibles for *listed* and *labeled* appliances and *equipment* shall be in accordance with the requirements of this section, except that such clearances shall not be reduced where reduction is specifically prohibited by the terms of the *appliance* or *equipment* listing [see Figures 308.2(1) through 308.2(3)].

308.3 Clearances for indoor air-conditioning appliances. *Clearance* requirements for indoor air-conditioning appliances shall comply with Sections 308.3.1 through 308.3.4.

308.3.1 Appliance clearances. Air-conditioning appliances shall be installed with clearances in accordance with the manufacturer's instructions.

308.3.2 Clearance reduction. Air-conditioning appliances shall be permitted to be installed with reduced clearances to *combustible material*, provided that the *combustible material* or *appliance* is protected as described in Table 308.2 and such reduction is allowed by the manufacturer's instructions.

308.3.3 Plenum clearances. Where the *furnace plenum* is adjacent to plaster on metal lath or *noncombustible material* attached to *combustible material*, the *clearance* shall be measured to the surface of the plaster or other noncombustible finish where the *clearance* specified is 2 inches (51 mm) or less.

308.3.4 Clearance from supply ducts. Supply air ducts connecting to listed central heating furnaces shall have the same minimum clearance to combustibles as required for the furnace supply plenum for a distance of not less than 3 feet (914 mm) from the supply plenum. Clearance is not required beyond the 3-foot (914 mm) distance.

308.4 Central-heating boilers and furnaces. *Clearance* requirements for central-heating boilers and furnaces shall comply with Sections 308.4.1 through 308.4.5. The *clearance* to these appliances shall not interfere with *combustion air*; draft hood *clearance* and relief; and accessibility for servicing.

308.4.1 Appliance clearances. Central-heating furnaces and low-pressure boilers shall be installed with clearances in accordance with the manufacturer's instructions.

308.4.2 Clearance reduction. Central-heating furnaces and low-pressure boilers shall be permitted to be installed with reduced clearances to *combustible material* provided that the *combustible material* or *appliance* is protected as described in Table 308.2 and such reduction is allowed by the manufacturer's instructions.

308.4.3 Clearance for servicing appliances. Front *clearance* shall be sufficient for servicing the burner and the furnace or boiler.

308.4.4 Plenum clearances. Where the *furnace plenum* is adjacent to plaster on metal lath or *noncombustible material* attached to *combustible material*, the *clearance* shall be measured to the surface of the plaster or other noncom-

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bustible finish where the *clearance* specified is 2 inches (51 mm) or less.

308.4.5 Clearance from supply ducts. Supply air ducts connecting to listed central heating furnaces shall have the same minimum clearance to combustibles as required for the furnace supply plenum for a distance of not less than 3 feet (914 mm) from the supply plenum. Clearance is not required beyond the 3-foot (914 mm) distance.

**SECTION 309 (IFGC)
ELECTRICAL**

309.1 Grounding. Gas *piping* shall not be used as a grounding electrode.

309.2 Connections. Electrical connections between appliances and the building wiring, including the grounding of the appliances, shall conform to NFPA 70.

**SECTION 310 (IFGS)
ELECTRICAL BONDING**

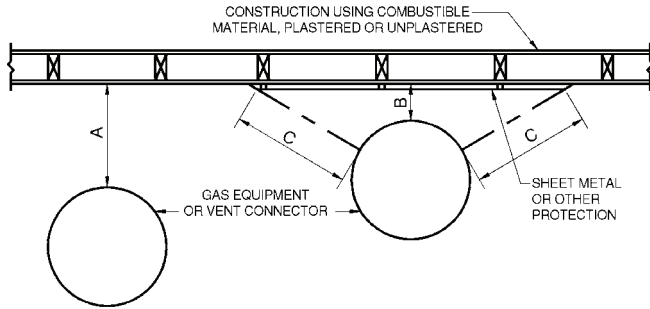
310.1 Pipe and tubing other than CSST. Each above-ground portion of a gas *piping* system other than corrugated stainless steel tubing (CSST) that is likely to become energized shall be electrically continuous and bonded to an effective ground-fault current path. Gas *piping* other than CSST shall be considered to be bonded where it is connected to an appliance that is connected to the *equipment* grounding conductor of the circuit that supplies that *appliance*.

**TABLE 308.2 a through k
REDUCTION OF CLEARANCES WITH SPECIFIED FORMS OF PROTECTION**

TYPE OF PROTECTION APPLIED TO AND COVERING ALL SURFACES OF COMBUSTIBLE MATERIAL WITHIN THE DISTANCE SPECIFIED AS THE REQUIRED CLEARANCE WITH NO PROTECTION [see Figures 308.2(1), 308.2(2) and 308.2(3)]	WHERE THE REQUIRED CLEARANCE WITH NO PROTECTION FROM APPLIANCE, VENT CONNECTOR OR SINGLE-WALL METAL PIPE IS: (inches)									
	36		18		12		9		6	
	Allowable clearances with specified protection (inches)									
	Use Column 1 for clearances above appliance or horizontal connector. Use Column 2 for clearances from appliance, vertical connector and single-wall metal pipe.									
	Above Col. 1	Sides and rear Col. 2	Above Col. 1	Sides and rear Col. 2	Above Col. 1	Sides and rear Col. 2	Above Col. 1	Sides and rear Col. 2	Above Col. 1	Sides and rear Col. 2
1. 3 1/2-inch-thick masonry wall without ventilated airspace	—	24	—	12	—	9	—	6	—	5
2. 1/2-inch insulation board over 1-inch glass fiber or mineral wool batts	24	18	12	9	9	6	6	5	4	3
3. 0.024-inch (nominal 24 gage) sheet metal over 1-inch glass fiber or mineral wool batts reinforced with wire on rear face with ventilated airspace	18	12	9	6	6	4	5	3	3	3
4. 3 1/2-inch-thick masonry wall with ventilated airspace	—	12	—	6	—	6	—	6	—	6
5. 0.024-inch (nominal 24 gage) sheet metal with ventilated airspace	18	12	9	6	6	4	5	3	3	2
6. 1/2-inch-thick insulation board with ventilated airspace	18	12	9	6	6	4	5	3	3	3
7. 0.024-inch (nominal 24 gage) sheet metal with ventilated airspace over 0.024-inch (nominal 24 gage) sheet metal with ventilated airspace	18	12	9	6	6	4	5	3	3	3
8. 1-inch glass fiber or mineral wool batts sandwiched between two sheets 0.024-inch (nominal 24 gage) sheet metal with ventilated airspace	18	12	9	6	6	4	5	3	3	3

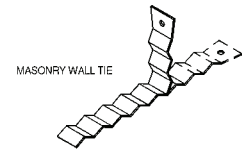
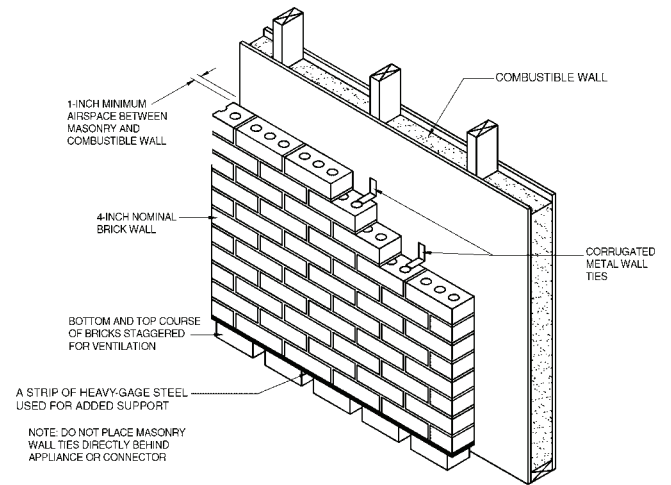
For SI: 1 inch = 25.4 mm, °C = [(°F) - 32]/1.8, 1 pound per cubic foot = 16.02 kg/m³, 1 Btu per inch per square foot per hour per °F = 0.144 W/m² • K.

- a. Reduction of clearances from combustible materials shall not interfere with combustion air, draft hood clearance and relief, and accessibility of servicing.
- b. Clearances shall be measured from the outer surface of the combustible material to the nearest point on the surface of the appliance, disregarding any intervening protection applied to the combustible material.
- c. Spacers and ties shall be of noncombustible material. No spacer or tie shall be used directly opposite an appliance or connector.
- d. For all clearance reduction systems using a ventilated airspace, adequate provision for air circulation shall be provided as described [see Figures 308.2(2) and 308.2(3)].
- e. There shall be not less than 1 inch between clearance reduction systems and combustible walls and ceilings for reduction systems using ventilated airspace.
- f. Where a wall protector is mounted on a single flat wall away from corners, it shall have a minimum 1-inch air gap. To provide air circulation, the bottom and top edges, or only the side and top edges, or all edges shall be left open.
- g. Mineral wool batts (blanket or board) shall have a minimum density of 8 pounds per cubic foot and a minimum melting point of 1500°F.
- h. Insulation material used as part of a clearance reduction system shall have a thermal conductivity of 1.0 Btu per inch per square foot per hour per °F or less.
- i. There shall be not less than 1 inch between the appliance and the protector. In no case shall the clearance between the appliance and the combustible surface be reduced below that allowed in this table.
- j. Clearances and thicknesses are minimum; larger clearances and thicknesses are acceptable.
- k. Listed single-wall connectors shall be installed in accordance with the manufacturer's instructions.



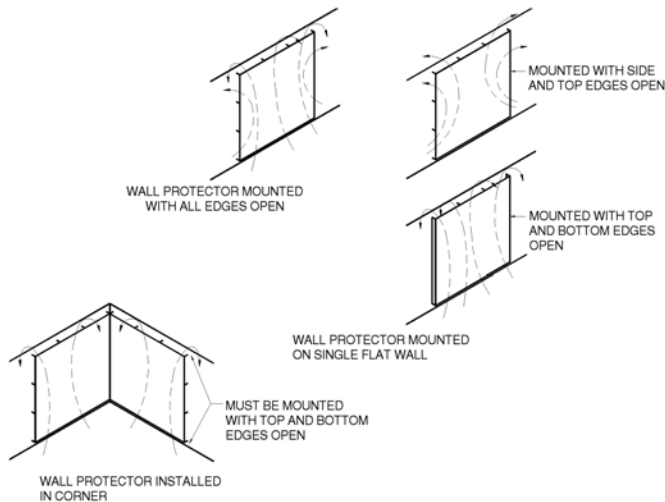
A = the clearance with no protection.
 B = the reduced clearance permitted in accordance with Table 308.2. The protection applied to the construction using *combustible material* shall extend far enough in each direction to make “C” equal to “A.”

FIGURE 308.2(1)
EXTENT OF PROTECTION NECESSARY TO REDUCE CLEARANCES FROM APPLIANCE OR VENT CONNECTIONS



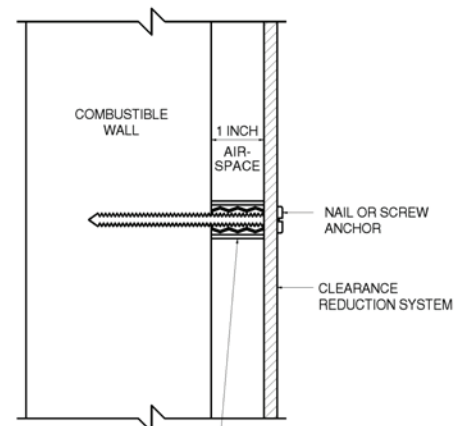
For SI: 1 inch = 25.4 mm.

FIGURE 308.2(3)
MASONRY CLEARANCE REDUCTION SYSTEM



For SI: 1 inch = 25.4 mm.

FIGURE 308.2(2)
WALL PROTECTOR CLEARANCE REDUCTION SYSTEM



1-INCH NONCOMBUSTIBLE SPACER SUCH AS STACKED WASHERS, SMALL-DIAMETER PIPE, TUBING OR ELECTRICAL CONDUIT.
 MASONRY WALLS CAN BE ATTACHED TO COMBUSTIBLE WALLS USING WALL TIES.
 DO NOT USE SPACERS DIRECTLY BEHIND APPLIANCE OR CONNECTOR.

CHAPTER 4

GAS PIPING INSTALLATIONS

User note:

About this chapter: Chapter 4 addresses all aspects of fuel gas piping including the allowed materials, design and sizing, piping support, pressure requirements, controls, connections to appliances, installation requirements, purging and testing. Also addressed are motor vehicle fuel dispensing systems. The overarching intent is to prevent gas leakage, overpressures and underpressures and prevent accidents.

SECTION 401 (IFGC) GENERAL

401.1 Scope. This chapter shall govern the design, installation, modification and maintenance of *piping* systems. The applicability of this code to *piping* systems extends from the *point of delivery* to the connections with the *appliances* and includes the design, materials, components, fabrication, assembly, installation, testing, inspection, operation and maintenance of such *piping* systems.

401.1.1 Utility piping systems located within buildings.

Utility service *piping* located within buildings shall be installed in accordance with the structural safety and fire protection provisions of the *International Building Code*.

401.2 Liquefied petroleum gas storage. The storage system for liquefied petroleum gas shall be designed and installed in accordance with the *International Fire Code* and NFPA 58.

401.3 Modifications to existing systems. In modifying or adding to existing *piping* systems, sizes shall be maintained in accordance with this chapter.

401.4 Additional appliances. Where an additional *appliance* is to be served, the existing *piping* shall be checked to determine if it has adequate capacity for all *appliances* served. If inadequate, the existing system shall be enlarged as required or separate *piping* of adequate capacity shall be provided.

401.5 Identification. For other than steel pipe, exposed *piping* shall be identified by a yellow label marked "Gas" in black letters. The marking shall be spaced at intervals not exceeding 5 feet (1524 mm). The marking shall not be required on pipe located in the same room as the *appliance* served.

401.6 Interconnections. Where two or more meters are installed on the same premises but supply separate consumers, the *piping* systems shall not be interconnected on the *outlet* side of the meters.

401.7 Piping meter identification. *Piping* from multiple meter installations shall be marked with an *approved* permanent identification by the installer so that the *piping* system supplied by each meter is readily identifiable.

401.8 Minimum sizes. Pipe utilized for the installation, extension and *alteration* of any *piping* system shall be sized to supply the full number of outlets for the intended purpose and shall be sized in accordance with Section 402.

401.9 Identification. Each length of pipe and tubing and each pipe fitting, utilized in a fuel gas system, shall bear the identification of the manufacturer.

Exceptions:

1. Steel pipe sections that are 2 feet (610 mm) and less in length and are cut from longer sections of pipe.
2. Steel pipe fittings 2 inches and less in size.
3. Where identification is provided on the product packaging or crating.
4. Where other approved documentation is provided.

401.10 Piping materials standards. Piping, tubing and fittings shall be manufactured to the applicable referenced standards, specifications and performance criteria listed in Section 403 and shall be identified in accordance with Section 401.9.

SECTION 402 (IFGS) PIPE SIZING

402.1 General considerations. Piping systems shall be of such size and so installed as to provide a supply of gas sufficient to meet the maximum demand and supply gas to each *appliance* inlet at not less than the minimum supply pressure required by the *appliance*.

402.2 Maximum gas demand. The volumetric flow rate of gas to be provided shall be the sum of the maximum input of the *appliances* served.

The total connected hourly load shall be used as the basis for pipe sizing, assuming that all appliances could be operating at full capacity simultaneously. Where a diversity of load can be established, pipe sizing shall be permitted to be based on such loads.

The volumetric flow rate of gas to be provided shall be adjusted for altitude where the installation is above 2,000 feet (610 m) in elevation.

402.3 Sizing. Gas *piping* shall be sized in accordance with one of the following:

1. Pipe sizing tables or sizing equations in accordance with Section 402.4 or 402.5 as applicable.
2. The sizing tables included in a *listed piping* system's manufacturer's installation instructions.
3. Other *approved* engineering methods.

402.4 Sizing tables and equations. This section applies to piping materials other than noncorrugated stainless steel tubing. Where Tables 402.4(1) through 402.4(37) are used to size *piping* or tubing, the pipe length shall be determined in accordance with Section 402.4.1, 402.4.2 or 402.4.3.

Where Equations 4-1 and 4-2 are used to size *piping* or tubing, the pipe or tubing shall have smooth inside walls and the pipe length shall be determined in accordance with Section 402.4.1, 402.4.2 or 402.4.3.

1. Low-pressure gas equation [Less than 1½ pounds per square inch (psi) (10.3 kPa)]:

$$D = \frac{Q^{0.381}}{19.17 \left(\frac{\Delta H}{C_r \times L} \right)^{0.206}} \quad \text{(Equation 4-1)}$$

2. High-pressure gas equation [1½ psi (10.3 kPa) and above]:

$$D = \frac{Q^{0.381}}{18.93 \left[\frac{(P_1^2 - P_2^2) \times Y}{C_r \times L} \right]^{0.206}} \quad \text{(Equation 4-2)}$$

where:

- D = Inside diameter of pipe, inches (mm).
- Q = Input rate *appliance(s)*, cubic feet per hour at 60°F (16°C) and 30-inch mercury column.
- P_1 = Upstream pressure, psia ($P_1 + 14.7$).
- P_2 = Downstream pressure, psia ($P_2 + 14.7$).
- L = Equivalent length of pipe, feet.
- ΔH = Pressure drop, inch water column (27.7-inch water column = 1 psi).

TABLE 402.4
 C_r AND Y VALUES FOR NATURAL GAS AND UNDILUTED PROPANE AT STANDARD CONDITIONS

GAS	EQUATION FACTORS	
	C_r	Y
Natural gas	0.6094	0.9992
Undiluted propane	1.2462	0.9910

For SI: 1 cubic foot = 0.028 m³, 1 foot = 305 mm,
1-inch water column = 0.2488 kPa,
1 pound per square inch = 6.895 kPa,
1 British thermal unit per hour = 0.293 W.

402.4.1 Longest length method. The pipe size of each section of gas *piping* shall be determined using the longest length of *piping* from the *point of delivery* to the most remote *outlet* and the load of the section.

402.4.2 Branch length method. Pipe shall be sized as follows:

1. Pipe size of each section of the longest pipe run from the *point of delivery* to the most remote *outlet*

shall be determined using the longest run of *piping* and the load of the section.

2. The pipe size of each section of branch *piping* not previously sized shall be determined using the length of *piping* from the *point of delivery* to the most remote *outlet* in each branch and the load of the section.

402.4.3 Hybrid pressure. The pipe size for each section of higher pressure gas *piping* shall be determined using the longest length of *piping* from the *point of delivery* to the most remote line pressure regulator. The pipe size from the line pressure regulator to each *outlet* shall be determined using the length of *piping* from the regulator to the most remote outlet served by the regulator.

402.5 Noncorrugated stainless steel tubing. Noncorrugated stainless steel tubing shall be sized in accordance with Equations 4-1 and 4-2 of Section 402.4 in conjunction with Section 402.4.1, 402.4.2 or 402.4.3.

402.6 Allowable pressure drop. The design pressure loss in any *piping* system under maximum probable flow conditions, from the *point of delivery* to the inlet connection of the *appliance*, shall be such that the supply pressure at the *appliance* is greater than or equal to the minimum pressure required by the *appliance*.

402.7 Maximum operating pressure. The maximum operating pressure for *piping* systems located inside buildings shall not exceed 5 pounds per square inch gauge (psig) (34 kPa gauge) except where one or more of the following conditions are met:

1. The *piping* joints are welded or brazed.
2. The piping joints are flanged and pipe-to-flange connections are made by welding or brazing.
3. The *piping* is located in a ventilated chase or otherwise enclosed for protection against accidental gas accumulation.
4. The *piping* is located inside buildings or separate areas of buildings used exclusively for any of the following:
 - 4.1. Industrial processing or heating.
 - 4.2. Research.
 - 4.3. Warehousing.
 - 4.4. Boiler or mechanical rooms.
5. The *piping* is a temporary installation for buildings under construction.
6. The piping serves appliances or *equipment* used for agricultural purposes.
7. The *piping* system is an LP-gas *piping* system with an operating pressure greater than 20 psi (137.9 kPa) and complies with NFPA 58.

402.7.1 Operation below -5°F (-21°C). LP-gas systems designed to operate below -5°F (-21°C) or with butane or a propane-butane mix shall be designed to either accommodate liquid LP-gas or prevent LP-gas vapor from condensing into a liquid.

**TABLE 402.4(1)
SCHEDULE 40 METALLIC PIPE**

Gas	Natural
Inlet Pressure	Less than 2 psi
Pressure Drop	0.3 in. w.c.
Specific Gravity	0.60

PIPE SIZE (inch)														
Nominal	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4	5	6	8	10	12
Actual ID	0.622	0.824	1.049	1.380	1.610	2.067	2.469	3.068	4.026	5.047	6.065	7.981	10.020	11.938
Length (ft)	Capacity in Cubic Feet of Gas Per Hour													
10	131	273	514	1,060	1,580	3,050	4,860	8,580	17,500	31,700	51,300	105,000	191,000	303,000
20	90	188	353	726	1,090	2,090	3,340	5,900	12,000	21,800	35,300	72,400	132,000	208,000
30	72	151	284	583	873	1,680	2,680	4,740	9,660	17,500	28,300	58,200	106,000	167,000
40	62	129	243	499	747	1,440	2,290	4,050	8,270	15,000	24,200	49,800	90,400	143,000
50	55	114	215	442	662	1,280	2,030	3,590	7,330	13,300	21,500	44,100	80,100	127,000
60	50	104	195	400	600	1,160	1,840	3,260	6,640	12,000	19,500	40,000	72,600	115,000
70	46	95	179	368	552	1,060	1,690	3,000	6,110	11,100	17,900	36,800	66,800	106,000
80	42	89	167	343	514	989	1,580	2,790	5,680	10,300	16,700	34,200	62,100	98,400
90	40	83	157	322	482	928	1,480	2,610	5,330	9,650	15,600	32,100	58,300	92,300
100	38	79	148	304	455	877	1,400	2,470	5,040	9,110	14,800	30,300	55,100	87,200
125	33	70	131	269	403	777	1,240	2,190	4,460	8,080	13,100	26,900	48,800	77,300
150	30	63	119	244	366	704	1,120	1,980	4,050	7,320	11,900	24,300	44,200	70,000
175	28	58	109	224	336	648	1,030	1,820	3,720	6,730	10,900	22,400	40,700	64,400
200	26	54	102	209	313	602	960	1,700	3,460	6,260	10,100	20,800	37,900	59,900
250	23	48	90	185	277	534	851	1,500	3,070	5,550	8,990	18,500	33,500	53,100
300	21	43	82	168	251	484	771	1,360	2,780	5,030	8,150	16,700	30,400	48,100
350	19	40	75	154	231	445	709	1,250	2,560	4,630	7,490	15,400	28,000	44,300
400	18	37	70	143	215	414	660	1,170	2,380	4,310	6,970	14,300	26,000	41,200
450	17	35	66	135	202	389	619	1,090	2,230	4,040	6,540	13,400	24,400	38,600
500	16	33	62	127	191	367	585	1,030	2,110	3,820	6,180	12,700	23,100	36,500
550	15	31	59	121	181	349	556	982	2,000	3,620	5,870	12,100	21,900	34,700
600	14	30	56	115	173	333	530	937	1,910	3,460	5,600	11,500	20,900	33,100
650	14	29	54	110	165	318	508	897	1,830	3,310	5,360	11,000	20,000	31,700
700	13	27	52	106	159	306	488	862	1,760	3,180	5,150	10,600	19,200	30,400
750	13	26	50	102	153	295	470	830	1,690	3,060	4,960	10,200	18,500	29,300
800	12	26	48	99	148	285	454	802	1,640	2,960	4,790	9,840	17,900	28,300
850	12	25	46	95	143	275	439	776	1,580	2,860	4,640	9,530	17,300	27,400
900	11	24	45	93	139	267	426	752	1,530	2,780	4,500	9,240	16,800	26,600
950	11	23	44	90	135	259	413	731	1,490	2,700	4,370	8,970	16,300	25,800
1,000	11	23	43	87	131	252	402	711	1,450	2,620	4,250	8,720	15,800	25,100
1,100	10	21	40	83	124	240	382	675	1,380	2,490	4,030	8,290	15,100	23,800
1,200	NA	20	39	79	119	229	364	644	1,310	2,380	3,850	7,910	14,400	22,700
1,300	NA	20	37	76	114	219	349	617	1,260	2,280	3,680	7,570	13,700	21,800
1,400	NA	19	35	73	109	210	335	592	1,210	2,190	3,540	7,270	13,200	20,900
1,500	NA	18	34	70	105	203	323	571	1,160	2,110	3,410	7,010	12,700	20,100
1,600	NA	18	33	68	102	196	312	551	1,120	2,030	3,290	6,770	12,300	19,500
1,700	NA	17	32	66	98	189	302	533	1,090	1,970	3,190	6,550	11,900	18,800
1,800	NA	16	31	64	95	184	293	517	1,050	1,910	3,090	6,350	11,500	18,300
1,900	NA	16	30	62	93	178	284	502	1,020	1,850	3,000	6,170	11,200	17,700
2,000	NA	16	29	60	90	173	276	488	1,000	1,800	2,920	6,000	10,900	17,200

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Notes:

1. NA means a flow of less than 10 cfh.
2. Table entries have been rounded to three significant digits.

GAS PIPING INSTALLATIONS

**TABLE 402.4(2)
SCHEDULE 40 METALLIC PIPE**

Gas	Natural
Inlet Pressure	Less than 2 psi
Pressure Drop	0.5 in. w.c.
Specific Gravity	0.60

PIPE SIZE (inch)														
Nominal	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4	5	6	8	10	12
Actual ID	0.622	0.824	1.049	1.380	1.610	2.067	2.469	3.068	4.026	5.047	6.065	7.981	10.020	11.938
Length (ft)	Capacity in Cubic Feet of Gas Per Hour													
10	172	360	678	1,390	2,090	4,020	6,400	11,300	23,100	41,800	67,600	139,000	252,000	399,000
20	118	247	466	957	1,430	2,760	4,400	7,780	15,900	28,700	46,500	95,500	173,000	275,000
30	95	199	374	768	1,150	2,220	3,530	6,250	12,700	23,000	37,300	76,700	139,000	220,000
40	81	170	320	657	985	1,900	3,020	5,350	10,900	19,700	31,900	65,600	119,000	189,000
50	72	151	284	583	873	1,680	2,680	4,740	9,660	17,500	28,300	58,200	106,000	167,000
60	65	137	257	528	791	1,520	2,430	4,290	8,760	15,800	25,600	52,700	95,700	152,000
70	60	126	237	486	728	1,400	2,230	3,950	8,050	14,600	23,600	48,500	88,100	139,000
80	56	117	220	452	677	1,300	2,080	3,670	7,490	13,600	22,000	45,100	81,900	130,000
90	52	110	207	424	635	1,220	1,950	3,450	7,030	12,700	20,600	42,300	76,900	122,000
100	50	104	195	400	600	1,160	1,840	3,260	6,640	12,000	19,500	40,000	72,600	115,000
125	44	92	173	355	532	1,020	1,630	2,890	5,890	10,600	17,200	35,400	64,300	102,000
150	40	83	157	322	482	928	1,480	2,610	5,330	9,650	15,600	32,100	58,300	92,300
175	37	77	144	296	443	854	1,360	2,410	4,910	8,880	14,400	29,500	53,600	84,900
200	34	71	134	275	412	794	1,270	2,240	4,560	8,260	13,400	27,500	49,900	79,000
250	30	63	119	244	366	704	1,120	1,980	4,050	7,320	11,900	24,300	44,200	70,000
300	27	57	108	221	331	638	1,020	1,800	3,670	6,630	10,700	22,100	40,100	63,400
350	25	53	99	203	305	587	935	1,650	3,370	6,100	9,880	20,300	36,900	58,400
400	23	49	92	189	283	546	870	1,540	3,140	5,680	9,190	18,900	34,300	54,300
450	22	46	86	177	266	512	816	1,440	2,940	5,330	8,620	17,700	32,200	50,900
500	21	43	82	168	251	484	771	1,360	2,780	5,030	8,150	16,700	30,400	48,100
550	20	41	78	159	239	459	732	1,290	2,640	4,780	7,740	15,900	28,900	45,700
600	19	39	74	152	228	438	699	1,240	2,520	4,560	7,380	15,200	27,500	43,600
650	18	38	71	145	218	420	669	1,180	2,410	4,360	7,070	14,500	26,400	41,800
700	17	36	68	140	209	403	643	1,140	2,320	4,190	6,790	14,000	25,300	40,100
750	17	35	66	135	202	389	619	1,090	2,230	4,040	6,540	13,400	24,400	38,600
800	16	34	63	130	195	375	598	1,060	2,160	3,900	6,320	13,000	23,600	37,300
850	16	33	61	126	189	363	579	1,020	2,090	3,780	6,110	12,600	22,800	36,100
900	15	32	59	122	183	352	561	992	2,020	3,660	5,930	12,200	22,100	35,000
950	15	31	58	118	178	342	545	963	1,960	3,550	5,760	11,800	21,500	34,000
1,000	14	30	56	115	173	333	530	937	1,910	3,460	5,600	11,500	20,900	33,100
1,100	14	28	53	109	164	316	503	890	1,810	3,280	5,320	10,900	19,800	31,400
1,200	13	27	51	104	156	301	480	849	1,730	3,130	5,070	10,400	18,900	30,000
1,300	12	26	49	100	150	289	460	813	1,660	3,000	4,860	9,980	18,100	28,700
1,400	12	25	47	96	144	277	442	781	1,590	2,880	4,670	9,590	17,400	27,600
1,500	11	24	45	93	139	267	426	752	1,530	2,780	4,500	9,240	16,800	26,600
1,600	11	23	44	89	134	258	411	727	1,480	2,680	4,340	8,920	16,200	25,600
1,700	11	22	42	86	130	250	398	703	1,430	2,590	4,200	8,630	15,700	24,800
1,800	10	22	41	84	126	242	386	682	1,390	2,520	4,070	8,370	15,200	24,100
1,900	10	21	40	81	122	235	375	662	1,350	2,440	3,960	8,130	14,800	23,400
2,000	NA	20	39	79	119	229	364	644	1,310	2,380	3,850	7,910	14,400	22,700

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Notes:

1. NA means a flow of less than 10 cfh.
2. Table entries have been rounded to three significant digits.

**TABLE 402.4(3)
SCHEDULE 40 METALLIC PIPE**

Gas	Natural
Inlet Pressure	Less than 2 psi
Pressure Drop	3.0 in. w.c.
Specific Gravity	0.60

INTENDED USE: INITIAL SUPPLY PRESSURE OF 8.0-INCH W.C. OR GREATER									
PIPE SIZE (inch)									
Nominal	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4
Actual ID	0.622	0.824	1.049	1.380	1.610	2.067	2.469	3.068	4.026
Length (ft)	Capacity in Cubic Feet of Gas Per Hour								
10	454	949	1,790	3,670	5,500	10,600	16,900	29,800	60,800
20	312	652	1,230	2,520	3,780	7,280	11,600	20,500	41,800
30	250	524	986	2,030	3,030	5,840	9,310	16,500	33,600
40	214	448	844	1,730	2,600	5,000	7,970	14,100	28,700
50	190	397	748	1,540	2,300	4,430	7,070	12,500	25,500
60	172	360	678	1,390	2,090	4,020	6,400	11,300	23,100
70	158	331	624	1,280	1,920	3,700	5,890	10,400	21,200
80	147	308	580	1,190	1,790	3,440	5,480	9,690	19,800
90	138	289	544	1,120	1,680	3,230	5,140	9,090	18,500
100	131	273	514	1,060	1,580	3,050	4,860	8,580	17,500
125	116	242	456	936	1,400	2,700	4,300	7,610	15,500
150	105	219	413	848	1,270	2,450	3,900	6,890	14,100
175	96	202	380	780	1,170	2,250	3,590	6,340	12,900
200	90	188	353	726	1,090	2,090	3,340	5,900	12,000
250	80	166	313	643	964	1,860	2,960	5,230	10,700
300	72	151	284	583	873	1,680	2,680	4,740	9,700
350	66	139	261	536	803	1,550	2,470	4,360	8,900
400	62	129	243	499	747	1,440	2,290	4,060	8,300
450	58	121	228	468	701	1,350	2,150	3,800	7,800
500	55	114	215	442	662	1,280	2,030	3,590	7,300
550	52	109	204	420	629	1,210	1,930	3,410	7,000
600	50	104	195	400	600	1,160	1,840	3,260	6,640
650	47	99	187	384	575	1,110	1,760	3,120	6,360
700	46	95	179	368	552	1,060	1,700	3,000	6,110
750	44	92	173	355	532	1,020	1,630	2,890	5,890
800	42	89	167	343	514	989	1,580	2,790	5,680
850	41	86	162	332	497	957	1,530	2,700	5,500
900	40	83	157	322	482	928	1,480	2,620	5,330
950	39	81	152	312	468	901	1,440	2,540	5,180
1,000	38	79	148	304	455	877	1,400	2,470	5,040
1,100	36	75	141	289	432	833	1,330	2,350	4,780
1,200	34	71	134	275	412	794	1,270	2,240	4,560
1,300	33	68	128	264	395	761	1,210	2,140	4,370
1,400	31	65	123	253	379	731	1,170	2,060	4,200
1,500	30	63	119	244	366	704	1,120	1,980	4,050
1,600	29	61	115	236	353	680	1,080	1,920	3,910
1,700	28	59	111	228	342	658	1,050	1,850	3,780
1,800	27	57	108	221	331	638	1,020	1,800	3,670
1,900	27	56	105	215	322	619	987	1,750	3,560
2,000	26	54	102	209	313	602	960	1,700	3,460

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Note: Table entries have been rounded to three significant digits.

GAS PIPING INSTALLATIONS

**TABLE 402.4(4)
SCHEDULE 40 METALLIC PIPE**

Gas	Natural
Inlet Pressure	Less than 2 psi
Pressure Drop	6.0 in. w.c.
Specific Gravity	0.60

INTENDED USE: INITIAL SUPPLY PRESSURE OF 11.0-INCH W.C. OR GREATER									
PIPE SIZE (inch)									
Nominal	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4
Actual ID	0.622	0.824	1.049	1.380	1.610	2.067	2.469	3.068	4.026
Length (ft)	Capacity in Cubic Feet of Gas Per Hour								
10	660	1,380	2,600	5,340	8,000	15,400	24,600	43,400	88,500
20	454	949	1,790	3,670	5,500	10,600	16,900	29,900	60,800
30	364	762	1,440	2,950	4,420	8,500	13,600	24,000	48,900
40	312	652	1,230	2,520	3,780	7,280	11,600	20,500	41,800
50	276	578	1,090	2,240	3,350	6,450	10,300	18,200	37,100
60	250	524	986	2,030	3,030	5,840	9,310	16,500	33,600
70	230	482	907	1,860	2,790	5,380	8,570	15,100	30,900
80	214	448	844	1,730	2,600	5,000	7,970	14,100	28,700
90	201	420	792	1,630	2,440	4,690	7,480	13,200	27,000
100	190	397	748	1,540	2,300	4,430	7,070	12,500	25,500
125	168	352	663	1,360	2,040	3,930	6,260	11,100	22,600
150	153	319	601	1,230	1,850	3,560	5,670	10,000	20,500
175	140	293	553	1,140	1,700	3,280	5,220	9,230	18,800
200	131	273	514	1,060	1,580	3,050	4,860	8,580	17,500
250	116	242	456	936	1,400	2,700	4,300	7,610	15,500
300	105	219	413	848	1,270	2,450	3,900	6,890	14,100
350	96	202	380	780	1,170	2,250	3,590	6,340	12,900
400	90	188	353	726	1,090	2,090	3,340	5,900	12,000
450	84	176	332	681	1,020	1,970	3,130	5,540	11,300
500	80	166	313	643	964	1,860	2,960	5,230	10,700
550	76	158	297	611	915	1,760	2,810	4,970	10,100
600	72	151	284	583	873	1,680	2,680	4,740	9,660
650	69	144	272	558	836	1,610	2,570	4,540	9,250
700	66	139	261	536	803	1,550	2,470	4,360	8,890
750	64	134	252	516	774	1,490	2,380	4,200	8,560
800	62	129	243	499	747	1,440	2,290	4,060	8,270
850	60	125	235	483	723	1,390	2,220	3,920	8,000
900	58	121	228	468	701	1,350	2,150	3,800	7,760
950	56	118	221	454	681	1,310	2,090	3,700	7,540
1,000	55	114	215	442	662	1,280	2,030	3,590	7,330
1,100	52	109	204	420	629	1,210	1,930	3,410	6,960
1,200	50	104	195	400	600	1,160	1,840	3,260	6,640
1,300	47	99	187	384	575	1,100	1,760	3,120	6,360
1,400	46	95	179	368	552	1,060	1,700	3,000	6,110
1,500	44	92	173	355	532	1,020	1,630	2,890	5,890
1,600	42	89	167	343	514	989	1,580	2,790	5,680
1,700	41	86	162	332	497	957	1,530	2,700	5,500
1,800	40	83	157	322	482	928	1,480	2,620	5,330
1,900	39	81	152	312	468	901	1,440	2,540	5,180
2,000	38	79	148	304	455	877	1,400	2,470	5,040

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa, 1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Note: Table entries have been rounded to three significant digits.

**TABLE 402.4(5)
SCHEDULE 40 METALLIC PIPE**

Gas	Natural
Inlet Pressure	2.0 psi
Pressure Drop	1.0 psi
Specific Gravity	0.60

PIPE SIZE (inch)									
Nominal	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4
Actual ID	0.622	0.824	1.049	1.380	1.610	2.067	2.469	3.068	4.026
Length (ft)	Capacity in Cubic Feet of Gas Per Hour								
10	1,510	3,040	5,560	11,400	17,100	32,900	52,500	92,800	189,000
20	1,070	2,150	3,930	8,070	12,100	23,300	37,100	65,600	134,000
30	869	1,760	3,210	6,590	9,880	19,000	30,300	53,600	109,000
40	753	1,520	2,780	5,710	8,550	16,500	26,300	46,400	94,700
50	673	1,360	2,490	5,110	7,650	14,700	23,500	41,500	84,700
60	615	1,240	2,270	4,660	6,980	13,500	21,400	37,900	77,300
70	569	1,150	2,100	4,320	6,470	12,500	19,900	35,100	71,600
80	532	1,080	1,970	4,040	6,050	11,700	18,600	32,800	67,000
90	502	1,010	1,850	3,810	5,700	11,000	17,500	30,900	63,100
100	462	934	1,710	3,510	5,260	10,100	16,100	28,500	58,200
125	414	836	1,530	3,140	4,700	9,060	14,400	25,500	52,100
150	372	751	1,370	2,820	4,220	8,130	13,000	22,900	46,700
175	344	695	1,270	2,601	3,910	7,530	12,000	21,200	43,300
200	318	642	1,170	2,410	3,610	6,960	11,100	19,600	40,000
250	279	583	1,040	2,140	3,210	6,180	9,850	17,400	35,500
300	253	528	945	1,940	2,910	5,600	8,920	15,800	32,200
350	232	486	869	1,790	2,670	5,150	8,210	14,500	29,600
400	216	452	809	1,660	2,490	4,790	7,640	13,500	27,500
450	203	424	759	1,560	2,330	4,500	7,170	12,700	25,800
500	192	401	717	1,470	2,210	4,250	6,770	12,000	24,400
550	182	381	681	1,400	2,090	4,030	6,430	11,400	23,200
600	174	363	650	1,330	2,000	3,850	6,130	10,800	22,100
650	166	348	622	1,280	1,910	3,680	5,870	10,400	21,200
700	160	334	598	1,230	1,840	3,540	5,640	9,970	20,300
750	154	322	576	1,180	1,770	3,410	5,440	9,610	19,600
800	149	311	556	1,140	1,710	3,290	5,250	9,280	18,900
850	144	301	538	1,100	1,650	3,190	5,080	8,980	18,300
900	139	292	522	1,070	1,600	3,090	4,930	8,710	17,800
950	135	283	507	1,040	1,560	3,000	4,780	8,460	17,200
1,000	132	275	493	1,010	1,520	2,920	4,650	8,220	16,800
1,100	125	262	468	960	1,440	2,770	4,420	7,810	15,900
1,200	119	250	446	917	1,370	2,640	4,220	7,450	15,200
1,300	114	239	427	878	1,320	2,530	4,040	7,140	14,600
1,400	110	230	411	843	1,260	2,430	3,880	6,860	14,000
1,500	106	221	396	812	1,220	2,340	3,740	6,600	13,500
1,600	102	214	382	784	1,180	2,260	3,610	6,380	13,000
1,700	99	207	370	759	1,140	2,190	3,490	6,170	12,600
1,800	96	200	358	736	1,100	2,120	3,390	5,980	12,200
1,900	93	195	348	715	1,070	2,060	3,290	5,810	11,900
2,000	91	189	339	695	1,040	2,010	3,200	5,650	11,500

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,

1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Note: Table entries have been rounded to three significant digits.

GAS PIPING INSTALLATIONS

**TABLE 402.4(6)
SCHEDULE 40 METALLIC PIPE**

Gas	Natural
Inlet Pressure	3.0 psi
Pressure Drop	2.0 psi
Specific Gravity	0.60

PIPE SIZE (inch)									
Nominal	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4
Actual ID	0.622	0.824	1.049	1.380	1.610	2.067	2.469	3.068	4.026
Length (ft)	Capacity in Cubic Feet of Gas Per Hour								
10	2,350	4,920	9,270	19,000	28,500	54,900	87,500	155,000	316,000
20	1,620	3,380	6,370	13,100	19,600	37,700	60,100	106,000	217,000
30	1,300	2,720	5,110	10,500	15,700	30,300	48,300	85,400	174,000
40	1,110	2,320	4,380	8,990	13,500	25,900	41,300	73,100	149,000
50	985	2,060	3,880	7,970	11,900	23,000	36,600	64,800	132,000
60	892	1,870	3,520	7,220	10,800	20,800	33,200	58,700	120,000
70	821	1,720	3,230	6,640	9,950	19,200	30,500	54,000	110,000
80	764	1,600	3,010	6,180	9,260	17,800	28,400	50,200	102,000
90	717	1,500	2,820	5,800	8,680	16,700	26,700	47,100	96,100
100	677	1,420	2,670	5,470	8,200	15,800	25,200	44,500	90,800
125	600	1,250	2,360	4,850	7,270	14,000	22,300	39,500	80,500
150	544	1,140	2,140	4,400	6,590	12,700	20,200	35,700	72,900
175	500	1,050	1,970	4,040	6,060	11,700	18,600	32,900	67,100
200	465	973	1,830	3,760	5,640	10,900	17,300	30,600	62,400
250	412	862	1,620	3,330	5,000	9,620	15,300	27,100	55,300
300	374	781	1,470	3,020	4,530	8,720	13,900	24,600	50,100
350	344	719	1,350	2,780	4,170	8,020	12,800	22,600	46,100
400	320	669	1,260	2,590	3,870	7,460	11,900	21,000	42,900
450	300	627	1,180	2,430	3,640	7,000	11,200	19,700	40,200
500	283	593	1,120	2,290	3,430	6,610	10,500	18,600	38,000
550	269	563	1,060	2,180	3,260	6,280	10,000	17,700	36,100
600	257	537	1,010	2,080	3,110	5,990	9,550	16,900	34,400
650	246	514	969	1,990	2,980	5,740	9,150	16,200	33,000
700	236	494	931	1,910	2,860	5,510	8,790	15,500	31,700
750	228	476	897	1,840	2,760	5,310	8,470	15,000	30,500
800	220	460	866	1,780	2,660	5,130	8,180	14,500	29,500
850	213	445	838	1,720	2,580	4,960	7,910	14,000	28,500
900	206	431	812	1,670	2,500	4,810	7,670	13,600	27,700
950	200	419	789	1,620	2,430	4,670	7,450	13,200	26,900
1,000	195	407	767	1,580	2,360	4,550	7,240	12,800	26,100
1,100	185	387	729	1,500	2,240	4,320	6,890	12,200	24,800
1,200	177	369	695	1,430	2,140	4,120	6,570	11,600	23,700
1,300	169	353	666	1,370	2,050	3,940	6,290	11,100	22,700
1,400	162	340	640	1,310	1,970	3,790	6,040	10,700	21,800
1,500	156	327	616	1,270	1,900	3,650	5,820	10,300	21,000
1,600	151	316	595	1,220	1,830	3,530	5,620	10,000	20,300
1,700	146	306	576	1,180	1,770	3,410	5,440	9,610	19,600
1,800	142	296	558	1,150	1,720	3,310	5,270	9,320	19,000
1,900	138	288	542	1,110	1,670	3,210	5,120	9,050	18,400
2,000	134	280	527	1,080	1,620	3,120	4,980	8,800	18,000

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Note: Table entries have been rounded to three significant digits.

**TABLE 402.4(7)
SCHEDULE 40 METALLIC PIPE**

Gas	Natural
Inlet Pressure	5.0 psi
Pressure Drop	3.5 psi
Specific Gravity	0.60

PIPE SIZE (inch)									
Nominal	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4
Actual ID	0.622	0.824	1.049	1.380	1.610	2.067	2.469	3.068	4.026
Length (ft)	Capacity in Cubic Feet of Gas Per Hour								
10	3,190	6,430	11,800	24,200	36,200	69,700	111,000	196,000	401,000
20	2,250	4,550	8,320	17,100	25,600	49,300	78,600	139,000	283,000
30	1,840	3,720	6,790	14,000	20,900	40,300	64,200	113,000	231,000
40	1,590	3,220	5,880	12,100	18,100	34,900	55,600	98,200	200,000
50	1,430	2,880	5,260	10,800	16,200	31,200	49,700	87,900	179,000
60	1,300	2,630	4,800	9,860	14,800	28,500	45,400	80,200	164,000
70	1,200	2,430	4,450	9,130	13,700	26,400	42,000	74,300	151,000
80	1,150	2,330	4,260	8,540	12,800	24,700	39,300	69,500	142,000
90	1,060	2,150	3,920	8,050	12,100	23,200	37,000	65,500	134,000
100	979	1,980	3,620	7,430	11,100	21,400	34,200	60,400	123,000
125	876	1,770	3,240	6,640	9,950	19,200	30,600	54,000	110,000
150	786	1,590	2,910	5,960	8,940	17,200	27,400	48,500	98,900
175	728	1,470	2,690	5,520	8,270	15,900	25,400	44,900	91,600
200	673	1,360	2,490	5,100	7,650	14,700	23,500	41,500	84,700
250	558	1,170	2,200	4,510	6,760	13,000	20,800	36,700	74,900
300	506	1,060	1,990	4,090	6,130	11,800	18,800	33,300	67,800
350	465	973	1,830	3,760	5,640	10,900	17,300	30,600	62,400
400	433	905	1,710	3,500	5,250	10,100	16,100	28,500	58,100
450	406	849	1,600	3,290	4,920	9,480	15,100	26,700	54,500
500	384	802	1,510	3,100	4,650	8,950	14,300	25,200	51,500
550	364	762	1,440	2,950	4,420	8,500	13,600	24,000	48,900
600	348	727	1,370	2,810	4,210	8,110	12,900	22,900	46,600
650	333	696	1,310	2,690	4,030	7,770	12,400	21,900	44,600
700	320	669	1,260	2,590	3,880	7,460	11,900	21,000	42,900
750	308	644	1,210	2,490	3,730	7,190	11,500	20,300	41,300
800	298	622	1,170	2,410	3,610	6,940	11,100	19,600	39,900
850	288	602	1,130	2,330	3,490	6,720	10,700	18,900	38,600
900	279	584	1,100	2,260	3,380	6,520	10,400	18,400	37,400
950	271	567	1,070	2,190	3,290	6,330	10,100	17,800	36,400
1,000	264	551	1,040	2,130	3,200	6,150	9,810	17,300	35,400
1,100	250	524	987	2,030	3,030	5,840	9,320	16,500	33,600
1,200	239	500	941	1,930	2,900	5,580	8,890	15,700	32,000
1,300	229	478	901	1,850	2,770	5,340	8,510	15,000	30,700
1,400	220	460	866	1,780	2,660	5,130	8,180	14,500	29,500
1,500	212	443	834	1,710	2,570	4,940	7,880	13,900	28,400
1,600	205	428	806	1,650	2,480	4,770	7,610	13,400	27,400
1,700	198	414	780	1,600	2,400	4,620	7,360	13,000	26,500
1,800	192	401	756	1,550	2,330	4,480	7,140	12,600	25,700
1,900	186	390	734	1,510	2,260	4,350	6,930	12,300	25,000
2,000	181	379	714	1,470	2,200	4,230	6,740	11,900	24,300

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,

1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Note: Table entries have been rounded to three significant digits.

GAS PIPING INSTALLATIONS

**TABLE 402.4(8)
SEMIRIGID COPPER TUBING**

Gas	Natural
Inlet Pressure	Less than 2 psi
Pressure Drop	0.3 in. w.c.
Specific Gravity	0.60

TUBE SIZE (inch)										
Nominal	K & L	1/4	3/8	1/2	5/8	3/4	1	1 1/4	1 1/2	2
	ACR	3/8	1/2	5/8	3/4	7/8	1 1/8	1 3/8	—	—
Outside		0.375	0.500	0.625	0.750	0.875	1.125	1.375	1.625	2.125
Inside		0.305	0.402	0.527	0.652	0.745	0.995	1.245	1.481	1.959
Length (ft)	Capacity in Cubic Feet of Gas Per Hour									
10	20	42	85	148	210	448	806	1,270	2,650	
20	14	29	58	102	144	308	554	873	1,820	
30	11	23	47	82	116	247	445	701	1,460	
40	10	20	40	70	99	211	381	600	1,250	
50	NA	17	35	62	88	187	337	532	1,110	
60	NA	16	32	56	79	170	306	482	1,000	
70	NA	14	29	52	73	156	281	443	924	
80	NA	13	27	48	68	145	262	413	859	
90	NA	13	26	45	64	136	245	387	806	
100	NA	12	24	43	60	129	232	366	761	
125	NA	11	22	38	53	114	206	324	675	
150	NA	10	20	34	48	103	186	294	612	
175	NA	NA	18	31	45	95	171	270	563	
200	NA	NA	17	29	41	89	159	251	523	
250	NA	NA	15	26	37	78	141	223	464	
300	NA	NA	13	23	33	71	128	202	420	
350	NA	NA	12	22	31	65	118	186	387	
400	NA	NA	11	20	28	61	110	173	360	
450	NA	NA	11	19	27	57	103	162	338	
500	NA	NA	10	18	25	54	97	153	319	
550	NA	NA	NA	17	24	51	92	145	303	
600	NA	NA	NA	16	23	49	88	139	289	
650	NA	NA	NA	15	22	47	84	133	277	
700	NA	NA	NA	15	21	45	81	128	266	
750	NA	NA	NA	14	20	43	78	123	256	
800	NA	NA	NA	14	20	42	75	119	247	
850	NA	NA	NA	13	19	40	73	115	239	
900	NA	NA	NA	13	18	39	71	111	232	
950	NA	NA	NA	13	18	38	69	108	225	
1,000	NA	NA	NA	12	17	37	67	105	219	
1,100	NA	NA	NA	12	16	35	63	100	208	
1,200	NA	NA	NA	11	16	34	60	95	199	
1,300	NA	NA	NA	11	15	32	58	91	190	
1,400	NA	NA	NA	10	14	31	56	88	183	
1,500	NA	NA	NA	NA	14	30	54	84	176	
1,600	NA	NA	NA	NA	13	29	52	82	170	
1,700	NA	NA	NA	NA	13	28	50	79	164	
1,800	NA	NA	NA	NA	13	27	49	77	159	
1,900	NA	NA	NA	NA	12	26	47	74	155	
2,000	NA	NA	NA	NA	12	25	46	72	151	

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Notes:

1. Table capacities are based on Type K copper tubing inside diameter (shown), which has the smallest inside diameter of the copper tubing products.
2. NA means a flow of less than 10 cfh.
3. Table entries have been rounded to three significant digits.

**TABLE 402.4(9)
SEMIRIGID COPPER TUBING**

Gas	Natural
Inlet Pressure	Less than 2 psi
Pressure Drop	0.5 in. w.c.
Specific Gravity	0.60

		TUBE SIZE (inch)								
Nominal	K & L	1/4	3/8	1/2	5/8	3/4	1	1 1/4	1 1/2	2
	ACR	3/8	1/2	5/8	3/4	7/8	1 1/8	1 3/8	—	—
Outside		0.375	0.500	0.625	0.750	0.875	1.125	1.375	1.625	2.125
Inside		0.305	0.402	0.527	0.652	0.745	0.995	1.245	1.481	1.959
Length (ft)		Capacity in Cubic Feet of Gas Per Hour								
10	27	55	111	195	276	590	1,060	1,680	3,490	
20	18	38	77	134	190	406	730	1,150	2,400	
30	15	30	61	107	152	326	586	925	1,930	
40	13	26	53	92	131	279	502	791	1,650	
50	11	23	47	82	116	247	445	701	1,460	
60	10	21	42	74	105	224	403	635	1,320	
70	NA	19	39	68	96	206	371	585	1,220	
80	NA	18	36	63	90	192	345	544	1,130	
90	NA	17	34	59	84	180	324	510	1,060	
100	NA	16	32	56	79	170	306	482	1,000	
125	NA	14	28	50	70	151	271	427	890	
150	NA	13	26	45	64	136	245	387	806	
175	NA	12	24	41	59	125	226	356	742	
200	NA	11	22	39	55	117	210	331	690	
250	NA	NA	20	34	48	103	186	294	612	
300	NA	NA	18	31	44	94	169	266	554	
350	NA	NA	16	28	40	86	155	245	510	
400	NA	NA	15	26	38	80	144	228	474	
450	NA	NA	14	25	35	75	135	214	445	
500	NA	NA	13	23	33	71	128	202	420	
550	NA	NA	13	22	32	68	122	192	399	
600	NA	NA	12	21	30	64	116	183	381	
650	NA	NA	12	20	29	62	111	175	365	
700	NA	NA	11	20	28	59	107	168	350	
750	NA	NA	11	19	27	57	103	162	338	
800	NA	NA	10	18	26	55	99	156	326	
850	NA	NA	10	18	25	53	96	151	315	
900	NA	NA	NA	17	24	52	93	147	306	
950	NA	NA	NA	17	24	50	90	143	297	
1,000	NA	NA	NA	16	23	49	88	139	289	
1,100	NA	NA	NA	15	22	46	84	132	274	
1,200	NA	NA	NA	15	21	44	80	126	262	
1,300	NA	NA	NA	14	20	42	76	120	251	
1,400	NA	NA	NA	13	19	41	73	116	241	
1,500	NA	NA	NA	13	18	39	71	111	232	
1,600	NA	NA	NA	13	18	38	68	108	224	
1,700	NA	NA	NA	12	17	37	66	104	217	
1,800	NA	NA	NA	12	17	36	64	101	210	
1,900	NA	NA	NA	11	16	35	62	98	204	
2,000	NA	NA	NA	11	16	34	60	95	199	

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa, 1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Notes:

1. Table capacities are based on Type K copper tubing inside diameter (shown), which has the smallest inside diameter of the copper tubing products.
2. NA means a flow of less than 10 cfh.
3. Table entries have been rounded to three significant digits.

GAS PIPING INSTALLATIONS

**TABLE 402.4(10)
SEMIRIGID COPPER TUBING**

Gas	Natural
Inlet Pressure	Less than 2 psi
Pressure Drop	1.0 in. w.c.
Specific Gravity	0.60

INTENDED USE: SIZING BETWEEN HOUSE LINE REGULATOR AND THE APPLIANCE										
TUBE SIZE (inch)										
Nominal	K & L	1/4	3/8	1/2	5/8	3/4	1	1 1/4	1 1/2	2
	ACR	3/8	1/2	5/8	3/4	7/8	1 1/8	1 3/8	—	—
Outside		0.375	0.500	0.625	0.750	0.875	1.125	1.375	1.625	2.125
Inside		0.305	0.402	0.527	0.652	0.745	0.995	1.245	1.481	1.959
Length (ft)	Capacity in Cubic Feet of Gas Per Hour									
10	39	80	162	283	402	599	859	1,550	2,440	5,080
20	27	55	111	195	276	399	590	1,060	1,680	3,490
30	21	44	89	156	222	322	474	853	1,350	2,800
40	18	38	77	134	190	276	406	730	1,150	2,400
50	16	33	68	119	168	242	359	647	1,020	2,130
60	15	30	61	107	152	218	326	586	925	1,930
70	13	28	57	99	140	201	300	539	851	1,770
80	13	26	53	92	131	188	279	502	791	1,650
90	12	24	49	86	122	175	262	471	742	1,550
100	11	23	47	82	116	166	247	445	701	1,460
125	NA	20	41	72	103	147	219	394	622	1,290
150	NA	18	37	65	93	133	198	357	563	1,170
175	NA	17	34	60	85	121	183	329	518	1,080
200	NA	16	32	56	79	112	170	306	482	1,000
250	NA	14	28	50	70	100	151	271	427	890
300	NA	13	26	45	64	91	136	245	387	806
350	NA	12	24	41	59	84	125	226	356	742
400	NA	11	22	39	55	78	117	210	331	690
450	NA	10	21	36	51	72	110	197	311	647
500	NA	NA	20	34	48	67	103	186	294	612
550	NA	NA	19	32	46	63	98	177	279	581
600	NA	NA	18	31	44	60	94	169	266	554
650	NA	NA	17	30	42	57	90	162	255	531
700	NA	NA	16	28	40	54	86	155	245	510
750	NA	NA	16	27	39	52	83	150	236	491
800	NA	NA	15	26	38	50	80	144	228	474
850	NA	NA	15	26	36	47	78	140	220	459
900	NA	NA	14	25	35	45	75	135	214	445
950	NA	NA	14	24	34	43	73	132	207	432
1,000	NA	NA	13	23	33	41	71	128	202	420
1,100	NA	NA	13	22	32	39	68	122	192	399
1,200	NA	NA	12	21	30	37	64	116	183	381
1,300	NA	NA	12	20	29	35	62	111	175	365
1,400	NA	NA	11	20	28	33	59	107	168	350
1,500	NA	NA	11	19	27	31	57	103	162	338
1,600	NA	NA	10	18	26	29	55	99	156	326
1,700	NA	NA	10	18	25	27	53	96	151	315
1,800	NA	NA	NA	17	24	25	52	93	147	306
1,900	NA	NA	NA	17	24	24	50	90	143	297
2,000	NA	NA	NA	16	23	23	49	88	139	289

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa, 1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Notes:

1. Table capacities are based on Type K copper tubing inside diameter (shown), which has the smallest inside diameter of the copper tubing products.
2. NA means a flow of less than 10 cfh.
3. Table entries have been rounded to three significant digits.

**TABLE 402.4(11)
SEMIRIGID COPPER TUBING**

Gas	Natural
Inlet Pressure	Less than 2 psi
Pressure Drop	17.0 in. w.c.
Specific Gravity	0.60

		TUBE SIZE (inch)								
Nominal	K & L	1/4	3/8	1/2	5/8	3/4	1	1 1/4	1 1/2	2
	ACR	3/8	1/2	5/8	3/4	7/8	1 1/8	1 3/8	—	—
Outside		0.375	0.500	0.625	0.750	0.875	1.125	1.375	1.625	2.125
Inside		0.305	0.402	0.527	0.652	0.745	0.995	1.245	1.481	1.959
Length (ft)		Capacity in Cubic Feet of Gas Per Hour								
10	190	391	796	1,390	1,970	4,220	7,590	12,000	24,900	
20	130	269	547	956	1,360	2,900	5,220	8,230	17,100	
30	105	216	439	768	1,090	2,330	4,190	6,610	13,800	
40	90	185	376	657	932	1,990	3,590	5,650	11,800	
50	79	164	333	582	826	1,770	3,180	5,010	10,400	
60	72	148	302	528	749	1,600	2,880	4,540	9,460	
70	66	137	278	486	689	1,470	2,650	4,180	8,700	
80	62	127	258	452	641	1,370	2,460	3,890	8,090	
90	58	119	243	424	601	1,280	2,310	3,650	7,590	
100	55	113	229	400	568	1,210	2,180	3,440	7,170	
125	48	100	203	355	503	1,080	1,940	3,050	6,360	
150	44	90	184	321	456	974	1,750	2,770	5,760	
175	40	83	169	296	420	896	1,610	2,540	5,300	
200	38	77	157	275	390	834	1,500	2,370	4,930	
250	33	69	140	244	346	739	1,330	2,100	4,370	
300	30	62	126	221	313	670	1,210	1,900	3,960	
350	28	57	116	203	288	616	1,110	1,750	3,640	
400	26	53	108	189	268	573	1,030	1,630	3,390	
450	24	50	102	177	252	538	968	1,530	3,180	
500	23	47	96	168	238	508	914	1,440	3,000	
550	22	45	91	159	226	482	868	1,370	2,850	
600	21	43	87	152	215	460	829	1,310	2,720	
650	20	41	83	145	206	441	793	1,250	2,610	
700	19	39	80	140	198	423	762	1,200	2,500	
750	18	38	77	135	191	408	734	1,160	2,410	
800	18	37	74	130	184	394	709	1,120	2,330	
850	17	35	72	126	178	381	686	1,080	2,250	
900	17	34	70	122	173	370	665	1,050	2,180	
950	16	33	68	118	168	359	646	1,020	2,120	
1,000	16	32	66	115	163	349	628	991	2,060	
1,100	15	31	63	109	155	332	597	941	1,960	
1,200	14	29	60	104	148	316	569	898	1,870	
1,300	14	28	57	100	142	303	545	860	1,790	
1,400	13	27	55	96	136	291	524	826	1,720	
1,500	13	26	53	93	131	280	505	796	1,660	
1,600	12	25	51	89	127	271	487	768	1,600	
1,700	12	24	49	86	123	262	472	744	1,550	
1,800	11	24	48	84	119	254	457	721	1,500	
1,900	11	23	47	81	115	247	444	700	1,460	
2,000	11	22	45	79	112	240	432	681	1,420	

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa, 1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Notes:

1. Table capacities are based on Type K copper tubing inside diameter (shown), which has the smallest inside diameter of the copper tubing products.
2. Table entries have been rounded to three significant digits.

GAS PIPING INSTALLATIONS

**TABLE 402.4(12)
SEMIRIGID COPPER TUBING**

Gas	Natural
Inlet Pressure	2.0 psi
Pressure Drop	1.0 psi
Specific Gravity	0.60

		TUBE SIZE (inch)								
Nominal	K & L	1/4	3/8	1/2	5/8	3/4	1	1 1/4	1 1/2	2
	ACR	3/8	1/2	5/8	3/4	7/8	1 1/8	1 3/8	—	—
Outside		0.375	0.500	0.625	0.750	0.875	1.125	1.375	1.625	2.125
Inside		0.305	0.402	0.527	0.652	0.745	0.995	1.245	1.481	1.959
Length (ft)		Capacity in Cubic Feet of Gas Per Hour								
10	245	506	1,030	1,800	2,550	5,450	9,820	15,500	32,200	
20	169	348	708	1,240	1,760	3,750	6,750	10,600	22,200	
30	135	279	568	993	1,410	3,010	5,420	8,550	17,800	
40	116	239	486	850	1,210	2,580	4,640	7,310	15,200	
50	103	212	431	754	1,070	2,280	4,110	6,480	13,500	
60	93	192	391	683	969	2,070	3,730	5,870	12,200	
70	86	177	359	628	891	1,900	3,430	5,400	11,300	
80	80	164	334	584	829	1,770	3,190	5,030	10,500	
90	75	154	314	548	778	1,660	2,990	4,720	9,820	
100	71	146	296	518	735	1,570	2,830	4,450	9,280	
125	63	129	263	459	651	1,390	2,500	3,950	8,220	
150	57	117	238	416	590	1,260	2,270	3,580	7,450	
175	52	108	219	383	543	1,160	2,090	3,290	6,850	
200	49	100	204	356	505	1,080	1,940	3,060	6,380	
250	43	89	181	315	448	956	1,720	2,710	5,650	
300	39	80	164	286	406	866	1,560	2,460	5,120	
350	36	74	150	263	373	797	1,430	2,260	4,710	
400	33	69	140	245	347	741	1,330	2,100	4,380	
450	31	65	131	230	326	696	1,250	1,970	4,110	
500	30	61	124	217	308	657	1,180	1,870	3,880	
550	28	58	118	206	292	624	1,120	1,770	3,690	
600	27	55	112	196	279	595	1,070	1,690	3,520	
650	26	53	108	188	267	570	1,030	1,620	3,370	
700	25	51	103	181	256	548	986	1,550	3,240	
750	24	49	100	174	247	528	950	1,500	3,120	
800	23	47	96	168	239	510	917	1,450	3,010	
850	22	46	93	163	231	493	888	1,400	2,920	
900	22	44	90	158	224	478	861	1,360	2,830	
950	21	43	88	153	217	464	836	1,320	2,740	
1,000	20	42	85	149	211	452	813	1,280	2,670	
1,100	19	40	81	142	201	429	772	1,220	2,540	
1,200	18	38	77	135	192	409	737	1,160	2,420	
1,300	18	36	74	129	183	392	705	1,110	2,320	
1,400	17	35	71	124	176	376	678	1,070	2,230	
1,500	16	34	68	120	170	363	653	1,030	2,140	
1,600	16	33	66	116	164	350	630	994	2,070	
1,700	15	31	64	112	159	339	610	962	2,000	
1,800	15	30	62	108	154	329	592	933	1,940	
1,900	14	30	60	105	149	319	575	906	1,890	
2,000	14	29	59	102	145	310	559	881	1,830	

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Notes:

1. Table capacities are based on Type K copper tubing inside diameter (shown), which has the smallest inside diameter of the copper tubing products.
2. Table entries have been rounded to three significant digits.

**TABLE 402.4(13)
SEMRIGID COPPER TUBING**

Gas	Natural
Inlet Pressure	2.0 psi
Pressure Drop	1.5 psi
Specific Gravity	0.60

INTENDED USE		Pipe sizing between point of delivery and the house line regulator. Total load supplied by a single house line regulator not exceeding 150 cubic feet per hour.								
		TUBE SIZE (inch)								
Nominal	K & L	1/4	3/8	1/2	5/8	3/4	1	1 1/4	1 1/2	2
	ACR	3/8	1/2	5/8	3/4	7/8	1 1/8	1 3/8	—	—
Outside		0.375	0.500	0.625	0.750	0.875	1.125	1.375	1.625	2.125
Inside		0.305	0.402	0.527	0.652	0.745	0.995	1.245	1.481	1.959
Length (ft)		Capacity in Cubic Feet of Gas Per Hour								
10	303	625	1,270	2,220	3,150	6,740	12,100	19,100	39,800	
20	208	430	874	1,530	2,170	4,630	8,330	13,100	27,400	
30	167	345	702	1,230	1,740	3,720	6,690	10,600	22,000	
40	143	295	601	1,050	1,490	3,180	5,730	9,030	18,800	
50	127	262	532	931	1,320	2,820	5,080	8,000	16,700	
60	115	237	482	843	1,200	2,560	4,600	7,250	15,100	
70	106	218	444	776	1,100	2,350	4,230	6,670	13,900	
80	98	203	413	722	1,020	2,190	3,940	6,210	12,900	
90	92	190	387	677	961	2,050	3,690	5,820	12,100	
100	87	180	366	640	907	1,940	3,490	5,500	11,500	
125	77	159	324	567	804	1,720	3,090	4,880	10,200	
150	70	144	294	514	729	1,560	2,800	4,420	9,200	
175	64	133	270	472	670	1,430	2,580	4,060	8,460	
200	60	124	252	440	624	1,330	2,400	3,780	7,870	
250	53	110	223	390	553	1,180	2,130	3,350	6,980	
300	48	99	202	353	501	1,070	1,930	3,040	6,320	
350	44	91	186	325	461	984	1,770	2,790	5,820	
400	41	85	173	302	429	916	1,650	2,600	5,410	
450	39	80	162	283	402	859	1,550	2,440	5,080	
500	36	75	153	268	380	811	1,460	2,300	4,800	
550	35	72	146	254	361	771	1,390	2,190	4,560	
600	33	68	139	243	344	735	1,320	2,090	4,350	
650	32	65	133	232	330	704	1,270	2,000	4,160	
700	30	63	128	223	317	676	1,220	1,920	4,000	
750	29	60	123	215	305	652	1,170	1,850	3,850	
800	28	58	119	208	295	629	1,130	1,790	3,720	
850	27	57	115	201	285	609	1,100	1,730	3,600	
900	27	55	111	195	276	590	1,060	1,680	3,490	
950	26	53	108	189	268	573	1,030	1,630	3,390	
1,000	25	52	105	184	261	558	1,000	1,580	3,300	
1,100	24	49	100	175	248	530	954	1,500	3,130	
1,200	23	47	95	167	237	505	910	1,430	2,990	
1,300	22	45	91	160	227	484	871	1,370	2,860	
1,400	21	43	88	153	218	465	837	1,320	2,750	
1,500	20	42	85	148	210	448	806	1,270	2,650	
1,600	19	40	82	143	202	432	779	1,230	2,560	
1,700	19	39	79	138	196	419	753	1,190	2,470	
1,800	18	38	77	134	190	406	731	1,150	2,400	
1,900	18	37	74	130	184	394	709	1,120	2,330	
2,000	17	36	72	126	179	383	690	1,090	2,270	

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Notes:

1. Table capacities are based on Type K copper tubing inside diameter (shown), which has the smallest inside diameter of the copper tubing products.
2. Where this table is used to size the tubing upstream of a line pressure regulator, the pipe or tubing downstream of the line pressure regulator shall be sized using a pressure drop not greater than 1 inch w.c.
3. Table entries have been rounded to three significant digits.

GAS PIPING INSTALLATIONS

**TABLE 402.4(14)
SEMIRIGID COPPER TUBING**

Gas	Natural
Inlet Pressure	5.0 psi
Pressure Drop	3.5 psi
Specific Gravity	0.60

		TUBE SIZE (inch)								
Nominal	K & L	1/4	3/8	1/2	5/8	3/4	1	1 1/4	1 1/2	2
	ACR	3/8	1/2	5/8	3/4	7/8	1 1/8	1 3/8	—	—
Outside		0.375	0.500	0.625	0.750	0.875	1.125	1.375	1.625	2.125
Inside		0.305	0.402	0.527	0.652	0.745	0.995	1.245	1.481	1.959
Length (ft)		Capacity in Cubic Feet of Gas Per Hour								
10	511	1,050	2,140	3,750	5,320	11,400	20,400	32,200	67,100	
20	351	724	1,470	2,580	3,650	7,800	14,000	22,200	46,100	
30	282	582	1,180	2,070	2,930	6,270	11,300	17,800	37,000	
40	241	498	1,010	1,770	2,510	5,360	9,660	15,200	31,700	
50	214	441	898	1,570	2,230	4,750	8,560	13,500	28,100	
60	194	400	813	1,420	2,020	4,310	7,750	12,200	25,500	
70	178	368	748	1,310	1,860	3,960	7,130	11,200	23,400	
80	166	342	696	1,220	1,730	3,690	6,640	10,500	21,800	
90	156	321	653	1,140	1,620	3,460	6,230	9,820	20,400	
100	147	303	617	1,080	1,530	3,270	5,880	9,270	19,300	
125	130	269	547	955	1,360	2,900	5,210	8,220	17,100	
150	118	243	495	866	1,230	2,620	4,720	7,450	15,500	
175	109	224	456	796	1,130	2,410	4,350	6,850	14,300	
200	101	208	424	741	1,050	2,250	4,040	6,370	13,300	
250	90	185	376	657	932	1,990	3,580	5,650	11,800	
300	81	167	340	595	844	1,800	3,250	5,120	10,700	
350	75	154	313	547	777	1,660	2,990	4,710	9,810	
400	69	143	291	509	722	1,540	2,780	4,380	9,120	
450	65	134	273	478	678	1,450	2,610	4,110	8,560	
500	62	127	258	451	640	1,370	2,460	3,880	8,090	
550	58	121	245	429	608	1,300	2,340	3,690	7,680	
600	56	115	234	409	580	1,240	2,230	3,520	7,330	
650	53	110	224	392	556	1,190	2,140	3,370	7,020	
700	51	106	215	376	534	1,140	2,050	3,240	6,740	
750	49	102	207	362	514	1,100	1,980	3,120	6,490	
800	48	98	200	350	497	1,060	1,910	3,010	6,270	
850	46	95	194	339	481	1,030	1,850	2,910	6,070	
900	45	92	188	328	466	1,000	1,790	2,820	5,880	
950	43	90	182	319	452	967	1,740	2,740	5,710	
1,000	42	87	177	310	440	940	1,690	2,670	5,560	
1,100	40	83	169	295	418	893	1,610	2,530	5,280	
1,200	38	79	161	281	399	852	1,530	2,420	5,040	
1,300	37	76	154	269	382	816	1,470	2,320	4,820	
1,400	35	73	148	259	367	784	1,410	2,220	4,630	
1,500	34	70	143	249	353	755	1,360	2,140	4,460	
1,600	33	68	138	241	341	729	1,310	2,070	4,310	
1,700	32	65	133	233	330	705	1,270	2,000	4,170	
1,800	31	63	129	226	320	684	1,230	1,940	4,040	
1,900	30	62	125	219	311	664	1,200	1,890	3,930	
2,000	29	60	122	213	302	646	1,160	1,830	3,820	

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Notes:

1. Table capacities are based on Type K copper tubing inside diameter (shown), which has the smallest inside diameter of the copper tubing products.
2. Table entries have been rounded to three significant digits.

TABLE 402.4(15)
CORRUGATED STAINLESS STEEL TUBING (CSST)

Gas	Natural
Inlet Pressure	Less than 2 psi
Pressure Drop	0.5 in. w.c.
Specific Gravity	0.60

TUBE SIZE (EHD)														
Flow Designation	13	15	18	19	23	25	30	31	37	39	46	48	60	62
Length (ft)	Capacity in Cubic Feet of Gas Per Hour													
5	46	63	115	134	225	270	471	546	895	1,037	1,790	2,070	3,660	4,140
10	32	44	82	95	161	192	330	383	639	746	1,260	1,470	2,600	2,930
15	25	35	66	77	132	157	267	310	524	615	1,030	1,200	2,140	2,400
20	22	31	58	67	116	137	231	269	456	536	888	1,050	1,850	2,080
25	19	27	52	60	104	122	206	240	409	482	793	936	1,660	1,860
30	18	25	47	55	96	112	188	218	374	442	723	856	1,520	1,700
40	15	21	41	47	83	97	162	188	325	386	625	742	1,320	1,470
50	13	19	37	42	75	87	144	168	292	347	559	665	1,180	1,320
60	12	17	34	38	68	80	131	153	267	318	509	608	1,080	1,200
70	11	16	31	36	63	74	121	141	248	295	471	563	1,000	1,110
80	10	15	29	33	60	69	113	132	232	277	440	527	940	1,040
90	10	14	28	32	57	65	107	125	219	262	415	498	887	983
100	9	13	26	30	54	62	101	118	208	249	393	472	843	933
150	7	10	20	23	42	48	78	91	171	205	320	387	691	762
200	6	9	18	21	38	44	71	82	148	179	277	336	600	661
250	5	8	16	19	34	39	63	74	133	161	247	301	538	591
300	5	7	15	17	32	36	57	67	95	148	226	275	492	540

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Notes:

1. Table includes losses for four 90-degree bends and two end fittings. Tubing runs with larger numbers of bends or fittings shall be increased by an equivalent length of tubing to the following equation: $L = 1.3n$, where L is additional length (feet) of tubing and n is the number of additional fittings or bends.
2. EHD—Equivalent Hydraulic Diameter, which is a measure of the relative hydraulic efficiency between different tubing sizes. The greater the value of EHD, the greater the gas capacity of the tubing.
3. Table entries have been rounded to three significant digits.

TABLE 402.4(16)
CORRUGATED STAINLESS STEEL TUBING (CSST)

Gas	Natural
Inlet Pressure	Less than 2 psi
Pressure Drop	3.0 in. w.c.
Specific Gravity	0.60

Flow Designation Length (ft)	INTENDED USE: INITIAL SUPPLY PRESSURE OF 8.0-INCH W.C. OR GREATER													
	13	15	18	19	23	25	30	31	37	39	46	48	60	62
TUBE SIZE (EHD)														
Capacity in Cubic Feet of Gas Per Hour														
5	120	160	277	327	529	649	1,180	1,370	2,140	2,423	4,430	5,010	8,800	10,100
10	83	112	197	231	380	462	828	958	1,530	1,740	3,200	3,560	6,270	7,160
15	67	90	161	189	313	379	673	778	1,250	1,433	2,540	2,910	5,140	5,850
20	57	78	140	164	273	329	580	672	1,090	1,249	2,200	2,530	4,460	5,070
25	51	69	125	147	245	295	518	599	978	1,123	1,960	2,270	4,000	4,540
30	46	63	115	134	225	270	471	546	895	1,029	1,790	2,070	3,660	4,140
40	39	54	100	116	196	234	407	471	778	897	1,550	1,800	3,180	3,590
50	35	48	89	104	176	210	363	421	698	806	1,380	1,610	2,850	3,210
60	32	44	82	95	161	192	330	383	639	739	1,260	1,470	2,600	2,930
70	29	41	76	88	150	178	306	355	593	686	1,170	1,360	2,420	2,720
80	27	38	71	82	141	167	285	331	555	644	1,090	1,280	2,260	2,540
90	26	36	67	77	133	157	268	311	524	609	1,030	1,200	2,140	2,400
100	24	34	63	73	126	149	254	295	498	579	974	1,140	2,030	2,280
150	19	27	52	60	104	122	206	240	409	477	793	936	1,660	1,860
200	17	23	45	52	91	106	178	207	355	415	686	812	1,440	1,610
250	15	21	40	46	82	95	159	184	319	373	613	728	1,290	1,440
300	13	19	37	42	75	87	144	168	234	342	559	665	1,180	1,320

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Notes:

- Table includes losses for four 90-degree bends and two end fittings. Tubing runs with larger numbers of bends or fittings shall be increased by an equivalent length of tubing to the following equation:
 $L = 1.3n$ where L is additional length (feet) of tubing and n is the number of additional fittings or bends.
- EHD—Equivalent Hydraulic Diameter, which is a measure of the relative hydraulic efficiency between different tubing sizes. The greater the value of EHD, the greater the gas capacity of the tubing.
- Table entries have been rounded to three significant digits.

TABLE 402.4(17)
CORRUGATED STAINLESS STEEL TUBING (CSST)

Gas	Natural
Inlet Pressure	Less than 2 psi
Pressure Drop	6.0 in. w.c.
Specific Gravity	0.60

Flow Designation Length (ft)	INTENDED USE: INITIAL SUPPLY PRESSURE OF 11.0-INCH W.C. OR GREATER													
	TUBE SIZE (EHD)													
	13	15	18	19	23	25	30	31	37	39	46	48	60	62
	Capacity in Cubic Feet of Gas Per Hour													
5	173	229	389	461	737	911	1,690	1,950	3,000	3,375	6,280	7,050	12,400	14,260
10	120	160	277	327	529	649	1,180	1,370	2,140	2,423	4,430	5,010	8,800	10,100
15	96	130	227	267	436	532	960	1,110	1,760	1,996	3,610	4,100	7,210	8,260
20	83	112	197	231	380	462	828	958	1,530	1,740	3,120	3,560	6,270	7,160
25	74	99	176	207	342	414	739	855	1,370	1,564	2,790	3,190	5,620	6,400
30	67	90	161	189	313	379	673	778	1,250	1,433	2,540	2,910	5,140	5,850
40	57	78	140	164	273	329	580	672	1,090	1,249	2,200	2,530	4,460	5,070
50	51	69	125	147	245	295	518	599	978	1,123	1,960	2,270	4,000	4,540
60	46	63	115	134	225	270	471	546	895	1,029	1,790	2,070	3,660	4,140
70	42	58	106	124	209	250	435	505	830	956	1,660	1,920	3,390	3,840
80	39	54	100	116	196	234	407	471	778	897	1,550	1,800	3,180	3,590
90	37	51	94	109	185	221	383	444	735	848	1,460	1,700	3,000	3,390
100	35	48	89	104	176	210	363	421	698	806	1,380	1,610	2,850	3,210
150	28	39	73	85	145	172	294	342	573	664	1,130	1,320	2,340	2,630
200	24	34	63	73	126	149	254	295	498	579	974	1,140	2,030	2,280
250	21	30	57	66	114	134	226	263	447	520	870	1,020	1,820	2,040
300	19	27	52	60	104	122	206	240	409	477	793	936	1,660	1,860

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Notes:

- Table includes losses for four 90-degree bends and two end fittings. Tubing runs with larger numbers of bends or fittings shall be increased by an equivalent length of tubing to the following equation:
 $L = 1.3n$ where L is additional length (feet) of tubing and n is the number of additional fittings or bends.
- EHD—Equivalent Hydraulic Diameter, which is a measure of the relative hydraulic efficiency between different tubing sizes. The greater the value of EHD, the greater the gas capacity of the tubing.
- Table entries have been rounded to three significant digits.

GAS PIPING INSTALLATIONS

**TABLE 402.4(18)
CORRUGATED STAINLESS STEEL TUBING (CSST)**

Gas	Natural
Inlet Pressure	2 psi
Pressure Drop	1.0 psi
Specific Gravity	0.60

TUBE SIZE (EHD)														
Flow Designation	13	15	18	19	23	25	30	31	37	39	46	48	60	62
Length (ft)	Capacity in Cubic Feet of Gas Per Hour													
10	270	353	587	700	1,100	1,370	2,590	2,990	4,510	5,037	9,600	10,700	18,600	21,600
25	166	220	374	444	709	876	1,620	1,870	2,890	3,258	6,040	6,780	11,900	13,700
30	151	200	342	405	650	801	1,480	1,700	2,640	2,987	5,510	6,200	10,900	12,500
40	129	172	297	351	567	696	1,270	1,470	2,300	2,605	4,760	5,380	9,440	10,900
50	115	154	266	314	510	624	1,140	1,310	2,060	2,343	4,260	4,820	8,470	9,720
75	93	124	218	257	420	512	922	1,070	1,690	1,932	3,470	3,950	6,940	7,940
80	89	120	211	249	407	496	892	1,030	1,640	1,874	3,360	3,820	6,730	7,690
100	79	107	189	222	366	445	795	920	1,470	1,685	3,000	3,420	6,030	6,880
150	64	87	155	182	302	364	646	748	1,210	1,389	2,440	2,800	4,940	5,620
200	55	75	135	157	263	317	557	645	1,050	1,212	2,110	2,430	4,290	4,870
250	49	67	121	141	236	284	497	576	941	1,090	1,890	2,180	3,850	4,360
300	44	61	110	129	217	260	453	525	862	999	1,720	1,990	3,520	3,980
400	38	52	96	111	189	225	390	453	749	871	1,490	1,730	3,060	3,450
500	34	46	86	100	170	202	348	404	552	783	1,330	1,550	2,740	3,090

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Notes:

1. Table does not include effect of pressure drop across the line regulator. Where regulator loss exceeds ³/₄ psi, DO NOT USE THIS TABLE. Consult with the regulator manufacturer for pressure drops and capacity factors. Pressure drops across a regulator may vary with flow rate.
2. CAUTION: Capacities shown in the table might exceed maximum capacity for a selected regulator. Consult with the regulator or tubing manufacturer for guidance.
3. Table includes losses for four 90-degree bends and two end fittings. Tubing runs with larger numbers of bends or fittings shall be increased by an equivalent length of tubing to the following equation: $L = 1.3n$ where L is additional length (feet) of tubing and n is the number of additional fittings or bends.
4. EHD—Equivalent Hydraulic Diameter, which is a measure of the relative hydraulic efficiency between different tubing sizes. The greater the value of EHD, the greater the gas capacity of the tubing.
5. Table entries have been rounded to three significant digits.

**TABLE 402.4(19)
CORRUGATED STAINLESS STEEL TUBING (CSST)**

Gas	Natural
Inlet Pressure	5.0 psi
Pressure Drop	3.5 psi
Specific Gravity	0.60

TUBE SIZE (EHD)														
Flow Designation	13	15	18	19	23	25	30	31	37	39	46	48	60	62
Length (ft)	Capacity in Cubic Feet of Gas Per Hour													
10	523	674	1,080	1,300	2,000	2,530	4,920	5,660	8,300	9,140	18,100	19,800	34,400	40,400
25	322	420	691	827	1,290	1,620	3,080	3,540	5,310	5,911	11,400	12,600	22,000	25,600
30	292	382	632	755	1,180	1,480	2,800	3,230	4,860	5,420	10,400	11,500	20,100	23,400
40	251	329	549	654	1,030	1,280	2,420	2,790	4,230	4,727	8,970	10,000	17,400	20,200
50	223	293	492	586	926	1,150	2,160	2,490	3,790	4,251	8,020	8,930	15,600	18,100
75	180	238	403	479	763	944	1,750	2,020	3,110	3,506	6,530	7,320	12,800	14,800
80	174	230	391	463	740	915	1,690	1,960	3,020	3,400	6,320	7,090	12,400	14,300
100	154	205	350	415	665	820	1,510	1,740	2,710	3,057	5,650	6,350	11,100	12,800
150	124	166	287	339	548	672	1,230	1,420	2,220	2,521	4,600	5,200	9,130	10,500
200	107	143	249	294	478	584	1,060	1,220	1,930	2,199	3,980	4,510	7,930	9,090
250	95	128	223	263	430	524	945	1,090	1,730	1,977	3,550	4,040	7,110	8,140
300	86	116	204	240	394	479	860	995	1,590	1,813	3,240	3,690	6,500	7,430
400	74	100	177	208	343	416	742	858	1,380	1,581	2,800	3,210	5,650	6,440
500	66	89	159	186	309	373	662	766	1,040	1,422	2,500	2,870	5,060	5,760

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Notes:

1. Table does not include effect of pressure drop across the line regulator. Where regulator loss exceeds ³/₄ psi, DO NOT USE THIS TABLE. Consult with the regulator manufacturer for pressure drops and capacity factors. Pressure drops across a regulator may vary with flow rate.
2. CAUTION: Capacities shown in the table might exceed maximum capacity for a selected regulator. Consult with the regulator or tubing manufacturer for guidance.
3. Table includes losses for four 90-degree bends and two end fittings. Tubing runs with larger numbers of bends or fittings shall be increased by an equivalent length of tubing to the following equation: $L = 1.3n$ where L is additional length (feet) of tubing and n is the number of additional fittings or bends.
4. EHD—Equivalent Hydraulic Diameter, which is a measure of the relative hydraulic efficiency between different tubing sizes. The greater the value of EHD, the greater the gas capacity of the tubing.
5. Table entries have been rounded to three significant digits.

GAS PIPING INSTALLATIONS

**TABLE 402.4(20)
POLYETHYLENE PLASTIC PIPE**

Gas	Natural
Inlet Pressure	Less than 2 psi
Pressure Drop	0.3 in. w.c.
Specific Gravity	0.60

PIPE SIZE (inch)								
Nominal OD	1/2	3/4	1	1 1/4	1 1/2	2	3	4
Designation	SDR 9	SDR 11	SDR 11	SDR 10	SDR 11	SDR 11	SDR 11	SDR 11
Actual ID	0.660	0.860	1.077	1.328	1.554	1.943	2.864	3.682
Length (ft)	Capacity in Cubic Feet of Gas per Hour							
10	153	305	551	955	1,440	2,590	7,170	13,900
20	105	210	379	656	991	1,780	4,920	9,520
30	84	169	304	527	796	1,430	3,950	7,640
40	72	144	260	451	681	1,220	3,380	6,540
50	64	128	231	400	604	1,080	3,000	5,800
60	58	116	209	362	547	983	2,720	5,250
70	53	107	192	333	503	904	2,500	4,830
80	50	99	179	310	468	841	2,330	4,500
90	46	93	168	291	439	789	2,180	4,220
100	44	88	159	275	415	745	2,060	3,990
125	39	78	141	243	368	661	1,830	3,530
150	35	71	127	221	333	598	1,660	3,200
175	32	65	117	203	306	551	1,520	2,940
200	30	60	109	189	285	512	1,420	2,740
250	27	54	97	167	253	454	1,260	2,430
300	24	48	88	152	229	411	1,140	2,200
350	22	45	81	139	211	378	1,050	2,020
400	21	42	75	130	196	352	974	1,880
450	19	39	70	122	184	330	914	1,770
500	18	37	66	115	174	312	863	1,670

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Note: Table entries have been rounded to three significant digits.

**TABLE 402.4(21)
POLYETHYLENE PLASTIC PIPE**

Gas	Natural
Inlet Pressure	Less than 2 psi
Pressure Drop	0.5 in. w.c.
Specific Gravity	0.60

PIPE SIZE (inch)								
Nominal OD	1/2	3/4	1	1 1/4	1 1/2	2	3	4
Designation	SDR 9	SDR 11	SDR 11	SDR 10	SDR 11	SDR 11	SDR 11	SDR 11
Actual ID	0.660	0.860	1.077	1.328	1.554	1.943	2.864	3.682
Length (ft)	Capacity in Cubic Feet of Gas per Hour							
10	201	403	726	1,260	1,900	3,410	9,450	18,260
20	138	277	499	865	1,310	2,350	6,490	12,550
30	111	222	401	695	1,050	1,880	5,210	10,080
40	95	190	343	594	898	1,610	4,460	8,630
50	84	169	304	527	796	1,430	3,950	7,640
60	76	153	276	477	721	1,300	3,580	6,930
70	70	140	254	439	663	1,190	3,300	6,370
80	65	131	236	409	617	1,110	3,070	5,930
90	61	123	221	383	579	1,040	2,880	5,560
100	58	116	209	362	547	983	2,720	5,250
125	51	103	185	321	485	871	2,410	4,660
150	46	93	168	291	439	789	2,180	4,220
175	43	86	154	268	404	726	2,010	3,880
200	40	80	144	249	376	675	1,870	3,610
250	35	71	127	221	333	598	1,660	3,200
300	32	64	115	200	302	542	1,500	2,900
350	29	59	106	184	278	499	1,380	2,670
400	27	55	99	171	258	464	1,280	2,480
450	26	51	93	160	242	435	1,200	2,330
500	24	48	88	152	229	411	1,140	2,200

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Note: Table entries have been rounded to three significant digits.

GAS PIPING INSTALLATIONS

**TABLE 402.4(22)
POLYETHYLENE PLASTIC PIPE**

Gas	Natural
Inlet Pressure	2.0 psi
Pressure Drop	1.0 psi
Specific Gravity	0.60

PIPE SIZE (inch)								
Nominal OD	1/2	3/4	1	1 1/4	1 1/2	2	3	4
Designation	SDR 9	SDR 11	SDR 11	SDR 10	SDR 11	SDR 11	SDR 11	SDR 11
Actual ID	0.660	0.860	1.077	1.328	1.554	1.943	2.864	3.682
Length (ft)	Capacity in Cubic Feet of Gas per Hour							
10	1,860	3,720	6,710	11,600	17,600	31,600	87,300	169,000
20	1,280	2,560	4,610	7,990	12,100	21,700	60,000	116,000
30	1,030	2,050	3,710	6,420	9,690	17,400	48,200	93,200
40	878	1,760	3,170	5,490	8,300	14,900	41,200	79,700
50	778	1,560	2,810	4,870	7,350	13,200	36,600	70,700
60	705	1,410	2,550	4,410	6,660	12,000	33,100	64,000
70	649	1,300	2,340	4,060	6,130	11,000	30,500	58,900
80	603	1,210	2,180	3,780	5,700	10,200	28,300	54,800
90	566	1,130	2,050	3,540	5,350	9,610	26,600	51,400
100	535	1,070	1,930	3,350	5,050	9,080	25,100	48,600
125	474	949	1,710	2,970	4,480	8,050	22,300	43,000
150	429	860	1,550	2,690	4,060	7,290	20,200	39,000
175	395	791	1,430	2,470	3,730	6,710	18,600	35,900
200	368	736	1,330	2,300	3,470	6,240	17,300	33,400
250	326	652	1,180	2,040	3,080	5,530	15,300	29,600
300	295	591	1,070	1,850	2,790	5,010	13,900	26,800
350	272	544	981	1,700	2,570	4,610	12,800	24,700
400	253	506	913	1,580	2,390	4,290	11,900	22,900
450	237	475	856	1,480	2,240	4,020	11,100	21,500
500	224	448	809	1,400	2,120	3,800	10,500	20,300
550	213	426	768	1,330	2,010	3,610	9,990	19,300
600	203	406	733	1,270	1,920	3,440	9,530	18,400
650	194	389	702	1,220	1,840	3,300	9,130	17,600
700	187	374	674	1,170	1,760	3,170	8,770	16,900
750	180	360	649	1,130	1,700	3,050	8,450	16,300
800	174	348	627	1,090	1,640	2,950	8,160	15,800
850	168	336	607	1,050	1,590	2,850	7,890	15,300
900	163	326	588	1,020	1,540	2,770	7,650	14,800
950	158	317	572	990	1,500	2,690	7,430	14,400
1,000	154	308	556	963	1,450	2,610	7,230	14,000
1,100	146	293	528	915	1,380	2,480	6,870	13,300
1,200	139	279	504	873	1,320	2,370	6,550	12,700
1,300	134	267	482	836	1,260	2,270	6,270	12,100
1,400	128	257	463	803	1,210	2,180	6,030	11,600
1,500	124	247	446	773	1,170	2,100	5,810	11,200
1,600	119	239	431	747	1,130	2,030	5,610	10,800
1,700	115	231	417	723	1,090	1,960	5,430	10,500
1,800	112	224	404	701	1,060	1,900	5,260	10,200
1,900	109	218	393	680	1,030	1,850	5,110	9,900
2,000	106	212	382	662	1,000	1,800	4,970	9,600

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Note: Table entries have been rounded to three significant digits.

**TABLE 402.4(23)
POLYETHYLENE PLASTIC TUBING**

Gas	Natural
Inlet Pressure	Less than 2.0 psi
Pressure Drop	0.3 in. w.c.
Specific Gravity	0.60

Nominal OD	PLASTIC TUBING SIZE (CTS) (inch)	
	1/2	3/4
Designation	SDR 7	SDR 11
Actual ID	0.445	0.927
Length (ft)	Capacity in Cubic Feet of Gas per Hour	
10	54	372
20	37	256
30	30	205
40	26	176
50	23	156
60	21	141
70	19	130
80	18	121
90	17	113
100	16	107
125	14	95
150	13	86
175	12	79
200	11	74
225	10	69
250	NA	65
275	NA	62
300	NA	59
350	NA	54
400	NA	51
450	NA	47
500	NA	45

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm,
 1 pound per square inch = 6.895 kPa,
 1-inch water column = 0.2488 kPa,
 1 British thermal unit per hour = 0.2931 W,
 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Notes:

1. NA means a flow of less than 10 cfh.
2. Table entries have been rounded to three significant digits.

**TABLE 402.4(24)
POLYETHYLENE PLASTIC TUBING**

Gas	Natural
Inlet Pressure	Less than 2.0 psi
Pressure Drop	0.5 in. w.c.
Specific Gravity	0.60

Nominal OD	PLASTIC TUBING SIZE (CTS) (inch)	
	1/2	3/4
Designation	SDR 7	SDR 11
Actual ID	0.445	0.927
Length (ft)	Capacity in Cubic Feet of Gas per Hour	
10	72	490
20	49	337
30	39	271
40	34	232
50	30	205
60	27	186
70	25	171
80	23	159
90	22	149
100	21	141
125	18	125
150	17	113
175	15	104
200	14	97
225	13	91
250	12	86
275	11	82
300	11	78
350	10	72
400	NA	67
450	NA	63
500	NA	59

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm,
 1 pound per square inch = 6.895 kPa,
 1-inch water column = 0.2488 kPa,
 1 British thermal unit per hour = 0.2931 W,
 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Notes:

1. NA means a flow of less than 10 cfh.
2. Table entries have been rounded to three significant digits.

GAS PIPING INSTALLATIONS

**TABLE 402.4(25)
SCHEDULE 40 METALLIC PIPE**

Gas	Undiluted Propane
Inlet Pressure	10.0 psi
Pressure Drop	1.0 psi
Specific Gravity	1.50

INTENDED USE	Pipe sizing between first stage (high-pressure regulator) and second stage (low-pressure regulator).								
	PIPE SIZE (inch)								
Nominal	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4
Actual ID	0.622	0.824	1.049	1.380	1.610	2.067	2.469	3.068	4.026
Length (ft)	Capacity in Thousands of Btu per Hour								
10	3,320	6,950	13,100	26,900	40,300	77,600	124,000	219,000	446,000
20	2,280	4,780	9,000	18,500	27,700	53,300	85,000	150,000	306,000
30	1,830	3,840	7,220	14,800	22,200	42,800	68,200	121,000	246,000
40	1,570	3,280	6,180	12,700	19,000	36,600	58,400	103,000	211,000
50	1,390	2,910	5,480	11,300	16,900	32,500	51,700	91,500	187,000
60	1,260	2,640	4,970	10,200	15,300	29,400	46,900	82,900	169,000
70	1,160	2,430	4,570	9,380	14,100	27,100	43,100	76,300	156,000
80	1,080	2,260	4,250	8,730	13,100	25,200	40,100	70,900	145,000
90	1,010	2,120	3,990	8,190	12,300	23,600	37,700	66,600	136,000
100	956	2,000	3,770	7,730	11,600	22,300	35,600	62,900	128,000
125	848	1,770	3,340	6,850	10,300	19,800	31,500	55,700	114,000
150	768	1,610	3,020	6,210	9,300	17,900	28,600	50,500	103,000
175	706	1,480	2,780	5,710	8,560	16,500	26,300	46,500	94,700
200	657	1,370	2,590	5,320	7,960	15,300	24,400	43,200	88,100
250	582	1,220	2,290	4,710	7,060	13,600	21,700	38,300	78,100
300	528	1,100	2,080	4,270	6,400	12,300	19,600	34,700	70,800
350	486	1,020	1,910	3,930	5,880	11,300	18,100	31,900	65,100
400	452	945	1,780	3,650	5,470	10,500	16,800	29,700	60,600
450	424	886	1,670	3,430	5,140	9,890	15,800	27,900	56,800
500	400	837	1,580	3,240	4,850	9,340	14,900	26,300	53,700
550	380	795	1,500	3,070	4,610	8,870	14,100	25,000	51,000
600	363	759	1,430	2,930	4,400	8,460	13,500	23,900	48,600
650	347	726	1,370	2,810	4,210	8,110	12,900	22,800	46,600
700	334	698	1,310	2,700	4,040	7,790	12,400	21,900	44,800
750	321	672	1,270	2,600	3,900	7,500	12,000	21,100	43,100
800	310	649	1,220	2,510	3,760	7,240	11,500	20,400	41,600
850	300	628	1,180	2,430	3,640	7,010	11,200	19,800	40,300
900	291	609	1,150	2,360	3,530	6,800	10,800	19,200	39,100
950	283	592	1,110	2,290	3,430	6,600	10,500	18,600	37,900
1,000	275	575	1,080	2,230	3,330	6,420	10,200	18,100	36,900
1,100	261	546	1,030	2,110	3,170	6,100	9,720	17,200	35,000
1,200	249	521	982	2,020	3,020	5,820	9,270	16,400	33,400
1,300	239	499	940	1,930	2,890	5,570	8,880	15,700	32,000
1,400	229	480	903	1,850	2,780	5,350	8,530	15,100	30,800
1,500	221	462	870	1,790	2,680	5,160	8,220	14,500	29,600
1,600	213	446	840	1,730	2,590	4,980	7,940	14,000	28,600
1,700	206	432	813	1,670	2,500	4,820	7,680	13,600	27,700
1,800	200	419	789	1,620	2,430	4,670	7,450	13,200	26,900
1,900	194	407	766	1,570	2,360	4,540	7,230	12,800	26,100
2,000	189	395	745	1,530	2,290	4,410	7,030	12,400	25,400

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Note: Table entries have been rounded to three significant digits.

TABLE 402.4(26)
SCHEDULE 40 METALLIC PIPE

Gas	Undiluted Propane
Inlet Pressure	10.0 psi
Pressure Drop	3.0 psi
Specific Gravity	1.50

INTENDED USE	Pipe sizing between first stage (high-pressure regulator) and second stage (low-pressure regulator).								
	PIPE SIZE (inch)								
Nominal	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4
Actual ID	0.622	0.824	1.049	1.380	1.610	2.067	2.469	3.068	4.026
Length (ft)	Capacity in Thousands of Btu per Hour								
10	5,890	12,300	23,200	47,600	71,300	137,000	219,000	387,000	789,000
20	4,050	8,460	15,900	32,700	49,000	94,400	150,000	266,000	543,000
30	3,250	6,790	12,800	26,300	39,400	75,800	121,000	214,000	436,000
40	2,780	5,810	11,000	22,500	33,700	64,900	103,000	183,000	373,000
50	2,460	5,150	9,710	19,900	29,900	57,500	91,600	162,000	330,000
60	2,230	4,670	8,790	18,100	27,100	52,100	83,000	147,000	299,000
70	2,050	4,300	8,090	16,600	24,900	47,900	76,400	135,000	275,000
80	1,910	4,000	7,530	15,500	23,200	44,600	71,100	126,000	256,000
90	1,790	3,750	7,060	14,500	21,700	41,800	66,700	118,000	240,000
100	1,690	3,540	6,670	13,700	20,500	39,500	63,000	111,000	227,000
125	1,500	3,140	5,910	12,100	18,200	35,000	55,800	98,700	201,000
150	1,360	2,840	5,360	11,000	16,500	31,700	50,600	89,400	182,000
175	1,250	2,620	4,930	10,100	15,200	29,200	46,500	82,300	167,800
200	1,160	2,430	4,580	9,410	14,100	27,200	43,300	76,500	156,100
250	1,030	2,160	4,060	8,340	12,500	24,100	38,400	67,800	138,400
300	935	1,950	3,680	7,560	11,300	21,800	34,800	61,500	125,400
350	860	1,800	3,390	6,950	10,400	20,100	32,000	56,500	115,300
400	800	1,670	3,150	6,470	9,690	18,700	29,800	52,600	107,300
450	751	1,570	2,960	6,070	9,090	17,500	27,900	49,400	100,700
500	709	1,480	2,790	5,730	8,590	16,500	26,400	46,600	95,100
550	673	1,410	2,650	5,450	8,160	15,700	25,000	44,300	90,300
600	642	1,340	2,530	5,200	7,780	15,000	23,900	42,200	86,200
650	615	1,290	2,420	4,980	7,450	14,400	22,900	40,500	82,500
700	591	1,240	2,330	4,780	7,160	13,800	22,000	38,900	79,300
750	569	1,190	2,240	4,600	6,900	13,300	21,200	37,400	76,400
800	550	1,150	2,170	4,450	6,660	12,800	20,500	36,200	73,700
850	532	1,110	2,100	4,300	6,450	12,400	19,800	35,000	71,400
900	516	1,080	2,030	4,170	6,250	12,000	19,200	33,900	69,200
950	501	1,050	1,970	4,050	6,070	11,700	18,600	32,900	67,200
1,000	487	1,020	1,920	3,940	5,900	11,400	18,100	32,000	65,400
1,100	463	968	1,820	3,740	5,610	10,800	17,200	30,400	62,100
1,200	442	923	1,740	3,570	5,350	10,300	16,400	29,000	59,200
1,300	423	884	1,670	3,420	5,120	9,870	15,700	27,800	56,700
1,400	406	849	1,600	3,280	4,920	9,480	15,100	26,700	54,500
1,500	391	818	1,540	3,160	4,740	9,130	14,600	25,700	52,500
1,600	378	790	1,490	3,060	4,580	8,820	14,100	24,800	50,700
1,700	366	765	1,440	2,960	4,430	8,530	13,600	24,000	49,000
1,800	355	741	1,400	2,870	4,300	8,270	13,200	23,300	47,600
1,900	344	720	1,360	2,780	4,170	8,040	12,800	22,600	46,200
2,000	335	700	1,320	2,710	4,060	7,820	12,500	22,000	44,900

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,

1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Note: Table entries have been rounded to three significant digits.

GAS PIPING INSTALLATIONS

**TABLE 402.4(27)
SCHEDULE 40 METALLIC PIPE**

Gas	Undiluted Propane
Inlet Pressure	2.0 psi
Pressure Drop	1.0 psi
Specific Gravity	1.50

INTENDED USE	Pipe sizing between 2 psig service and line pressure regulator.								
	PIPE SIZE (inch)								
	Nominal	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3
Actual ID	0.622	0.824	1.049	1.380	1.610	2.067	2.469	3.068	4.026
Length (ft)	Capacity in Thousands of Btu per Hour								
10	2,680	5,590	10,500	21,600	32,400	62,400	99,500	176,000	359,000
20	1,840	3,850	7,240	14,900	22,300	42,900	68,400	121,000	247,000
30	1,480	3,090	5,820	11,900	17,900	34,500	54,900	97,100	198,000
40	1,260	2,640	4,980	10,200	15,300	29,500	47,000	83,100	170,000
50	1,120	2,340	4,410	9,060	13,600	26,100	41,700	73,700	150,000
60	1,010	2,120	4,000	8,210	12,300	23,700	37,700	66,700	136,000
70	934	1,950	3,680	7,550	11,300	21,800	34,700	61,400	125,000
80	869	1,820	3,420	7,020	10,500	20,300	32,300	57,100	116,000
90	815	1,700	3,210	6,590	9,880	19,000	30,300	53,600	109,000
100	770	1,610	3,030	6,230	9,330	18,000	28,600	50,600	103,000
125	682	1,430	2,690	5,520	8,270	15,900	25,400	44,900	91,500
150	618	1,290	2,440	5,000	7,490	14,400	23,000	40,700	82,900
175	569	1,190	2,240	4,600	6,890	13,300	21,200	37,400	76,300
200	529	1,110	2,080	4,280	6,410	12,300	19,700	34,800	71,000
250	469	981	1,850	3,790	5,680	10,900	17,400	30,800	62,900
300	425	889	1,670	3,440	5,150	9,920	15,800	27,900	57,000
350	391	817	1,540	3,160	4,740	9,120	14,500	25,700	52,400
400	364	760	1,430	2,940	4,410	8,490	13,500	23,900	48,800
450	341	714	1,340	2,760	4,130	7,960	12,700	22,400	45,800
500	322	674	1,270	2,610	3,910	7,520	12,000	21,200	43,200
550	306	640	1,210	2,480	3,710	7,140	11,400	20,100	41,100
600	292	611	1,150	2,360	3,540	6,820	10,900	19,200	39,200
650	280	585	1,100	2,260	3,390	6,530	10,400	18,400	37,500
700	269	562	1,060	2,170	3,260	6,270	9,990	17,700	36,000
750	259	541	1,020	2,090	3,140	6,040	9,630	17,000	34,700
800	250	523	985	2,020	3,030	5,830	9,300	16,400	33,500
850	242	506	953	1,960	2,930	5,640	9,000	15,900	32,400
900	235	490	924	1,900	2,840	5,470	8,720	15,400	31,500
950	228	476	897	1,840	2,760	5,310	8,470	15,000	30,500
1,000	222	463	873	1,790	2,680	5,170	8,240	14,600	29,700
1,100	210	440	829	1,700	2,550	4,910	7,830	13,800	28,200
1,200	201	420	791	1,620	2,430	4,680	7,470	13,200	26,900
1,300	192	402	757	1,550	2,330	4,490	7,150	12,600	25,800
1,400	185	386	727	1,490	2,240	4,310	6,870	12,100	24,800
1,500	178	372	701	1,440	2,160	4,150	6,620	11,700	23,900
1,600	172	359	677	1,390	2,080	4,010	6,390	11,300	23,000
1,700	166	348	655	1,340	2,010	3,880	6,180	10,900	22,300
1,800	161	337	635	1,300	1,950	3,760	6,000	10,600	21,600
1,900	157	327	617	1,270	1,900	3,650	5,820	10,300	21,000
2,000	152	318	600	1,230	1,840	3,550	5,660	10,000	20,400

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Note: Table entries have been rounded to three significant digits.

**TABLE 402.4(28)
SCHEDULE 40 METALLIC PIPE**

Gas	Undiluted Propane
Inlet Pressure	11.0 in. w.c.
Pressure Drop	0.5 in. w.c.
Specific Gravity	1.50

INTENDED USE	Pipe sizing between single- or second-stage (low pressure) regulator and appliance.								
	PIPE SIZE (inch)								
Nominal	1/2	3/4	1	1 1/4	1 1/2	2	2 1/2	3	4
Actual ID	0.622	0.824	1.049	1.380	1.610	2.067	2.469	3.068	4.026
Length (ft)	Capacity in Thousands of Btu per Hour								
10	291	608	1,150	2,350	3,520	6,790	10,800	19,100	39,000
20	200	418	787	1,620	2,420	4,660	7,430	13,100	26,800
30	160	336	632	1,300	1,940	3,750	5,970	10,600	21,500
40	137	287	541	1,110	1,660	3,210	5,110	9,030	18,400
50	122	255	480	985	1,480	2,840	4,530	8,000	16,300
60	110	231	434	892	1,340	2,570	4,100	7,250	14,800
80	101	212	400	821	1,230	2,370	3,770	6,670	13,600
100	94	197	372	763	1,140	2,200	3,510	6,210	12,700
125	89	185	349	716	1,070	2,070	3,290	5,820	11,900
150	84	175	330	677	1,010	1,950	3,110	5,500	11,200
175	74	155	292	600	899	1,730	2,760	4,880	9,950
200	67	140	265	543	814	1,570	2,500	4,420	9,010
250	62	129	243	500	749	1,440	2,300	4,060	8,290
300	58	120	227	465	697	1,340	2,140	3,780	7,710
350	51	107	201	412	618	1,190	1,900	3,350	6,840
400	46	97	182	373	560	1,080	1,720	3,040	6,190
450	42	89	167	344	515	991	1,580	2,790	5,700
500	40	83	156	320	479	922	1,470	2,600	5,300
550	37	78	146	300	449	865	1,380	2,440	4,970
600	35	73	138	283	424	817	1,300	2,300	4,700
650	33	70	131	269	403	776	1,240	2,190	4,460
700	32	66	125	257	385	741	1,180	2,090	4,260
750	30	64	120	246	368	709	1,130	2,000	4,080
800	29	61	115	236	354	681	1,090	1,920	3,920
850	28	59	111	227	341	656	1,050	1,850	3,770
900	27	57	107	220	329	634	1,010	1,790	3,640
950	26	55	104	213	319	613	978	1,730	3,530
1,000	25	53	100	206	309	595	948	1,680	3,420
1,100	25	52	97	200	300	578	921	1,630	3,320
1,200	24	50	95	195	292	562	895	1,580	3,230
1,300	23	48	90	185	277	534	850	1,500	3,070
1,400	22	46	86	176	264	509	811	1,430	2,930
1,500	21	44	82	169	253	487	777	1,370	2,800
1,600	20	42	79	162	243	468	746	1,320	2,690
1,700	19	40	76	156	234	451	719	1,270	2,590
1,800	19	39	74	151	226	436	694	1,230	2,500
1,900	18	38	71	146	219	422	672	1,190	2,420
2,000	18	37	69	142	212	409	652	1,150	2,350

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Note: Table entries have been rounded to three significant digits.

GAS PIPING INSTALLATIONS

**TABLE 402.4(29)
SEMIRIGID COPPER TUBING**

Gas	Undiluted Propane
Inlet Pressure	10.0 psi
Pressure Drop	1.0 psi
Specific Gravity	1.50

INTENDED USE		Sizing between first stage (high-pressure regulator) and second stage (low-pressure regulator).								
		TUBE SIZE (in.)								
Nominal	K & L	1/4	3/8	1/2	5/8	3/4	1	1 1/4	1 1/2	2
	ACR	3/8	1/2	5/8	3/4	7/8	1 1/8	1 3/8	—	—
Outside		0.375	0.500	0.625	0.750	0.875	1.125	1.375	1.625	2.125
Inside		0.305	0.402	0.527	0.652	0.745	0.995	1.245	1.481	1.959
Length (ft)		Capacity in Thousands of Btu per Hour								
10	513	1,060	2,150	3,760	5,330	11,400	20,500	32,300	67,400	
20	352	727	1,480	2,580	3,670	7,830	14,100	22,200	46,300	
30	283	584	1,190	2,080	2,940	6,290	11,300	17,900	37,200	
40	242	500	1,020	1,780	2,520	5,380	9,690	15,300	31,800	
50	215	443	901	1,570	2,230	4,770	8,590	13,500	28,200	
60	194	401	816	1,430	2,020	4,320	7,780	12,300	25,600	
70	179	369	751	1,310	1,860	3,980	7,160	11,300	23,500	
80	166	343	699	1,220	1,730	3,700	6,660	10,500	21,900	
90	156	322	655	1,150	1,630	3,470	6,250	9,850	20,500	
100	147	304	619	1,080	1,540	3,280	5,900	9,310	19,400	
125	131	270	549	959	1,360	2,910	5,230	8,250	17,200	
150	118	244	497	869	1,230	2,630	4,740	7,470	15,600	
175	109	225	457	799	1,130	2,420	4,360	6,880	14,300	
200	101	209	426	744	1,060	2,250	4,060	6,400	13,300	
250	90	185	377	659	935	2,000	3,600	5,670	11,800	
300	81	168	342	597	847	1,810	3,260	5,140	10,700	
350	75	155	314	549	779	1,660	3,000	4,730	9,840	
400	70	144	292	511	725	1,550	2,790	4,400	9,160	
450	65	135	274	480	680	1,450	2,620	4,130	8,590	
500	62	127	259	453	643	1,370	2,470	3,900	8,120	
550	59	121	246	430	610	1,300	2,350	3,700	7,710	
600	56	115	235	410	582	1,240	2,240	3,530	7,350	
650	54	111	225	393	558	1,190	2,140	3,380	7,040	
700	51	106	216	378	536	1,140	2,060	3,250	6,770	
750	50	102	208	364	516	1,100	1,980	3,130	6,520	
800	48	99	201	351	498	1,060	1,920	3,020	6,290	
850	46	96	195	340	482	1,030	1,850	2,920	6,090	
900	45	93	189	330	468	1,000	1,800	2,840	5,910	
950	44	90	183	320	454	970	1,750	2,750	5,730	
1,000	42	88	178	311	442	944	1,700	2,680	5,580	
1,100	40	83	169	296	420	896	1,610	2,540	5,300	
1,200	38	79	161	282	400	855	1,540	2,430	5,050	
1,300	37	76	155	270	383	819	1,470	2,320	4,840	
1,400	35	73	148	260	368	787	1,420	2,230	4,650	
1,500	34	70	143	250	355	758	1,360	2,150	4,480	
1,600	33	68	138	241	343	732	1,320	2,080	4,330	
1,700	32	66	134	234	331	708	1,270	2,010	4,190	
1,800	31	64	130	227	321	687	1,240	1,950	4,060	
1,900	30	62	126	220	312	667	1,200	1,890	3,940	
2,000	29	60	122	214	304	648	1,170	1,840	3,830	

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Notes:

1. Table capacities are based on Type K copper tubing inside diameter (shown), which has the smallest inside diameter of the copper tubing products.
2. Table entries have been rounded to three significant digits.

**TABLE 402.4(30)
SEMRIGID COPPER TUBING**

Gas	Undiluted Propane
Inlet Pressure	11.0 in. w.c.
Pressure Drop	0.5 in. w.c.
Specific Gravity	1.50

INTENDED USE		Sizing between single or second stage (low-pressure regulator) and appliance.								
		TUBE SIZE (inch)								
Nominal	K & L	1/4	3/8	1/2	5/8	3/4	1	1 1/4	1 1/2	2
	ACR	3/8	1/2	5/8	3/4	7/8	1 1/8	1 3/8	—	—
Outside		0.375	0.500	0.625	0.750	0.875	1.125	1.375	1.625	2.125
Inside		0.305	0.402	0.527	0.652	0.745	0.995	1.245	1.481	1.959
Length (ft)		Capacity in Thousands of Btu per Hour								
10	45	93	188	329	467	997	1,800	2,830	5,890	
20	31	64	129	226	321	685	1,230	1,950	4,050	
30	25	51	104	182	258	550	991	1,560	3,250	
40	21	44	89	155	220	471	848	1,340	2,780	
50	19	39	79	138	195	417	752	1,180	2,470	
60	17	35	71	125	177	378	681	1,070	2,240	
70	16	32	66	115	163	348	626	988	2,060	
80	15	30	61	107	152	324	583	919	1,910	
90	14	28	57	100	142	304	547	862	1,800	
100	13	27	54	95	134	287	517	814	1,700	
125	11	24	48	84	119	254	458	722	1,500	
150	10	21	44	76	108	230	415	654	1,360	
175	NA	20	40	70	99	212	382	602	1,250	
200	NA	18	37	65	92	197	355	560	1,170	
250	NA	16	33	58	82	175	315	496	1,030	
300	NA	15	30	52	74	158	285	449	936	
350	NA	14	28	48	68	146	262	414	861	
400	NA	13	26	45	63	136	244	385	801	
450	NA	12	24	42	60	127	229	361	752	
500	NA	11	23	40	56	120	216	341	710	
550	NA	11	22	38	53	114	205	324	674	
600	NA	10	21	36	51	109	196	309	643	
650	NA	NA	20	34	49	104	188	296	616	
700	NA	NA	19	33	47	100	180	284	592	
750	NA	NA	18	32	45	96	174	274	570	
800	NA	NA	18	31	44	93	168	264	551	
850	NA	NA	17	30	42	90	162	256	533	
900	NA	NA	17	29	41	87	157	248	517	
950	NA	NA	16	28	40	85	153	241	502	
1,000	NA	NA	16	27	39	83	149	234	488	
1,100	NA	NA	15	26	37	78	141	223	464	
1,200	NA	NA	14	25	35	75	135	212	442	
1,300	NA	NA	14	24	34	72	129	203	423	
1,400	NA	NA	13	23	32	69	124	195	407	
1,500	NA	NA	13	22	31	66	119	188	392	
1,600	NA	NA	12	21	30	64	115	182	378	
1,700	NA	NA	12	20	29	62	112	176	366	
1,800	NA	NA	11	20	28	60	108	170	355	
1,900	NA	NA	11	19	27	58	105	166	345	
2,000	NA	NA	11	19	27	57	102	161	335	

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa, 1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Notes:

1. Table capacities are based on Type K copper tubing inside diameter (shown), which has the smallest inside diameter of the copper tubing products.
2. NA means a flow of less than 10,000 Btu/h.
3. Table entries have been rounded to three significant digits.

GAS PIPING INSTALLATIONS

**TABLE 402.4(31)
SEMIRIGID COPPER TUBING**

Gas	Undiluted Propane
Inlet Pressure	2.0 psi
Pressure Drop	1.0 psi
Specific Gravity	1.50

INTENDED USE		Tube sizing between 2 psig service and line pressure regulator.								
		TUBE SIZE (inch)								
Nominal	K & L	1/4	3/8	1/2	5/8	3/4	1	1 1/4	1 1/2	2
	ACR	3/8	1/2	5/8	3/4	7/8	1 1/8	1 3/8	—	—
Outside		0.375	0.500	0.625	0.750	0.875	1.125	1.375	1.625	2.125
Inside		0.305	0.402	0.527	0.652	0.745	0.995	1.245	1.481	1.959
Length (ft)		Capacity in Thousands of Btu per Hour								
10		413	852	1,730	3,030	4,300	9,170	16,500	26,000	54,200
20		284	585	1,190	2,080	2,950	6,310	11,400	17,900	37,300
30		228	470	956	1,670	2,370	5,060	9,120	14,400	29,900
40		195	402	818	1,430	2,030	4,330	7,800	12,300	25,600
50		173	356	725	1,270	1,800	3,840	6,920	10,900	22,700
60		157	323	657	1,150	1,630	3,480	6,270	9,880	20,600
70		144	297	605	1,060	1,500	3,200	5,760	9,090	18,900
80		134	276	562	983	1,390	2,980	5,360	8,450	17,600
90		126	259	528	922	1,310	2,790	5,030	7,930	16,500
100		119	245	498	871	1,240	2,640	4,750	7,490	15,600
125		105	217	442	772	1,100	2,340	4,210	6,640	13,800
150		95	197	400	700	992	2,120	3,820	6,020	12,500
175		88	181	368	644	913	1,950	3,510	5,540	11,500
200		82	168	343	599	849	1,810	3,270	5,150	10,700
250		72	149	304	531	753	1,610	2,900	4,560	9,510
300		66	135	275	481	682	1,460	2,620	4,140	8,610
350		60	124	253	442	628	1,340	2,410	3,800	7,920
400		56	116	235	411	584	1,250	2,250	3,540	7,370
450		53	109	221	386	548	1,170	2,110	3,320	6,920
500		50	103	209	365	517	1,110	1,990	3,140	6,530
550		47	97	198	346	491	1,050	1,890	2,980	6,210
600		45	93	189	330	469	1,000	1,800	2,840	5,920
650		43	89	181	316	449	959	1,730	2,720	5,670
700		41	86	174	304	431	921	1,660	2,620	5,450
750		40	82	168	293	415	888	1,600	2,520	5,250
800		39	80	162	283	401	857	1,540	2,430	5,070
850		37	77	157	274	388	829	1,490	2,350	4,900
900		36	75	152	265	376	804	1,450	2,280	4,750
950		35	72	147	258	366	781	1,410	2,220	4,620
1,000		34	71	143	251	356	760	1,370	2,160	4,490
1,100		32	67	136	238	338	721	1,300	2,050	4,270
1,200		31	64	130	227	322	688	1,240	1,950	4,070
1,300		30	61	124	217	309	659	1,190	1,870	3,900
1,400		28	59	120	209	296	633	1,140	1,800	3,740
1,500		27	57	115	201	286	610	1,100	1,730	3,610
1,600		26	55	111	194	276	589	1,060	1,670	3,480
1,700		26	53	108	188	267	570	1,030	1,620	3,370
1,800		25	51	104	182	259	553	1,000	1,570	3,270
1,900		24	50	101	177	251	537	966	1,520	3,170
2,000		23	48	99	172	244	522	940	1,480	3,090

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Notes:

1. Table capacities are based on Type K copper tubing inside diameter (shown), which has the smallest inside diameter of the copper tubing products.
2. Table entries have been rounded to three significant digits.

TABLE 402.4(32)
CORRUGATED STAINLESS STEEL TUBING (CSST)

Gas	Undiluted Propane
Inlet Pressure	11.0 in. w.c.
Pressure Drop	0.5 in. w.c.
Specific Gravity	1.50

INTENDED USE: SIZING BETWEEN SINGLE- OR SECOND-STAGE (Low-Pressure) REGULATOR AND THE APPLIANCE SHUTOFF VALVE														
TUBE SIZE (EHD)														
Flow Designation	13	15	18	19	23	25	30	31	37	39	46	48	60	62
Length (ft)	Capacity in Thousands of Btu per Hour													
5	72	99	181	211	355	426	744	863	1,420	1,638	2,830	3,270	5,780	6,550
10	50	69	129	150	254	303	521	605	971	1,179	1,990	2,320	4,110	4,640
15	39	55	104	121	208	248	422	490	775	972	1,620	1,900	3,370	3,790
20	34	49	91	106	183	216	365	425	661	847	1,400	1,650	2,930	3,290
25	30	42	82	94	164	192	325	379	583	762	1,250	1,480	2,630	2,940
30	28	39	74	87	151	177	297	344	528	698	1,140	1,350	2,400	2,680
40	23	33	64	74	131	153	256	297	449	610	988	1,170	2,090	2,330
50	20	30	58	66	118	137	227	265	397	548	884	1,050	1,870	2,080
60	19	26	53	60	107	126	207	241	359	502	805	961	1,710	1,900
70	17	25	49	57	99	117	191	222	330	466	745	890	1,590	1,760
80	15	23	45	52	94	109	178	208	307	438	696	833	1,490	1,650
90	15	22	44	50	90	102	169	197	286	414	656	787	1,400	1,550
100	14	20	41	47	85	98	159	186	270	393	621	746	1,330	1,480
150	11	15	31	36	66	75	123	143	217	324	506	611	1,090	1,210
200	9	14	28	33	60	69	112	129	183	283	438	531	948	1,050
250	8	12	25	30	53	61	99	117	163	254	390	476	850	934
300	8	11	23	26	50	57	90	107	147	234	357	434	777	854

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Notes:

1. Table includes losses for four 90-degree bends and two end fittings. Tubing runs with larger numbers of bends or fittings shall be increased by an equivalent length of tubing to the following equation: $L = 1.3n$ where L is additional length (feet) of tubing and n is the number of additional fittings or bends.
2. EHD—Equivalent Hydraulic Diameter, which is a measure of the relative hydraulic efficiency between different tubing sizes. The greater the value of EHD, the greater the gas capacity of the tubing.
3. Table entries have been rounded to three significant digits.

GAS PIPING INSTALLATIONS

**TABLE 402.4(33)
CORRUGATED STAINLESS STEEL TUBING (CSST)**

Gas	Undiluted Propane
Inlet Pressure	2.0 psi
Pressure Drop	1.0 psi
Specific Gravity	1.50

INTENDED USE: SIZING BETWEEN 2 PSI SERVICE AND THE LINE PRESSURE REGULATOR														
TUBE SIZE (EHD)														
Flow Designation	13	15	18	19	23	25	30	31	37	39	46	48	60	62
Length (ft)	Capacity in Thousands of Btu per Hour													
10	426	558	927	1,110	1,740	2,170	4,100	4,720	7,130	7,958	15,200	16,800	29,400	34,200
25	262	347	591	701	1,120	1,380	2,560	2,950	4,560	5,147	9,550	10,700	18,800	21,700
30	238	316	540	640	1,030	1,270	2,330	2,690	4,180	4,719	8,710	9,790	17,200	19,800
40	203	271	469	554	896	1,100	2,010	2,320	3,630	4,116	7,530	8,500	14,900	17,200
50	181	243	420	496	806	986	1,790	2,070	3,260	3,702	6,730	7,610	13,400	15,400
75	147	196	344	406	663	809	1,460	1,690	2,680	3,053	5,480	6,230	11,000	12,600
80	140	189	333	393	643	768	1,410	1,630	2,590	2,961	5,300	6,040	10,600	12,200
100	124	169	298	350	578	703	1,260	1,450	2,330	2,662	4,740	5,410	9,530	10,900
150	101	137	245	287	477	575	1,020	1,180	1,910	2,195	3,860	4,430	7,810	8,890
200	86	118	213	248	415	501	880	1,020	1,660	1,915	3,340	3,840	6,780	7,710
250	77	105	191	222	373	448	785	910	1,490	1,722	2,980	3,440	6,080	6,900
300	69	96	173	203	343	411	716	829	1,360	1,578	2,720	3,150	5,560	6,300
400	60	82	151	175	298	355	616	716	1,160	1,376	2,350	2,730	4,830	5,460
500	53	72	135	158	268	319	550	638	1,030	1,237	2,100	2,450	4,330	4,880

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.293 1 W, 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Notes:

1. Table does not include effect of pressure drop across the line regulator. Where regulator loss exceeds 1/2 psi (based on 13 in. w.c. outlet pressure), DO NOT USE THIS TABLE. Consult with the regulator manufacturer for pressure drops and capacity factors. Pressure drops across a regulator may vary with flow rate.
2. CAUTION: Capacities shown in the table might exceed maximum capacity for a selected regulator. Consult with the regulator or tubing manufacturer for guidance.
3. Table includes losses for four 90-degree bends and two end fittings. Tubing runs with larger numbers of bends or fittings shall be increased by an equivalent length of tubing to the following equation: $L = 1.3n$ where L is additional length (feet) of tubing and n is the number of additional fittings or bends.
4. EHD—Equivalent Hydraulic Diameter, which is a measure of the relative hydraulic efficiency between different tubing sizes. The greater the value of EHD, the greater the gas capacity of the tubing.
5. Table entries have been rounded to three significant digits.

**TABLE 402.4(34)
CORRUGATED STAINLESS STEEL TUBING (CSST)**

Gas	Undiluted Propane
Inlet Pressure	5.0 psi
Pressure Drop	3.5 psi
Specific Gravity	1.50

TUBE SIZE (EHD)														
Flow Designation	13	15	18	19	23	25	30	31	37	39	46	48	60	62
Length (ft)	Capacity in Thousands of Btu per Hour													
10	826	1,070	1,710	2,060	3,150	4,000	7,830	8,950	13,100	14,441	28,600	31,200	54,400	63,800
25	509	664	1,090	1,310	2,040	2,550	4,860	5,600	8,400	9,339	18,000	19,900	34,700	40,400
30	461	603	999	1,190	1,870	2,340	4,430	5,100	7,680	8,564	16,400	18,200	31,700	36,900
40	396	520	867	1,030	1,630	2,030	3,820	4,400	6,680	7,469	14,200	15,800	27,600	32,000
50	352	463	777	926	1,460	1,820	3,410	3,930	5,990	6,717	12,700	14,100	24,700	28,600
75	284	376	637	757	1,210	1,490	2,770	3,190	4,920	5,539	10,300	11,600	20,300	23,400
80	275	363	618	731	1,170	1,450	2,680	3,090	4,770	5,372	9,990	11,200	19,600	22,700
100	243	324	553	656	1,050	1,300	2,390	2,760	4,280	4,830	8,930	10,000	17,600	20,300
150	196	262	453	535	866	1,060	1,940	2,240	3,510	3,983	7,270	8,210	14,400	16,600
200	169	226	393	464	755	923	1,680	1,930	3,050	3,474	6,290	7,130	12,500	14,400
250	150	202	352	415	679	828	1,490	1,730	2,740	3,124	5,620	6,390	11,200	12,900
300	136	183	322	379	622	757	1,360	1,570	2,510	2,865	5,120	5,840	10,300	11,700
400	117	158	279	328	542	657	1,170	1,360	2,180	2,498	4,430	5,070	8,920	10,200
500	104	140	251	294	488	589	1,050	1,210	1,950	2,247	3,960	4,540	8,000	9,110

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Notes:

1. Table does not include effect of pressure drop across line regulator. Where regulator loss exceeds 1 psi, DO NOT USE THIS TABLE. Consult with the regulator manufacturer for pressure drops and capacity factors. Pressure drop across regulator may vary with the flow rate.
2. CAUTION: Capacities shown in the table might exceed maximum capacity of selected regulator. Consult with the tubing manufacturer for guidance.
3. Table includes losses for four 90-degree bends and two end fittings. Tubing runs with larger numbers of bends or fittings shall be increased by an equivalent length of tubing to the following equation: $L = 1.3n$ where L is additional length (feet) of tubing and n is the number of additional fittings or bends.
4. EHD—Equivalent Hydraulic Diameter, which is a measure of the relative hydraulic efficiency between different tubing sizes. The greater the value of EHD, the greater the gas capacity of the tubing.
5. Table entries have been rounded to three significant digits.

GAS PIPING INSTALLATIONS

**TABLE 402.4(35)
POLYETHYLENE PLASTIC PIPE**

Gas	Undiluted Propane
Inlet Pressure	11.0 in. w.c.
Pressure Drop	0.5 in. w.c.
Specific Gravity	1.50

INTENDED USE	PE pipe sizing between integral two-stage regulator at tank or second stage (low-pressure regulator) and building.							
PIPE SIZE (inch)								
Nominal OD	1/2	3/4	1	1 1/4	1 1/2	2	3	4
Designation	SDR 9	SDR 11	SDR 11	SDR 10	SDR 11	SDR 11	SDR 11	SDR 11
Actual ID	0.660	0.860	1.077	1.328	1.554	1.943	2.864	3.682
Length (ft)	Capacity in Thousands of Btu per Hour							
10	340	680	1,230	2,130	3,210	5,770	16,000	30,900
20	233	468	844	1,460	2,210	3,970	11,000	21,200
30	187	375	677	1,170	1,770	3,180	8,810	17,000
40	160	321	580	1,000	1,520	2,730	7,540	14,600
50	142	285	514	890	1,340	2,420	6,680	12,900
60	129	258	466	807	1,220	2,190	6,050	11,700
70	119	237	428	742	1,120	2,010	5,570	10,800
80	110	221	398	690	1,040	1,870	5,180	10,000
90	103	207	374	648	978	1,760	4,860	9,400
100	98	196	353	612	924	1,660	4,590	8,900
125	87	173	313	542	819	1,470	4,070	7,900
150	78	157	284	491	742	1,330	3,690	7,130
175	72	145	261	452	683	1,230	3,390	6,560
200	67	135	243	420	635	1,140	3,160	6,100
250	60	119	215	373	563	1,010	2,800	5,410
300	54	108	195	338	510	916	2,530	4,900
350	50	99	179	311	469	843	2,330	4,510
400	46	92	167	289	436	784	2,170	4,190
450	43	87	157	271	409	736	2,040	3,930
500	41	82	148	256	387	695	1,920	3,720

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Note: Table entries have been rounded to three significant digits.

**TABLE 402.4(36)
POLYETHYLENE PLASTIC PIPE**

Gas	Undiluted Propane
Inlet Pressure	2.0 psi
Pressure Drop	1.0 psi
Specific Gravity	1.50

INTENDED USE	PE pipe sizing between 2 psig service regulator and line pressure regulator.							
PIPE SIZE (inch)								
Nominal OD	1/2	3/4	1	1 1/4	1 1/2	2	3	4
Designation	SDR 9	SDR 11	SDR 11	SDR 10	SDR 11	SDR 11	SDR 11	SDR 11
Actual ID	0.660	0.860	1.077	1.328	1.554	1.943	2.864	3.682
Length (ft)	Capacity in Thousands of Btu per Hour							
10	3,130	6,260	11,300	19,600	29,500	53,100	147,000	284,000
20	2,150	4,300	7,760	13,400	20,300	36,500	101,000	195,000
30	1,730	3,450	6,230	10,800	16,300	29,300	81,100	157,000
40	1,480	2,960	5,330	9,240	14,000	25,100	69,400	134,100
50	1,310	2,620	4,730	8,190	12,400	22,200	61,500	119,000
60	1,190	2,370	4,280	7,420	11,200	20,100	55,700	108,000
70	1,090	2,180	3,940	6,830	10,300	18,500	51,300	99,100
80	1,010	2,030	3,670	6,350	9,590	17,200	47,700	92,200
90	952	1,910	3,440	5,960	9,000	16,200	44,700	86,500
100	899	1,800	3,250	5,630	8,500	15,300	42,300	81,700
125	797	1,600	2,880	4,990	7,530	13,500	37,500	72,400
150	722	1,450	2,610	4,520	6,830	12,300	33,900	65,600
175	664	1,330	2,400	4,160	6,280	11,300	31,200	60,300
200	618	1,240	2,230	3,870	5,840	10,500	29,000	56,100
250	548	1,100	1,980	3,430	5,180	9,300	25,700	49,800
300	496	994	1,790	3,110	4,690	8,430	23,300	45,100
350	457	914	1,650	2,860	4,320	7,760	21,500	41,500
400	425	851	1,530	2,660	4,020	7,220	20,000	38,600
450	399	798	1,440	2,500	3,770	6,770	18,700	36,200
500	377	754	1,360	2,360	3,560	6,390	17,700	34,200
550	358	716	1,290	2,240	3,380	6,070	16,800	32,500
600	341	683	1,230	2,140	3,220	5,790	16,000	31,000
650	327	654	1,180	2,040	3,090	5,550	15,400	29,700
700	314	628	1,130	1,960	2,970	5,330	14,700	28,500
750	302	605	1,090	1,890	2,860	5,140	14,200	27,500
800	292	585	1,050	1,830	2,760	4,960	13,700	26,500
850	283	566	1,020	1,770	2,670	4,800	13,300	25,700
900	274	549	990	1,710	2,590	4,650	12,900	24,900
950	266	533	961	1,670	2,520	4,520	12,500	24,200
1,000	259	518	935	1,620	2,450	4,400	12,200	23,500
1,100	246	492	888	1,540	2,320	4,170	11,500	22,300
1,200	234	470	847	1,470	2,220	3,980	11,000	21,300
1,300	225	450	811	1,410	2,120	3,810	10,600	20,400
1,400	216	432	779	1,350	2,040	3,660	10,100	19,600
1,500	208	416	751	1,300	1,960	3,530	9,760	18,900
1,600	201	402	725	1,260	1,900	3,410	9,430	18,200
1,700	194	389	702	1,220	1,840	3,300	9,130	17,600
1,800	188	377	680	1,180	1,780	3,200	8,850	17,100
1,900	183	366	661	1,140	1,730	3,110	8,590	16,600
2,000	178	356	643	1,110	1,680	3,020	8,360	16,200

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 pound per square inch = 6.895 kPa, 1-inch water column = 0.2488 kPa,
1 British thermal unit per hour = 0.2931 W, 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.01745 rad.

Note: Table entries have been rounded to three significant digits.

GAS PIPING INSTALLATIONS

**TABLE 402.4(37)
POLYETHYLENE PLASTIC TUBING**

Gas	Undiluted Propane
Inlet Pressure	11.0 in. w.c.
Pressure Drop	0.5 in. w.c.
Specific Gravity	1.50

INTENDED USE	PE pipe sizing between integral two-stage regulator at tank or second stage (low-pressure regulator) and building.	
	Plastic Tubing Size (CTS) (inch)	
Nominal OD	$\frac{1}{2}$	1
Designation	SDR 7	SDR 11
Actual ID	0.445	0.927
Length (ft)	Capacity in Cubic Feet of Gas per Hour	
10	121	828
20	83	569
30	67	457
40	57	391
50	51	347
60	46	314
70	42	289
80	39	269
90	37	252
100	35	238
125	31	211
150	28	191
175	26	176
200	24	164
225	22	154
250	21	145
275	20	138
300	19	132
350	18	121
400	16	113
450	15	106
500	15	100

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm,
 1 pound per square inch = 6.895 kPa,
 1-inch water column = 0.2488 kPa,
 1 British thermal unit per hour = 0.293 1 W,
 1 cubic foot per hour = 0.0283 m³/h, 1 degree = 0.0 1745 rad.

Note: Table entries have been rounded to three significant digits.

SECTION 403 (IFGS) PIPING MATERIALS

403.1 General. Materials used for *pipng* systems shall comply with the requirements of this chapter or shall be *approved*.

403.2 Used materials. Pipe, fittings, valves and other materials shall not be used again except where they are free of foreign materials and have been ascertained to be adequate for the service intended.

403.3 Other materials. Material not covered by the standards specifications listed herein shall be investigated and tested to determine that it is safe and suitable for the proposed service, and, in addition, shall be recommended for that service by the manufacturer and shall be *approved* by the code official.

403.4 Metallic pipe. Metallic pipe shall comply with Sections 403.4.1 through 403.4.4.

403.4.1 Cast iron. Cast-iron pipe shall not be used.

403.4.2 Steel. Steel, stainless steel and wrought-iron pipe shall be not lighter than Schedule 10 and shall comply with the dimensional standards of ASME B36.10M and one of the following standards:

1. ASTM A53/A53M.
2. ASTM A106.
3. ASTM A312.

403.4.3 Copper and copper alloy. Copper and copper alloy pipe shall not be used if the gas contains more than an average of 0.3 grains of hydrogen sulfide per 100 standard cubic feet of gas (0.7 milligrams per 100 liters). Threaded copper, copper alloy and aluminum-alloy pipe shall not be used with gases corrosive to such materials.

403.4.4 Aluminum. Aluminum-alloy pipe shall comply with ASTM B241 except that the use of alloy 5456 is prohibited. Aluminum-alloy pipe shall be marked at each end of each length indicating compliance. Aluminum-alloy pipe shall be coated to protect against external corrosion where it is in contact with masonry, plaster or insulation, or is subject to repeated wettings by such liquids as water, detergents or sewage. Aluminum-alloy pipe shall not be used in exterior locations or underground.

403.5 Metallic tubing. Tubing shall not be used with gases corrosive to the tubing material.

403.5.1 Steel tubing. Steel tubing shall comply with ASTM A254.

403.5.2 Stainless steel. Stainless steel tubing shall comply with ASTM A268 or ASTM A269.

403.5.3 Copper and copper alloy tubing. Copper tubing shall comply with Standard Type K or L of ASTM B88 or ASTM B280.

Copper and copper alloy tubing shall not be used if the gas contains more than an average of 0.3 grains of hydrogen sulfide per 100 standard cubic feet of gas (0.7 milligrams per 100 liters).

403.5.4 Aluminum tubing. Aluminum-alloy tubing shall comply with ASTM B210 or ASTM B241. Aluminum-alloy tubing shall be coated to protect against external corrosion where it is in contact with masonry, plaster or insulation, or is subject to repeated wettings by such liquids as water, detergent or sewage.

Aluminum-alloy tubing shall not be used in exterior locations or underground.

403.5.5 Corrugated stainless steel tubing. Corrugated stainless steel tubing shall be *listed* in accordance with ANSI LC 1/CSA 6.26.

403.6 Plastic pipe, tubing and fittings. Polyethylene plastic pipe, tubing and fittings used to supply fuel gas shall conform to ASTM D2513. Such pipe shall be marked “Gas” and “ASTM D2513.”

Polyamide pipe, tubing and fittings shall be identified and conform to ASTM F2945. Such pipe shall be marked “Gas” and “ASTM F2945.”

Polyvinyl chloride (PVC) and chlorinated polyvinyl chloride (CPVC) plastic pipe, tubing and fittings shall not be used to supply fuel gas.

403.6.1 Anodeless risers. Plastic pipe, tubing and anodeless risers shall comply with the following:

1. Factory-assembled anodeless risers shall be recommended by the manufacturer for the gas used and shall be leak tested by the manufacturer in accordance with written procedures.
2. Service head adapters and field-assembled anodeless risers incorporating service head adapters shall be recommended by the manufacturer for the gas used, and shall be designed and certified to meet the requirements of Category I of ASTM D2513, and U.S. Department of Transportation, Code of Federal Regulations, Title 49, Part 192.281(e). The manufacturer shall provide the user with qualified installation instructions as prescribed by the U.S. Department of Transportation, Code of Federal Regulations, Title 49, Part 192.283(b).

403.6.2 LP-gas systems. The use of plastic pipe, tubing and fittings in undiluted liquefied petroleum gas *pipng* systems shall be in accordance with NFPA 58.

403.6.3 Regulator vent piping. Plastic pipe and fittings used to connect regulator vents to remote vent terminations shall be PVC conforming to ANSI/UL 651. PVC vent *pipng* shall not be installed indoors.

403.7 Workmanship and defects. Pipe, tubing and fittings shall be clear and free from cutting burrs and defects in structure or threading, and shall be thoroughly brushed, and chip and scale blown.

Defects in pipe, tubing and fittings shall not be repaired. Defective pipe, tubing and fittings shall be replaced.

403.8 Protective coating. Where in contact with material or atmosphere exerting a corrosive action, metallic *pipng* and fittings coated with a corrosion-resistant material shall be used. External or internal coatings or linings used on *pipng* or components shall not be considered as adding strength.

403.9 Metallic pipe threads. Metallic pipe and fitting threads shall be taper pipe threads and shall comply with ASME B1.20.1.

403.9.1 Damaged threads. Pipe with threads that are stripped, chipped, corroded or otherwise damaged shall not be used. Where a weld opens during the operation of cutting or threading, that portion of the pipe shall not be used.

403.9.2 Number of threads. Field threading of metallic pipe shall be in accordance with Table 403.9.2.

**TABLE 403.9.2
SPECIFICATIONS FOR THREADING METALLIC PIPE**

IRON PIPE SIZE (inches)	APPROXIMATE LENGTH OF THREADED PORTION (inches)	APPROXIMATE NUMBER OF THREADS TO BE CUT
1/2	3/4	10
3/4	3/4	10
1	7/8	10
1 1/4	1	11
1 1/2	1	11
2	1	11
2 1/2	1 1/2	12
3	1 1/2	12
4	1 5/8	13

For SI: 1 inch = 25.4 mm.

403.9.3 Thread joint compounds. Thread joint compounds shall be resistant to the action of liquefied petroleum gas or to any other chemical constituents of the gases to be conducted through the *pip*ing.

403.10 Metallic piping joints and fittings. The type of *pip*ing joint used shall be suitable for the pressure-temperature conditions and shall be selected giving consideration to joint tightness and mechanical strength under the service conditions. The joint shall be able to sustain the maximum end force caused by the internal pressure and any additional forces caused by temperature expansion or contraction, vibration, fatigue or the weight of the pipe and its contents.

403.10.1 Pipe joints. Schedule 40 and heavier pipe joints shall be threaded, flanged, brazed, welded or assembled with press-connect fittings listed in accordance with ANSI LC4/CSA 6.32. Pipe lighter than Schedule 40 shall be connected using press-connect fittings, flanges, brazing or welding. Where nonferrous pipe is brazed, the brazing materials shall have a melting point in excess of 1,000°F (538°C). Brazing alloys shall not contain more than 0.05-percent phosphorus.

403.10.2 Copper tubing joints. Copper tubing joints shall be assembled with *approved* gas tubing fittings, shall be brazed with a material having a melting point in excess of 1,000°F (538°C) or assembled with press-connect fittings listed in accordance with ANSI LC-4/CSA 6.32. Brazing alloys shall not contain more than 0.05-percent phosphorus.

403.10.3 Stainless steel tubing joints. Stainless steel tubing joints shall be welded, assembled with approved tubing fittings, brazed with a material having a melting point

in excess of 1,000°F (578°C), or assembled with press-connect fittings listed in accordance with ANSI LC4/CSA 6.32.

403.10.4 Flared joints. Flared joints shall be used only in systems constructed from nonferrous pipe and tubing where experience or tests have demonstrated that the joint is suitable for the conditions and where provisions are made in the design to prevent separation of the joints.

403.10.5 Metallic fittings. Metallic fittings shall comply with the following:

1. Threaded fittings in sizes larger than 4 inches (102 mm) shall not be used.
2. Fittings used with steel, stainless steel or wrought-iron pipe shall be steel, stainless steel, copper alloy, malleable iron or cast iron.
3. Fittings used with copper or copper alloy pipe shall be copper or copper alloy.
4. Fittings used with aluminum-alloy pipe shall be of aluminum alloy.
5. Cast-iron fittings:
 - 5.1. Flanges shall be permitted.
 - 5.2. Bushings shall not be used.
 - 5.3. Fittings shall not be used in systems containing flammable gas-air mixtures.
 - 5.4. Fittings in sizes 4 inches (102 mm) and larger shall not be used indoors except where *approved*.
 - 5.5. Fittings in sizes 6 inches (152 mm) and larger shall not be used except where *approved*.
6. Aluminum-alloy fittings. Threads shall not form the joint seal.
7. Zinc aluminum-alloy fittings. Fittings shall not be used in systems containing flammable gas-air mixtures.
8. Special fittings. Fittings such as couplings, proprietary-type joints, saddle tees, gland-type compression fittings and flared, flareless and compression-type tubing fittings shall be: used within the fitting manufacturer's pressure-temperature recommendations; used within the service conditions anticipated with respect to vibration, fatigue, thermal expansion and contraction; and shall be approved.
9. Where pipe fittings are drilled and tapped in the field, the operation shall be in accordance with all of the following:
 - 9.1. The operation shall be performed on systems having operating pressures of 5 psi (34.5 kPa) or less.
 - 9.2. The operation shall be performed by the gas supplier or the gas supplier's designated representative.
 - 9.3. The drilling and tapping operation shall be performed in accordance with written procedures prepared by the gas supplier.

9.4. The fittings shall be located outdoors.

9.5. The tapped fitting assembly shall be inspected and proven to be free of leakage.

403.11 Plastic pipe, joints and fittings. Plastic pipe, tubing and fittings shall be joined in accordance with the manufacturer's instructions. Such joint shall comply with the following:

1. The joint shall be designed and installed so that the longitudinal pull-out resistance of the joint will be greater than or equal to the tensile strength of the plastic *pipng* material.
2. Heat-fusion joints shall be made in accordance with qualified procedures that have been established and proven by test to produce gas-tight joints as strong as or stronger than the pipe or tubing being joined. Joints shall be made with the joining method recommended by the pipe manufacturer. Heat fusion fittings shall be marked "ASTM D2513."
3. Where compression-type mechanical joints are used, the gasket material in the fitting shall be compatible with the plastic *pipng* and with the gas distributed by the system. An internal tubular rigid stiffener shall be used in conjunction with the fitting. The stiffener shall be flush with the end of the pipe or tubing and shall extend to or beyond the outside end of the compression fitting when installed. The stiffener shall be free of rough or sharp edges and shall not be a force-fit in the plastic. Split tubular stiffeners shall not be used.
4. Plastic *pipng* joints and fittings for use in liquefied petroleum gas *pipng* systems shall be in accordance with NFPA 58.

403.12 Flanges. Flanges and flange gaskets shall comply with Sections 403.12.1 through 403.12.7.

403.12.1 Cast iron. Cast-iron flanges shall be in accordance with ASME B16.1.

403.12.2 Steel. Steel flanges shall be in accordance with ASME B16.5 or ASME B16.47.

403.12.3 Nonferrous. Nonferrous flanges shall be in accordance with ASME B16.24.

403.12.4 Ductile iron. Ductile-iron flanges shall be in accordance with ASME B16.42.

403.12.5 Raised face. Raised face flanges shall not be joined to flat faced cast-iron, ductile-iron or nonferrous material flanges.

403.12.6 Flange facings. Standard facings shall be permitted for use under this code. Where 150-pound (1034 kPa) pressure-rated steel flanges are bolted to Class 125 cast-iron flanges, the raised face on the steel flange shall be removed.

403.12.7 Lapped flanges. Lapped flanges shall be used only above ground or in exposed locations accessible for inspection.

403.13 Flange gaskets. Material for gaskets shall be capable of withstanding the design temperature and pressure of the *pipng* system, and the chemical constituents of the gas being conducted, without change to its chemical and physical prop-

erties. The effects of fire exposure to the joint shall be considered in choosing material. Acceptable materials include metal (plain or corrugated), composition, aluminum "O" rings, spiral wound metal gaskets, rubber-faced phenolic and elastomeric. Where a flanged joint is opened, the gasket shall be replaced. Full-face flange gaskets shall be used with all non-steel flanges.

403.13.1 Metallic gaskets. Metallic flange gaskets shall be in accordance with ASME B16.20.

403.13.2 Nonmetallic gaskets. Nonmetallic flange gaskets shall be in accordance with ASME B16.21.

SECTION 404 (IFGC) PIPING SYSTEM INSTALLATION

404.1 Installation of materials. Materials used shall be installed in strict accordance with the standards under which the materials are accepted and approved. In the absence of such installation procedures, the manufacturer's instructions shall be followed. Where the requirements of referenced standards or manufacturer's instructions do not conform to minimum provisions of this code, the provisions of this code shall apply.

404.2 CSST. CSST piping systems shall be installed in accordance with the terms of their approval, the conditions of listing, the manufacturer's instructions and this code.

404.3 Prohibited locations. *Pipng* shall not be installed in or through a ducted supply, return or exhaust, or a clothes chute, chimney or gas vent, dumbwaiter or elevator shaft. *Pipng* installed downstream of the *point of delivery* shall not extend through any townhouse unit other than the unit served by such *pipng*.

404.4 Piping in solid partitions and walls. Concealed *pipng* shall not be located in solid partitions and solid walls, unless installed in a chase or casing.

404.5 Fittings in concealed locations. Fittings installed in concealed locations shall be limited to the following types:

1. Threaded elbows, tees and couplings.
2. Brazed fittings.
3. Welded fittings.
4. Fittings listed to ANSI LC-1/CSA 6.26 or ANSI LC-4.

404.6 Underground penetrations prohibited. Gas *pipng* shall not penetrate building foundation walls at any point below grade. Gas *pipng* shall enter and exit a building at a point above grade and the annular space between the pipe and the wall shall be sealed.

404.7 Protection against physical damage. Where piping will be concealed within light-frame construction assemblies, the piping shall be protected against penetration by fasteners in accordance with Sections 404.7.1 through 404.7.3.

Exception: Black steel piping and galvanized steel piping shall not be required to be protected.

404.7.1 Piping through holes or notches. Where piping is installed through holes or notches in framing members and the piping is located less than 1½ inches (38 mm) from the framing member face to which wall, ceiling or

where the *pipng* is encased in a conduit of wrought iron, plastic pipe, steel pipe, a piping or encasement system listed for installation beneath buildings, or other *approved* conduit material designed to withstand the superimposed loads. The conduit shall be protected from corrosion in accordance with Section 404.11 and shall be installed in accordance with Section 404.14.1 or 404.14.2.

404.14.1 Conduit with one end terminating outdoors.

The conduit shall extend into an occupiable portion of the building and, at the point where the conduit terminates in the building, the space between the conduit and the gas *pipng* shall be sealed to prevent the possible entrance of any gas leakage. The conduit shall extend not less than 2 inches (51 mm) beyond the point where the pipe emerges from the floor. Where the end sealing is capable of withstanding the full pressure of the gas pipe, the conduit shall be designed for the same pressure as the pipe. Such conduit shall extend not less than 4 inches (102 mm) outside of the building, shall be vented above grade to the outdoors and shall be installed so as to prevent the entrance of water and insects.

404.14.2 Conduit with both ends terminating indoors.

Where the conduit originates and terminates within the same building, the conduit shall originate and terminate in an accessible portion of the building and shall not be sealed. The conduit shall extend not less than 2 inches (51 mm) beyond the point where the pipe emerges from the floor.

404.15 Outlet closures. Gas *outlets* that do not connect to *appliances* shall be capped gas tight.

Exception: *Listed* and *labeled* flush-mounted-type quick-disconnect devices and *listed* and *labeled* gas convenience outlets shall be installed in accordance with the manufacturer's instructions.

404.16 Location of outlets. The unthreaded portion of *pipng outlets* shall extend not less than 1 inch (25 mm) through finished ceilings and walls and where extending through floors or outdoor patios and slabs, shall be not less than 2 inches (51 mm) above them. The outlet fitting or *pipng* shall be securely supported. *Outlets* shall not be placed behind doors. *Outlets* shall be located in the room or space where the *appliance* is installed.

Exception: *Listed* and *labeled* flush-mounted-type quick-disconnect devices and *listed* and *labeled* gas convenience *outlets* shall be installed in accordance with the manufacturer's instructions.

404.17 Plastic pipe. The installation of plastic pipe shall comply with Sections 404.17.1 through 404.17.3.

404.17.1 Limitations. Plastic pipe shall be installed outdoors underground only. Plastic pipe shall not be used within or under any building or slab or be operated at pressures greater than 100 psig (689 kPa) for natural gas or 30 psig (207 kPa) for LP-gas.

Exceptions:

1. Plastic pipe shall be permitted to terminate above ground outside of buildings where installed in premanufactured anodeless risers or service head

adapter risers that are installed in accordance with the manufacturer's instructions.

2. Plastic pipe shall be permitted to terminate with a wall head adapter within buildings where the plastic pipe is inserted in a *pipng* material for fuel gas use in buildings.
3. Plastic pipe shall be permitted under outdoor patio, walkway and driveway slabs provided that the burial depth complies with Section 404.12.

404.17.2 Connections. Connections made outdoors and underground between metallic and plastic *pipng* shall be made only with transition fittings conforming to ASTM D2513 Category I or ASTM F1973.

404.17.3 Tracer. A yellow insulated copper tracer wire or other *approved* conductor, or a product specifically designed for that purpose, shall be installed adjacent to underground nonmetallic *pipng*. *Access* shall be provided to the tracer wire or the tracer wire shall terminate above ground at each end of the nonmetallic *pipng*. The tracer wire size shall be not less than 18 AWG and the insulation type shall be suitable for direct burial.

404.18 Pipe cleaning. The use of a flammable or combustible gas to clean or remove debris from a piping system shall be prohibited.

404.19 Prohibited devices. A device shall not be placed inside the *pipng* or fittings that will reduce the cross-sectional area or otherwise obstruct the free flow of gas.

Exceptions:

1. Approved gas filters.
2. An approved fitting or device where the gas piping system has been sized to accommodate the pressure drop of the fitting or device.

404.20 Testing of piping. Before any system of *pipng* is put in service or concealed, it shall be tested to ensure that it is gas tight. Testing, inspection and purging of *pipng* systems shall comply with Section 406.

SECTION 405 (IFGS)

PIPING BENDS AND CHANGES IN DIRECTION

405.1 General. Changes in direction of pipe shall be permitted to be made by the use of fittings, factory bends or field bends.

405.2 Metallic pipe. Metallic pipe bends shall comply with the following:

1. Bends shall be made only with bending tools and procedures intended for that purpose.
2. Bends shall be smooth and free from buckling, cracks or other evidence of mechanical damage.
3. The longitudinal weld of the pipe shall be near the neutral axis of the bend.
4. Pipe shall not be bent through an arc of more than 90 degrees (1.6 rad).
5. The inside radius of a bend shall be not less than six times the outside diameter of the pipe.

405.3 Plastic pipe. Plastic pipe bends shall comply with the following:

1. The pipe shall not be damaged and the internal diameter of the pipe shall not be effectively reduced.
2. Joints shall not be located in pipe bends.
3. The radius of the inner curve of such bends shall be not less than 25 times the inside diameter of the pipe.
4. Where the *pipng* manufacturer specifies the use of special bending tools or procedures, such tools or procedures shall be used.

405.4 Elbows. Factory-made welding elbows or transverse segments cut therefrom shall have an arc length measured along the crotch of not less than 1 inch (25 mm) in pipe sizes 2 inches (51 mm) and larger.

SECTION 406 (IFGS) INSPECTION, TESTING AND PURGING

406.1 General. Prior to acceptance and initial operation, all *pipng* installations shall be visually inspected and pressure tested to determine that the materials, design, fabrication and installation practices comply with the requirements of this code.

406.1.1 Inspections. Inspection shall consist of visual examination during or after manufacture, fabrication, assembly or pressure tests.

406.1.2 Repairs and additions. In the event repairs or additions are made after the pressure test, the affected *pipng* shall be tested.

Minor repairs and additions are not required to be pressure tested provided that the work is inspected and connections are tested with a noncorrosive leak-detecting fluid or other *approved* leak-detecting methods.

406.1.3 New branches. Where new branches are installed to new *appliances*, only the newly installed branches shall be required to be pressure tested. Connections between the new *pipng* and the existing *pipng* shall be tested with a noncorrosive leak-detecting fluid or other *approved* leak-detecting methods.

406.1.4 Section testing. A *pipng* system shall be permitted to be tested as a complete unit or in sections. A valve in a line shall not be used as a bulkhead between gas in one section of the *pipng* system and test medium in an adjacent section, except where a double block and bleed valve system is installed. A valve shall not be subjected to the test pressure unless it can be determined that the valve, including the valve-closing mechanism, is designed to safely withstand the test pressure.

406.1.5 Regulators and valve assemblies. Regulator and valve assemblies fabricated independently of the *pipng* system in which they are to be installed shall be permitted to be tested with inert gas or air at the time of fabrication.

406.1.6 Pipe clearing. Prior to testing, the interior of the pipe shall be cleared of all foreign material.

406.2 Test medium. The test medium shall be air, nitrogen, carbon dioxide or an inert gas. Oxygen shall not be used as a test medium.

406.3 Test preparation. Pipe joints, including welds, shall be left exposed for examination during the test.

Exception: Covered or concealed pipe end joints that have been previously tested in accordance with this code.

406.3.1 Expansion joints. Expansion joints shall be provided with temporary restraints, if required, for the additional thrust load under test.

406.3.2 Appliance and equipment isolation. *Appliances* and *equipment* that are not to be included in the test shall be either disconnected from the *pipng* or isolated by blanks, blind flanges or caps. Flanged joints at which blinds are inserted to blank off other *equipment* during the test shall not be required to be tested.

406.3.3 Appliance and equipment disconnection. Where the *pipng* system is connected to *appliances* or *equipment* designed for operating pressures of less than the test pressure, such *appliances* or *equipment* shall be isolated from the *pipng* system by disconnecting them and capping the outlet(s).

406.3.4 Valve isolation. Where the *pipng* system is connected to *appliances* or *equipment* designed for operating pressures equal to or greater than the test pressure, such *appliances* or *equipment* shall be isolated from the *pipng* system by closing the individual *appliance* or *equipment* shutoff valve(s).

406.3.5 Testing precautions. Testing of *pipng* systems shall be performed in a manner that protects the safety of employees and the public during the test.

406.4 Test pressure measurement. Test pressure shall be measured with a manometer or with a pressure-measuring device designed and calibrated to read, record or indicate a pressure loss caused by leakage during the pressure test period. The source of pressure shall be isolated before the pressure tests are made. Mechanical gauges used to measure test pressures shall have a range such that the highest end of the scale is not greater than five times the test pressure.

406.4.1 Test pressure. The test pressure to be used shall be not less than 1½ times the proposed maximum working pressure, but not less than 3 psig (20 kPa gauge), irrespective of design pressure. Where the test pressure exceeds 125 psig (862 kPa gauge), the test pressure shall not exceed a value that produces a hoop stress in the *pipng* greater than 50 percent of the specified minimum yield strength of the pipe.

406.4.2 Test duration. Test duration shall be not less than ½ hour for each 500 cubic feet (14 m³) of pipe volume or fraction thereof. When testing a system having a volume less than 10 cubic feet (0.28 m³) or a system in a single-family dwelling, the test duration shall be not less than 10 minutes. The duration of the test shall not be required to exceed 24 hours.

406.5 Detection of leaks and defects. The *pipng* system shall withstand the test pressure specified without showing any evidence of leakage or other defects.

Any reduction of test pressures as indicated by pressure gauges shall be deemed to indicate the presence of a leak unless such reduction can be readily attributed to some other cause.

406.5.1 Detection methods. The leakage shall be located by means of an *approved* gas detector, a noncorrosive leak detection fluid or other *approved* leak detection methods.

406.5.2 Corrections. Where leakage or other defects are located, the affected portion of the *pipng* system shall be repaired or replaced and retested.

406.6 Piping system and equipment leakage check. Leakage checking of systems and *equipment* shall be in accordance with Sections 406.6.1 through 406.6.4.

406.6.1 Test gases. Leak checks using fuel gas shall be permitted in *pipng* systems that have been pressure tested in accordance with Section 406.

406.6.2 Before turning gas on. During the process of turning gas on into a system of new *gas pipng*, the entire system shall be inspected to determine that there are no open fittings or ends and that all valves at unused outlets are closed and plugged or capped.

406.6.3 Leak check. Immediately after the gas is turned on into a new system or into a system that has been initially restored after an interruption of service, the *pipng* system shall be checked for leakage. Where leakage is indicated, the gas supply shall be shut off until the necessary repairs have been made.

406.6.4 Placing appliances and equipment in operation. *Appliances* and *equipment* shall not be placed in operation until after the *pipng* system has been checked for leakage in accordance with Section 406.6.3, the *pipng* system has been purged in accordance with Section 406.7 and the connections to the appliances have been checked for leakage.

406.7 Purging. The purging of piping shall be in accordance with Sections 406.7.1 through 406.7.3.

406.7.1 Piping systems required to be purged outdoors. The purging of piping systems shall be in accordance with the provisions of Sections 406.7.1.1 through 406.7.1.4 where the *pipng* system meets either of the following:

1. The design operating gas pressure is greater than 2 psig (13.79 kPa).
2. The piping being purged contains one or more sections of pipe or tubing meeting the size and length criteria of Table 406.7.1.1.

406.7.1.1 Removal from service. Where existing gas piping is opened, the section that is opened shall be isolated from the gas supply and the line pressure vented in accordance with Section 406.7.1.3. Where *gas pipng* meeting the criteria of Table 406.7.1.1 is removed from

service, the residual fuel gas in the *pipng* shall be displaced with an inert gas.

**TABLE 406.7.1.1
SIZE AND LENGTH OF PIPING**

NOMINAL PIPE SIZE (inches) ^a	LENGTH OF PIPING (feet)
≥ 2½ < 3	> 50
≥ 3 < 4	> 30
≥ 4 < 6	> 15
≥ 6 < 8	> 10
≥ 8	Any length

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm.

a. CSST EHD size of 62 is equivalent to nominal 2-inch pipe or tubing size.

406.7.1.2 Placing in operation. Where *gas pipng* containing air and meeting the criteria of Table 406.7.1.1 is placed in operation, the air in the *pipng* shall first be displaced with an inert gas. The inert gas shall then be displaced with fuel gas in accordance with Section 406.7.1.3.

406.7.1.3 Outdoor discharge of purged gases. The open end of a *pipng* system being pressure vented or purged shall discharge directly to an outdoor location. Purging operations shall comply with all of the following requirements:

1. The point of discharge shall be controlled with a shutoff valve.
2. The point of discharge shall be located not less than 10 feet (3048 mm) from sources of ignition, not less than 10 feet (3048 mm) from building openings and not less than 25 feet (7620 mm) from mechanical air intake openings.
3. During discharge, the open point of discharge shall be continuously attended and monitored with a combustible gas indicator that complies with Section 406.7.1.4.
4. Purging operations introducing fuel gas shall be stopped when 90 percent fuel gas by volume is detected within the pipe.
5. Persons not involved in the purging operations shall be evacuated from all areas within 10 feet (3048 mm) of the point of discharge.

406.7.1.4 Combustible gas indicator. Combustible gas indicators shall be listed and shall be calibrated in accordance with the manufacturer's instructions. Combustible gas indicators shall numerically display a volume scale from zero percent to 100 percent in 1-percent or smaller increments.

406.7.2 Piping systems allowed to be purged indoors or outdoors. The purging of piping systems shall be in accordance with the provisions of Section 406.7.2.1 where the piping system meets both of the following:

1. The design operating gas pressure is 2 psig (13.79 kPa) or less.

- The piping being purged is constructed entirely from pipe or tubing not meeting the size and length criteria of Table 406.7.1.1.

406.7.2.1 Purging procedure. The piping system shall be purged in accordance with one or more of the following:

- The piping shall be purged with fuel gas and shall discharge to the outdoors.
- The piping shall be purged with fuel gas and shall discharge to the indoors or outdoors through an appliance burner not located in a combustion chamber. Such burner shall be provided with a continuous source of ignition.
- The piping shall be purged with fuel gas and shall discharge to the indoors or outdoors through a burner that has a continuous source of ignition and that is designed for such purpose.
- The piping shall be purged with fuel gas that is discharged to the indoors or outdoors, and the point of discharge shall be monitored with a listed combustible gas detector in accordance with Section 406.7.2.2. Purging shall be stopped when fuel gas is detected.
- The piping shall be purged by the gas supplier in accordance with written procedures.

406.7.2.2 Combustible gas detector. Combustible gas detectors shall be listed and shall be calibrated or tested in accordance with the manufacturer's instructions. Combustible gas detectors shall be capable of indicating the presence of fuel gas.

406.7.3 Purging appliances and equipment. After the piping system has been placed in operation, appliances and equipment shall be purged before being placed into operation.

SECTION 407 (IFGC) PIPING SUPPORT

407.1 General. Piping shall be provided with support in accordance with Section 407.2.

407.2 Design and installation. Piping shall be supported with metal pipe hooks, metal pipe straps, metal bands, metal brackets, metal hangers or building structural components, suitable for the size of piping, of adequate strength and quality, and located at intervals so as to prevent or damp out excessive vibration. Piping shall be anchored to prevent undue strains on connected appliances and shall not be supported by other piping. Pipe hangers and supports shall conform to the requirements of MSS SP-58 and shall be spaced in accordance with Section 415. Supports, hangers and anchors shall be installed so as not to interfere with the free expansion and contraction of the piping between anchors. The components of the supporting equipment shall be designed and installed so that they will not be disengaged by movement of the supported piping.

SECTION 408 (IFGC) DRIPS AND SLOPED PIPING

408.1 Slopes. Piping for other than dry gas conditions shall be sloped not less than 1/4 inch in 15 feet (6.3 mm in 4572 mm) to prevent traps.

408.2 Drips. Where wet gas exists, a drip shall be provided at any point in the line of pipe where condensate could collect. A drip shall be provided at the outlet of the meter and shall be installed so as to constitute a trap wherein an accumulation of condensate will shut off the flow of gas before the condensate will run back into the meter.

408.3 Location of drips. Drips shall be provided with ready access to permit cleaning or emptying. A drip shall not be located where the condensate is subject to freezing.

408.4 Sediment trap. Where a sediment trap is not incorporated as part of the appliance, a sediment trap shall be installed downstream of the appliance shutoff valve as close to the inlet of the appliance as practical. The sediment trap shall be either a tee fitting having a capped nipple of any length installed vertically in the bottommost opening of the tee as illustrated in Figure 408.4 or other device approved as an effective sediment trap. Illuminating appliances, ranges, clothes dryers, decorative vented appliances for installation in vented fireplaces, gas fireplaces and outdoor grills need not be so equipped.

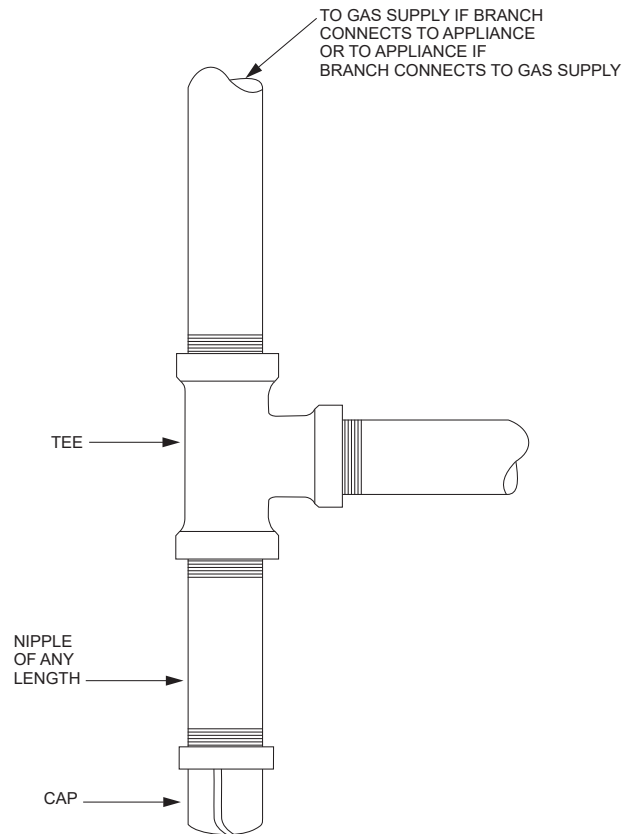


FIGURE 408.4
METHOD OF INSTALLING A TEE FITTING SEDIMENT TRAP

**SECTION 409 (IFGC)
SHUTOFF VALVES**

409.1 General. *Piping* systems shall be provided with shutoff valves in accordance with this section.

409.1.1 Valve approval. Shutoff valves shall be of an *approved* type; shall be constructed of materials compatible with the *piping*; and shall comply with the standard that is applicable for the pressure and application, in accordance with Table 409.1.1.

409.1.2 Prohibited locations. Shutoff valves shall be prohibited in concealed locations and *furnace plenums*.

409.1.3 Access to shutoff valves. Shutoff valves shall be located in places so as to provide *access* for operation and shall be installed so as to be protected from damage.

409.2 Meter valve. Every meter shall be equipped with a shutoff valve located on the supply side of the meter.

409.3 Shutoff valves for multiple-house line systems. Where a single meter is used to supply gas to more than one building or tenant, a separate shutoff valve shall be provided for each building or tenant.

409.3.1 Multiple tenant buildings. In multiple tenant buildings, where a common *piping* system is installed to supply other than one- and two-family dwellings, shutoff valves shall be provided for each tenant. Each tenant shall have access to the shutoff valve serving that tenant's space.

409.3.2 Individual buildings. In a common system serving more than one building, shutoff valves shall be installed outdoors at each building.

409.3.3 Identification of shutoff valves. Each house line shutoff valve shall be plainly marked with an identification tag attached by the installer so that the *piping* systems supplied by such valves are readily identified.

409.4 MP regulator valves. A *listed* shutoff valve shall be installed immediately ahead of each MP regulator.

409.5 Appliance shutoff valve. Each *appliance* shall be provided with a shutoff valve in accordance with Section 409.5.1, 409.5.2 or 409.5.3.

409.5.1 Located within same room. The shutoff valve shall be located in the same room as the *appliance*. The shutoff valve shall be within 6 feet (1829 mm) of the *appliance*, and shall be installed upstream of the union, connector or quick disconnect device it serves. Such shutoff valves shall be provided with *access*. Shutoff valves serving movable appliances, such as cooking appliances

and clothes dryers, shall be considered to be provided with access where installed behind such appliances. *Appliance* shutoff valves located in the firebox of a *fireplace* shall be installed in accordance with the *appliance* manufacturer's instructions.

409.5.2 Vented decorative appliances and room heaters. Shutoff valves for vented decorative appliances, room heaters and decorative appliances for installation in vented *fireplaces* shall be permitted to be installed in an area remote from the appliances where such valves are provided with ready *access*. Such valves shall be permanently identified and shall not serve another *appliance*. The *piping* from the shutoff valve to within 6 feet (1829 mm) of the *appliance* shall be designed, sized and installed in accordance with Sections 401 through 408.

409.5.3 Located at manifold. Where the *appliance* shutoff valve is installed at a manifold, such shutoff valve shall be located within 50 feet (15 240 mm) of the *appliance* served and shall be readily accessible and permanently identified. The *piping* from the manifold to within 6 feet (1829 mm) of the *appliance* shall be designed, sized and installed in accordance with Sections 401 through 408.

409.6 Shutoff valve for laboratories. Where provided with two or more fuel gas outlets, including table-, bench- and hood-mounted outlets, each laboratory space in educational, research, commercial and industrial occupancies shall be provided with a single dedicated shutoff valve through which all such gas outlets shall be supplied. The dedicated shutoff valve shall be readily accessible, located within the laboratory space served, located adjacent to the egress door from the space and shall be identified by approved signage stating "Gas Shutoff."

409.7 Shutoff valves in tubing systems. Shutoff valves installed in tubing systems shall be rigidly and securely supported independently of the tubing.

**SECTION 410 (IFGC)
FLOW CONTROLS**

410.1 Pressure regulators. A line pressure regulator shall be installed where the *appliance* is designed to operate at a lower pressure than the supply pressure. Line gas pressure regulators shall be *listed* as complying with ANSI Z21.80/CSA 6.22. *Access* shall be provided to pressure regulators. Pressure regulators shall be protected from physical damage. Regulators installed on the exterior of the building shall be *approved* for outdoor installation.

**TABLE 409.1.1
MANUAL GAS VALVE STANDARDS**

VALVE STANDARDS	APPLIANCE SHUTOFF VALVE APPLICATION UP TO 1/2 psig PRESSURE	OTHER VALVE APPLICATIONS			
		UP TO 1/2 psig PRESSURE	UP TO 2 psig PRESSURE	UP TO 5 psig PRESSURE	UP TO 125 psig PRESSURE
ANSI Z21.15/CGA 9.1	X	—	—	—	—
ASME B16.44	X	X	X ^a	X ^b	—
ASME B16.33	X	X	X	X	X

For SI: 1 pound per square inch gauge = 6.895 kPa.

a. If labeled 2G.

b. If labeled 5G.

410.2 MP regulators. MP pressure regulators shall comply with the following:

1. The MP regulator shall be approved and shall be suitable for the inlet and outlet gas pressures for the application.
2. The MP regulator shall maintain a reduced outlet pressure under lock-up (no-flow) conditions.
3. The capacity of the MP regulator, determined by published ratings of its manufacturer, shall be adequate to supply the appliances served.
4. The MP pressure regulator shall be provided with access. Where located indoors, the regulator shall be vented to the outdoors or shall be equipped with a leak-limiting device, in either case complying with Section 410.3.
5. A tee fitting with one opening capped or plugged shall be installed between the MP regulator and its upstream shutoff valve. Such tee fitting shall be positioned to allow connection of a pressure-measuring instrument and to serve as a sediment trap.
6. A tee fitting with one opening capped or plugged shall be installed not less than 10 pipe diameters downstream of the MP regulator outlet. Such tee fitting shall be positioned to allow connection of a pressure-measuring instrument. The tee fitting is not required where the MP regulator serves an appliance that has a pressure test port on the gas control inlet side and the appliance is located in the same room as the MP regulator.
7. Where connected to rigid piping, a union shall be installed within 1 foot (304 mm) of either side of the MP regulator.

410.3 Venting of regulators. Pressure regulators that require a vent shall be vented directly to the outdoors. The vent shall be designed to prevent the entry of insects, water and foreign objects.

Exception: A vent to the outdoors is not required for regulators equipped with and *labeled* for utilization with an *approved* vent-limiting device installed in accordance with the manufacturer's instructions.

410.3.1 Vent piping. Vent *piping* for relief vents and breather vents shall be constructed of materials allowed for gas *piping* in accordance with Section 403. Vent *piping* shall be not smaller than the vent connection on the pressure-regulating device. Vent *piping* serving relief vents and combination relief and breather vents shall be run independently to the outdoors and shall serve only a single device vent. Vent *piping* serving only breather vents is permitted to be connected in a manifold arrangement where sized in accordance with an *approved* design that minimizes backpressure in the event of diaphragm rupture. Regulator vent *piping* shall not exceed the length specified in the regulator manufacturer's instructions.

410.4 Excess flow valves. Where automatic *excess flow valves* are installed, they shall be listed in accordance with ANSI Z21.93/CSA 6.30 and shall be sized and installed in accordance with the manufacturer's instructions.

410.5 Flashback arrestor check valve. Where fuel gas is used with oxygen in any hot work operation, a listed protective device that serves as a combination flashback arrestor and backflow check valve shall be installed at an approved location on both the fuel gas and oxygen supply lines. Where the pressure of the piped fuel gas supply is insufficient to ensure such safe operation, approved equipment shall be installed between the gas meter and the appliance that increases pressure to the level required for such safe operation.

SECTION 411 (IFGC) APPLIANCE AND MANUFACTURED HOME CONNECTIONS

411.1 Connecting appliances. Except as required by Section 411.1.1, appliances shall be connected to the piping system by one of the following:

1. Rigid metallic pipe and fittings.
2. Corrugated stainless steel tubing (CSST) where installed in accordance with the manufacturer's instructions.
3. Semirigid metallic tubing and metallic fittings. Lengths shall not exceed 6 feet (1829 mm) and shall be located entirely in the same room as the appliance. Semirigid metallic tubing shall not enter a motor-operated appliance through an unprotected knockout opening.
4. Listed and labeled appliance connectors in compliance with ANSI Z21.24/CGA 6.10 and installed in accordance with the manufacturer's instructions and located entirely in the same room as the appliance.
5. Listed and labeled quick-disconnect devices used in conjunction with listed and labeled appliance connectors.
6. Listed and labeled convenience outlets used in conjunction with listed and labeled appliance connectors.
7. Listed and labeled outdoor appliance connectors in compliance with ANSI Z21.75/CSA 6.27 and installed in accordance with the manufacturer's instructions.
8. Listed outdoor gas hose connectors in compliance with ANSI Z21.54 used to connect portable outdoor appliances. The gas hose connection shall be made only in the outdoor area where the appliance is used, and shall be to the gas piping supply at an appliance shutoff valve, a listed quick-disconnect device or listed gas convenience outlet.
9. Gas hose connectors for use in laboratories and educational facilities in accordance with Section 411.4.

411.1.1 Commercial cooking appliances. Commercial cooking appliances installed on casters and appliances that are moved for cleaning and sanitation purposes shall be connected to the piping system with an appliance connector listed as complying with ANSI Z21.69/CSA 6.16. The commercial cooking appliance connector installation shall be configured in accordance with the manufacturer's instructions. Movement of appliances with casters shall be limited by a restraining device installed in accordance with the connector and appliance manufacturer's instructions.

411.1.2 Protection against damage. Connectors and tubing shall be installed so as to be protected against physical damage.

411.1.3 Connector installation. *Appliance* fuel connectors shall be installed in accordance with the manufacturer's instructions and Sections 411.1.3.1 through 411.1.3.4.

411.1.3.1 Maximum length. Connectors shall have an overall length not to exceed 6 feet (1829 mm). Measurement shall be made along the centerline of the connector. Only one connector shall be used for each *appliance*.

Exception: Rigid metallic *pipng* used to connect an *appliance* to the *pipng* system shall be permitted to have a total length greater than 6 feet (1829 mm), provided that the connecting pipe is sized as part of the *pipng* system in accordance with Section 402 and the location of the *appliance* shutoff valve complies with Section 409.5.

411.1.3.2 Minimum size. Connectors shall have the capacity for the total demand of the connected *appliance*.

411.1.3.3 Prohibited locations and penetrations. Connectors shall not be concealed within, or extended through, walls, floors, partitions, ceilings or *appliance* housings.

Exceptions:

1. Connectors constructed of materials allowed for *pipng* systems in accordance with Section 403 shall be permitted to pass through walls, floors, partitions and ceilings where installed in accordance with Section 409.5.2 or 409.5.3.
2. Rigid steel pipe connectors shall be permitted to extend through openings in *appliance* housings.
3. *Fireplace* inserts that are factory equipped with grommets, sleeves or other means of protection in accordance with the listing of the *appliance*.
4. Semirigid tubing and *listed* connectors shall be permitted to extend through an opening in an *appliance* housing, cabinet or casing where the tubing or connector is protected against damage.

411.1.3.4 Shutoff valve. A shutoff valve not less than the nominal size of the connector shall be installed ahead of the connector in accordance with Section 409.5.

411.1.4 Movable appliances. Where appliances are equipped with casters or are otherwise subject to periodic movement or relocation for purposes such as routine cleaning and maintenance, such appliances shall be connected to the supply system *pipng* by means of an *appliance* connector listed as complying with ANSI Z21.69/CSA 6.16 or by means of Item 1 of Section 411.1. Such flexible connectors shall be installed and protected against physical damage in accordance with the manufacturer's instructions.

411.1.5 (IFGS) Connection of gas engine-powered air conditioners. Internal combustion engines shall not be rigidly connected to the gas supply *pipng*.

411.1.6 Unions. A union fitting shall be provided for *appliances* connected by rigid metallic pipe. Such unions shall be accessible and located within 6 feet (1829 mm) of the *appliance*.

411.2 Manufactured home connections. Manufactured homes shall be connected to the distribution *pipng* system by one of the following materials:

1. Metallic pipe in accordance with Section 403.4.
2. Metallic tubing in accordance with Section 403.5.
3. *Listed* and *labeled* connectors in compliance with ANSI Z21.75/CSA 6.27 and installed in accordance with the manufacturer's instructions.

411.3 Suspended low-intensity infrared tube heaters. Suspended low-intensity infrared tube heaters shall be connected to the building *pipng* system with a connector *listed* for the application complying with ANSI Z21.24/CGA 6.10. The connector shall be installed as specified by the tube heater manufacturer's instructions.

411.4 Injection Bunsen-type burners. Injection Bunsen-type burners used in laboratories and educational facilities shall be connected to the gas supply system by either a *listed* or *unlisted* hose.

SECTION 412 (IFGC) LIQUEFIED PETROLEUM GAS MOTOR VEHICLE FUEL-DISPENSING FACILITIES

[F] 412.1 General. Motor fuel-dispensing facilities for LP-gas fuel shall be in accordance with this section and the *International Fire Code*. The operation of LP-gas motor fuel-dispensing facilities shall be regulated by the *International Fire Code*

[F] 412.2 Storage and dispensing. Storage vessels and *equipment* used for the storage or dispensing of LP-gas shall be *approved* or *listed* in accordance with Sections 412.3 and 412.4

[F] 412.3 Approved equipment. Containers; pressure-relief devices, including pressure-relief valves; and pressure regulators and *pipng* used for LP-gas shall be *approved*.

[F] 412.4 Listed equipment. Hoses, hose connections, vehicle fuel connections, dispensers, LP-gas pumps and electrical *equipment* used for LP-gas shall be *listed*.

[F] 412.5 Attendants. Motor vehicle fueling operations shall be conducted by qualified attendants or in accordance with Section 412.9 by persons trained in the proper handling of LP-gas.

[F] 412.6 Location. The point of transfer for LP-gas dispensing operations shall be separated from buildings and other exposures in accordance with the following:

1. Not less than 25 feet (7620 mm) from buildings where the exterior wall is not part of a fire-resistance-rated assembly having a rating of 1 hour or greater.

**SECTION 413 (IFGC)
COMPRESSED NATURAL GAS MOTOR
VEHICLE FUEL-DISPENSING FACILITIES**

[F] 413.1 General. Motor fuel-dispensing facilities for CNG fuel shall be in accordance with this section and the *International Fire Code*. The operation of CNG motor fuel-dispensing facilities shall be regulated by the *International Fire Code*.

[F] 413.2 General. Storage vessels and *equipment* used for the storage, compression or dispensing of CNG shall be *approved* or *listed* in accordance with Sections 413.2.1 through 413.2.3.

[F] 413.2.1 Approved equipment. Containers; compressors; pressure-relief devices, including pressure-relief valves; and pressure regulators and *pipng* used for CNG shall be *approved*.

[F] 413.2.2 Listed equipment. Hoses, hose connections, dispensers, gas detection systems and electrical *equipment* used for CNG shall be *listed*. Vehicle fueling connections shall be *listed* and *labeled*.

[F] 413.2.3 General. Residential fueling *appliances* shall be in accordance with Section 413.4.

[F] 413.3 Location of dispensing operations and equipment. Compression, storage and dispensing *equipment* shall be located outdoors, above ground.

Exceptions:

1. Compression, storage or dispensing *equipment* is not prohibited in buildings where such buildings are of noncombustible construction as set forth in the *International Building Code* and are unenclosed for not less than three-quarters of their perimeter.
2. Compression, storage and dispensing *equipment* is allowed to be located indoors or in vaults in accordance with the *International Fire Code*.

[F] 413.3.1 Location on property. In addition to the fuel-dispensing requirements of the *International Fire Code*, compression, storage and dispensing *equipment* not located in vaults complying with the *International Fire Code* and other than residential fueling appliances shall not be installed:

1. Beneath power lines.
2. Less than 10 feet (3048 mm) from the nearest building or property that could be built on, public street, sidewalk or source of ignition.

Exception: Dispensing *equipment* need not be separated from canopies that provide weather protection for the dispensing *equipment* and are constructed in accordance with the *International Building Code*.

3. Less than 25 feet (7620 mm) from the nearest rail of any railroad track.
4. Less than 50 feet (15 240 mm) from the nearest rail of any railroad main track or any railroad or transit line where power for train propulsion is provided by an outside electrical source, such as third rail or overhead catenary.
5. Less than 50 feet (15 240 mm) from the vertical plane below the nearest overhead wire of a trolley bus line.

[F] 413.4 Residential fueling appliance installation. Residential fueling *appliances* shall be installed in accordance with Sections 413.4.1 through 413.4.3.

[F] 413.4.1 Listing and installation. Residential fueling appliances shall be listed in accordance with ANSI NGV 5.1. Residential fueling appliances shall be installed in accordance with the appliance manufacturer's installation instructions.

[F] 413.4.2 Gas connection. Residential fueling appliances shall not be rigidly connected to the gas supply piping.

[F] 413.4.3 Indoor installation. A residential fueling appliance installed indoors or used for indoor fueling shall comply with all of the following:

1. The capacity shall not exceed 5 cubic feet per minute (0.14 m³/min) of natural gas.
2. Fuel gas from the pressure relief and blowdown systems shall be vented to the outdoors.
3. A methane gas detector shall be installed in the room or space containing the appliance or where fueling occurs and shall be located not lower than 6 inches (152 mm) from the highest point in the room or space. The detector shall be set to activate at one-fifth of the lower limit of flammability of natural gas and shall be interlocked with the residential fuel appliance to stop or prevent its operation upon activation. The detector shall have an audible or visible alarm.
4. The capacity of a residential fueling appliance installed outdoors for outdoor fueling shall not exceed 10 feet cubic per minute (0.28 m³/min) of natural gas. Residential fueling appliances located outdoors shall be installed on a firm, noncombustible base.

[F] 413.5 Private fueling of motor vehicles. Self-service CNG-dispensing systems, including key, code and card lock dispensing systems, shall be limited to the filling of permanently mounted fuel containers on CNG-powered vehicles.

In addition to the requirements in the *International Fire Code*, the owner of a self-service CNG-dispensing facility shall ensure the safe operation of the system and the training of users.

[F] 413.6 Pressure regulators. Pressure regulators shall be designed, installed or protected so their operation will not be affected by the elements (freezing rain, sleet, snow, ice, mud or debris). This protection is allowed to be integral with the regulator.

[F] 413.7 Valves. *Piping* to *equipment* shall be provided with a remote manual shutoff valve. Such valve shall be provided with ready access.

[F] 413.8 Emergency shutdown control. An emergency shutdown device shall be located within 75 feet (22 860 mm) of, but not less than 25 feet (7620 mm) from, dispensers and shall also be provided in the compressor area. Upon activation, the emergency shutdown system shall automatically shut off the power supply to the compressor and close valves between the main gas supply and the compressor and between the storage containers and dispensers.

[F] 413.9 Discharge of CNG from motor vehicle fuel storage containers. The discharge of CNG from motor vehicle

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fuel cylinders for the purposes of maintenance, cylinder certification, calibration of dispensers or other activities shall be in accordance with this section. The discharge of CNG from motor vehicle fuel cylinders shall be accomplished through a closed transfer system or an *approved* method of atmospheric venting in accordance with Section 413.9.1 or 413.9.2.

[F] 413.9.1 Closed transfer system. A documented procedure that explains the logical sequence for discharging the cylinder shall be provided to the code official for review and approval. The procedure shall include what actions the operator will take in the event of a low-pressure or high-pressure natural gas release during the discharging activity. A drawing illustrating the arrangement of *pipng*, regulators and *equipment* settings shall be provided to the code official for review and approval. The drawing shall illustrate the *pipng* and regulator arrangement and shall be shown in spatial relation to the location of the compressor, storage vessels and emergency shut-down devices.

[F] 413.9.2 Atmospheric venting. Atmospheric venting of motor vehicle fuel cylinders shall be in accordance with Sections 413.9.2.1 through 413.9.2.6.

[F] 413.9.2.1 Plans and specifications. A drawing illustrating the location of the vessel support, *pipng*, the method of grounding and bonding, and other requirements specified herein shall be provided to the code official for review and approval.

[F] 413.9.2.2 Cylinder stability. A method of rigidly supporting the vessel during the venting of CNG shall be provided. The selected method shall provide not less than two points of support and shall prevent horizontal and lateral movement of the vessel. The system shall be designed to prevent movement of the vessel based on the highest gas-release velocity through valve orifices at the vessel's rated pressure and volume. The structure or appurtenance shall be constructed of *noncombustible materials*.

[F] 413.9.2.3 Separation. The structure or appurtenance used for stabilizing the cylinder shall be separated from the site *equipment*, features and exposures and shall be located in accordance with Table 413.9.2.3.

**[F] TABLE 413.9.2.3
SEPARATION DISTANCE FOR ATMOSPHERIC VENTING OF CNG**

EQUIPMENT OR FEATURE	MINIMUM SEPARATION (feet)
Buildings	25
Building openings	25
Lot lines	15
Public ways	15
Vehicles	25
CNG compressor and storage vessels	25
CNG dispensers	25

For SI: 1 foot = 304.8 mm.

[F] 413.9.2.4 Grounding and bonding. The structure or appurtenance used for supporting the cylinder shall be grounded in accordance with NFPA 70. The cylinder

valve shall be bonded prior to the commencement of venting operations.

[F] 413.9.2.5 Vent tube. A vent tube that will divert the gas flow to the atmosphere shall be installed on the cylinder prior to the commencement of the venting and purging operation. The vent tube shall be constructed of pipe or tubing materials *approved* for use with CNG in accordance with the *International Fire Code*.

The vent tube shall be capable of dispersing the gas not less than 10 feet (3048 mm) above grade level. The vent tube shall not be provided with a rain cap or other feature that would limit or obstruct the gas flow.

At the connection fitting of the vent tube and the CNG cylinder, a *listed* bidirectional detonation flame arrester shall be provided.

[F] 413.9.2.6 Signage. Approved NO SMOKING signs shall be posted within 10 feet (3048 mm) of the cylinder support structure or appurtenance. *Approved* CYLINDER SHALL BE BONDED signs shall be posted on the cylinder support structure or appurtenance.

SECTION 414 (IFGC) SUPPLEMENTAL AND STANDBY GAS SUPPLY

414.1 Use of air or oxygen under pressure. Where air or oxygen under pressure is used in connection with the gas supply, effective means such as a backpressure regulator and relief valve shall be provided to prevent air or oxygen from passing back into the gas *pipng*. Where oxygen is used, installation shall be in accordance with NFPA 51.

414.2 Interconnections for standby fuels. Where supplementary gas for standby use is connected downstream from a meter or a service regulator where a meter is not provided, a device to prevent backflow shall be installed. A three-way valve installed to admit the standby supply and at the same time shut off the regular supply shall be permitted to be used for this purpose.

SECTION 415 (IFGS) PIPING SUPPORT INTERVALS

415.1 Interval of support. *Pipng* shall be supported at intervals not exceeding the spacing specified in Table 415.1. Spacing of supports for CSST shall be in accordance with the CSST manufacturer's instructions.

**TABLE 415.1
SUPPORT OF PIPING**

STEEL PIPE, NOMINAL SIZE OF PIPE (inches)	SPACING OF SUPPORTS (feet)	NOMINAL SIZE OF TUBING (SMOOTH-WALL) (inch O.D.)	SPACING OF SUPPORTS (feet)
1/2	6	1/2	4
3/4 or 1	8	5/8 or 3/4	6
1 1/4 or larger (horizontal)	10	7/8 or 1 (horizontal)	8
1 1/4 or larger (vertical)	Every floor level	1 or larger (vertical)	Every floor level

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm.

SECTION 416 (IFGS) OVERPRESSURE PROTECTION DEVICES

416.1 Where required. Where the serving gas supplier delivers gas at a pressure greater than 2 psi for piping systems serving appliances designed to operate at a gas pressure of 14 inches w.c. or less, overpressure protection devices shall be installed. Piping systems serving equipment designed to operate at inlet pressures greater than 14 inches w.c. shall be equipped with overpressure protection devices as required by the appliance manufacturer's installation instructions.

416.2 Pressure limitation requirements. The requirements for pressure limitation shall be in accordance with Sections 416.2.1 through 416.2.5.

416.2.1 Pressure under 14 inches w.c. Where piping systems serving appliances designed to operate with a gas supply pressure of 14 inches w.c. or less are required to be equipped with overpressure protection by Section 416.1, each overpressure protection device shall be adjusted to limit the gas pressure to each connected appliance to 2 psi or less upon a failure of the line pressure regulator.

416.2.2 Pressure over 14 inches w.c. Where piping systems serving appliances designed to operate with a gas supply pressure greater than 14 inches w.c. are required to be equipped with overpressure protection by Section 416.1, each overpressure protection device shall be adjusted to limit the gas pressure to each connected appliance as required by the appliance manufacturer's installation instructions.

416.2.3 Device capability. Each overpressure protection device installed to meet the requirements of this section shall be capable of limiting the pressure to its connected appliance(s) as required by this Section 416.2.1, independently of any other pressure control equipment in the piping system.

416.2.4 Failure detection. Each gas piping system for which an overpressure protection device is required by Section 416 shall be designed and installed so that a failure of the primary pressure control device(s) is detectable.

416.2.5 Relief valve. Where a pressure relief valve is used to meet the requirements of Section 416, it shall have a flow capacity such that the pressure in the protected system is maintained at or below the limits specified in Section 416.2.1 under all of the following conditions:

1. The line pressure regulator for which the relief valve is providing overpressure protection has failed wide open.
2. The gas pressure at the inlet of the line pressure regulator for which the relief valve is providing overpressure protection is not less than the regulator's normal operating inlet pressure.

416.3 Overpressure protection devices. Overpressure protection devices shall be one of the following:

1. Pressure relief valve.
2. Monitoring regulator.
3. Series regulator installed upstream from the line regulator and set to continuously limit the pressure on the

inlet of the line regulator to the maximum values specified by Section 416.2.1.

4. Automatic shutoff device installed in series with the line pressure regulator and set to shut off when the pressure on the downstream *piping* system reaches the maximum values specified by Section 416.2.1. This device shall be designed so that it will remain closed until manually reset.

The devices specified in this section shall be installed either as an integral part of the service or line pressure regulator or as separate units. Where separate overpressure protection devices are installed, they shall comply with Sections 416.3.1 through 416.3.6.

416.3.1 Construction and installation. Overpressure protection devices shall be constructed of materials so that the operation of the devices will not be impaired by corrosion of external parts by the atmosphere or of internal parts by the gas. Overpressure protection devices shall be designed and installed so that they can be operated to determine whether the valve is free. The devices shall be designed and installed so that they can be tested to determine the pressure at which they will operate and examined for leakage when in the closed position.

416.3.2 External control piping. External control *piping* shall be designed and installed so that damage to the control *piping* of one device will not render both the regulator and the overpressure protection device inoperative.

416.3.3 Setting. Each overpressure protection device shall be set so that the gas pressure supplied to the connected appliances does not exceed the limits specified in Sections 416.2.1 and 416.2.2.

416.3.4 Unauthorized operation. Where unauthorized operation of any shutoff valve could render an overpressure protection device inoperative, one of the following shall be accomplished:

1. The valve shall be locked in the open position. Authorized personnel shall be instructed in the importance of leaving the shutoff valve open and of being present while the shutoff valve is closed so that it can be locked in the open position before leaving the premises.
2. Duplicate relief valves shall be installed, each having adequate capacity to protect the system, and the isolating valves and three-way valves shall be arranged so that only one relief valve can be rendered inoperative at a time.

416.3.5 Vents. The discharge stacks, vents and outlet parts of all overpressure protection devices shall be located so that gas is safely discharged to the outdoors. Discharge stacks and vents shall be designed to prevent the entry of water, insects and other foreign material that could cause blockage. The discharge stack or vent line shall be not less than the same size as the outlet of the pressure-relieving device.

CHAPTER 5

CHIMNEYS AND VENTS

User note:

About this chapter: The majority of gas-fired appliances have their combustion products vented to the outdoors. Venting is by means of chimneys, vents, integral vents, direct-vents and power exhausters. Chapter 5 includes design, sizing and installation requirements for chimneys and vents and requirements for matching the appliance type to the appropriate venting system. Venting system termination location requirements are also addressed.

SECTION 501 (IFGC) GENERAL

501.1 Scope. This chapter shall govern the installation, maintenance, repair and approval of factory-built chimneys, chimney liners, vents and connectors and the utilization of masonry chimneys serving gas-fired appliances. The requirements for the installation, maintenance, repair and approval of factory-built chimneys, chimney liners, vents and connectors serving appliances burning fuels other than fuel gas shall be regulated by the *International Mechanical Code*. The construction, repair, maintenance and approval of masonry chimneys shall be regulated by the *International Building Code*.

501.2 General. Every *appliance* shall discharge the products of combustion to the outdoors, except for appliances exempted by Section 501.8.

501.3 Masonry chimneys. Masonry chimneys shall be constructed in accordance with Section 503.5.3 and the *International Building Code*.

501.4 Minimum size of chimney or vent. Chimneys and vents shall be sized in accordance with Sections 503 and 504.

501.5 Abandoned inlet openings. Abandoned inlet openings in chimneys and vents shall be closed by an *approved* method.

501.6 Positive pressure. Where an *appliance* equipped with a mechanical forced draft system creates a positive pressure in the venting system, the venting system shall be designed for positive pressure applications.

501.7 Connection to fireplace. Connection of appliances to chimney flues serving fireplaces shall be in accordance with Sections 501.7.1 through 501.7.3.

501.7.1 Closure and access. A noncombustible seal shall be provided below the point of connection to prevent entry of room air into the flue. Means shall be provided for access to the flue for inspection and cleaning.

501.7.2 Connection to factory-built fireplace flue. An *appliance* shall not be connected to a flue serving a factory-built *fireplace* unless the *appliance* is specifically *listed* for such installation. The connection shall be made in accordance with the *appliance* manufacturer's installation instructions.

501.7.3 Connection to masonry fireplace flue. A connector shall extend from the *appliance* to the flue serving a masonry *fireplace* such that the flue gases are exhausted

directly into the flue. The connector shall be accessible or removable for inspection and cleaning of both the connector and the flue. *Listed* direct connection devices shall be installed in accordance with their listing.

501.8 Appliances not required to be vented. The following appliances shall not be required to be vented:

1. Ranges.
2. Built-in domestic cooking units *listed* and marked for optional venting.
3. Hot plates and laundry stoves.
4. Type 1 clothes dryers (Type 1 clothes dryers shall be exhausted in accordance with the requirements of Section 614).
5. A single booster-type automatic instantaneous water heater, where designed and used solely for the sanitizing rinse requirements of a dishwashing machine, provided that the heater is installed in a commercial kitchen having a mechanical exhaust system. Where installed in this manner, the draft hood, if required, shall be in place and unaltered and the draft hood *outlet* shall be not less than 36 inches (914 mm) vertically and 6 inches (152 mm) horizontally from any surface other than the heater.
6. Refrigerators.
7. Counter appliances.
8. Room heaters *listed* for unvented use.
9. Direct-fired makeup air heaters.
10. Other appliances *listed* for unvented use and not provided with flue collars.
11. Specialized appliances of limited input such as laboratory burners and gas lights.

Where the appliances listed in Items 5 through 11 are installed so that the aggregate input rating exceeds 20 British thermal units (Btu) per hour per cubic foot (207 watts per m³) of volume of the room or space in which such appliances are installed, one or more shall be provided with venting systems or other approved means for conveying the vent gases to the outdoor atmosphere so that the aggregate input rating of the remaining unvented appliances does not exceed 20 Btu per hour per cubic foot (207 watts per m³). Where the room or space in which the *appliance* is installed is directly connected to another room or space by a doorway, archway or other

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opening of comparable size that cannot be closed, the volume of such adjacent room or space shall be permitted to be included in the calculations.

501.9 Chimney entrance. Connectors shall connect to a masonry chimney flue at a point not less than 12 inches (305 mm) above the lowest portion of the interior of the chimney flue.

501.10 Connections to exhauster. *Appliance* connections to a chimney or vent equipped with a power exhauster shall be made on the inlet side of the exhauster. Joints on the positive pressure side of the exhauster shall be sealed to prevent flue-gas leakage as specified by the manufacturer's installation instructions for the exhauster.

501.11 Masonry chimneys. Masonry chimneys utilized to vent appliances shall be located, constructed and sized as specified in the manufacturer's installation instructions for the appliances being vented and Section 503.

501.12 Residential and low-heat appliances flue lining systems. Flue lining systems for use with residential-type and low-heat appliances shall be limited to the following:

1. Clay flue lining complying with the requirements of ASTM C315 or equivalent. Clay flue lining shall be installed in accordance with the *International Building Code*.
2. *Listed* chimney lining systems complying with UL 1777.
3. Other *approved* materials that will resist, without cracking, softening or corrosion, flue gases and condensate at temperatures up to 1,800°F (982°C).

501.13 Category I appliance flue lining systems. Flue lining systems for use with Category I appliances shall be limited to the following:

1. Flue lining systems complying with Section 501.12.
2. Chimney lining systems *listed* and *labeled* for use with gas appliances with draft hoods and other Category I gas appliances *listed* and *labeled* for use with Type B vents.

501.14 Category II, III and IV appliance venting systems. The design, sizing and installation of vents for Category II, III and IV appliances shall be in accordance with the *appliance* manufacturer's instructions.

501.15 Existing chimneys and vents. Where an *appliance* is permanently disconnected from an existing chimney or vent, or where an *appliance* is connected to an existing chimney or vent during the process of a new installation, the chimney or vent shall comply with Sections 501.15.1 through 501.15.4.

501.15.1 Size. The chimney or vent shall be resized as necessary to control flue gas condensation in the interior of the chimney or vent and to provide the *appliance* or appliances served with the required draft. For Category I appliances, the resizing shall be in accordance with Section 502.

501.15.2 Flue passageways. The flue gas passageway shall be free of obstructions and combustible deposits and shall be cleaned if previously used for venting a solid or liquid fuel-burning *appliance* or *fireplace*. The flue liner,

chimney inner wall or vent inner wall shall be continuous and shall be free of cracks, gaps, perforations or other damage or deterioration that would allow the escape of combustion products, including gases, moisture and creosote.

501.15.3 Cleanout. Masonry chimney flues shall be provided with a cleanout opening having a minimum height of 6 inches (152 mm). The upper edge of the opening shall be located not less than 6 inches (152 mm) below the lowest chimney inlet opening. The cleanout shall be provided with a tight-fitting, noncombustible cover.

501.15.4 Clearances. Chimneys and vents shall have airspace *clearance* to combustibles in accordance with the *International Building Code* and the chimney or vent manufacturer's installation instructions.

Exception: Masonry chimneys without the required airspace clearances shall be permitted to be used if lined or relined with a chimney lining system *listed* for use in chimneys with reduced clearances in accordance with UL 1777. The chimney *clearance* shall be not less than permitted by the terms of the chimney liner listing and the manufacturer's instructions.

501.15.4.1 Fireblocking. Noncombustible fireblocking shall be provided in accordance with the *International Building Code*.

SECTION 502 (IFGC) VENTS

502.1 General. Vents, except as provided in Section 503.7, shall be *listed* and *labeled*. Type B and BW vents shall be tested in accordance with UL 441. Type L vents shall be tested in accordance with UL 641. Vents for Category II and III appliances shall be tested in accordance with UL 1738. Plastic vents for Category IV appliances shall not be required to be *listed* and *labeled* where such vents are as specified by the *appliance* manufacturer and are installed in accordance with the *appliance* manufacturer's instructions.

502.2 Connectors required. Connectors shall be used to connect appliances to the vertical chimney or vent, except where the chimney or vent is attached directly to the *appliance*. Vent connector size, material, construction and installation shall be in accordance with Section 503.

502.3 Vent application. The application of vents shall be in accordance with Table 503.4.

502.4 Insulation shield. Where vents pass through insulated assemblies, an insulation shield constructed of steel having a minimum thickness of 0.0187 inch (0.4712 mm) (No. 26 gage) shall be installed to provide *clearance* between the vent and the insulation material. The *clearance* shall be not less than the *clearance* to combustibles specified by the vent manufacturer's installation instructions. Where vents pass through attic space, the shield shall terminate not less than 2 inches (51 mm) above the insulation materials and shall be secured in place to prevent displacement. Insulation shields provided as part of a *listed* vent system shall be installed in accordance with the manufacturer's instructions.

502.5 Installation. Vent systems shall be sized, installed and terminated in accordance with the vent and *appliance* manufacturer's installation instructions and Section 503.

502.6 Support of vents. All portions of vents shall be adequately supported for the design and weight of the materials employed.

502.7 Protection against physical damage. In concealed locations, where a vent is installed through holes or notches in studs, joists, rafters or similar members less than 1½ inches (38 mm) from the nearest edge of the member, the vent shall be protected by shield plates. Protective steel shield plates having a minimum thickness of 0.0575 inch (1.463 mm) (No. 16 gage) shall cover the area of the vent where the member is notched or bored and shall extend not less than 4 inches (102 mm) above sole plates, below top plates and to each side of a stud, joist or rafter.

502.7.1 Door swing. Appliance and equipment vent terminals shall be located such that doors cannot swing within 12 inches (305 mm) horizontally of the vent terminal. Door stops or closers shall not be installed to obtain this clearance.

SECTION 503 (IFGS) VENTING OF APPLIANCES

503.1 General. The venting of appliances shall be in accordance with Sections 503.2 through 503.16.

503.2 Venting systems required. Except as permitted in Sections 501.8 and 503.2.1 through 503.2.4, all appliances shall be connected to venting systems.

503.2.1 Ventilating hoods. The use of ventilating hoods and exhaust systems to vent appliances shall be limited to industrial appliances and appliances installed in commercial applications.

503.2.2 Well-ventilated spaces. The flue gases from industrial-type appliances shall not be required to be vented to the outdoors where such gases are discharged into a large and well-ventilated industrial space.

503.2.3 Direct-vent appliances. *Listed direct-vent appliances* shall be installed in accordance with the manufacturer's instructions and Section 503.8, Item 3.

503.2.4 Appliances with integral vents. Appliances incorporating integral venting means shall be installed in accordance with the manufacturer's instructions and Section 503.8, Items 1 and 2.

503.2.5 Incinerators. Commercial-industrial-type incinerators shall be vented in accordance with NFPA 82.

503.3 Design and construction. Venting systems shall be designed and constructed so as to convey all flue and vent gases to the outdoors.

503.3.1 Appliance draft requirements. A venting system shall satisfy the draft requirements of the *appliance* in accordance with the manufacturer's instructions.

503.3.2 Design and construction. Appliances required to be vented shall be connected to a venting system designed

and installed in accordance with the provisions of Sections 503.4 through 503.16.

503.3.3 Mechanical draft systems. Mechanical draft systems shall comply with the following:

1. Mechanical draft systems shall be *listed* in accordance with UL 378 and shall be installed in accordance with the manufacturer's instructions for both the *appliance* and the mechanical draft system.
2. Appliances requiring venting shall be permitted to be vented by means of mechanical draft systems of either forced or induced draft design.
3. Forced draft systems and all portions of induced draft systems under positive pressure during operation shall be designed and installed so as to prevent leakage of flue or vent gases into a building.
4. Vent connectors serving appliances vented by natural draft shall not be connected to any portion of mechanical draft systems operating under positive pressure.
5. Where a mechanical draft system is employed, provisions shall be made to prevent the flow of gas to the main burners when the draft system is not performing so as to satisfy the operating requirements of the *appliance* for safe performance.
6. The exit terminals of mechanical draft systems shall be not less than 7 feet (2134 mm) above finished ground level where located adjacent to public walkways and shall be located as specified in Section 503.8, Items 1 and 2.

503.3.4 Ventilating hoods and exhaust systems. Where automatically operated appliances, other than commercial cooking appliances, are vented through a ventilating hood or exhaust system equipped with a damper or with a power means of exhaust, provisions shall be made to allow the flow of gas to the main burners only when the damper is open to a position to properly vent the *appliance* and when the power means of exhaust is in operation.

503.3.5 Air ducts and furnace plenums. Venting systems shall not extend into or pass through any fabricated air duct or *furnace plenum*.

503.3.6 Above-ceiling air-handling spaces. Where a venting system passes through an above-ceiling air-handling space or other nonducted portion of an air-handling system, the venting system shall conform to one of the following requirements:

1. The venting system shall be a *listed* special gas vent; other venting system serving a Category III or Category IV *appliance*; or other positive pressure vent, with joints sealed in accordance with the *appliance* or vent manufacturer's instructions.
2. The venting system shall be installed such that fittings and joints between sections are not installed in the above-ceiling space.
3. The venting system shall be installed in a conduit or enclosure with sealed joints separating the interior of the conduit or enclosure from the ceiling space.

CHIMNEYS AND VENTS

503.4 Type of venting system to be used. The type of venting system to be used shall be in accordance with Table 503.4.

503.4.1 Plastic piping. Where plastic piping is used to vent an appliance, the appliance shall be listed for use with such venting materials and the appliance manufacturer's installation instructions shall identify the specific plastic piping material. The plastic pipe venting materials shall be labeled in accordance with the product standards specified by the appliance manufacturer or shall be listed and labeled in accordance with UL 1738.

503.4.1.1 Plastic vent joints. Plastic pipe and fittings used to vent appliances shall be installed in accordance with the *appliance* manufacturer's instructions. Plastic pipe venting materials *listed* and labeled in accordance with UL 1738 shall be installed in accordance with the vent manufacturer's instructions. Where a primer is required, it shall be of a contrasting color.

503.4.2 Special gas vent. Special gas vent shall be *listed* and labeled in accordance with UL 1738 and installed in accordance with the special gas vent manufacturer's instructions.

503.5 Masonry, metal and factory-built chimneys. Masonry, metal and factory-built chimneys shall comply with Sections 503.5.1 through 503.5.11.

503.5.1 Factory-built chimneys. Factory-built chimneys shall be *listed* in accordance with UL 103 and installed in accordance with the manufacturer's instructions. Factory-built chimneys used to vent appliances that operate at a positive vent pressure shall be *listed* for such application.

503.5.2 Metal chimneys. Metal chimneys shall be built and installed in accordance with NFPA 211.

503.5.3 Masonry chimneys. Masonry chimneys shall be built and installed in accordance with NFPA 211 and shall

be lined with an *approved* clay flue lining, a chimney lining system *listed* and labeled in accordance with UL 1777 or other *approved* material that will resist corrosion, erosion, softening or cracking from vent gases at temperatures up to 1,800°F (982°C).

Exception: Masonry chimney flues serving *listed* gas appliances with draft hoods, Category I appliances and other gas appliances *listed* for use with Type B vents shall be permitted to be lined with a chimney lining system specifically *listed* for use only with such appliances. The liner shall be installed in accordance with the liner manufacturer's instructions. A permanent identifying label shall be attached at the point where the connection is to be made to the liner. The label shall read: "This chimney liner is for appliances that burn gas only. Do not connect to solid or liquid fuel-burning appliances or incinerators."

For installation of gas vents in existing masonry chimneys, see Section 503.6.4.

503.5.4 Chimney termination. Chimneys for residential-type or low-heat appliances shall extend not less than 3 feet (914 mm) above the highest point where they pass through a roof of a building and not less than 2 feet (610 mm) higher than any portion of a building within a horizontal distance of 10 feet (3048 mm). Chimneys for medium-heat appliances shall extend not less than 10 feet (3048 mm) higher than any portion of any building within 25 feet (7620 mm). Chimneys shall extend not less than 5 feet (1524 mm) above the highest connected *appliance* draft hood outlet or flue collar. Decorative shrouds shall not be installed at the termination of factory-built chimneys except where such shrouds are *listed* and *labeled* for use with the specific factory-built chimney system and are installed in accordance with the manufacturer's instructions.

**TABLE 503.4
TYPE OF VENTING SYSTEM TO BE USED**

APPLIANCES	TYPE OF VENTING SYSTEM
Listed Category I appliances Listed appliances equipped with draft hood Appliances listed for use with Type B gas vent	Type B gas vent (Section 503.6) Chimney (Section 503.5) Single-wall metal pipe (Section 503.7) Listed chimney lining system for gas venting (Section 503.5.3) Special gas vent listed for these appliances (Section 503.4.2)
Listed vented wall furnaces	Type B-W gas vent (Sections 503.6, 608)
Category II, Category III and Category IV appliances	As specified or furnished by manufacturers of listed appliances (Sections 503.4.1, 503.4.2)
Incinerators	In accordance with NFPA 82
Appliances that can be converted for use with solid fuel	Chimney (Section 503.5)
Unlisted combination gas and oil-burning appliances	Chimney (Section 503.5)
Listed combination gas and oil-burning appliances	Type L vent (Section 503.6) or chimney (Section 503.5)
Combination gas and solid fuel-burning appliances	Chimney (Section 503.5)
Appliances listed for use with chimneys only	Chimney (Section 503.5)
Unlisted appliances	Chimney (Section 503.5)
Decorative appliances in vented fireplaces	Chimney
Gas-fired toilets	Single-wall metal pipe (Section 626)
Direct-vent appliances	See Section 503.2.3
Appliances with integral vent	See Section 503.2.4

503.6 Gas vents. Gas vents shall comply with Sections 503.6.1 through 503.6.14 (see Section 202, General Definitions).

503.6.1 Materials. Type B and BW gas vents shall be listed in accordance with UL 441. Vents for listed combination gas- and oil-burning appliances shall be listed in accordance with UL 641.

503.6.2 Installation, general. Gas vents shall be installed in accordance with the manufacturer’s instructions.

503.6.3 Type B-W vent capacity. A Type B-W gas vent shall have a *listed* capacity not less than that of the *listed* vented wall furnace to which it is connected.

503.6.4 Gas vents installed within masonry chimneys. Gas vents installed within masonry chimneys shall be installed in accordance with the manufacturer’s instructions. Gas vents installed within masonry chimneys shall be identified with a permanent label installed at the point where the vent enters the chimney. The label shall contain the following language: “This gas vent is for appliances that burn gas. Do not connect to solid or liquid fuel-burning appliances or incinerators.”

503.6.5 Gas vent terminations. A gas vent shall terminate in accordance with one of the following:

1. Gas vents that are 12 inches (305 mm) or less in size and located not less than 8 feet (2438 mm) from a vertical wall or similar obstruction shall terminate above the roof in accordance with Figure 503.6.5.
2. Gas vents that are over 12 inches (305 mm) in size or are located less than 8 feet (2438 mm) from a vertical wall or similar obstruction shall terminate not less than 2 feet (610 mm) above the highest point where they pass through the roof and not less than 2 feet (610 mm) above any portion of a building within 10 feet (3048 mm) horizontally.
3. As provided for industrial appliances in Section 503.2.2.
4. As provided for direct-vent systems in Section 503.2.3.
5. As provided for appliances with integral vents in Section 503.2.4.
6. As provided for mechanical draft systems in Section 503.3.3.
7. As provided for ventilating hoods and exhaust systems in Section 503.3.4.

503.6.5.1 Decorative shrouds. Decorative shrouds shall not be installed at the termination of gas vents except where such shrouds are *listed* for use with the specific gas venting system and are installed in accordance with manufacturer’s instructions.

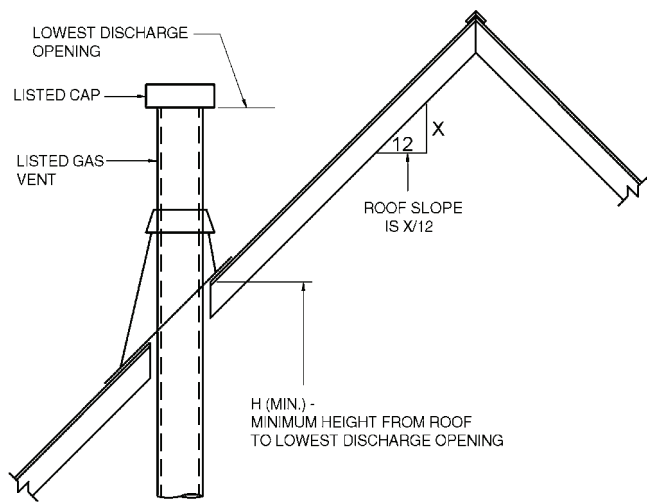
503.6.6 Minimum height. A Type B or L gas vent shall terminate not less than 5 feet (1524 mm) in vertical height above the highest connected *appliance* draft hood or flue collar. A Type B-W gas vent shall terminate not less than 12 feet (3658 mm) in vertical height above the bottom of the wall furnace.

503.6.7 Roof terminations. Gas vents shall extend through the roof flashing, roof jack or roof thimble and terminate with a *listed* cap or *listed* roof assembly.

503.6.8 Forced air inlets. Gas vents shall terminate not less than 3 feet (914 mm) above any forced air inlet located within 10 feet (3048 mm).

503.6.9 Exterior wall penetrations. A gas vent extending through an exterior wall shall not terminate adjacent to the wall or below eaves or parapets, except as provided in Sections 503.2.3 and 503.3.3.

503.6.10 Size of gas vents. Venting systems shall be sized and constructed in accordance with Sections 503.6.10.1 through 503.6.10.4 and the *appliance* manufacturer’s installation instructions.



ROOF SLOPE	H (min) ft
Flat to 6/12	1.0
Over 6/12 to 7/12	1.25
Over 7/12 to 8/12	1.5
Over 8/12 to 9/12	2.0
Over 9/12 to 10/12	2.5
Over 10/12 to 11/12	3.25
Over 11/12 to 12/12	4.0
Over 12/12 to 14/12	5.0
Over 14/12 to 16/12	6.0
Over 16/12 to 18/12	7.0
Over 18/12 to 20/12	7.5
Over 20/12 to 21/12	8.0

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm.

FIGURE 503.6.5
TERMINATION LOCATIONS FOR GAS VENTS WITH LISTED CAPS 12 INCHES OR LESS IN SIZE NOT LESS THAN 8 FEET FROM A VERTICAL WALL

gases perpendicular to the adjacent wall shall be located not less than 10 feet (3048 mm) horizontally from an operable opening in an adjacent building. This requirement shall not apply to vent terminals that are 2 feet (607 mm) or more above or 25 feet (7620 mm) or more below operable openings.

**TABLE 503.8
THROUGH-THE-WALL,
DIRECT-VENT TERMINATION CLEARANCES**

DIRECT-VENT APPLIANCE INPUT RATING (Btu/hr)	THROUGH-THE-WALL VENT TERMINAL CLEARANCE FROM ANY AIR OPENING INTO THE BUILDING (inches)
< 10,000	6
≥ 10,000 ≤ 50,000	9
> 50,000 ≤ 150,000	12
> 150,000	In accordance with the appliance manufacturer's instructions and not less than the clearances specified in Section 503.8, Item 2

For SI: 1 inch = 25.4 mm, 1 Btu/h = 0.2931 W.

503.9 Condensation drainage. Provisions shall be made to collect and dispose of condensate from venting systems serving Category II and IV appliances and noncategorized condensing appliances in accordance with Section 503.8, Item 4. Where local experience indicates that condensation is a problem, provisions shall be made to drain off and dispose of condensate from venting systems serving Category I and III appliances in accordance with Section 503.8, Item 4.

503.10 Vent connectors for Category I appliances. Vent connectors for Category I *appliances* shall comply with Sections 503.10.1 through 503.10.14.

503.10.1 Where required. A vent connector shall be used to connect an *appliance* to a gas vent, chimney or single-wall metal pipe, except where the gas vent, chimney or single-wall metal pipe is directly connected to the *appliance*.

503.10.2 Materials. Vent connectors shall be constructed in accordance with Sections 503.10.2.1 through 503.10.2.5.

503.10.2.1 General. A vent connector shall be made of noncombustible corrosion-resistant material capable of withstanding the vent gas temperature produced by the *appliance* and of sufficient thickness to withstand physical damage.

503.10.2.2 Vent connectors located in unconditioned areas. Where the vent connector used for an *appliance* having a draft hood or a Category I *appliance* is located in or passes through attics, crawl spaces or other unconditioned spaces, that portion of the vent connector shall be *listed* Type B, Type L or *listed* vent material having equivalent insulation properties.

Exception: Single-wall metal pipe located within the exterior walls of the building in areas having a local 99-percent winter design temperature of 5°F (-15°C) or higher shall be permitted to be used in unconditioned spaces other than attics and crawl spaces.

503.10.2.3 Residential-type appliance connectors. Where vent connectors for residential-type appliances are not installed in attics or other unconditioned spaces, connectors for *listed* appliances having draft hoods, appliances having draft hoods and equipped with *listed* conversion burners and Category I appliances shall be one of the following:

1. Type B or L vent material.
2. Galvanized sheet steel not less than 0.018 inch (0.46 mm) thick.
3. Aluminum (1100 or 3003 alloy or equivalent) sheet not less than 0.027 inch (0.69 mm) thick.
4. Stainless steel sheet not less than 0.012 inch (0.31 mm) thick.
5. Smooth interior wall metal pipe having resistance to heat and corrosion equal to or greater than that of Item 2, 3 or 4.
6. A *listed* vent connector.

Vent connectors shall not be covered with insulation.

Exception: *Listed* insulated vent connectors shall be installed in accordance with the manufacturer's instructions.

503.10.2.4 Low-heat equipment. A vent connector for a nonresidential, low-heat *appliance* shall be a factory-built chimney section or steel pipe having resistance to heat and corrosion equivalent to that for the appropriate galvanized pipe as specified in Table 503.10.2.4. Factory-built chimney sections shall be joined together in accordance with the chimney manufacturer's instructions.

**TABLE 503.10.2.4
MINIMUM THICKNESS FOR GALVANIZED STEEL VENT
CONNECTORS FOR LOW-HEAT APPLIANCES**

DIAMETER OF CONNECTOR (inches)	MINIMUM THICKNESS (inch)
Less than 6	0.019
6 to less than 10	0.023
10 to 12 inclusive	0.029
14 to 16 inclusive	0.034
Over 16	0.056

For SI: 1 inch = 25.4 mm.

503.10.2.5 Medium-heat appliances. Vent connectors for medium-heat appliances shall be constructed of factory-built medium-heat chimney sections or steel of a thickness not less than that specified in Table 503.10.2.5 and shall comply with the following:

1. A steel vent connector for an *appliance* with a vent gas temperature in excess of 1,000°F (538°C) measured at the entrance to the connector shall be lined with medium-duty fire brick (ASTM C64, Type F), or the equivalent.
2. The lining shall be not less than 2 1/2 inches (64 mm) thick for a vent connector having a diameter

or greatest cross-sectional dimension of 18 inches (457 mm) or less.

3. The lining shall be not less than 4½ inches (114 mm) thick laid on the 4½-inch (114 mm) bed for a vent connector having a diameter or greatest cross-sectional dimension greater than 18 inches (457 mm).
4. Factory-built chimney sections, if employed, shall be joined together in accordance with the chimney manufacturer’s instructions.

**TABLE 503.10.2.5
MINIMUM THICKNESS FOR STEEL VENT
CONNECTORS FOR MEDIUM-HEAT APPLIANCES**

VENT CONNECTOR SIZE		MINIMUM THICKNESS (inch)
Diameter (inches)	Area (square inches)	
Up to 14	Up to 154	0.053
Over 14 to 16	154 to 201	0.067
Over 16 to 18	201 to 254	0.093
Over 18	Larger than 254	0.123

For SI: 1 inch = 25.4 mm, 1 square inch = 645.16 mm².

503.10.3 Size of vent connector. Vent connectors shall be sized in accordance with Sections 503.10.3.1 through 503.10.3.5.

503.10.3.1 Single draft hood and fan-assisted. A vent connector for an *appliance* with a single draft hood or for a Category I fan-assisted combustion system *appliance* shall be sized and installed in accordance with Section 504 or other *approved* engineering methods.

503.10.3.2 Multiple draft hood. For a single *appliance* having more than one draft hood outlet or flue collar, the manifold shall be constructed according to the instructions of the *appliance* manufacturer. Where there are no instructions, the manifold shall be designed and constructed in accordance with *approved* engineering practices. As an alternate method, the effective area of the manifold shall equal the combined area of the flue collars or draft hood outlets and the vent connectors shall have a minimum 1-foot (305 mm) rise.

503.10.3.3 Multiple appliances. Where two or more appliances are connected to a common vent or chimney, each vent connector shall be sized in accordance with Section 504 or other *approved* engineering methods.

As an alternative method applicable only where all of the appliances are draft hood equipped, each vent connector shall have an effective area not less than the area of the draft hood outlet of the *appliance* to which it is connected.

503.10.3.4 Common connector/manifold. Where two or more appliances are vented through a common vent connector or vent manifold, the common vent connector or vent manifold shall be located at the highest level consistent with available headroom and the required *clearance to combustible materials* and shall be sized in accordance with Section 504 or other *approved* engineering methods.

As an alternate method applicable only where there are two draft hood-equipped appliances, the effective area of the common vent connector or vent manifold and all junction fittings shall be not less than the area of the larger vent connector plus 50 percent of the area of the smaller flue collar outlet.

503.10.3.5 Size increase. Where the size of a vent connector is increased to overcome installation limitations and obtain connector capacity equal to the *appliance* input, the size increase shall be made at the *appliance* draft hood outlet.

503.10.4 Two or more appliances connected to a single vent or chimney. Where two or more vent connectors enter a common vent, chimney flue or single-wall metal pipe, the smaller connector shall enter at the highest level consistent with the available headroom or *clearance to combustible material*. Vent connectors serving Category I appliances shall not be connected to any portion of a mechanical draft system operating under positive static pressure, such as those serving Category III or IV appliances.

503.10.4.1 Two or more openings. Where two or more openings are provided into one chimney flue or vent, the openings shall be at different levels, or the connectors shall be attached to the vertical portion of the chimney or vent at an angle of 45 degrees (0.79 rad) or less relative to the vertical.

503.10.5 Clearance. Minimum clearances from vent connectors to *combustible material* shall be in accordance with Table 503.10.5.

Exception: The *clearance* between a vent connector and *combustible material* shall be permitted to be reduced where the *combustible material* is protected as specified for vent connectors in Table 308.2.

503.10.6 Joints. Joints between sections of connector *pip-ing* and connections to flue collars and draft hood outlets shall be fastened by one of the following methods:

1. Sheet metal screws.
2. Vent connectors of *listed* vent material assembled and connected to flue collars or draft hood outlets in accordance with the manufacturers’ instructions.
3. Other *approved* means.

503.10.7 Slope. A vent connector shall be installed without dips or sags and shall slope upward toward the vent or chimney not less than ¼ inch per foot (21 mm/m).

Exception: Vent connectors attached to a mechanical draft system installed in accordance with the *appliance* and draft system manufacturers’ instructions.

503.10.8 Length of vent connector. The maximum horizontal length of a single-wall connector shall be 75 percent of the height of the chimney or vent except for engineered systems. The maximum horizontal length of a Type B double-wall connector shall be 100 percent of the height of the chimney or vent except for engineered systems.

503.10.9 Support. A vent connector shall be supported for the design and weight of the material employed to maintain clearances and prevent physical damage and separation of joints.

503.10.10 Chimney connection. Where entering a flue in a masonry or metal chimney, the vent connector shall be installed above the extreme bottom to avoid stoppage. Where a thimble or slip joint is used to facilitate removal of the connector, the connector shall be firmly attached to or inserted into the thimble or slip joint to prevent the connector from falling out. Means shall be employed to prevent the connector from entering so far as to restrict the space between its end and the opposite wall of the chimney flue (see Section 501.9).

503.10.11 Inspection. The entire length of a vent connector shall be provided with ready access for inspection, cleaning and replacement.

503.10.12 Fireplaces. A vent connector shall not be connected to a chimney flue serving a fireplace unless the fireplace flue opening is permanently sealed.

503.10.13 Passage through ceilings, floors or walls. Single-wall metal pipe connectors shall not pass through any wall, floor or ceiling except as permitted by Section 503.7.4.

503.10.14 Medium-heat connectors. Vent connectors for medium-heat appliances shall not pass through walls or partitions constructed of combustible material.

503.11 Vent connectors for Category II, III and IV appliances. Vent connectors for Category II, III and IV appliances shall be as specified for the venting systems in accordance with Section 503.4.

503.12 Draft hoods and draft controls. The installation of draft hoods and draft controls shall comply with Sections 503.12.1 through 503.12.7.

503.12.1 Appliances requiring draft hoods. Vented appliances shall be installed with draft hoods.

Exception: Dual oven-type combination ranges; direct-vent appliances; fan-assisted combustion system appliances; appliances requiring chimney draft for

operation; single firebox boilers equipped with conversion burners with inputs greater than 400,000 Btu per hour (117 kW); appliances equipped with blast, power or pressure burners that are not listed for use with draft hoods; and appliances designed for forced venting.

503.12.2 Installation. A draft hood supplied with or forming a part of a listed vented appliance shall be installed without alteration, exactly as furnished and specified by the appliance manufacturer.

503.12.2.1 Draft hood required. If a draft hood is not supplied by the appliance manufacturer where one is required, a draft hood shall be installed, shall be of a listed or approved type and, in the absence of other instructions, shall be of the same size as the appliance flue collar. Where a draft hood is required with a conversion burner, it shall be of a listed or approved type.

503.12.2.2 Special design draft hood. Where it is determined that a draft hood of special design is needed or preferable for a particular installation, the installation shall be in accordance with the recommendations of the appliance manufacturer and shall be approved.

503.12.3 Draft control devices. Where a draft control device is part of the appliance or is supplied by the appliance manufacturer, it shall be installed in accordance with the manufacturer's instructions. In the absence of manufacturer's instructions, the device shall be attached to the flue collar of the appliance or as near to the appliance as practical.

503.12.4 Additional devices. Appliances requiring a controlled chimney draft shall be permitted to be equipped with a listed double-acting barometric-draft regulator installed and adjusted in accordance with the manufacturer's instructions.

503.12.5 Location. Draft hoods and barometric draft regulators shall be installed in the same room or enclosure as the appliance in such a manner as to prevent any difference in pressure between the hood or regulator and the combustion air supply.

**TABLE 503.10.5^a
CLEARANCES FOR CONNECTORS**

APPLIANCE	MINIMUM DISTANCE FROM COMBUSTIBLE MATERIAL			
	Listed Type B gas vent material	Listed Type L vent material	Single-wall metal pipe	Factory-built chimney sections
Listed appliances with draft hoods and appliances listed for use with Type B gas vents	As listed	As listed	6 inches	As listed
Residential boilers and furnaces with listed gas conversion burner and with draft hood	6 inches	6 inches	9 inches	As listed
Residential appliances listed for use with Type L vents	Not permitted	As listed	9 inches	As listed
Listed gas-fired toilets	Not permitted	As listed	As listed	As listed
Unlisted residential appliances with draft hood	Not permitted	6 inches	9 inches	As listed
Residential and low-heat appliances other than above	Not permitted	9 inches	18 inches	As listed
Medium-heat appliances	Not permitted	Not permitted	36 inches	As listed

For SI: 1 inch = 25.4 mm.

a. These clearances shall apply unless the manufacturer's installation instructions for a listed appliance or connector specify different clearances, in which case the listed clearances shall apply.

503.12.6 Positioning. Draft hoods and draft regulators shall be installed in the position for which they were designed with reference to the horizontal and vertical planes and shall be located so that the relief opening is not obstructed by any part of the *appliance* or adjacent construction. The *appliance* and its draft hood shall be located so that the relief opening is accessible for checking vent operation.

503.12.7 Clearance. A draft hood shall be located so its relief opening is not less than 6 inches (152 mm) from any surface except that of the *appliance* it serves and the venting system to which the draft hood is connected. Where a greater or lesser *clearance* is indicated on the *appliance* label, the *clearance* shall be not less than that specified on the label. Such clearances shall not be reduced.

503.13 Manually operated dampers. A manually operated damper shall not be placed in the vent connector for any *appliance*. Fixed baffles shall not be classified as manually operated dampers.

503.14 Automatically operated vent dampers. An automatically operated vent damper shall be of a *listed* type.

503.15 Obstructions. Devices that retard the flow of vent gases shall not be installed in a vent connector, chimney or vent. The following shall not be considered as obstructions:

1. Draft regulators and safety controls specifically *listed* for installation in venting systems and installed in accordance with the manufacturer's instructions.
2. *Approved* draft regulators and safety controls that are designed and installed in accordance with *approved* engineering methods.
3. *Listed* heat reclaimers and automatically operated vent dampers installed in accordance with the manufacturer's instructions.
4. *Approved* economizers, heat reclaimers and recuperators installed in venting systems of appliances not required to be equipped with draft hoods, provided that the *appliance* manufacturer's instructions cover the installation of such a device in the venting system and performance in accordance with Sections 503.3 and 503.3.1 is obtained.
5. Vent dampers serving *listed* appliances installed in accordance with Sections 504.2.1 and 504.3.1 or other *approved* engineering methods.

503.16 Outside wall penetrations. Where vents, including those for *direct-vent appliances*, penetrate outside walls of buildings, the annular spaces around such penetrations shall be permanently sealed using *approved* materials to prevent entry of combustion products into the building.

SECTION 504 (IFGS) SIZING OF CATEGORY I APPLIANCE VENTING SYSTEMS

504.1 Definitions. The following definitions apply to the tables in this section.

APPLIANCE CATEGORIZED VENT DIAMETER/AREA. The minimum vent area/diameter permissible for

Category I appliances to maintain a nonpositive vent static pressure when tested in accordance with nationally recognized standards.

FAN-ASSISTED COMBUSTION SYSTEM. An *appliance* equipped with an integral mechanical means to either draw or force products of combustion through the combustion chamber or heat exchanger.

FAN Min. The minimum input rating of a Category I fan-assisted appliance attached to a vent or connector.

FAN Max. The maximum input rating of a Category I fan-assisted appliance attached to a vent or connector.

FAN + FAN. The maximum combined *appliance* input rating of two or more Category I fan-assisted appliances attached to the common vent.

FAN + NAT. The maximum combined *appliance* input rating of one or more Category I fan-assisted appliances and one or more Category I draft-hood-equipped appliances attached to the common vent.

NA. Vent configuration is not allowed due to potential for condensate formation or pressurization of the venting system, or not applicable due to physical or geometric restraints.

NAT Max. The maximum input rating of a Category I draft-hood-equipped *appliance* attached to a vent or connector.

NAT + NAT. The maximum combined *appliance* input rating of two or more Category I draft-hood-equipped appliances attached to the common vent.

504.2 Application of single-appliance vent Tables 504.2(1) through 504.2(6). The application of Tables 504.2(1) through 504.2(6) shall be subject to the requirements of Sections 504.2.1 through 504.2.17.

504.2.1 Vent obstructions. These venting tables shall not be used where obstructions, as described in Section 503.15, are installed in the venting system. The installation of vents serving *listed* appliances with vent dampers shall be in accordance with the *appliance* manufacturer's instructions or in accordance with the following:

1. The maximum capacity of the vent system shall be determined using the "NAT Max" column.
2. The minimum capacity shall be determined as if the *appliance* were a fan-assisted *appliance*, using the "FAN Min" column to determine the minimum capacity of the vent system. Where the corresponding "FAN Min" is "NA," the vent configuration shall not be permitted and an alternative venting configuration shall be utilized.

504.2.2 Minimum size. Where the vent size determined from the tables is smaller than the *appliance* draft hood *outlet* or flue collar, the smaller size shall be permitted to be used provided that all of the following requirements are met:

1. The total vent height (*H*) is not less than 10 feet (3048 mm).
2. Vents for *appliance* draft hood outlets or flue collars 12 inches (305 mm) in diameter or smaller are not reduced more than one table size.

TABLE 504.2(1)
TYPE B DOUBLE-WALL GAS VENT

		VENT DIAMETER—(D) inches																				
		3			4			5			6			7			8			9		
HEIGHT (H) (feet)	LATERAL (L) (feet)	APPLIANCE INPUT RATING IN THOUSANDS OF BTU/H																				
		FAN		NAT		FAN		NAT		FAN		NAT		FAN		NAT		FAN		NAT		
		Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	
6	0	0	78	46	0	152	86	0	251	141	0	375	205	0	524	285	0	698	370	0	897	470
	2	13	51	36	18	97	67	27	157	105	32	232	157	44	321	217	53	425	285	63	543	370
	4	21	49	34	30	94	64	39	153	103	50	227	153	66	316	211	79	419	279	93	536	362
8	6	25	46	32	36	91	61	47	149	100	59	223	149	78	310	205	93	413	273	110	530	354
	0	0	84	50	0	165	94	0	276	155	0	415	235	0	583	320	0	780	415	0	1,006	537
	2	12	57	40	16	109	75	25	178	120	28	263	180	42	365	247	50	483	322	60	619	418
10	5	23	53	38	32	103	71	42	171	115	53	255	173	70	356	237	83	473	313	99	607	407
	8	28	49	35	39	98	66	51	164	109	64	247	165	84	347	227	99	463	303	117	596	396
	0	0	88	53	0	175	100	0	295	166	0	447	255	0	631	345	0	847	450	0	1,096	585
15	2	12	61	42	17	118	81	23	194	129	26	289	195	40	402	273	48	533	355	57	684	457
	5	23	57	40	32	113	77	41	187	124	52	280	188	68	392	263	81	522	346	95	671	446
	10	30	51	36	41	104	70	54	176	115	67	267	175	88	376	245	104	504	330	122	651	427
20	0	0	94	58	0	191	112	0	327	187	0	502	285	0	716	390	0	970	525	0	1,263	682
	2	11	69	48	15	136	93	20	226	150	22	339	225	38	475	316	45	633	414	53	815	544
	5	22	65	45	30	130	87	39	219	142	49	330	217	64	463	300	76	620	403	90	800	529
20	10	29	59	41	40	121	82	51	206	135	64	315	208	84	445	288	99	600	386	116	777	507
	15	35	53	37	48	112	76	61	195	128	76	301	198	98	429	275	115	580	373	134	755	491
	0	0	97	61	0	202	119	0	349	202	0	540	307	0	776	430	0	1,057	575	0	1,384	752
20	2	10	75	51	14	149	100	18	250	166	20	377	249	33	531	346	41	711	470	50	917	612
	5	21	71	48	29	143	96	38	242	160	47	367	241	62	519	337	73	697	460	86	902	599
	10	28	64	44	38	133	89	50	229	150	62	351	228	81	499	321	95	675	443	112	877	576
20	15	34	58	40	46	124	84	59	217	142	73	337	217	94	481	308	111	654	427	129	853	557
	20	48	52	35	55	116	78	69	206	134	84	322	206	107	464	295	125	634	410	145	830	537

(continued)

TABLE 504.2(1)—continued
TYPE B DOUBLE-WALL GAS VENT

		Number of Appliances		Single		Appliance Type		Category I		Appliance Vent Connection		Connected directly to vent													
HEIGHT (H) (feet)	LATERAL (L) (feet)	VENT DIAMETER—(D) inches																							
		3		4		5		6		7		8		9											
		APPLIANCE INPUT RATING IN THOUSANDS OF BTU/H						APPLIANCE INPUT RATING IN THOUSANDS OF BTU/H						APPLIANCE INPUT RATING IN THOUSANDS OF BTU/H											
		FAN		NAT		FAN		NAT		FAN		NAT		FAN		NAT		FAN		NAT		FAN		NAT	
		Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
30	0	0	100	64	0	213	128	0	374	220	0	587	336	0	853	475	0	1,173	650	0	1,548	855			
	2	9	81	56	13	166	112	14	283	185	18	432	280	27	613	394	33	826	535	42	1,072	700			
	5	21	77	54	28	160	108	36	275	176	45	421	273	58	600	385	69	811	524	82	1,055	688			
	10	27	70	50	37	150	102	48	262	171	59	405	261	77	580	371	91	788	507	107	1,028	668			
	15	33	64	NA	44	141	96	57	249	163	70	389	249	90	560	357	105	765	490	124	1,002	648			
	20	56	58	NA	53	132	90	66	237	154	80	374	237	102	542	343	119	743	473	139	977	628			
	30	NA	NA	NA	73	113	NA	88	214	NA	104	346	219	131	507	321	149	702	444	171	929	594			
	0	0	101	67	0	216	134	0	397	232	0	633	363	0	932	518	0	1,297	708	0	1,730	952			
	2	8	86	61	11	183	122	14	320	206	15	497	314	22	715	445	26	975	615	33	1,276	813			
	5	20	82	NA	27	177	119	35	312	200	43	487	308	55	702	438	65	960	605	77	1,259	798			
50	10	26	76	NA	35	168	114	45	299	190	56	471	298	73	681	426	86	935	589	101	1,230	773			
	15	59	70	NA	42	158	NA	54	287	180	66	455	288	85	662	413	100	911	572	117	1,203	747			
	20	NA	NA	NA	50	149	NA	63	275	169	76	440	278	97	642	401	113	888	556	131	1,176	722			
	30	NA	NA	NA	69	131	NA	84	250	NA	99	410	259	123	605	376	141	844	522	161	1,125	670			
	0	NA	NA	NA	0	218	NA	0	407	NA	0	665	400	0	997	560	0	1,411	770	0	1,908	1,040			
	2	NA	NA	NA	10	194	NA	12	354	NA	13	566	375	18	831	510	21	1,155	700	25	1,536	935			
	5	NA	NA	NA	26	189	NA	33	347	NA	40	557	369	52	820	504	60	1,141	692	71	1,519	926			
	10	NA	NA	NA	33	182	NA	43	335	NA	53	542	361	68	801	493	80	1,118	679	94	1,492	910			
	15	NA	NA	NA	40	174	NA	50	321	NA	62	528	353	80	782	482	93	1,095	666	109	1,465	895			
	20	NA	NA	NA	47	166	NA	59	311	NA	71	513	344	90	763	471	105	1,073	653	122	1,438	880			
30	NA	NA	NA	NA	NA	NA	78	290	NA	92	483	NA	115	726	449	131	1,029	627	149	1,387	849				
50	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	147	428	NA	180	651	405	197	944	575	217	1,288	787			

(continued)

TABLE 504.2(1)—continued
TYPE B DOUBLE-WALL GAS VENT

HEIGHT (H) (feet)	LATERAL (L) (feet)	VENT DIAMETER—(D) inches																							
		10			12			14			16			18			20			22			24		
		FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT
Min		Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	
APPLIANCE INPUT RATING IN THOUSANDS OF BTU/H																									
Number of Appliances Single Appliance Type Category I Appliance Vent Connection Connected directly to vent																									
6	0	0	1,121	570	0	1,645	850	0	2,267	1,170	0	2,983	1,530	0	3,802	1,960	0	4,721	2,430	0	5,737	2,950	0	6,853	3,520
	2	75	675	455	103	982	650	138	1,346	890	178	1,769	1,170	225	2,250	1,480	296	2,782	1,850	360	3,377	2,220	426	4,030	2,670
	4	110	668	445	147	975	640	191	1,338	880	242	1,761	1,160	300	2,242	1,475	390	2,774	1,835	469	3,370	2,215	555	4,023	2,660
	6	128	661	435	171	967	630	219	1,330	870	276	1,753	1,150	341	2,235	1,470	437	2,767	1,820	523	3,363	2,210	618	4,017	2,650
	0	0	1,261	660	0	1,858	970	0	2,571	1,320	0	3,399	1,740	0	4,333	2,220	0	5,387	2,750	0	6,555	3,360	0	7,838	4,010
	2	71	770	515	98	1,124	745	130	1,543	1,020	168	2,030	1,340	212	2,584	1,700	278	3,196	2,110	336	3,882	2,560	401	4,634	3,050
8	5	115	758	503	154	1,110	733	199	1,528	1,010	251	2,013	1,330	311	2,563	1,685	398	3,180	2,090	476	3,863	2,545	562	4,612	3,040
	8	137	746	490	180	1,097	720	231	1,514	1,000	289	2,000	1,320	354	2,552	1,670	450	3,163	2,070	537	3,850	2,530	630	4,602	3,030
	0	0	1,377	720	0	2,036	1,060	0	2,825	1,450	0	3,742	1,925	0	4,782	2,450	0	5,955	3,050	0	7,254	3,710	0	8,682	4,450
	2	68	852	560	93	1,244	850	124	1,713	1,130	161	2,256	1,480	202	2,868	1,890	264	3,556	2,340	319	4,322	2,840	378	5,153	3,390
	5	112	839	547	149	1,229	829	192	1,696	1,105	243	2,238	1,461	300	2,849	1,871	382	3,536	2,318	458	4,301	2,818	540	5,132	3,371
	10	142	817	525	187	1,204	795	238	1,669	1,080	298	2,209	1,430	364	2,818	1,840	459	3,504	2,280	546	4,268	2,780	641	5,099	3,340
10	0	0	1,596	840	0	2,380	1,240	0	3,323	1,720	0	4,423	2,270	0	5,678	2,900	0	7,099	3,620	0	8,665	4,410	0	10,393	5,300
	2	63	1,019	675	86	1,495	985	114	2,062	1,350	147	2,719	1,770	186	3,467	2,260	239	4,304	2,800	290	5,232	3,410	346	6,251	4,080
	5	105	1,003	660	140	1,476	967	182	2,041	1,327	229	2,696	1,748	283	3,442	2,235	355	4,278	2,777	426	5,204	3,385	501	6,222	4,057
	10	135	977	635	177	1,446	936	227	2,009	1,289	283	2,659	1,712	346	3,402	2,193	432	4,234	2,739	510	5,159	3,343	599	6,175	4,019
	15	155	953	610	202	1,418	905	257	1,976	1,250	318	2,623	1,675	385	3,363	2,150	479	4,192	2,700	564	5,115	3,300	665	6,129	3,980
	0	0	1,756	930	0	2,637	1,350	0	3,701	1,900	0	4,948	2,520	0	6,376	3,250	0	7,988	4,060	0	9,785	4,980	0	11,753	6,000
15	2	59	1,150	755	81	1,694	1,100	107	2,343	1,520	139	3,097	2,000	175	3,955	2,570	220	4,916	3,200	269	5,983	3,910	321	7,154	4,700
	5	101	1,133	738	135	1,674	1,079	174	2,320	1,498	219	3,071	1,978	270	3,926	2,544	337	4,885	3,174	403	5,950	3,880	475	7,119	4,662
	10	130	1,105	710	172	1,641	1,045	220	2,282	1,460	273	3,029	1,940	334	3,880	2,500	413	4,835	3,130	489	5,896	3,830	573	7,063	4,600
	15	150	1,078	688	195	1,609	1,018	248	2,245	1,425	306	2,988	1,910	372	3,835	2,465	459	4,786	3,090	541	5,844	3,795	631	7,007	4,575
	20	167	1,052	665	217	1,578	990	273	2,210	1,390	335	2,948	1,880	404	3,791	2,430	495	4,737	3,050	585	5,792	3,760	689	6,953	4,550

(continued)

TABLE 504.2(1)—continued
TYPE B DOUBLE-WALL GAS VENT

Number of Appliances	Single
Appliance Type	Category I
Appliance Vent Connection	Connected directly to vent

HEIGHT (H) (feet)	LATERAL (L) (feet)	VENT DIAMETER—(D) inches																							
		10			12			14			16			18			20			22			24		
		APPLIANCE INPUT RATING IN THOUSANDS OF BTU/H																							
		FAN	NAT	FAN	NAT	FAN	NAT	FAN	NAT	FAN	NAT	FAN	NAT	FAN	NAT	FAN	NAT	FAN	NAT	FAN	NAT	FAN	NAT	FAN	NAT
		Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
30	0	0	1,977	1,060	0	3,004	1,550	0	4,252	2,170	0	5,725	2,920	0	7,420	3,770	0	9,341	4,750	0	11,483	5,850	0	13,848	7,060
	2	54	1,351	865	74	2,004	1,310	98	2,786	1,800	127	3,696	2,380	159	4,734	3,050	199	5,900	3,810	241	7,194	4,650	285	8,617	5,600
	5	96	1,332	851	127	1,981	1,289	164	2,759	1,775	206	3,666	2,350	252	4,701	3,020	312	5,863	3,783	373	7,155	4,622	439	8,574	5,552
	10	125	1,301	829	164	1,944	1,254	209	2,716	1,733	259	3,617	2,300	316	4,647	2,970	386	5,803	3,739	456	7,090	4,574	535	8,505	5,471
	15	143	1,272	807	187	1,908	1,220	237	2,674	1,692	292	3,570	2,250	354	4,594	2,920	431	5,744	3,695	507	7,026	4,527	590	8,437	5,391
	20	160	1,243	784	207	1,873	1,185	260	2,633	1,650	319	3,523	2,200	384	4,542	2,870	467	5,686	3,650	548	6,964	4,480	639	8,370	5,310
	30	195	1,189	745	246	1,807	1,130	305	2,555	1,585	369	3,433	2,130	440	4,442	2,785	540	5,574	3,565	635	6,842	4,375	739	8,239	5,225
	0	0	2,231	1,195	0	3,441	1,825	0	4,934	2,550	0	6,711	3,440	0	8,774	4,460	0	11,129	5,635	0	13,767	6,940	0	16,694	8,430
	2	41	1,620	1,010	66	2,431	1,513	86	3,409	2,125	113	4,554	2,840	141	5,864	3,670	171	7,339	4,630	209	8,980	5,695	251	10,788	6,860
	5	90	1,600	996	118	2,406	1,495	151	3,380	2,102	191	4,520	2,813	234	5,826	3,639	283	7,295	4,597	336	8,933	5,654	394	10,737	6,818
50	10	118	1,567	972	154	2,366	1,466	196	3,332	2,064	243	4,464	2,767	295	5,763	3,585	355	7,224	4,542	419	8,855	5,585	491	10,652	6,749
	15	136	1,536	948	177	2,327	1,437	222	3,285	2,026	274	4,409	2,721	330	5,701	3,534	396	7,155	4,511	465	8,779	5,546	542	10,570	6,710
	20	151	1,505	924	195	2,288	1,408	244	3,239	1,987	300	4,356	2,675	361	5,641	3,481	433	7,086	4,479	506	8,704	5,506	586	10,488	6,670
	30	183	1,446	876	232	2,214	1,349	287	3,150	1,910	347	4,253	2,631	412	5,523	3,431	494	6,953	4,421	577	8,557	5,444	672	10,328	6,603
	0	0	2,491	1,310	0	3,925	2,050	0	5,729	2,950	0	7,914	4,050	0	10,485	5,300	0	13,454	6,700	0	16,817	8,600	0	20,578	10,300
	2	30	1,975	1,170	44	3,027	1,820	72	4,313	2,550	95	5,834	3,500	120	7,591	4,600	138	9,577	5,800	169	11,803	7,200	204	14,264	8,800
	5	82	1,955	1,159	107	3,002	1,803	136	4,282	2,531	172	5,797	3,475	208	7,548	4,566	245	9,528	5,769	293	11,748	7,162	341	14,204	8,756
	10	108	1,923	1,142	142	2,961	1,775	180	4,231	2,500	223	5,737	3,434	268	7,478	4,509	318	9,447	5,717	374	11,658	7,100	436	14,105	8,683
	15	126	1,892	1,124	163	2,920	1,747	206	4,182	2,469	252	5,678	3,392	304	7,409	4,451	358	9,367	5,665	418	11,569	7,037	487	14,007	8,610
	20	141	1,861	1,107	181	2,880	1,719	226	4,133	2,438	277	5,619	3,351	330	7,341	4,394	387	9,289	5,613	452	11,482	6,975	523	13,910	8,537
30	170	1,802	1,071	215	2,803	1,663	265	4,037	2,375	319	5,505	3,267	378	7,209	4,279	446	9,136	5,509	514	11,310	6,850	592	13,720	8,391	
50	241	1,688	1,000	292	2,657	1,550	350	3,856	2,250	415	5,289	3,100	486	6,956	4,050	572	8,841	5,300	659	10,979	6,600	752	13,354	8,100	

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 British thermal unit per hour = 0.2931 W.

TABLE 504.2(2)
TYPE B DOUBLE-WALL GAS VENT

Number of Appliances	Single
Appliance Type	Category I
Appliance Vent Connection	Single-wall metal connector

HEIGHT (H) (feet)	LATERAL (L) (feet)	VENT DIAMETER—(D) inches																											
		3			4			5			6			7			8			9			10			12			
		FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN
Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6	0	38	77	45	59	151	85	85	249	140	126	373	204	165	522	284	211	695	369	267	894	469	371	1,118	569	537	1,639	849	
	2	39	51	36	60	96	66	85	156	104	123	231	156	159	320	213	201	423	284	251	541	368	347	673	453	498	979	648	
	4	NA	NA	33	74	92	63	102	152	102	146	225	152	187	313	208	237	416	277	295	533	360	409	664	443	584	971	638	
	6	NA	NA	31	83	89	60	114	147	99	163	220	148	207	307	203	263	409	271	327	526	352	449	656	433	638	962	627	
8	0	37	83	50	58	164	93	83	273	154	123	412	234	161	580	319	206	777	414	258	1,002	536	360	1,257	658	521	1,852	967	
	2	39	56	39	59	108	75	83	176	119	121	261	179	155	363	246	197	482	321	246	617	417	339	768	513	486	1,120	743	
	5	NA	NA	37	77	102	69	107	168	114	151	252	171	193	352	235	245	470	311	305	604	404	418	754	500	598	1,104	730	
	8	NA	NA	33	90	95	64	122	161	107	175	243	163	223	342	225	280	458	300	344	591	392	470	740	486	665	1,089	715	
10	0	37	87	53	57	174	99	82	293	165	120	444	254	158	628	344	202	844	449	253	1,093	584	351	1,373	718	507	2,031	1,057	
	2	39	61	41	59	117	80	82	193	128	119	287	194	153	400	272	193	531	354	242	681	456	332	849	559	475	1,242	848	
	5	52	56	39	76	111	76	105	185	122	148	277	186	190	388	261	241	518	344	299	667	443	409	834	544	584	1,224	825	
	10	NA	NA	34	97	100	68	132	171	112	188	261	171	237	369	241	296	497	325	363	643	423	492	808	520	688	1,194	788	
15	0	36	93	57	56	190	111	80	325	186	116	499	283	153	713	388	195	966	523	244	1,259	681	336	1,591	838	488	2,374	1,237	
	2	38	69	47	57	136	93	80	225	149	115	337	224	148	473	314	187	631	413	232	812	543	319	1,015	673	457	1,491	983	
	5	51	63	44	75	128	86	102	216	140	144	326	217	182	459	298	231	616	400	287	795	526	392	997	657	562	1,469	963	
	10	NA	NA	39	95	116	79	128	201	131	182	308	203	228	438	284	284	592	381	349	768	501	470	966	628	664	1,433	928	
20	15	NA	NA	NA	NA	NA	72	158	186	124	220	290	192	272	418	269	334	568	367	404	742	484	540	937	601	750	1,399	894	
	0	35	96	60	54	200	118	78	346	201	114	537	306	149	772	428	190	1,053	573	238	1,379	750	326	1,751	927	473	2,631	1,346	
	2	37	74	50	56	148	99	78	248	165	113	375	248	144	528	344	182	708	468	227	914	611	309	1,146	754	443	1,689	1,098	
	5	50	68	47	73	140	94	100	239	158	141	363	239	178	514	334	224	692	457	279	896	596	381	1,126	734	547	1,665	1,074	
20	10	NA	NA	41	93	129	86	125	223	146	177	344	224	222	491	316	277	666	437	339	866	570	457	1,092	702	646	1,626	1,037	
	15	NA	NA	NA	NA	NA	80	155	208	136	216	325	210	264	469	301	325	640	419	393	838	549	526	1,060	677	730	1,587	1,005	
	20	NA	NA	NA	NA	NA	NA	186	192	126	254	306	196	309	448	285	374	616	400	448	810	526	592	1,028	651	808	1,550	973	

(continued)

TABLE 504.2(2)—continued
TYPE B DOUBLE-WALL GAS VENT

Number of Appliances	Single
Appliance Type	Category I
Appliance Vent Connection	Single-wall metal connector

HEIGHT (H) (feet)	LATERAL (L) (feet)	VENT DIAMETER—(D) inches																																				
		3			4			5			6			7			8			9			10			12												
		FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT							
Min		Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max								
30	0	34	99	63	53	211	127	219	372	76	76	219	372	219	372	144	849	472	1,542	852	312	1,971	1,056	454	2,996	1,545												
	2	37	80	56	55	164	111	76	281	183	183	109	429	279	139	610	392	1,069	698	296	1,346	863	424	1,999	1,308													
	5	49	74	52	72	157	106	98	271	173	173	136	417	271	171	595	382	1,049	684	366	1,324	846	524	1,971	1,283													
	10	NA	NA	NA	91	144	98	122	255	168	171	397	257	213	570	367	265	777	501	327	1,017	662	440	1,287	821	620	1,927	1,234										
	15	NA	NA	NA	115	131	NA	151	239	157	208	377	242	255	547	349	312	750	481	379	985	638	507	1,251	794	702	1,884	1,205										
	20	NA	NA	NA	NA	NA	NA	181	223	NA	246	357	228	298	524	333	360	723	461	433	955	615	570	1,216	768	780	1,841	1,166										
	30	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	389	477	305	461	670	426	541	895	574	704	1,147	720	937	1,759	1,101									
	0	33	99	66	51	213	133	230	394	73	73	230	361	105	629	361	138	928	515	176	1,292	704	220	1,724	948	295	2,223	1,189	428	3,432	1,818							
	2	36	84	61	53	181	121	73	318	205	104	495	312	133	712	443	168	971	613	209	1,273	811	280	1,615	1,007	401	2,426	1,509										
	5	48	80	NA	70	174	117	94	308	198	131	482	305	164	696	435	204	953	602	257	1,252	795	347	1,591	991	496	2,396	1,490										
10	NA	NA	NA	89	160	NA	118	292	186	162	461	292	203	671	420	253	923	583	313	1,217	765	418	1,551	963	589	2,347	1,455											
15	NA	NA	NA	112	148	NA	145	275	174	199	441	280	244	646	405	299	894	562	363	1,183	736	481	1,512	934	668	2,299	1,421											
20	NA	NA	NA	NA	NA	NA	176	257	NA	236	420	267	285	622	389	345	866	543	415	1,150	708	544	1,473	906	741	2,251	1,387											
30	NA	NA	NA	NA	NA	NA	NA	NA	NA	315	376	NA	373	573	NA	442	809	502	521	1,086	649	674	1,399	848	892	2,159	1,318											
0	NA	NA	NA	49	214	NA	69	403	NA	100	659	395	131	991	555	166	1,404	765	207	1,900	1,033	273	2,479	1,300	395	3,912	2,042											
2	NA	NA	NA	51	192	NA	70	351	NA	98	563	373	125	828	508	158	1,152	698	196	1,532	933	259	1,970	1,168	371	3,021	1,817											
5	NA	NA	NA	67	186	NA	90	342	NA	125	551	366	156	813	501	194	1,134	688	240	1,511	921	322	1,945	1,153	460	2,990	1,796											
10	NA	NA	NA	85	175	NA	113	324	NA	153	532	354	191	789	486	238	1,104	672	293	1,477	902	389	1,905	1,133	547	2,938	1,763											
15	NA	NA	NA	132	162	NA	138	310	NA	188	511	343	230	764	473	281	1,075	656	342	1,443	884	447	1,865	1,110	618	2,888	1,730											
20	NA	NA	NA	NA	NA	NA	168	295	NA	224	487	NA	270	739	458	325	1,046	639	391	1,410	864	507	1,825	1,087	690	2,838	1,696											
30	NA	NA	NA	NA	NA	NA	231	264	NA	301	448	NA	355	685	NA	418	988	NA	491	1,343	824	631	1,747	1,041	834	2,739	1,627											
50	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	540	584	NA	866	NA	711	1,205	NA	895	1,591	NA	1,138	2,547	1,489											

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 British thermal unit per hour = 0.2931 W.

TABLE 504.2(3)
MASONRY CHIMNEY

Number of Appliances	Single
Appliance Type	Category I
Appliance Vent Connection	Type B double-wall connector

HEIGHT (H) (feet)	LATERAL (L) (feet)	TYPE B DOUBLE-WALL CONNECTOR DIAMETER—(D) Inches to be used with chimney areas within the size limits at bottom																																								
		3			4			5			6			7			8			9			10			12																
		FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT														
6	2	Min	NA	NA	28	Max	NA	NA	86	Min	NA	NA	52	Max	NA	NA	86	Min	NA	NA	130	Max	NA	NA	180	Min	NA	NA	247	Max	NA	NA	320	Min	NA	NA	401	Max	NA	NA	581	
		Min	NA	NA	25	Max	NA	NA	82	Min	NA	NA	49	Max	NA	NA	82	Min	NA	NA	117	Max	NA	NA	165	Min	NA	NA	231	Max	NA	NA	298	Min	NA	NA	376	Max	NA	NA	561	
		Min	NA	NA	29	Max	NA	NA	93	Min	NA	NA	55	Max	NA	NA	93	Min	NA	NA	145	Max	NA	NA	198	Min	NA	NA	266	Max	NA	NA	350	Min	NA	NA	446	Max	NA	NA	651	
8	5	Min	NA	NA	26	Max	NA	NA	88	Min	NA	NA	52	Max	NA	NA	88	Min	NA	NA	134	Max	NA	NA	183	Min	NA	NA	247	Max	NA	NA	328	Min	NA	NA	423	Max	NA	NA	640	
		Min	NA	NA	24	Max	NA	NA	83	Min	NA	NA	48	Max	NA	NA	83	Min	NA	NA	127	Max	NA	NA	175	Min	NA	NA	239	Max	NA	NA	318	Min	NA	NA	410	Max	NA	NA	623	
		Min	NA	NA	31	Max	NA	NA	103	Min	NA	NA	61	Max	NA	NA	103	Min	NA	NA	162	Max	NA	NA	221	Min	68	519	298	82	655	388	98	810	491	136	1,144	724				
10	5	Min	NA	NA	28	Max	NA	NA	96	Min	NA	NA	57	Max	NA	NA	96	Min	NA	NA	148	Max	NA	NA	204	Min	NA	NA	277	Max	NA	NA	365	Min	124	638	466	196	1,124	712		
		Min	NA	NA	25	Max	NA	NA	87	Min	NA	NA	50	Max	NA	NA	87	Min	NA	NA	139	Max	NA	NA	191	Min	NA	NA	263	Max	NA	NA	347	Min	155	610	444	240	1,093	668		
		Min	NA	NA	35	Max	NA	NA	114	Min	NA	NA	67	Max	NA	NA	114	Min	NA	NA	179	Max	NA	NA	250	Min	64	613	336	77	779	441	92	968	562	127	1,376	841				
15	5	Min	NA	NA	35	Max	NA	NA	107	Min	NA	NA	62	Max	NA	NA	107	Min	NA	NA	164	Max	NA	NA	231	Min	99	594	313	118	759	416	139	946	533	186	1,352	828				
		Min	NA	NA	28	Max	NA	NA	97	Min	NA	NA	55	Max	NA	NA	97	Min	NA	NA	153	Max	NA	NA	216	Min	126	565	296	148	727	394	173	912	567	229	1,315	777				
		Min	NA	NA	38	Max	NA	NA	124	Min	NA	NA	74	Max	NA	NA	124	Min	NA	NA	201	Max	NA	NA	274	Min	61	678	375	73	867	491	87	1,083	627	121	1,548	933				
20	5	Min	NA	NA	36	Max	NA	NA	116	Min	NA	NA	68	Max	NA	NA	116	Min	NA	NA	184	Max	NA	NA	254	Min	95	658	350	113	845	463	133	1,059	597	179	1,523	933				
		Min	NA	NA	60	Max	NA	NA	107	Min	NA	NA	60	Max	NA	NA	107	Min	NA	NA	172	Max	NA	NA	237	Min	122	627	332	143	811	440	167	1,022	566	221	1,482	879				
		Min	NA	NA	97	Max	NA	NA	97	Min	NA	NA	97	Max	NA	NA	97	Min	NA	NA	159	Max	NA	NA	220	Min	NA	NA	314	Max	NA	NA	397	Min	165	780	418	191	987	541	1,443	840
20	20	Min	NA	NA	NA	Max	NA	NA	83	Min	NA	NA	NA	Max	NA	NA	83	Min	NA	NA	148	Max	NA	NA	206	Min	NA	NA	296	Max	NA	NA	397	Min	186	750	214	955	513	277	1,406	807

(continued)

TABLE 504.2(3)—continued
MASONRY CHIMNEY

Number of Appliances	Single
Appliance Type	Category I
Appliance Vent Connection	Type B double-wall connector

HEIGHT (H) (feet)	LATERAL (L) (feet)	TYPE B DOUBLE-WALL CONNECTOR DIAMETER —(D) Inches to be used with chimney areas within the size limits at bottom																											
		3			4			5			6			7			8			9			10			12			
		FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	
Min		Max	Min	Max	NAT	Min		Max	NAT	Min		Max	NAT	Min		Max	NAT	Min		Max	NAT	Min		Max	NAT	Min		Max	NAT
30	2	NA	NA	41	NA	NA	82	NA	NA	137	NA	NA	NA	216	47	581	303	421	68	985	558	81	1,240	717	111	1,793	1,112		
	5	NA	NA	NA	NA	76	NA	NA	128	NA	NA	198	75	561	281	90	741	393	106	962	526	125	1,216	683	169	1,766	1,094		
	10	NA	NA	NA	NA	67	NA	NA	115	NA	NA	184	NA	NA	263	115	709	373	135	927	500	158	1,176	648	210	1,721	1,025		
	15	NA	NA	NA	NA	NA	NA	NA	107	NA	NA	171	NA	NA	243	NA	NA	353	156	893	476	181	1,139	621	239	1,679	981		
	20	NA	NA	NA	NA	NA	NA	NA	91	NA	NA	159	NA	NA	227	NA	NA	332	176	860	450	203	1,103	592	264	1,638	940		
50	30	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	188	NA	288	NA	NA	416	249	1,035	555	318	1,560	877		
	2	NA	NA	NA	NA	92	NA	NA	161	NA	NA	251	NA	NA	351	51	840	477	61	1,106	633	72	1,413	812	99	2,080	1,243		
	5	NA	NA	NA	NA	NA	NA	NA	151	NA	NA	230	NA	NA	323	83	819	445	98	1,083	596	116	1,387	774	155	2,052	1,225		
	10	NA	NA	NA	NA	NA	NA	NA	138	NA	NA	215	NA	NA	304	NA	NA	424	126	1,047	567	147	1,347	733	195	2,006	1,147		
	15	NA	NA	NA	NA	NA	NA	NA	127	NA	NA	199	NA	NA	282	NA	NA	400	146	1,010	539	170	1,307	702	222	1,961	1,099		
Minimum Internal Area of Chimney (square inches)	30	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	327	NA	NA	468	233	1,196	623	295	1,832	984		
	50	12	19	28	38	50	63	78	95	132																			
Maximum Internal Area of Chimney (square inches)	Seven times the listed appliance categorized vent area, flue collar area or draft hood outlet area.																												

For SI: 1 inch = 25.4 mm, 1 square inch = 645.16 mm², 1 foot = 304.8 mm, 1 British thermal unit per hour = 0.2931 W.

TABLE 504.2(4)
MASONRY CHIMNEY

Number of Appliances	Single
Appliance Type	Category I
Appliance Vent Connection	Single-wall metal connector

HEIGHT (H) (feet)	LATERAL (L) (feet)	SINGLE-WALL METAL CONNECTOR DIAMETER—(D) Inches to be used with chimney areas within the size limits at bottom																																			
		3			4			5			6			7			8			9			10			12											
		FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT									
6	2	Min	NA	NA	28	Min	NA	NA	52	Min	NA	NA	86	Min	NA	NA	130	Min	NA	NA	180	Min	NA	NA	247	Min	NA	NA	319	Min	NA	NA	400	Min	NA	NA	580
		Max	NA	NA	25	Max	NA	NA	48	Max	NA	NA	81	Max	NA	NA	116	Max	NA	NA	164	Max	NA	NA	230	Max	NA	NA	297	Max	NA	NA	375	Max	NA	NA	560
		NA	NA	29	NA	NA	55	NA	NA	93	NA	NA	145	NA	NA	197	NA	NA	265	NA	NA	349	NA	NA	382	NA	NA	445	NA	NA	445	NA	NA	1,021	NA	650	
8	5	Min	NA	NA	26	Min	NA	NA	51	Min	NA	NA	87	Min	NA	NA	133	Min	NA	NA	182	Min	NA	NA	246	Min	NA	NA	327	Min	NA	NA	422	Min	NA	NA	638
		Max	NA	NA	23	Max	NA	NA	47	Max	NA	NA	82	Max	NA	NA	126	Max	NA	NA	174	Max	NA	NA	237	Max	NA	NA	317	Max	NA	NA	408	Max	NA	NA	621
		NA	NA	31	NA	NA	61	NA	NA	102	NA	NA	161	NA	NA	220	NA	NA	271	NA	NA	334	NA	NA	373	NA	NA	459	NA	NA	459	NA	NA	1,121	NA	710	
10	5	Min	NA	NA	28	Min	NA	NA	56	Min	NA	NA	95	Min	NA	NA	147	Min	NA	NA	203	Min	NA	NA	276	Min	NA	NA	334	Min	NA	NA	441	Min	NA	NA	665
		Max	NA	NA	24	Max	NA	NA	49	Max	NA	NA	86	Max	NA	NA	137	Max	NA	NA	189	Max	NA	NA	261	Max	NA	NA	345	Max	NA	NA	441	Max	NA	NA	665
		NA	NA	35	NA	NA	67	NA	NA	113	NA	NA	178	NA	NA	249	NA	NA	335	NA	NA	440	NA	NA	547	NA	NA	632	NA	NA	632	NA	NA	1,373	NA	840	
15	5	Min	NA	NA	32	Min	NA	NA	61	Min	NA	NA	106	Min	NA	NA	163	Min	NA	NA	230	Min	NA	NA	312	Min	NA	NA	414	Min	NA	NA	531	Min	NA	NA	825
		Max	NA	NA	27	Max	NA	NA	54	Max	NA	NA	96	Max	NA	NA	151	Max	NA	NA	214	Max	NA	NA	294	Max	NA	NA	392	Max	NA	NA	504	Max	NA	NA	774
		NA	NA	38	NA	NA	73	NA	NA	123	NA	NA	200	NA	NA	273	NA	NA	374	NA	NA	452	NA	NA	547	NA	NA	606	NA	NA	606	NA	NA	1,088	NA	665	
20	5	Min	NA	NA	35	Min	NA	NA	67	Min	NA	NA	115	Min	NA	NA	183	Min	NA	NA	252	Min	NA	NA	348	Min	NA	NA	461	Min	NA	NA	594	Min	NA	NA	930
		Max	NA	NA	59	Max	NA	NA	105	Max	NA	NA	156	Max	NA	NA	235	Max	NA	NA	332	Max	NA	NA	437	Max	NA	NA	517	Max	NA	NA	733	Max	NA	NA	875
		NA	NA	NA	NA	NA	NA	NA	NA	80	NA	NA	144	NA	NA	202	NA	NA	292	NA	NA	392	NA	NA	491	NA	NA	599	NA	NA	663	NA	NA	1,394	NA	800	

(continued)

TABLE 504.2(4)—continued
MASONRY CHIMNEY

Number of Appliances	Single
Appliance Type	Category I
Appliance Vent Connection	Single-wall metal connector

HEIGHT (H) (feet)	LATERAL (L) (feet)	SINGLE-WALL METAL CONNECTOR DIAMETER—(D) Inches to be used with chimney areas within the size limits at bottom																													
		3			4			5			6			7			8			9			10			12					
		FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT			
30	2	Min	NA	NA	41	NA	NA	NA	81	NA	NA	NA	136	NA	NA	215	158	578	302	200	759	420	249	982	556	340	1,237	715	489	1,789	1,110
		Max	NA	NA	NA	NA	NA	75	NA	NA	127	NA	NA	196	NA	NA	279	391	306	958	524	417	1,210	680	600	1,760	1,090				
		Min	NA	NA	NA	NA	NA	66	NA	NA	113	NA	NA	182	NA	NA	260	370	370	920	496	500	1,168	644	708	1,713	1,020				
		Max	NA	NA	NA	NA	NA	NA	NA	105	NA	NA	168	NA	NA	240	349	428	884	471	572	1,128	615	798	1,668	975					
		Min	NA	NA	NA	NA	NA	88	NA	NA	223	NA	NA	327	NA	NA	445	643	1,089	585	883	1,624	932								
		Max	NA	NA	NA	NA	NA	NA	NA	182	NA	NA	281	NA	NA	408	NA	NA	544	1,055	1,539	865									
		Min	NA	NA	NA	NA	NA	91	NA	NA	160	NA	NA	250	NA	NA	350	475	238	1,103	631	323	1,408	810	463	2,076	1,240				
		Max	NA	NA	NA	NA	NA	NA	NA	149	NA	NA	228	NA	NA	321	NA	442	293	1,078	593	398	1,381	770	571	2,044	1,220				
		Min	NA	NA	NA	NA	NA	136	NA	NA	212	NA	NA	301	NA	NA	420	355	1,038	562	447	1,337	728	674	1,994	1,140					
		Max	NA	NA	NA	NA	NA	124	NA	NA	195	NA	NA	278	NA	NA	395	NA	NA	533	546	1,294	695	761	1,945	1,090					
Min	NA	NA	NA	NA	NA	180	NA	NA	180	NA	NA	370	NA	NA	504	616	1,251	660	844	1,898	1,040										
Max	NA	NA	NA	NA	NA	48	NA	NA	NA	NA	NA	318	NA	NA	458	NA	NA	610	1,009	1,805	970										
Minimum Internal Area of Chimney (square inches)	12	19	28	38	50	63	78	95	132																						
Maximum Internal Area of Chimney (square inches)	Seven times the listed appliance categorized vent area, flue collar area or draft hood outlet area.																														

For SI: 1 inch = 25.4 mm, 1 square inch = 645.16 mm², 1 foot = 304.8 mm, 1 British thermal unit per hour = 0.2931 W.

CHIMNEYS AND VENTS

TABLE 504.2(5)
SINGLE-WALL METAL PIPE OR TYPE B ASBESTOS CEMENT VENT

Number of Appliances	Single
Appliance Type	Draft hood equipped
Appliance Vent Connection	Connected directly to pipe or vent

HEIGHT (H) (feet)	LATERAL (L) (feet)	VENT DIAMETER—(D) inches							
		3	4	5	6	7	8	10	12
		MAXIMUM APPLIANCE INPUT RATING IN THOUSANDS OF BTU/H							
6	0	39	70	116	170	232	312	500	750
	2	31	55	94	141	194	260	415	620
	5	28	51	88	128	177	242	390	600
8	0	42	76	126	185	252	340	542	815
	2	32	61	102	154	210	284	451	680
	5	29	56	95	141	194	264	430	648
	10	24	49	86	131	180	250	406	625
10	0	45	84	138	202	279	372	606	912
	2	35	67	111	168	233	311	505	760
	5	32	61	104	153	215	289	480	724
	10	27	54	94	143	200	274	455	700
	15	NA	46	84	130	186	258	432	666
15	0	49	91	151	223	312	420	684	1,040
	2	39	72	122	186	260	350	570	865
	5	35	67	110	170	240	325	540	825
	10	30	58	103	158	223	308	514	795
	15	NA	50	93	144	207	291	488	760
	20	NA	NA	82	132	195	273	466	726
20	0	53	101	163	252	342	470	770	1,190
	2	42	80	136	210	286	392	641	990
	5	38	74	123	192	264	364	610	945
	10	32	65	115	178	246	345	571	910
	15	NA	55	104	163	228	326	550	870
	20	NA	NA	91	149	214	306	525	832
30	0	56	108	183	276	384	529	878	1,370
	2	44	84	148	230	320	441	730	1,140
	5	NA	78	137	210	296	410	694	1,080
	10	NA	68	125	196	274	388	656	1,050
	15	NA	NA	113	177	258	366	625	1,000
	20	NA	NA	99	163	240	344	596	960
	30	NA	NA	NA	NA	192	295	540	890
50	0	NA	120	210	310	443	590	980	1,550
	2	NA	95	171	260	370	492	820	1,290
	5	NA	NA	159	234	342	474	780	1,230
	10	NA	NA	146	221	318	456	730	1,190
	15	NA	NA	NA	200	292	407	705	1,130
	20	NA	NA	NA	185	276	384	670	1,080
	30	NA	NA	NA	NA	222	330	605	1,010

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 British thermal unit per hour = 0.2931 W.

**TABLE 504.2(6)
EXTERIOR MASONRY CHIMNEY**

Number of Appliances	Single
Appliance Type	NAT
Appliance Vent Connection	Type B double-wall connector

MINIMUM ALLOWABLE INPUT RATING OF SPACE-HEATING APPLIANCE IN THOUSANDS OF BTU PER HOUR									
VENT HEIGHT (feet)	Internal area of chimney (square inches)								
	12	19		28	38	50	63	78	113
37°F or Greater Local 99% Winter Design Temperature: 37°F or Greater									
6	0	0		0	0	0	0	0	0
8	0	0		0	0	0	0	0	0
10	0	0		0	0	0	0	0	0
15	NA	0		0	0	0	0	0	0
20	NA	NA		123	190	249	184	0	0
30	NA	NA		NA	NA	NA	393	334	0
50	NA	NA		NA	NA	NA	NA	NA	579
27 to 36°F Local 99% Winter Design Temperature: 27 to 36°F									
6	0	0		68	116	156	180	212	266
8	0	0		82	127	167	187	214	263
10	0	51		97	141	183	201	225	265
15	NA	NA		NA	NA	233	253	274	305
20	NA	NA		NA	NA	NA	307	330	362
30	NA	NA		NA	NA	NA	419	445	485
50	NA	NA		NA	NA	NA	NA	NA	763
17 to 26°F Local 99% Winter Design Temperature: 17 to 26°F									
6	NA	NA		NA	NA	NA	215	259	349
8	NA	NA		NA	NA	197	226	264	352
10	NA	NA		NA	NA	214	245	278	358
15	NA	NA		NA	NA	NA	296	331	398
20	NA	NA		NA	NA	NA	352	387	457
30	NA	NA		NA	NA	NA	NA	507	581
50	NA	NA		NA	NA	NA	NA	NA	NA
5 to 16°F Local 99% Winter Design Temperature: 5 to 16°F									
6	NA	NA		NA	NA	NA	NA	NA	416
8	NA	NA		NA	NA	NA	NA	312	423
10	NA	NA		NA	NA	NA	289	331	430
15	NA	NA		NA	NA	NA	NA	393	485
20	NA	NA		NA	NA	NA	NA	450	547
30	NA	NA		NA	NA	NA	NA	NA	682
50	NA	NA		NA	NA	NA	NA	NA	972
-10 to 4°F Local 99% Winter Design Temperature: -10 to 4°F									
6	NA	NA		NA	NA	NA	NA	NA	484
8	NA	NA		NA	NA	NA	NA	NA	494
10	NA	NA		NA	NA	NA	NA	NA	513
15	NA	NA		NA	NA	NA	NA	NA	586
20	NA	NA		NA	NA	NA	NA	NA	650
30	NA	NA		NA	NA	NA	NA	NA	805
50	NA	NA		NA	NA	NA	NA	NA	1,003
-11°F or Lower Local 99% Winter Design Temperature: -11°F or Lower									
Not recommended for any vent configurations									

For SI: °C = (°F - 32)/1.8, 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 British thermal unit per hour = 0.2931 W.

Note: See Figure B-19 in Appendix B for a map showing local 99-percent winter design temperatures in the United States.

CHIMNEYS AND VENTS

TABLE 504.3(1)
TYPE B DOUBLE-WALL VENT

Number of Appliances	Two or more
Appliance Type	Category I
Appliance Vent Connection	Type B double-wall connector

VENT CONNECTOR CAPACITY

VENT HEIGHT (H) (feet)	CONNECTOR RISE (R) (feet)	TYPE B DOUBLE-WALL VENT AND CONNECTOR DIAMETER—(D) inches																								
		3			4			5			6			7			8			9			10			
		APPLIANCE INPUT RATING LIMITS IN THOUSANDS OF BTU/H																								
		FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN
Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max
6	1	22	37	26	35	66	46	46	106	72	58	164	104	77	225	142	92	296	185	109	376	237	128	466	289	
	2	23	41	31	37	75	55	48	121	86	60	183	124	79	253	168	95	333	220	112	424	282	131	526	345	
	3	24	44	35	38	81	62	49	132	96	62	199	139	82	275	189	97	363	248	114	463	317	134	575	386	
8	1	22	40	27	35	72	48	49	114	76	64	176	109	84	243	148	100	320	194	118	408	248	138	507	303	
	2	23	44	32	36	80	57	51	128	90	66	195	129	86	269	175	103	356	230	121	454	294	141	564	358	
	3	24	47	36	37	87	64	53	139	101	67	210	145	88	290	198	105	384	258	123	492	330	143	612	402	
10	1	22	43	28	34	78	50	49	123	78	65	189	113	89	257	154	106	341	200	125	436	257	146	542	314	
	2	23	47	33	36	86	59	51	136	93	67	206	134	91	282	182	109	374	238	128	479	305	149	596	372	
	3	24	50	37	37	92	67	52	146	104	69	220	150	94	303	205	111	402	268	131	515	342	152	642	417	
15	1	21	50	30	33	89	53	47	142	83	64	220	120	88	298	163	110	389	214	134	493	273	162	609	333	
	2	22	53	35	35	96	63	49	153	99	66	235	142	91	320	193	112	419	253	137	532	323	165	658	394	
	3	24	55	40	36	102	71	51	163	111	68	248	160	93	339	218	115	445	286	140	565	365	167	700	444	
20	1	21	54	31	33	99	56	46	157	87	62	246	125	86	334	171	107	436	224	131	552	285	158	681	347	
	2	22	57	37	34	105	66	48	167	104	64	259	149	89	354	202	110	463	265	134	587	339	161	725	414	
	3	23	60	42	35	110	74	50	176	116	66	271	168	91	371	228	113	486	300	137	618	383	164	764	466	
30	1	20	62	33	31	113	59	45	181	93	60	288	134	83	391	182	103	512	238	125	649	305	151	802	372	
	2	21	64	39	33	118	70	47	190	110	62	299	158	85	408	215	105	535	282	129	679	360	155	840	439	
	3	22	66	44	34	123	79	48	198	124	64	309	178	88	423	242	108	555	317	132	706	405	158	874	494	
50	1	19	71	36	30	133	64	43	216	101	57	349	145	78	477	197	97	627	257	120	797	330	144	984	403	
	2	21	73	43	32	137	76	45	223	119	59	358	172	81	490	234	100	645	306	123	820	392	148	1,014	478	
	3	22	75	48	33	141	86	46	229	134	61	366	194	83	502	263	103	661	343	126	842	441	151	1,043	538	
100	1	18	82	37	28	158	66	40	262	104	53	442	150	73	611	204	91	810	266	112	1,038	341	135	1,285	417	
	2	19	83	44	30	161	79	42	267	123	55	447	178	75	619	242	94	822	316	115	1,054	405	139	1,306	494	
	3	20	84	50	31	163	89	44	272	138	57	452	109	78	627	272	97	834	355	118	1,069	455	142	1,327	555	

COMMON VENT CAPACITY

VENT HEIGHT (H) (feet)	4			5			6			7			8			9			10		
	COMBINED APPLIANCE INPUT RATING IN THOUSANDS OF BTU/H																				
	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT
6	92	81	65	140	116	103	204	161	147	309	248	200	404	314	260	547	434	335	672	520	410
8	101	90	73	155	129	114	224	178	163	339	275	223	444	348	290	602	480	378	740	577	465
10	110	97	79	169	141	124	243	194	178	367	299	242	477	377	315	649	522	405	800	627	495
15	125	112	91	195	164	144	283	228	206	427	352	280	556	444	365	753	612	465	924	733	565
20	136	123	102	215	183	160	314	255	229	475	394	310	621	499	405	842	688	523	1,035	826	640
30	152	138	118	244	210	185	361	297	266	547	459	360	720	585	470	979	808	605	1,209	975	740
50	167	153	134	279	244	214	421	353	310	641	547	423	854	706	550	1,164	977	705	1,451	1,188	860
100	175	163	NA	311	277	NA	489	421	NA	751	658	479	1,025	873	625	1,408	1,215	800	1,784	1,502	975

(continued)

**TABLE 504.3(1)—continued
TYPE B DOUBLE-WALL VENT**

Number of Appliances	Two or more
Appliance Type	Category I
Appliance Vent Connection	Type B double-wall connector

VENT CONNECTOR CAPACITY

VENT HEIGHT (H) (feet)	CONNECTOR RISE (R) (feet)	TYPE B DOUBLE-WALL VENT AND DIAMETER—(D) inches																				
		12			14			16			18			20			22			24		
		APPLIANCE INPUT RATING LIMITS IN THOUSANDS OF BTU/H																				
		FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT
Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max		
6	2	174	764	496	223	1,046	653	281	1,371	853	346	1,772	1,080	NA	NA	NA	NA	NA	NA	NA	NA	
	4	180	897	616	230	1,231	827	287	1,617	1,081	352	2,069	1,370	NA	NA	NA	NA	NA	NA	NA	NA	
	6	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	
8	2	186	822	516	238	1,126	696	298	1,478	910	365	1,920	1,150	NA	NA	NA	NA	NA	NA	NA	NA	
	4	192	952	644	244	1,307	884	305	1,719	1,150	372	2,211	1,460	471	2,737	1,800	560	3,319	2,180	662	3,957	2,590
	6	198	1,050	772	252	1,445	1,072	313	1,902	1,390	380	2,434	1,770	478	3,018	2,180	568	3,665	2,640	669	4,373	3,130
10	2	196	870	536	249	1,195	730	311	1,570	955	379	2,049	1,205	NA	NA	NA	NA	NA	NA	NA	NA	
	4	201	997	664	256	1,371	924	318	1,804	1,205	387	2,332	1,535	486	2,887	1,890	581	3,502	2,280	686	4,175	2,710
	6	207	1,095	792	263	1,509	1,118	325	1,989	1,455	395	2,556	1,865	494	3,169	2,290	589	3,849	2,760	694	4,593	3,270
15	2	214	967	568	272	1,334	790	336	1,760	1,030	408	2,317	1,305	NA	NA	NA	NA	NA	NA	NA	NA	
	4	221	1,085	712	279	1,499	1,006	344	1,978	1,320	416	2,579	1,665	523	3,197	2,060	624	3,881	2,490	734	4,631	2,960
	6	228	1,181	856	286	1,632	1,222	351	2,157	1,610	424	2,796	2,025	533	3,470	2,510	634	4,216	3,030	743	5,035	3,600
20	2	223	1,051	596	291	1,443	840	357	1,911	1,095	430	2,533	1,385	NA	NA	NA	NA	NA	NA	NA	NA	
	4	230	1,162	748	298	1,597	1,064	365	2,116	1,395	438	2,778	1,765	554	3,447	2,180	661	4,190	2,630	772	5,005	3,130
	6	237	1,253	900	307	1,726	1,288	373	2,287	1,695	450	2,984	2,145	567	3,708	2,650	671	4,511	3,190	785	5,392	3,790
30	2	216	1,217	632	286	1,664	910	367	2,183	1,190	461	2,891	1,540	NA	NA	NA	NA	NA	NA	NA	NA	
	4	223	1,316	792	294	1,802	1,160	376	2,366	1,510	474	3,110	1,920	619	3,840	2,365	728	4,861	2,860	847	5,606	3,410
	6	231	1,400	952	303	1,920	1,410	384	2,524	1,830	485	3,299	2,340	632	4,080	2,875	741	4,976	3,480	860	5,961	4,150
50	2	206	1,479	689	273	2,023	1,007	350	2,659	1,315	435	3,548	1,665	NA	NA	NA	NA	NA	NA	NA	NA	
	4	213	1,561	860	281	2,139	1,291	359	2,814	1,685	447	3,730	2,135	580	4,601	2,633	709	5,569	3,185	851	6,633	3,790
	6	221	1,631	1,031	290	2,242	1,575	369	2,951	2,055	461	3,893	2,605	594	4,808	3,208	724	5,826	3,885	867	6,943	4,620
100	2	192	1,923	712	254	2,644	1,050	326	3,490	1,370	402	4,707	1,740	NA	NA	NA	NA	NA	NA	NA	NA	
	4	200	1,984	888	263	2,731	1,346	336	3,606	1,760	414	4,842	2,220	523	5,982	2,750	639	7,254	3,330	769	8,650	3,950
	6	208	2,035	1,064	272	2,811	1,642	346	3,714	2,150	426	4,968	2,700	539	6,143	3,350	654	7,453	4,070	786	8,892	4,810

COMMON VENT CAPACITY

VENT HEIGHT (H) (feet)	TYPE B DOUBLE-WALL COMMON VENT DIAMETER—(D) inches																				
	12			14			16			18			20			22			24		
	COMBINED APPLIANCE INPUT RATING IN THOUSANDS OF BTU/H																				
	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT
6	900	696	588	1,284	990	815	1,735	1,336	1,065	2,253	1,732	1,345	2,838	2,180	1,660	3,488	2,677	1,970	4,206	3,226	2,390
8	994	773	652	1,423	1,103	912	1,927	1,491	1,190	2,507	1,936	1,510	3,162	2,439	1,860	3,890	2,998	2,200	4,695	3,616	2,680
10	1,076	841	712	1,542	1,200	995	2,093	1,625	1,300	2,727	2,113	1,645	3,444	2,665	2,030	4,241	3,278	2,400	5,123	3,957	2,920
15	1,247	986	825	1,794	1,410	1,158	2,440	1,910	1,510	3,184	2,484	1,910	4,026	3,133	2,360	4,971	3,862	2,790	6,016	4,670	3,400
20	1,405	1,116	916	2,006	1,588	1,290	2,722	2,147	1,690	3,561	2,798	2,140	4,548	3,552	2,640	5,573	4,352	3,120	6,749	5,261	3,800
30	1,658	1,327	1,025	2,373	1,892	1,525	3,220	2,558	1,990	4,197	3,326	2,520	5,303	4,193	3,110	6,539	5,157	3,680	7,940	6,247	4,480
50	2,024	1,640	1,280	2,911	2,347	1,863	3,964	3,183	2,430	5,184	4,149	3,075	6,567	5,240	3,800	8,116	6,458	4,500	9,837	7,813	5,475
100	2,569	2,131	1,670	3,732	3,076	2,450	5,125	4,202	3,200	6,749	5,509	4,050	8,597	6,986	5,000	10,681	8,648	5,920	13,004	10,499	7,200

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 British thermal unit per hour = 0.2931 W.

CHIMNEYS AND VENTS

TABLE 504.3(2)
TYPE B DOUBLE-WALL VENT

Number of Appliances	Two or more
Appliance Type	Category I
Appliance Vent Connection	Single-wall metal connector

VENT CONNECTOR CAPACITY

VENT HEIGHT (H) (feet)	CONNECTOR RISE (R) (feet)	SINGLE-WALL METAL VENT CONNECTOR DIAMETER—(D) inches																									
		3			4			5			6			7			8			9			10				
		APPLIANCE INPUT RATING LIMITS IN THOUSANDS OF BTU/H																									
		FAN		NAT		FAN		NAT		FAN		NAT		FAN		NAT		FAN		NAT		FAN		NAT		FAN	
Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	
6	1	NA	NA	26	NA	NA	46	NA	NA	71	NA	NA	102	207	223	140	262	293	183	325	373	234	447	463	286		
	2	NA	NA	31	NA	NA	55	NA	NA	85	168	182	123	215	251	167	271	331	219	334	422	281	458	524	344		
	3	NA	NA	34	NA	NA	62	121	131	95	175	198	138	222	273	188	279	361	247	344	462	316	468	574	385		
8	1	NA	NA	27	NA	NA	48	NA	NA	75	NA	NA	106	226	240	145	285	316	191	352	403	244	481	502	299		
	2	NA	NA	32	NA	NA	57	125	126	89	184	193	127	234	266	173	293	353	228	360	450	292	492	560	355		
	3	NA	NA	35	NA	NA	64	130	138	100	191	208	144	241	287	197	302	381	256	370	489	328	501	609	400		
10	1	NA	NA	28	NA	NA	50	119	121	77	182	186	110	240	253	150	302	335	196	372	429	252	506	534	308		
	2	NA	NA	33	84	85	59	124	134	91	189	203	132	248	278	183	311	369	235	381	473	302	517	589	368		
	3	NA	NA	36	89	91	67	129	144	102	197	217	148	257	299	203	320	398	265	391	511	339	528	637	413		
15	1	NA	NA	29	79	87	52	116	138	81	177	214	116	238	291	158	312	380	208	397	482	266	556	596	324		
	2	NA	NA	34	83	94	62	121	150	97	185	230	138	246	314	189	321	411	248	407	522	317	568	646	387		
	3	NA	NA	39	87	100	70	127	160	109	193	243	157	255	333	215	331	438	281	418	557	360	579	690	437		
20	1	49	56	30	78	97	54	115	152	84	175	238	120	233	325	165	306	425	217	390	538	276	546	664	336		
	2	52	59	36	82	103	64	120	163	101	182	252	144	243	346	197	317	453	259	400	574	331	558	709	403		
	3	55	62	40	87	107	72	125	172	113	190	264	164	252	363	223	326	476	294	412	607	375	570	750	457		
30	1	47	60	31	77	110	57	112	175	89	169	278	129	226	380	175	296	497	230	378	630	294	528	779	358		
	2	51	62	37	81	115	67	117	185	106	177	290	152	236	397	208	307	521	274	389	662	349	541	819	425		
	3	54	64	42	85	119	76	122	193	120	185	300	172	244	412	235	316	542	309	400	690	394	555	855	482		
50	1	46	69	34	75	128	60	109	207	96	162	336	137	217	460	188	284	604	245	364	768	314	507	951	384		
	2	49	71	40	79	132	72	114	215	113	170	345	164	226	473	223	294	623	293	376	793	375	520	983	458		
	3	52	72	45	83	136	82	119	221	123	178	353	186	235	486	252	304	640	331	387	816	423	535	1,013	518		
100	1	45	79	34	71	150	61	104	249	98	153	424	140	205	585	192	269	774	249	345	993	321	476	1,236	393		
	2	48	80	41	75	153	73	110	255	115	160	428	167	212	593	228	279	788	299	358	1,011	383	490	1,259	469		
	3	51	81	46	79	157	85	114	260	129	168	433	190	222	603	256	289	801	339	368	1,027	431	506	1,280	527		

COMMON VENT CAPACITY

VENT HEIGHT (H) (feet)	TYPE B DOUBLE-WALL COMMON VENT DIAMETER—(D) inches																				
	4			5			6			7			8			9			10		
	COMBINED APPLIANCE INPUT RATING IN THOUSANDS OF BTU/H																				
	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT
6	NA	78	64	NA	113	99	200	158	144	304	244	196	398	310	257	541	429	332	665	515	407
8	NA	87	71	NA	126	111	218	173	159	331	269	218	436	342	285	592	473	373	730	569	460
10	NA	94	76	163	137	120	237	189	174	357	292	236	467	369	309	638	512	398	787	617	487
15	121	108	88	189	159	140	275	221	200	416	343	274	544	434	357	738	599	456	905	718	553
20	131	118	98	208	177	156	305	247	223	463	383	302	606	487	395	824	673	512	1,013	808	626
30	145	132	113	236	202	180	350	286	257	533	446	349	703	570	459	958	790	593	1,183	952	723
50	159	145	128	268	233	208	406	337	296	622	529	410	833	686	535	1,139	954	689	1,418	1,157	838
100	166	153	NA	297	263	NA	469	398	NA	726	633	464	999	846	606	1,378	1,185	780	1,741	1,459	948

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 British thermal unit per hour = 0.2931 W.

**TABLE 504.3(3)
MASONRY CHIMNEY**

Number of Appliances	Two or more
Appliance Type	Category I
Appliance Vent Connection	Type B double-wall connector

VENT CONNECTOR CAPACITY

VENT HEIGHT (H) (feet)	CONNECTOR RISE (R) (feet)	TYPE B DOUBLE-WALL VENT CONNECTOR DIAMETER—(D) inches																											
		3		4			5			6			7			8			9			10							
		APPLIANCE INPUT RATING LIMITS IN THOUSANDS OF BTU/H																											
		FAN		NAT		FAN		NAT		FAN		NAT		FAN		NAT		FAN		NAT		FAN		NAT		FAN		NAT	
Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max
6	1	24	33	21	39	62	40	52	106	67	65	194	101	87	274	141	104	370	201	124	479	253	145	599	319				
	2	26	43	28	41	79	52	53	133	85	67	230	124	89	324	173	107	436	232	127	562	300	148	694	378				
	3	27	49	34	42	92	61	55	155	97	69	262	143	91	369	203	109	491	270	129	633	349	151	795	439				
8	1	24	39	22	39	72	41	55	117	69	71	213	105	94	304	148	113	414	210	134	539	267	156	682	335				
	2	26	47	29	40	87	53	57	140	86	73	246	127	97	350	179	116	473	240	137	615	311	160	776	394				
	3	27	52	34	42	97	62	59	159	98	75	269	145	99	383	206	119	517	276	139	672	358	163	848	452				
10	1	24	42	22	38	80	42	55	130	71	74	232	108	101	324	153	120	444	216	142	582	277	165	739	348				
	2	26	50	29	40	93	54	57	153	87	76	261	129	103	366	184	123	498	247	145	652	321	168	825	407				
	3	27	55	35	41	105	63	58	170	100	78	284	148	106	397	209	126	540	281	147	705	366	171	893	463				
15	1	24	48	23	38	93	44	54	154	74	72	277	114	100	384	164	125	511	229	153	658	297	184	824	375				
	2	25	55	31	39	105	55	56	174	89	74	299	134	103	419	192	128	558	260	156	718	339	187	900	432				
	3	26	59	35	41	115	64	57	189	102	76	319	153	105	448	215	131	597	292	159	760	382	190	960	486				
20	1	24	52	24	37	102	46	53	172	77	71	313	119	98	437	173	123	584	239	150	752	312	180	943	397				
	2	25	58	31	39	114	56	55	190	91	73	335	138	101	467	199	126	625	270	153	805	354	184	1,011	452				
	3	26	63	35	40	123	65	57	204	104	75	353	157	104	493	222	129	661	301	156	851	396	187	1,067	505				
30	1	24	54	25	37	111	48	52	192	82	69	357	127	96	504	187	119	680	255	145	883	337	175	1,115	432				
	2	25	60	32	38	122	58	54	208	95	72	376	145	99	531	209	122	715	287	149	928	378	179	1,171	484				
	3	26	64	36	40	131	66	56	221	107	74	392	163	101	554	233	125	746	317	152	968	418	182	1,220	535				
50	1	23	51	25	36	116	51	51	209	89	67	405	143	92	582	213	115	798	294	140	1,049	392	168	1,334	506				
	2	24	59	32	37	127	61	53	225	102	70	421	161	95	604	235	118	827	326	143	1,085	433	172	1,379	558				
	3	26	64	36	39	135	69	55	237	115	72	435	180	98	624	260	121	854	357	147	1,118	474	176	1,421	611				
100	1	23	46	24	35	108	50	49	208	92	65	428	155	88	640	237	109	907	334	134	1,222	454	161	1,589	596				
	2	24	53	31	37	120	60	51	224	105	67	444	174	92	660	260	113	933	368	138	1,253	497	165	1,626	651				
	3	25	59	35	38	130	68	53	237	118	69	458	193	94	679	285	116	956	399	141	1,282	540	169	1,661	705				

COMMON VENT CAPACITY

VENT HEIGHT (H) (feet)	MINIMUM INTERNAL AREA OF MASONRY CHIMNEY FLUE (square inches)																									
	12		19			28			38			50			63			78			113					
	COMBINED APPLIANCE INPUT RATING IN THOUSANDS OF BTU/H																									
	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT	NAT +NAT	FAN +FAN	FAN +NAT
6	NA	74	25	NA	119	46	NA	178	71	NA	257	103	NA	351	143	NA	458	188	NA	582	246	1,041	853	NA		
8	NA	80	28	NA	130	53	NA	193	82	NA	279	119	NA	384	163	NA	501	218	724	636	278	1,144	937	408		
10	NA	84	31	NA	138	56	NA	207	90	NA	299	131	NA	409	177	606	538	236	776	686	302	1,226	1,010	454		
15	NA	NA	36	NA	152	67	NA	233	106	NA	334	152	523	467	212	682	611	283	874	781	365	1,374	1,156	546		
20	NA	NA	41	NA	NA	75	NA	250	122	NA	368	172	565	508	243	742	668	325	955	858	419	1,513	1,286	648		
30	NA	NA	NA	NA	NA	NA	NA	270	137	NA	404	198	615	564	278	816	747	381	1,062	969	496	1,702	1,473	749		
50	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	620	328	879	831	461	1,165	1,089	606	1,905	1,692	922		
100	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	348	NA	NA	499	NA	NA	669	2,053	1,921	1,058		

For SI: 1 inch = 25.4 mm, 1 square inch = 645.16 mm², 1 foot = 304.8 mm, 1 British thermal unit per hour = 0.2931 W.

CHIMNEYS AND VENTS

**TABLE 504.3(4)
MASONRY CHIMNEY**

Number of Appliances	Two or more
Appliance Type	Category I
Appliance Vent Connection	Single-wall metal connector

VENT CONNECTOR CAPACITY

VENT HEIGHT (H) (feet)	CONNECTOR RISE (R) (feet)	SINGLE-WALL METAL VENT CONNECTOR DIAMETER—(D) inches																								
		3			4			5			6			7			8			9			10			
		APPLIANCE INPUT RATING LIMITS IN THOUSANDS OF BTU/H																								
		FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN		NAT	FAN
Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max	Min	Max	Max
6	1	NA	NA	21	NA	NA	39	NA	NA	66	179	191	100	231	271	140	292	366	200	362	474	252	499	594	316	
	2	NA	NA	28	NA	NA	52	NA	NA	84	186	227	123	239	321	172	301	432	231	373	557	299	509	696	376	
	3	NA	NA	34	NA	NA	61	134	153	97	193	258	142	247	365	202	309	491	269	381	634	348	519	793	437	
8	1	NA	NA	21	NA	NA	40	NA	NA	68	195	208	103	250	298	146	313	407	207	387	530	263	529	672	331	
	2	NA	NA	28	NA	NA	52	137	139	85	202	240	125	258	343	177	323	465	238	397	607	309	540	766	391	
	3	NA	NA	34	NA	NA	62	143	156	98	210	264	145	266	376	205	332	509	274	407	663	356	551	838	450	
10	1	NA	NA	22	NA	NA	41	130	151	70	202	225	106	267	316	151	333	434	213	410	571	273	558	727	343	
	2	NA	NA	29	NA	NA	53	136	150	86	210	255	128	276	358	181	343	489	244	420	640	317	569	813	403	
	3	NA	NA	34	97	102	62	143	166	99	217	277	147	284	389	207	352	530	279	430	694	363	580	880	459	
15	1	NA	NA	23	NA	NA	43	129	151	73	199	271	112	268	376	161	349	502	225	445	646	291	623	808	366	
	2	NA	NA	30	92	103	54	135	170	88	207	295	132	277	411	189	359	548	256	456	706	334	634	884	424	
	3	NA	NA	34	96	112	63	141	185	101	215	315	151	286	439	213	368	586	289	466	755	378	646	945	479	
20	1	NA	NA	23	87	99	45	128	167	76	197	303	117	265	425	169	345	569	235	439	734	306	614	921	347	
	2	NA	NA	30	91	111	55	134	185	90	205	325	136	274	455	195	355	610	266	450	787	348	627	986	443	
	3	NA	NA	35	96	119	64	140	199	103	213	343	154	282	481	219	365	644	298	461	831	391	639	1,042	496	
30	1	NA	NA	24	86	108	47	126	187	80	193	347	124	259	492	183	338	665	250	430	864	330	600	1,089	421	
	2	NA	NA	31	91	119	57	132	203	93	201	366	142	269	518	205	348	699	282	442	908	372	613	1,145	473	
	3	NA	NA	35	95	127	65	138	216	105	209	381	160	277	540	229	358	729	312	452	946	412	626	1,193	524	
50	1	NA	NA	24	85	113	50	124	204	87	188	392	139	252	567	208	328	778	287	417	1,022	383	582	1,302	492	
	2	NA	NA	31	89	123	60	130	218	100	196	408	158	262	588	230	339	806	320	429	1,058	425	596	1,346	545	
	3	NA	NA	35	94	131	68	136	231	112	205	422	176	271	607	255	349	831	351	440	1,090	466	610	1,386	597	
100	1	NA	NA	23	84	104	49	122	200	89	182	410	151	243	617	232	315	875	328	402	1,181	444	560	1,537	580	
	2	NA	NA	30	88	115	59	127	215	102	190	425	169	253	636	254	326	899	361	415	1,210	488	575	1,570	634	
	3	NA	NA	34	93	124	67	133	228	115	199	438	188	262	654	279	337	921	392	427	1,238	529	589	1,604	687	

COMMON VENT CAPACITY

VENT HEIGHT (H) (feet)	MINIMUM INTERNAL AREA OF MASONRY CHIMNEY FLUE (square inches)																									
	12			19			28			38			50			63			78			113				
	COMBINED APPLIANCE INPUT RATING IN THOUSANDS OF BTU/H																									
	FAN	FAN	NAT	FAN	FAN	NAT	FAN	FAN	NAT	FAN	FAN	NAT	FAN	FAN	NAT	FAN	FAN	NAT	FAN	FAN	NAT	FAN	FAN	NAT	FAN	FAN
+FAN	+NAT	+NAT	+FAN	+NAT	+NAT	+FAN	+NAT	+NAT	+FAN	+NAT	+NAT	+FAN	+NAT	+NAT	+FAN	+NAT	+NAT	+FAN	+NAT	+NAT	+FAN	+NAT	+NAT	+FAN	+NAT	+NAT
6	NA	NA	25	NA	118	45	NA	176	71	NA	255	102	NA	348	142	NA	455	187	NA	579	245	NA	846	NA		
8	NA	NA	28	NA	128	52	NA	190	81	NA	276	118	NA	380	162	NA	497	217	NA	633	277	1,136	928	405		
10	NA	NA	31	NA	136	56	NA	205	89	NA	295	129	NA	405	175	NA	532	234	171	680	300	1,216	1,000	450		
15	NA	NA	36	NA	NA	66	NA	230	105	NA	335	150	NA	400	210	677	602	280	866	772	360	1,359	1,139	540		
20	NA	NA	NA	NA	NA	74	NA	247	120	NA	362	170	NA	503	240	765	661	321	947	849	415	1,495	1,264	640		
30	NA	NA	NA	NA	NA	NA	NA	NA	135	NA	398	195	NA	558	275	808	739	377	1,052	957	490	1,682	1,447	740		
50	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	612	325	NA	821	456	1,152	1,076	600	1,879	1,672	910		
100	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	494	NA	NA	663	2,006	1,885	1,046			

For SI: 1 inch = 25.4 mm, 1 square inch = 645.16 mm², 1 foot = 304.8 mm, 1 British thermal unit per hour = 0.2931 W.

TABLE 504.3(5)
SINGLE-WALL METAL PIPE OR TYPE ASBESTOS CEMENT VENT

Number of Appliances	Two or more
Appliance Type	Draft hood-equipped
Appliance Vent Connection	Direct to pipe or vent

VENT CONNECTOR CAPACITY

TOTAL VENT HEIGHT (H) (feet)	CONNECTOR RISE (R) (feet)	VENT CONNECTOR DIAMETER—(D) inches					
		3	4	5	6	7	8
		MAXIMUM APPLIANCE INPUT RATING IN THOUSANDS OF BTU/H					
6-8	1	21	40	68	102	146	205
	2	28	53	86	124	178	235
	3	34	61	98	147	204	275
15	1	23	44	77	117	179	240
	2	30	56	92	134	194	265
	3	35	64	102	155	216	298
30 and up	1	25	49	84	129	190	270
	2	31	58	97	145	211	295
	3	36	68	107	164	232	321

COMMON VENT CAPACITY

TOTAL VENT HEIGHT (H) (feet)	COMMON VENT DIAMETER—(D) inches						
	4	5	6	7	8	10	12
	COMBINED APPLIANCE INPUT RATING IN THOUSANDS OF BTU/H						
6	48	78	111	155	205	320	NA
8	55	89	128	175	234	365	505
10	59	95	136	190	250	395	560
15	71	115	168	228	305	480	690
20	80	129	186	260	340	550	790
30	NA	147	215	300	400	650	940
50	NA	NA	NA	360	490	810	1,190

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 British thermal unit per hour = 0.2931 W.

CHIMNEYS AND VENTS

TABLE 504.3(6a)
EXTERIOR MASONRY CHIMNEY

Number of Appliances	Two or more
Appliance Type	NAT + NAT
Appliance Vent Connection	Type B double-wall connector

Combined Appliance Maximum Input Rating in Thousands of Btu per Hour

VENT HEIGHT (feet)	INTERNAL AREA OF CHIMNEY (square inches)							
	12	19	28	38	50	63	78	113
6	25	46	71	103	143	188	246	NA
8	28	53	82	119	163	218	278	408
10	31	56	90	131	177	236	302	454
15	NA	67	106	152	212	283	365	546
20	NA	NA	NA	NA	NA	325	419	648
30	NA	NA	NA	NA	NA	NA	496	749
50	NA	NA	NA	NA	NA	NA	NA	922
100	NA	NA	NA	NA	NA	NA	NA	NA

TABLE 504.3(6b)
EXTERIOR MASONRY CHIMNEY

Number of Appliances	Two or more
Appliance Type	NAT + NAT
Appliance Vent Connection	Type B double-wall connector

Minimum Allowable Input Rating of Space-heating Appliance in Thousands of Btu per Hour

VENT HEIGHT (feet)	INTERNAL AREA OF CHIMNEY (square inches)							
	12	19	28	38	50	63	78	113
37°F or Greater Local 99% Winter Design Temperature: 37°F or Greater								
6	0	0	0	0	0	0	0	NA
8	0	0	0	0	0	0	0	0
10	0	0	0	0	0	0	0	0
15	NA	0	0	0	0	0	0	0
20	NA	NA	NA	NA	NA	184	0	0
30	NA	NA	NA	NA	NA	393	334	0
50	NA	NA	NA	NA	NA	NA	NA	579
100	NA	NA	NA	NA	NA	NA	NA	NA
27 to 36°F Local 99% Winter Design Temperature: 27 to 36°F								
6	0	0	68	NA	NA	180	212	NA
8	0	0	82	NA	NA	187	214	263
10	0	51	NA	NA	NA	201	225	265
15	NA	NA	NA	NA	NA	253	274	305
20	NA	NA	NA	NA	NA	307	330	362
30	NA	NA	NA	NA	NA	NA	445	485
50	NA	NA	NA	NA	NA	NA	NA	763
100	NA	NA	NA	NA	NA	NA	NA	NA

(continued)

TABLE 504.3(6b)
EXTERIOR MASONRY CHIMNEY—continued

Minimum Allowable Input Rating of Space-heating Appliance in Thousands of Btu per Hour

VENT HEIGHT (feet)	INTERNAL AREA OF CHIMNEY (square inches)							
	12	19	28	38	50	63	78	113
17 to 26°F Local 99% Winter Design Temperature: 17 to 26°F								
6	NA	NA	NA	NA	NA	NA	NA	NA
8	NA	NA	NA	NA	NA	NA	264	352
10	NA	NA	NA	NA	NA	NA	278	358
15	NA	NA	NA	NA	NA	NA	331	398
20	NA	NA	NA	NA	NA	NA	387	457
30	NA	NA	NA	NA	NA	NA	NA	581
50	NA	NA	NA	NA	NA	NA	NA	862
100	NA	NA	NA	NA	NA	NA	NA	NA
5 to 16°F Local 99% Winter Design Temperature: 5 to 16°F								
6	NA	NA	NA	NA	NA	NA	NA	NA
8	NA	NA	NA	NA	NA	NA	NA	NA
10	NA	NA	NA	NA	NA	NA	NA	430
15	NA	NA	NA	NA	NA	NA	NA	485
20	NA	NA	NA	NA	NA	NA	NA	547
30	NA	NA	NA	NA	NA	NA	NA	682
50	NA	NA	NA	NA	NA	NA	NA	NA
100	NA	NA	NA	NA	NA	NA	NA	NA
4°F or Lower Local 99% Winter Design Temperature: 4°F or Lower Not recommended for any vent configurations								

For SI: °C = (°F - 32)/1.8, 1 inch = 25.4 mm, 1 square inch = 645.16 mm², 1 foot = 304.8 mm, 1 British thermal unit per hour = 0.2931 W.

Note: See Figure B-19 in Appendix B for a map showing local 99-percent winter design temperatures in the United States.

**TABLE 504.3(7a)
EXTERIOR MASONRY CHIMNEY**

Number of Appliances	Two or more
Appliance Type	FAN + NAT
Appliance Vent Connection	Type B double-wall connector

Combined Appliance Maximum Input Rating in Thousands of Btu per Hour

VENT HEIGHT (feet)	INTERNAL AREA OF CHIMNEY (square inches)							
	12	19	28	38	50	63	78	113
6	74	119	178	257	351	458	582	853
8	80	130	193	279	384	501	636	937
10	84	138	207	299	409	538	686	1,010
15	NA	152	233	334	467	611	781	1,156
20	NA	NA	250	368	508	668	858	1,286
30	NA	NA	NA	404	564	747	969	1,473
50	NA	NA	NA	NA	NA	831	1,089	1,692
100	NA	NA	NA	NA	NA	NA	NA	1,921

**TABLE 504.3(7b)
EXTERIOR MASONRY CHIMNEY**

Number of Appliances	Two or more
Appliance Type	FAN + NAT
Appliance Vent Connection	Type B double-wall connector

Minimum Allowable Input Rating of Space-heating Appliance in Thousands of Btu per Hour

VENT HEIGHT (feet)	INTERNAL AREA OF CHIMNEY (square inches)							
	12	19	28	38	50	63	78	113
37°F or Greater Local 99% Winter Design Temperature: 37°F or Greater								
6	0	0	0	0	0	0	0	0
8	0	0	0	0	0	0	0	0
10	0	0	0	0	0	0	0	0
15	NA	0	0	0	0	0	0	0
20	NA	NA	123	190	249	184	0	0
30	NA	NA	NA	334	398	393	334	0
50	NA	NA	NA	NA	NA	714	707	579
100	NA	NA	NA	NA	NA	NA	NA	1,600
27 to 36°F Local 99% Winter Design Temperature: 27 to 36°F								
6	0	0	68	116	156	180	212	266
8	0	0	82	127	167	187	214	263
10	0	51	97	141	183	201	225	265
15	NA	111	142	183	233	253	274	305
20	NA	NA	187	230	284	307	330	362
30	NA	NA	NA	330	319	419	445	485
50	NA	NA	NA	NA	NA	672	705	763
100	NA	NA	NA	NA	NA	NA	NA	1,554

(continued)

**TABLE 504.3(7b)
EXTERIOR MASONRY CHIMNEY—continued**

Minimum Allowable Input Rating of Space-heating Appliance in Thousands of Btu per Hour

VENT HEIGHT (feet)	INTERNAL AREA OF CHIMNEY (square inches)							
	12	19	28	38	50	63	78	113
17 to 26°F Local 99% Winter Design Temperature: 17 to 26°F								
6	0	55	99	141	182	215	259	349
8	52	74	111	154	197	226	264	352
10	NA	90	125	169	214	245	278	358
15	NA	NA	167	212	263	296	331	398
20	NA	NA	212	258	316	352	387	457
30	NA	NA	NA	362	429	470	507	581
50	NA	NA	NA	NA	NA	723	766	862
100	NA	NA	NA	NA	NA	NA	NA	1,669
5 to 16°F Local 99% Winter Design Temperature: 5 to 16°F								
6	NA	78	121	166	214	252	301	416
8	NA	94	135	182	230	269	312	423
10	NA	111	149	198	250	289	331	430
15	NA	NA	193	247	305	346	393	485
20	NA	NA	NA	293	360	408	450	547
30	NA	NA	NA	377	450	531	580	682
50	NA	NA	NA	NA	NA	797	853	972
100	NA	NA	NA	NA	NA	NA	NA	1,833
-10 to 4°F Local 99% Winter Design Temperature: -10 to 4°F								
6	NA	NA	145	196	249	296	349	484
8	NA	NA	159	213	269	320	371	494
10	NA	NA	175	231	292	339	397	513
15	NA	NA	NA	283	351	404	457	586
20	NA	NA	NA	333	408	468	528	650
30	NA	NA	NA	NA	NA	603	667	805
50	NA	NA	NA	NA	NA	NA	955	1,003
100	NA	NA	NA	NA	NA	NA	NA	NA
-11°F or Lower Local 99% Winter Design Temperature: -11°F or Lower								
Not recommended for any vent configurations								

For SI: °C = (°F - 32)/1.8, 1 inch = 25.4 mm, 1 square inch = 645.16 mm², 1 foot = 304.8 mm, 1 British thermal unit per hour = 0.2931 W.

Note: See Figure B-19 in Appendix B for a map showing local 99-percent winter design temperatures in the United States.

504.2.14 Table interpolation. Interpolation shall be permitted in calculating capacities for vent dimensions that fall between the table entries.

504.2.15 Extrapolation prohibited. Extrapolation beyond the table entries shall not be permitted.

504.2.16 Engineering calculations. For vent heights less than 6 feet (1829 mm) and greater than shown in the tables, engineering methods shall be used to calculate vent capacities.

504.2.17 Height entries. Where the actual height of a vent falls between entries in the height column of the applicable table in Tables 504.2(1) through 504.2(6), either interpolation shall be used or the lower appliance input rating shown in the table entries shall be used for FAN MAX and NAT MAX column values and the higher appliance input rating shall be used for the FAN MIN column values.

504.3 Application of multiple appliance vent Tables 504.3(1) through 504.3(7). The application of Tables 504.3(1) through 504.3(7b) shall be subject to the requirements of Sections 504.3.1 through 504.3.28.

504.3.1 Vent obstructions. These venting tables shall not be used where obstructions, as described in Section 503.15, are installed in the venting system. The installation of vents serving listed appliances with vent dampers shall be in accordance with the appliance manufacturer’s instructions or in accordance with the following:

1. The maximum capacity of the vent connector shall be determined using the NAT Max column.
2. The maximum capacity of the vertical vent or chimney shall be determined using the FAN+NAT column where the second appliance is a fan-assisted appliance, or the NAT+NAT column where the second appliance is equipped with a draft hood.
3. The minimum capacity shall be determined as if the appliance were a fan-assisted appliance.
 - 3.1. The minimum capacity of the vent connector shall be determined using the FAN Min column.
 - 3.2. The FAN+FAN column shall be used where the second appliance is a fan-assisted appliance, and the FAN+NAT column shall be used where the second appliance is equipped with a draft hood, to determine whether the vertical vent or chimney configuration is not permitted (NA). Where the vent configuration is NA, the vent configuration shall not be permitted and an alternative venting configuration shall be utilized.

504.3.2 Connector length limit. The vent connector shall be routed to the vent utilizing the shortest possible route. Except as provided in Section 504.3.3, the maximum vent connector horizontal length shall be 1½ feet for each inch (18 mm per mm) of connector diameter as shown in Table 504.3.2.

504.3.3 Connectors with longer lengths. Connectors with longer horizontal lengths than those listed in Section 504.3.2 are permitted under the following conditions:

1. The maximum capacity (FAN Max or NAT Max) of the vent connector shall be reduced 10 percent for each additional multiple of the length allowed by Section 504.3.2. For example, the maximum length listed in Table 504.3.2 for a 4-inch (102 mm) connector is 6 feet (1829 mm). With a connector length greater than 6 feet (1829 mm) but not exceeding 12 feet (3658 mm), the maximum capacity must be reduced by 10 percent (0.90 × maximum vent connector capacity). With a connector length greater than 12 feet (3658 mm) but not exceeding 18 feet (5486 mm), the maximum capacity must be reduced by 20 percent (0.80 × maximum vent capacity).
2. For a connector serving a fan-assisted appliance, the minimum capacity (FAN Min) of the connector shall be determined by referring to the corresponding single-appliance table. For Type B double-wall connectors, Table 504.2(1) shall be used. For single-wall connectors, Table 504.2(2) shall be used. The height (*H*) and lateral (*L*) shall be measured according to the procedures for a single-appliance vent, as if the other appliances were not present.

504.3.4 Vent connector manifold. Where the vent connectors are combined prior to entering the vertical portion of the common vent to form a common vent manifold, the size of the common vent manifold and the common vent shall be determined by applying a 10-percent reduction (0.90 × maximum common vent capacity) to the common vent capacity part of the common vent tables. The length of the common vent connector manifold (*L_m*) shall not exceed 1½ feet for each inch (18 mm per mm) of common vent connector manifold diameter (*D*).

**TABLE 504.3.2
MAXIMUM VENT CONNECTOR LENGTH**

CONNECTOR DIAMETER (inches)	CONNECTOR MAXIMUM HORIZONTAL LENGTH (feet)
3	4½
4	6
5	7½
6	9
7	10½
8	12
9	13½
10	15
12	18
14	21
16	24
18	27
20	30
22	33
24	36

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm.

liners and listed double-wall fittings shall be made with listed adapter fittings designed for such purpose.

504.3.20 Chimney and vent location. Tables 504.3(1), 504.3(2), 504.3(3), 504.3(4) and 504.3(5) shall be used only for chimneys and vents not exposed to the outdoors below the roof line. A Type B vent or *listed* chimney lining system passing through an unused masonry chimney flue shall not be considered to be exposed to the outdoors. Where vents extend outdoors above the roof more than 5 feet (1524 mm) higher than required by Figure 503.6.5 and where vents terminate in accordance with Section 503.6.5, Item 2, the outdoor portion of the vent shall be enclosed as required by this section for vents not considered to be exposed to the outdoors or such venting system shall be engineered. A Type B vent shall not be considered to be exposed to the outdoors where it passes through an unventilated enclosure or chase insulated to a value of not less than R8.

Tables 504.3(6a), 504.3(6b), 504.3(7a) and 504.3(7b) shall be used for clay-tile-lined *exterior masonry chimneys*, provided that all of the following conditions are met:

1. Vent connectors are Type B double wall.
2. Not less than one appliance is draft hood equipped.
3. The combined appliance input rating is less than the maximum capacity given by Table 504.3(6a) for NAT+NAT or Table 504.3(7a) for FAN+NAT.
4. The input rating of each space-heating appliance is greater than the minimum input rating given by Table 504.3(6b) for NAT+NAT or Table 504.3(7b) for FAN+NAT.
5. The vent connector sizing is in accordance with Table 504.3(3).

504.3.21 Connector maximum and minimum size. Vent connectors shall not be increased in size more than two sizes greater than the listed appliance categorized vent diameter, flue collar diameter or draft hood outlet diameter. Vent connectors for draft hood-equipped appliances shall not be smaller than the draft hood outlet diameter. Where a vent connector size(s) determined from the tables for a fan-assisted appliance(s) is smaller than the flue collar diameter, the use of the smaller size(s) shall be permitted provided that the installation complies with all of the following conditions:

1. Vent connectors for fan-assisted appliance flue collars 12 inches (305mm) in diameter or smaller are not reduced by more than one table size [for example, 12 inches to 10 inches (305 mm to 254 mm) is a one-size reduction] and those larger than 12 inches (305 mm) in diameter are not reduced more than two table sizes [for example, 24 inches to 20 inches (610 mm to 508 mm) is a two-size reduction].
2. The fan-assisted appliance(s) is common vented with a draft-hood-equipped appliance(s).
3. The vent connector has a smooth interior wall.

504.3.22 Component commingling. Combinations of pipe sizes and combinations of single-wall and double-wall

metal pipe shall be allowed within any connector run(s) or within the common vent, provided that all of the appropriate tables permit all of the desired sizes and types of pipe, as if they were used for the entire length of the subject connector or vent. Where single-wall and Type B double-wall metal pipes are used for vent connectors within the same venting system, the common vent must be sized using Table 504.3(2) or 504.3(4), as appropriate.

504.3.23 Draft hood conversion accessories. Draft hood conversion accessories for use with masonry chimneys venting listed Category I fan-assisted appliances shall be listed and installed in accordance with the manufacturer's instructions for such listed accessories.

504.3.24 Multiple sizes permitted. Where a table permits more than one diameter of pipe to be used for a connector or vent, all the permitted sizes shall be permitted to be used.

504.3.25 Table interpolation. Interpolation shall be permitted in calculating capacities for vent dimensions that fall between table entries.

504.3.26 Extrapolation prohibited. Extrapolation beyond the table entries shall not be permitted.

504.3.27 Engineering calculations. For vent heights less than 6 feet (1829 mm) and greater than shown in the tables, engineering methods shall be used to calculate vent capacities.

504.3.28 Height entries. Where the actual height of a vent falls between entries in the height column of the applicable table in Tables 504.3(1) through 504.3(7b), either interpolation shall be used or the lower appliance input rating shown in the table shall be used for FAN MAX and NAT MAX column values and the higher appliance input rating shall be used for the FAN MIN column values.

SECTION 505 (IFGC) DIRECT-VENT, INTEGRAL VENT, MECHANICAL VENT AND VENTILATION/EXHAUST HOOD VENTING

505.1 General. The installation of direct-vent and integral vent appliances shall be in accordance with Section 503. Mechanical venting systems and exhaust hood venting systems shall be designed and installed in accordance with Section 503.

505.1.1 Commercial cooking appliances vented by exhaust hoods. Where commercial cooking appliances are vented by means of the Type I or II kitchen exhaust hood system that serves such appliances, the exhaust system shall be fan powered and the appliances shall be interlocked with the exhaust hood system to prevent appliance operation when the exhaust hood system is not operating. The method of interlock between the exhaust hood system and the appliances equipped with standing pilot burner ignition systems shall not cause such pilots to be extinguished. Where a solenoid valve is installed in the gas *piping* as part of an interlock system, gas *piping* shall not be

installed to bypass such valve. Dampers shall not be installed in the exhaust system.

Exception: An interlock between the cooking appliance(s) and the exhaust hood system shall not be required where heat sensors or other *approved* methods automatically activate the exhaust hood system when cooking operations occur.

SECTION 506 (IFGC) FACTORY-BUILT CHIMNEYS

506.1 Building heating appliances. Factory-built chimneys for building heating appliances producing flue gases having a temperature not greater than 1,000°F (538°C), measured at the entrance to the chimney, shall be listed and *labeled* in accordance with UL 103 and shall be installed and terminated in accordance with the manufacturer's instructions.

506.2 Support. Where factory-built chimneys are supported by structural members, such as joists and rafters, such members shall be designed to support the additional load.

506.3 Medium-heat appliances. Factory-built chimneys for medium-heat appliances producing flue gases having a temperature above 1,000°F (538°C), measured at the entrance to the chimney, shall be listed and *labeled* in accordance with UL 959 and shall be installed and terminated in accordance with the manufacturer's instructions.

CHAPTER 6

SPECIFIC APPLIANCES

User note:

About this chapter: Similar to Chapter 9 of the International Mechanical Code®, Chapter 6 of this code addresses specific types of appliances in detail. Requirements include listing and labeling, installation, location, clearances, venting and exhausting, controls, support and combustion and ventilation air.

SECTION 601 (IFGC) GENERAL

601.1 Scope. This chapter shall govern the approval, design, installation, construction, maintenance, *alteration* and repair of the appliances and *equipment* specifically identified herein.

SECTION 602 (IFGC) DECORATIVE APPLIANCES FOR INSTALLATION IN FIREPLACES

602.1 General. Decorative appliances for installation in *approved* solid fuel-burning fireplaces shall be tested in accordance with ANSI Z21.60/CSA 6.26 and shall be installed in accordance with the manufacturer's instructions. Manually lighted natural gas decorative appliances shall be tested in accordance with ANSI Z21.84.

602.2 Flame safeguard device. Decorative appliances for installation in *approved* solid fuel-burning fireplaces, with the exception of those tested in accordance with ANSI Z21.84, shall utilize a direct ignition device, an ignitor or a pilot flame to ignite the fuel at the main burner, and shall be equipped with a flame safeguard device. The flame safeguard device shall automatically shut off the fuel supply to a main burner or group of burners when the means of ignition of such burners becomes inoperative.

602.3 Prohibited installations. Decorative appliances for installation in fireplaces shall not be installed where prohibited by Section 303.3.

SECTION 603 (IFGC) LOG LIGHTERS

603.1 General. Log lighters shall be tested in accordance with CSA 8 and installed in accordance with the manufacturer's instructions.

SECTION 604 (IFGC) VENTED GAS FIREPLACES (DECORATIVE APPLIANCES)

604.1 General. Vented gas fireplaces shall be tested in accordance with ANSI Z21.50/CSA 2.22, shall be installed in accordance with the manufacturer's instructions and shall be designed and equipped as specified in Section 602.2.

604.2 Access. Panels, grilles and *access* doors that are required to be removed for normal servicing operations shall not be attached to the building.

SECTION 605 (IFGC) VENTED GAS FIREPLACE HEATERS

605.1 General. Vented gas fireplace heaters shall be installed in accordance with the manufacturer's instructions, shall be tested in accordance with ANSI Z21.88/CSA 2.33 and shall be designed and equipped as specified in Section 602.2.

SECTION 606 (IFGC) INCINERATORS AND CREMATORIES

606.1 General. Incinerators and crematories shall be installed in accordance with the manufacturer's instructions.

SECTION 607 (IFGC) COMMERCIAL-INDUSTRIAL INCINERATORS

607.1 Incinerators, commercial-industrial. Commercial-industrial-type incinerators shall be constructed and installed in accordance with NFPA 82.

SECTION 608 (IFGC) VENTED WALL FURNACES

608.1 General. Vented wall furnaces shall be tested in accordance with ANSI Z21.86/CSA 2.32 and shall be installed in accordance with the manufacturer's instructions.

608.2 Venting. Vented wall furnaces shall be vented in accordance with Section 503.

608.3 Location. Vented wall furnaces shall be located so as not to cause a fire hazard to walls, floors, combustible furnishings or doors. Vented wall furnaces installed between bathrooms and adjoining rooms shall not circulate air from bathrooms to other parts of the building.

608.4 Door swing. Vented wall furnaces shall be located so that a door cannot swing within 12 inches (305 mm) of an air inlet or air outlet of such furnace measured at right angles to the opening. Doorstops or door closers shall not be installed to obtain this *clearance*.

608.5 Ducts prohibited. Ducts shall not be attached to wall furnaces. Casing extension boots shall not be installed unless *listed* as part of the *appliance*.

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608.6 Access. Vented wall furnaces shall be provided with *access* for cleaning of heating surfaces, removal of burners, replacement of sections, motors, controls, filters and other working parts, and for adjustments and lubrication of parts requiring such attention. Panels, grilles and *access* doors that are required to be removed for normal servicing operations shall not be attached to the building construction.

SECTION 609 (IFGC) FLOOR FURNACES

609.1 General. Floor furnaces shall be tested in accordance with ANSI Z21.86/CSA 2.32 and shall be installed in accordance with the manufacturer's instructions.

609.2 Placement. The following provisions apply to floor furnaces:

1. Floors. Floor furnaces shall not be installed in the floor of any doorway, stairway landing, aisle or passageway of any enclosure, public or private, or in an exitway from any such room or space.
2. Walls and corners. The register of a floor furnace with a horizontal warm-air outlet shall not be placed closer than 6 inches (152 mm) to the nearest wall. A distance of not less than 18 inches (457 mm) from two adjoining sides of the floor furnace register to walls shall be provided to eliminate the necessity of occupants walking over the warm-air discharge. The remaining sides shall be permitted to be placed not closer than 6 inches (152 mm) to a wall. Wall-register models shall not be placed closer than 6 inches (152 mm) to a corner.
3. Draperies. The furnace shall be placed so that a door, drapery or similar object cannot be nearer than 12 inches (305 mm) to any portion of the register of the furnace.
4. Floor construction. Floor furnaces shall not be installed in concrete floor construction built on grade.
5. Thermostat. The controlling thermostat for a floor furnace shall be located within the same room or space as the floor furnace or shall be located in an adjacent room or space that is permanently open to the room or space containing the floor furnace.

609.3 Bracing. The floor around the furnace shall be braced and headed with a support framework designed in accordance with the *International Building Code*.

609.4 Clearance. The lowest portion of the floor furnace shall have not less than a 6-inch (152 mm) *clearance* from the grade level; except where the lower 6-inch (152 mm) portion of the floor furnace is sealed by the manufacturer to prevent entrance of water, the minimum *clearance* shall be not less than 2 inches (51 mm). Where such clearances cannot be provided, the ground below and to the sides shall be excavated to form a pit under the furnace so that the required *clearance* is provided beneath the lowest portion of the furnace. A 12-inch (305 mm) minimum *clearance* shall be provided on all sides except the control side, which shall have an 18-inch (457 mm) minimum *clearance*.

609.5 First floor installation. Where the basement story level below the floor in which a floor furnace is installed is utilized as habitable space, such floor furnaces shall be enclosed as specified in Section 609.6 and shall project into a nonhabitable space.

609.6 Upper floor installations. Floor furnaces installed in upper stories of buildings shall project below into nonhabitable space and shall be separated from the nonhabitable space by an enclosure constructed of *noncombustible materials*. The floor furnace shall be provided with *access, clearance* to all sides and bottom of not less than 6 inches (152 mm) and *combustion air* in accordance with Section 304.

SECTION 610 (IFGC) DUCT FURNACES

610.1 General. Duct furnaces shall be tested in accordance with ANSI Z83.8/CSA 2.6 or UL 795 and shall be installed in accordance with the manufacturer's instructions.

610.2 Access panels. Ducts connected to duct furnaces shall have removable *access* panels on both the upstream and downstream sides of the furnace.

610.3 Location of draft hood and controls. The controls, *combustion air* inlets and draft hoods for duct furnaces shall be located outside of the ducts. The draft hood shall be located in the same enclosure from which *combustion air* is taken.

610.4 Circulating air. Where a duct furnace is installed so that supply ducts convey air to areas outside the space containing the furnace, the return air shall be conveyed by a duct(s) sealed to the furnace casing and terminating outside the space containing the furnace.

The duct furnace shall be installed on the positive pressure side of the circulating air blower.

SECTION 611 (IFGC) NONRECIRCULATING DIRECT-FIRED INDUSTRIAL AIR HEATERS

611.1 General. *Nonrecirculating direct-fired industrial air heaters* shall be listed to ANSI Z83.4/CSA 3.7 and shall be installed in accordance with the manufacturer's instructions.

611.2 Installation. *Nonrecirculating direct-fired industrial air heaters* shall not be used to supply any area containing sleeping quarters. *Nonrecirculating direct-fired industrial air heaters* shall be installed only in industrial or commercial occupancies. *Nonrecirculating direct-fired industrial air heaters* shall be permitted to provide ventilation air.

611.3 Clearance from combustible materials. *Nonrecirculating direct-fired industrial air heaters* shall be installed with a *clearance* from *combustible materials* of not less than that shown on the rating plate and in the manufacturer's instructions.

611.4 Supply air. All air handled by a *nonrecirculating direct-fired industrial air heater*, including *combustion air*, shall be ducted directly from the outdoors.

611.5 Outdoor air louvers. If outdoor air louvers of either the manual or automatic type are used, such devices shall be proven to be in the open position prior to allowing the main burners to operate.

611.6 Atmospheric vents and gas reliefs or bleeds. *Nonrecirculating direct-fired industrial air heaters* with valve train components equipped with atmospheric vents or gas reliefs or bleeds shall have their atmospheric vent lines or gas reliefs or bleeds lead to the outdoors. Means shall be employed on these lines to prevent water from entering and to prevent blockage by insects and foreign matter. An atmospheric vent line shall not be required to be provided on a valve train component equipped with a *listed* vent limiter.

611.7 Relief opening. The design of the installation shall include provisions to permit *nonrecirculating direct-fired industrial air heaters* to operate at rated capacity without overpressurizing the space served by the heaters by taking into account the structure's designed infiltration rate, providing properly designed relief openings or an interlocked power exhaust system, or a combination of these methods. The structure's designed infiltration rate and the size of relief openings shall be determined by *approved* engineering methods. Relief openings shall be permitted to be louvers or counterbalanced gravity dampers. Where motorized dampers or closable louvers are used, they shall be verified to be in their full open position prior to main burner operation.

611.8 Access. *Nonrecirculating direct-fired industrial air heaters* shall be provided with *access* for removal of burners; replacement of motors, controls, filters and other working parts; and for adjustment and lubrication of parts requiring maintenance.

611.9 Purging. Inlet ducting, where used, shall be purged by not less than four air changes prior to an ignition attempt.

SECTION 612 (IFGC) RECIRCULATING DIRECT-FIRED INDUSTRIAL AIR HEATERS

612.1 General. *Recirculating direct-fired industrial air heaters* shall be *listed* to ANSI Z83.18 and shall be installed in accordance with the manufacturer's instructions.

612.2 Location. *Recirculating direct-fired industrial air heaters* shall be installed only in industrial and commercial occupancies. *Recirculating direct-fired air heaters* shall not serve any area containing sleeping quarters. *Recirculating direct-fired industrial air heaters* shall not be installed in hazardous locations or in buildings that contain flammable solids, liquids or gases, explosive materials or substances that can become toxic when exposed to flame or heat.

612.3 Installation. Direct-fired industrial air heaters shall be permitted to be installed in accordance with their listing and the manufacturer's instructions. Direct-fired industrial air heaters shall be installed only in industrial or commercial occupancies. Direct-fired industrial air heaters shall be permitted to provide fresh air ventilation.

612.4 Clearance from combustible materials. Direct-fired industrial air heaters shall be installed with a *clearance* from

combustible material of not less than that shown on the label and in the manufacturer's instructions.

612.5 Air supply. Air to direct-fired industrial air heaters shall be taken from the building, ducted directly from outdoors, or a combination of both. Direct-fired industrial air heaters shall incorporate a means to supply outside ventilation air to the space at a rate of not less than 4 cubic feet per minute per 1,000 Btu per hour (0.38 m³ per min per kW) of rated input of the heater. If a separate means is used to supply ventilation air, an interlock shall be provided so as to lock out the main burner operation until the mechanical means is verified. Where outside air dampers or closing louvers are used, they shall be verified to be in the open position prior to main burner operation.

612.6 Atmospheric vents, gas reliefs or bleeds. Direct-fired industrial air heaters with valve train components equipped with atmospheric vents, gas reliefs or bleeds shall have their atmospheric vent lines and gas reliefs or bleeds lead to the outdoors.

Means shall be employed on these lines to prevent water from entering and to prevent blockage by insects and foreign matter. An atmospheric vent line shall not be required to be provided on a valve train component equipped with a *listed* vent limiter.

612.7 Relief opening. The design of the installation shall include adequate provision to permit direct-fired industrial air heaters to operate at rated capacity by taking into account the structure's designed infiltration rate, providing properly designed relief openings or an interlocked power exhaust system, or a combination of these methods. The structure's designed infiltration rate and the size of relief openings shall be determined by *approved* engineering methods. Relief openings shall be permitted to be louvers or counterbalanced gravity dampers. Where motorized dampers or closable louvers are used, they shall be verified to be in their full open position prior to main burner operation.

SECTION 613 (IFGC) CLOTHES DRYERS

613.1 General. Clothes dryers shall be tested in accordance with ANSI Z21.5.1/CSA 7.1 or ANSI Z21.5.2/CSA 7.2 and shall be installed in accordance with the manufacturer's instructions.

SECTION 614 (IFGC) CLOTHES DRYER EXHAUST

[M] 614.1 Installation. Clothes dryers shall be exhausted in accordance with the manufacturer's instructions. Dryer exhaust systems shall be independent of all other systems, and shall convey the moisture and any products of combustion to the outside of the building.

[M] 614.2 Duct penetrations. Ducts that exhaust clothes dryers shall not penetrate or be located within any fireblocking, draftstopping or any wall, floor/ceiling or other assembly required by the *International Building Code* to be fire-resistance rated, unless such duct is constructed of galvanized

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steel or aluminum of the thickness specified in Table 603.4 of the *International Mechanical Code* and the fire-resistance rating is maintained in accordance with the *International Building Code*. Fire dampers shall not be installed in clothes dryer exhaust duct systems.

[M] 614.3 Cleaning access. Each vertical duct riser for dryers listed to ANSI Z21.5.2/CSA 7.2 shall be provided with a cleanout or other means for cleaning the interior of the duct.

[M] 614.4 Exhaust installation. Exhaust ducts for clothes dryers shall terminate on the outside of the building and shall be equipped with a backdraft damper. Screens shall not be installed at the duct termination. Ducts shall not be connected or installed with sheet metal screws or other fasteners that will obstruct the flow. Clothes dryer exhaust ducts shall not be connected to a vent connector, vent or chimney. Clothes dryer exhaust ducts shall not extend into or through ducts or plenums. Clothes dryer exhaust ducts shall be sealed in accordance with Section 603.9 of the *International Mechanical Code*.

614.4.1 Exhaust termination outlet and passageway. The passageway of dryer exhaust duct terminals shall be undiminished in size and shall provide an open area of not less than 12.5 square inches (8065 mm²).

[M] 614.5 Dryer exhaust duct power ventilators. Domestic dryer exhaust duct power ventilators shall be listed and labeled to UL 705 for use in dryer exhaust duct systems. The dryer exhaust duct power ventilator shall be installed in accordance with the manufacturer’s instructions.

[M] 614.6 Makeup air. Installations exhausting more than 200 cfm (0.09 m³/s) shall be provided with makeup air. Where a closet is designed for the installation of a clothes dryer, an opening having an area of not less than 100 square inches (645 mm²) for makeup air shall be provided in the closet enclosure, or makeup air shall be provided by other approved means.

[M] 614.7 Protection required. Protective shield plates shall be placed where nails or screws from finish or other work are likely to penetrate the clothes dryer exhaust duct. Shield plates shall be placed on the finished face of all framing members where there is less than 1¼ inches (32 mm) between the duct and the finished face of the framing member. Protective shield plates shall be constructed of steel, shall have a minimum thickness of 0.062 inch (1.6 mm) and shall

extend not less than 2 inches (51 mm) above sole plates and below top plates.

[M] 614.8 Domestic clothes dryer exhaust ducts. Exhaust ducts for domestic clothes dryers shall conform to the requirements of Sections 614.8.1 through 614.8.6.

[M] 614.8.1 Material and size. Exhaust ducts shall have a smooth interior finish and shall be constructed of metal not less than 0.016 inch (0.4 mm) in thickness. The exhaust duct size shall be 4 inches (102 mm) nominal in diameter.

[M] 614.8.2 Duct installation. Exhaust ducts shall be supported at 4-foot (1219 mm) intervals and secured in place. The insert end of the duct shall extend into the adjoining duct or fitting in the direction of airflow. Ducts shall not be joined with screws or similar fasteners that protrude more than 1/8 inch (3.2 mm) into the inside of the duct. Where dryer exhaust ducts are enclosed in wall or ceiling cavities, such cavities shall allow the installation of the duct without deformation.

[M] 614.8.3 Transition ducts. Transition ducts used to connect the dryer to the exhaust duct system shall be a single length that is listed and labeled in accordance with UL 2158A. Transition ducts shall be not more than 8 feet (2438 mm) in length, and shall not be concealed within construction.

[M] 614.8.4 Duct length. The maximum allowable exhaust duct length shall be determined by one of the methods specified in Sections 614.8.4.1 through 614.8.4.3.

[M] 614.8.4.1 Specified length. The maximum length of the exhaust duct shall be 35 feet (10 668 mm) from the connection to the transition duct from the dryer to the outlet terminal. Where fittings are utilized, the maximum length of the exhaust duct shall be reduced in accordance with Table 614.8.4.1.

[M] 614.8.4.2 Manufacturer’s instructions. The maximum length of the exhaust duct shall be determined by the dryer manufacturer’s installation instructions. The code official shall be provided with a copy of the installation instructions for the make and model of the dryer. Where the exhaust duct is to be concealed, the installation instructions shall be provided to the code official prior to the concealment inspection. In the absence of fitting equivalent length calculations from the clothes dryer manufacturer, Table 614.8.4.1 shall be utilized.

**[M] TABLE 614.8.4.1
DRYER EXHAUST DUCT FITTING EQUIVALENT LENGTH**

DRYER EXHAUST DUCT FITTING TYPE	EQUIVALENT LENGTH
4 inch radius mitered 45-degree elbow	2 feet, 6 inches
4 inch radius mitered 90-degree elbow	5 feet
6 inch radius smooth 45-degree elbow	1 foot
6 inch radius smooth 90-degree elbow	1 foot, 9 inches
8 inch radius smooth 45-degree elbow	1 foot
8 inch radius smooth 90-degree elbow	1 foot, 7 inches
10 inch radius smooth 45-degree elbow	9 inches
10 inch radius smooth 90-degree elbow	1 foot, 6 inches

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 degree = 0.01745 rad.

[M] 614.8.4.3 Dryer exhaust duct power ventilator length. The maximum length of the exhaust duct shall be determined by the dryer exhaust duct power ventilator manufacturer's installation instructions.

[M] 614.8.5 Length identification. Where the exhaust duct equivalent length exceeds 35 feet (10 668 mm), the equivalent length of the exhaust duct shall be identified on a permanent label or tag. The label or tag shall be located within 6 feet (1829 mm) of the exhaust duct connection.

[M] 614.8.6 Exhaust duct required. Where space for a clothes dryer is provided, an exhaust duct system shall be installed.

Where the clothes dryer is not installed at the time of occupancy, the exhaust duct shall be capped at the location of the future dryer.

Exception: Where a *listed* condensing clothes dryer is installed prior to occupancy of the structure.

[M] 614.9 Commercial clothes dryers. The installation of dryer exhaust ducts serving Type 2 clothes dryers shall comply with the *appliance* manufacturer's instructions. Exhaust fan motors installed in exhaust systems shall be located outside of the airstream. In multiple installations, the fan shall operate continuously or be interlocked to operate when any individual unit is operating. Ducts shall have a minimum *clearance* of 6 inches (152 mm) to *combustible materials*.

[M] 614.10 Common exhaust systems for clothes dryers located in multistory structures. Where a common multistory duct system is designed and installed to convey exhaust from multiple clothes dryers, the construction of such system shall be in accordance with all of the following:

1. The shaft in which the duct is installed shall be constructed and fire-resistance rated as required by the *International Building Code*.
2. Dampers shall be prohibited in the exhaust duct. Penetrations of the shaft and ductwork shall be protected in accordance with Section 607.5.5, Exception 2, of the *International Mechanical Code*.
3. Rigid metal ductwork shall be installed within the shaft to convey the exhaust. The ductwork shall be constructed of sheet steel having a minimum thickness of 0.0187 inch (0.471 mm) (No. 26 gage) and in accordance with SMACNA *Duct Construction Standards*.
4. The ductwork within the shaft shall be designed and installed without offsets.
5. The exhaust fan motor design shall be in accordance with Section 503.2 of the *International Mechanical Code*.
6. The exhaust fan motor shall be located outside of the airstream.
7. The exhaust fan shall run continuously, and shall be connected to a standby power source.
8. The exhaust fan operation shall be monitored in an *approved* location and shall initiate an audible or visual signal when the fan is not in operation.

9. Makeup air shall be provided for the exhaust system.
10. A cleanout opening shall be located at the base of the shaft to provide *access* to the duct to allow for cleaning and inspection. The finished opening shall be not less than 12 inches by 12 inches (305 mm by 305 mm).
11. Screens shall not be installed at the termination.

SECTION 615 (IFGC) SAUNA HEATERS

615.1 General. Sauna heaters shall be installed in accordance with the manufacturer's instructions.

615.2 Location and protection. Sauna heaters shall be located so as to minimize the possibility of accidental contact by a person in the room.

615.2.1 Guards. Sauna heaters shall be protected from accidental contact by an *approved* guard or barrier of material having a low coefficient of thermal conductivity. The guard shall not substantially affect the transfer of heat from the heater to the room.

615.3 Access. Panels, grilles and *access* doors that are required to be removed for normal servicing operations shall not be attached to the building.

615.4 Combustion and dilution air intakes. Sauna heaters of other than the direct-vent type shall be installed with the *draft hood* and *combustion air* intake located outside the sauna room. Where the *combustion air* inlet and the draft hood are in a dressing room adjacent to the sauna room, there shall be provisions to prevent physically blocking the *combustion air* inlet and the *draft hood* inlet, and to prevent physical contact with the *draft hood* and vent assembly, or warning notices shall be posted to avoid such contact. Any warning notice shall be easily readable, shall contrast with its background and the wording shall be in letters not less than 1/4 inch (6.4 mm) high.

615.5 Combustion and ventilation air. *Combustion air* shall not be taken from inside the sauna room. *Combustion* and ventilation air for a sauna heater not of the direct-vent type shall be provided to the area in which the *combustion air* inlet and *draft hood* are located in accordance with Section 304.

615.6 Heat and time controls. Sauna heaters shall be equipped with a *thermostat* that will limit room temperature to 194°F (90°C). If the *thermostat* is not an integral part of the sauna heater, the heat-sensing element shall be located within 6 inches (152 mm) of the ceiling. If the heat-sensing element is a capillary tube and bulb, the assembly shall be attached to the wall or other support, and shall be protected against physical damage.

615.6.1 Timers. A timer, if provided to control main burner operation, shall have a maximum operating time of 1 hour. The control for the timer shall be located outside the sauna room.

615.7 Sauna room. A ventilation opening into the sauna room shall be provided. The opening shall be not less than 4 inches by 8 inches (102 mm by 203 mm) located near the top of the door into the sauna room.

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615.7.1 Warning notice. The following permanent notice, constructed of *approved* material, shall be mechanically attached to the sauna room on the outside:

WARNING: DO NOT EXCEED 30 MINUTES IN SAUNA. EXCESSIVE EXPOSURE CAN BE HARMFUL TO HEALTH. ANY PERSON WITH POOR HEALTH SHOULD CONSULT A PHYSICIAN BEFORE USING SAUNA.

The words shall contrast with the background and the wording shall be in letters not less than $\frac{1}{4}$ inch (6.4 mm) high.

Exception: This section shall not apply to one- and two-family dwellings.

SECTION 616 (IFGC) ENGINE AND GAS TURBINE-POWERED EQUIPMENT

616.1 Powered equipment. Permanently installed *equipment* powered by internal combustion engines and turbines shall be installed in accordance with the manufacturer's instructions and NFPA 37. Stationary engine generator assemblies shall meet the requirements of UL 2200.

616.2 Gas supply connection. *Equipment* powered by internal combustion engines and turbines shall not be rigidly connected to the gas supply *pipng*.

SECTION 617 (IFGC) POOL AND SPA HEATERS

617.1 General. Pool and spa heaters shall be tested in accordance with ANSI Z21.56/CSA 4.7 and shall be installed in accordance with the manufacturer's instructions.

SECTION 618 (IFGC) FORCED-AIR WARM-AIR FURNACES

618.1 General. Forced-air warm-air furnaces shall be tested in accordance with ANSI Z21.47/CSA 2.3 or UL 795 and shall be installed in accordance with the manufacturer's instructions.

618.2 Dampers. Volume dampers shall not be placed in the air inlet to a furnace in a manner that will reduce the required air to the furnace.

618.3 Prohibited sources. Outdoor or return air for forced-air heating and cooling systems shall not be taken from the following locations:

1. Closer than 10 feet (3048 mm) from an *appliance* vent outlet, a vent opening from a plumbing drainage system or the discharge outlet of an exhaust fan, unless the outlet is 3 feet (914 mm) above the outside air inlet.
2. Where there is the presence of objectionable odors, fumes or flammable vapors; or where located less than 10 feet (3048 mm) above the surface of any abutting public way or driveway; or where located at grade level by a sidewalk, street, alley or driveway.

3. A hazardous or insanitary location or a refrigeration machinery room as defined in the *International Mechanical Code*.

4. A room or space, the volume of which is less than 25 percent of the entire volume served by such system. Where connected by a permanent opening having an area sized in accordance with this code, adjoining rooms or spaces shall be considered to be a single room or space for the purpose of determining the volume of such rooms or spaces.

Exception: The minimum volume requirement shall not apply where the amount of return air taken from a room or space is less than or equal to the amount of supply air delivered to such room or space.

5. A room or space containing an *appliance* where such a room or space serves as the sole source of return air.

Exception: This shall not apply where:

1. The *appliance* is a direct-vent *appliance* or an *appliance* not requiring a vent in accordance with Section 501.8.

2. The room or space complies with the following requirements:

2.1. The return air shall be taken from a room or space having a volume exceeding 1 cubic foot for each 10 Btu/h (9.6 L/W) of combined input rating of all fuel-burning appliances therein.

2.2. The volume of supply air discharged back into the same space shall be approximately equal to the volume of return air taken from the space.

2.3. Return-air inlets shall not be located within 10 feet (3048 mm) of a draft hood in the same room or space or the combustion chamber of any atmospheric burner *appliance* in the same room or space.

3. Rooms or spaces containing solid fuel-burning appliances, provided that return-air inlets are located not less than 10 feet (3048 mm) from the firebox of such appliances.

6. A closet, bathroom, toilet room, kitchen, garage, boiler room, furnace room or unconditioned attic.

Exceptions:

1. Where return air intakes are located not less than 10 feet (3048 mm) from cooking appliances and serve only the kitchen area, taking return air from a kitchen area shall not be prohibited.

2. Dedicated forced air systems serving only a garage shall not be prohibited from obtaining return air from the garage.

7. A crawl space by means of direct connection to the return side of a forced-air system. Transfer openings in the crawl space enclosure shall not be prohibited.

618.4 Screen. Required outdoor air inlets for residential portions of a building shall be covered with a screen having $\frac{1}{4}$ -inch (6.4 mm) openings. Required outdoor air inlets serving a nonresidential portion of a building shall be covered with screen having openings larger than $\frac{1}{4}$ inch (6.4 mm) and not larger than 1 inch (25 mm).

618.5 Return-air limitation. Return air from one *dwelling unit* shall not be discharged into another *dwelling unit*.

618.6 (IFGS) Furnace plenums and air ducts. Where a furnace is installed so that supply ducts carry air circulated by the furnace to areas outside of the space containing the furnace, the return air shall be handled by a duct(s) sealed to the furnace casing and terminating outside of the space containing the furnace.

SECTION 619 (IFGC) CONVERSION BURNERS

619.1 Conversion burners. The installation of conversion burners shall conform to ANSI Z21.8.

SECTION 620 (IFGC) UNIT HEATERS

620.1 General. Unit heaters shall be tested in accordance with ANSI Z83.8/CSA 2.6 and shall be installed in accordance with the manufacturer's instructions.

620.2 Support. Suspended-type unit heaters shall be supported by elements that are designed and constructed to accommodate the weight and dynamic loads. Hangers and brackets shall be of *noncombustible material*.

620.3 Ductwork. Ducts shall not be connected to a unit heater unless the heater is *listed* for such installation.

620.4 Clearance. Suspended-type unit heaters shall be installed with clearances to *combustible materials* of not less than 18 inches (457 mm) at the sides, 12 inches (305 mm) at the bottom and 6 inches (152 mm) above the top where the unit heater has an internal draft hood or 1 inch (25 mm) above the top of the sloping side of the vertical draft hood.

Floor-mounted-type unit heaters shall be installed with clearances to *combustible materials* at the back and one side only of not less than 6 inches (152 mm). Where the flue gases are vented horizontally, the 6-inch (152 mm) *clearance* shall be measured from the draft hood or vent instead of the rear wall of the unit heater. Floor-mounted-type unit heaters shall not be installed on combustible floors unless *listed* for such installation.

Clearances for servicing all unit heaters shall be in accordance with the manufacturer's installation instructions.

Exception: Unit heaters *listed* for reduced *clearance* shall be permitted to be installed with such clearances in accordance with their listing and the manufacturer's instructions.

620.5 (IFGS) Installation in commercial garages and aircraft hangars. Unit heaters installed in garages for more than three motor vehicles or in aircraft hangars shall be installed in accordance with Sections 305.9, 305.10 and 305.11.

SECTION 621 (IFGC) UNVENTED ROOM HEATERS

621.1 General. Unvented room heaters shall be tested in accordance with ANSI Z21.11.2 and shall be installed in accordance with the conditions of the listing and the manufacturer's instructions. Unvented room heaters utilizing fuels other than fuel gas shall be regulated by the *International Mechanical Code*.

621.2 Prohibited use. One or more unvented room heaters shall not be used as the sole source of comfort heating in a *dwelling unit*.

621.3 Input rating. Unvented room heaters shall not have an input rating in excess of 40,000 Btu/h (11.7 kW).

621.4 Prohibited locations. Unvented room heaters shall not be installed within occupancies in Groups A, E and I. The location of unvented room heaters shall comply with Section 303.3.

621.5 Room or space volume. The aggregate input rating of all unvented appliances installed in a room or space shall not exceed 20 Btu/h per cubic foot (207 W/m³) of volume of such room or space. Where the room or space in which the appliances are installed is directly connected to another room or space by a doorway, archway or other opening of comparable size that cannot be closed, the volume of such adjacent room or space shall be permitted to be included in the calculations.

621.6 Oxygen-depletion safety system. Unvented room heaters shall be equipped with an oxygen-depletion-sensitive safety shutoff system. The system shall shut off the gas supply to the main and pilot burners when the oxygen in the surrounding atmosphere is depleted to the percent concentration specified by the manufacturer, but not lower than 18 percent. The system shall not incorporate field adjustment means capable of changing the set point at which the system acts to shut off the gas supply to the room heater.

621.7 Unvented decorative room heaters. An unvented decorative room heater shall not be installed in a factory-built *fireplace* unless the *fireplace* system has been specifically tested, *listed* and *labeled* for such use in accordance with UL 127.

621.7.1 Ventless firebox enclosures. Ventless firebox enclosures used with unvented decorative room heaters shall be *listed* as complying with ANSI Z21.91.

SECTION 622 (IFGC) VENTED ROOM HEATERS

622.1 General. Vented room heaters shall be tested in accordance with ANSI Z21.86/CSA 2.32, shall be designed and equipped as specified in Section 602.2 and shall be installed in accordance with the manufacturer's instructions.

SECTION 623 (IFGC) COOKING APPLIANCES

623.1 Cooking appliances. Cooking appliances that are designed for permanent installation, including ranges, ovens, stoves, broilers, grills, fryers, griddles, hot plates and barbe-

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cues, shall be tested in accordance with ANSI Z21.1, ANSI Z21.58/CSA 1.6 or ANSI Z83.11/CSA 1.8 and shall be installed in accordance with the manufacturer's instructions.

623.2 Prohibited location. Cooking appliances designed, tested, *listed* and *labeled* for use in commercial occupancies shall not be installed within dwelling units or within any area where domestic cooking operations occur.

Exceptions:

1. Appliances that are also listed as domestic cooking appliances.
2. Where the installation is designed by a licensed Professional Engineer, in compliance with the manufacturer's installation instructions.

623.3 Domestic appliances. Cooking appliances installed within dwelling units and within areas where domestic cooking operations occur shall be *listed* and *labeled* as household-type appliances for domestic use.

623.4 Domestic range installation. Domestic ranges installed on combustible floors shall be set on their own bases or legs and shall be installed with clearances of not less than that shown on the label.

623.5 Open-top broiler unit hoods. A ventilating hood shall be provided above a domestic open-top broiler unit, unless otherwise *listed* for forced down draft ventilation.

623.5.1 Clearances. A minimum *clearance* of 24 inches (610 mm) shall be maintained between the cooking top and *combustible material* above the hood. The hood shall be at least as wide as the open-top broiler unit and be centered over the unit.

623.6 Commercial cooking appliance venting. Commercial cooking appliances, other than those exempted by Section 501.8, shall be vented by connecting the *appliance* to a vent or chimney in accordance with this code and the *appliance* manufacturer's instructions or the *appliance* shall be vented in accordance with Section 505.1.1.

623.7 (IFGS) Vertical clearance above cooking top. Household cooking appliances shall have a vertical *clearance* above the cooking top of not less than 30 inches (760 mm) to *combustible material* and metal cabinets. A minimum *clearance* of 24 inches (610 mm) is permitted where one of the following is installed:

1. The underside of the *combustible material* or metal cabinet above the cooking top is protected with not less than $\frac{1}{4}$ -inch (6.4 mm) insulating millboard covered with sheet metal not less than 0.0122 inch (0.3 mm) thick.
2. A metal ventilating hood constructed of sheet metal not less than 0.0122 inch (0.3 mm) thick is installed above the cooking top with a *clearance* of not less than $\frac{1}{4}$ inch (6.4 mm) between the hood and the underside of the *combustible material* or metal cabinet. The hood shall have a width not less than the width of the *appliance* and shall be centered over the *appliance*.
3. A *listed* cooking *appliance* or microwave oven is installed over a *listed* cooking *appliance* and in compliance with the terms of the manufacturer's installation instructions for the upper appliance.

SECTION 624 (IFGC) WATER HEATERS

624.1 General. Water heaters shall be tested in accordance with ANSI Z21.10.1/CSA 4.1 and ANSI Z21.10.3/CSA 4.3 and shall be installed in accordance with the manufacturer's instructions. Water heaters utilizing fuels other than fuel gas shall be regulated by the *International Mechanical Code*.

624.1.1 Installation requirements. The requirements for water heaters relative to sizing, relief valves, drain pans and scald protection shall be in accordance with the *International Plumbing Code*.

624.2 Water heaters utilized for space heating. Water heaters utilized both to supply potable hot water and provide hot water for space-heating applications shall be *listed* and *labeled* for such applications by the manufacturer and shall be installed in accordance with the manufacturer's instructions and the *International Plumbing Code*.

SECTION 625 (IFGC) REFRIGERATORS

625.1 General. Refrigerators shall be tested in accordance with ANSI Z21.19/CSA 1.4 and shall be installed in accordance with the manufacturer's instructions.

Refrigerators shall be provided with adequate clearances for ventilation at the top and back, and shall be installed in accordance with the manufacturer's instructions. If such instructions are not available, not less than 2 inches (51 mm) shall be provided between the back of the refrigerator and the wall and not less than 12 inches (305 mm) above the top.

SECTION 626 (IFGC) GAS-FIRED TOILETS

626.1 General. Gas-fired toilets shall be tested in accordance with ANSI Z21.61 and installed in accordance with the manufacturer's instructions.

626.2 Clearance. A gas-fired toilet shall be installed in accordance with its listing and the manufacturer's instructions, provided that the *clearance* shall in any case be sufficient to afford ready *access* for use, cleanout and necessary servicing.

SECTION 627 (IFGC) AIR-CONDITIONING APPLIANCES

627.1 General. Gas-fired air-conditioning appliances shall be tested in accordance with ANSI Z21.40.1/CGA 2.91 or ANSI Z21.40.2/CGA 2.92 and shall be installed in accordance with the manufacturer's instructions.

627.2 Independent piping. Gas *piping* serving heating appliances shall be permitted to also serve cooling appliances where such heating and cooling appliances cannot be operated simultaneously (see Section 402).

627.3 Connection of gas engine-powered air conditioners. To protect against the effects of normal vibration in service, gas engines shall not be rigidly connected to the gas supply *piping*.

627.4 Clearances for indoor installation. Air-conditioning appliances installed in rooms other than alcoves and closets shall be installed with clearances not less than those specified in Section 308.3 except that air-conditioning appliances *listed* for installation at lesser clearances than those specified in Section 308.3 shall be permitted to be installed in accordance with such listing and the manufacturer's instructions and air-conditioning appliances *listed* for installation at greater clearances than those specified in Section 308.3 shall be installed in accordance with such listing and the manufacturer's instructions.

Air-conditioning appliances installed in rooms other than alcoves and closets shall be permitted to be installed with reduced clearances to *combustible material*, provided that the *combustible material* is protected in accordance with Table 308.2.

627.5 Alcove and closet installation. Air-conditioning appliances installed in spaces such as alcoves and closets shall be specifically *listed* for such installation and installed in accordance with the terms of such listing. The installation clearances for air-conditioning appliances in alcoves and closets shall not be reduced by the protection methods described in Table 308.2.

627.6 Installation. Air-conditioning appliances shall be installed in accordance with the manufacturer's instructions. Unless the *appliance* is *listed* for installation on a combustible surface such as a floor or roof, or unless the surface is protected in an *approved* manner, the *appliance* shall be installed on a surface of noncombustible construction with *noncombustible material* and surface finish, and *combustible material* shall not be against the underside thereof.

627.7 Plenums and air ducts. A plenum supplied as a part of the air-conditioning *appliance* shall be installed in accordance with the *appliance* manufacturer's instructions. Where a plenum is not supplied with the *appliance*, such plenum shall be installed in accordance with the fabrication and installation instructions provided by the plenum and *appliance* manufacturer. The method of connecting supply and return ducts shall facilitate proper circulation of air.

Where the air-conditioning *appliance* is installed within a space separated from the spaces served by the *appliance*, the air circulated by the *appliance* shall be conveyed by ducts that are sealed to the casing of the *appliance* and that separate the circulating air from the combustion and ventilation air.

627.8 Refrigeration coils. A refrigeration coil shall not be installed in conjunction with a forced-air furnace where circulation of cooled air is provided by the furnace blower, unless the blower has sufficient capacity to overcome the external static resistance imposed by the duct system and cooling coil at the air throughput necessary for heating or cooling, whichever is greater. Furnaces shall not be located upstream from cooling units, unless the cooling unit is designed or equipped so as not to develop excessive temperature or pressure. Refrigeration coils shall be installed in parallel with or on the downstream side of central furnaces to avoid condensation in the heating element, unless the furnace has been specifically *listed* for downstream installation. With a parallel flow arrangement, the dampers or other means used

to control flow of air shall be sufficiently tight to prevent any circulation of cooled air through the furnace.

Means shall be provided for disposal of condensate and to prevent dripping of condensate onto the heating element.

627.9 Cooling units used with heating boilers. Boilers, where used in conjunction with refrigeration systems, shall be installed so that the chilled medium is piped in parallel with the heating boiler with appropriate valves to prevent the chilled medium from entering the heating boiler. Where hot water heating boilers are connected to heating coils located in air-handling units where they might be exposed to refrigerated air circulation, such boiler *pipng* systems shall be equipped with flow control valves or other automatic means to prevent gravity circulation of the boiler water during the cooling cycle.

627.10 Switches in electrical supply line. Means for interrupting the electrical supply to the air-conditioning *appliance* and to its associated cooling tower (if supplied and installed in a location remote from the air conditioner) shall be provided within sight of and not over 50 feet (15 240 mm) from the air conditioner and cooling tower.

SECTION 628 (IFGC) ILLUMINATING APPLIANCES

628.1 General. Illuminating appliances shall be tested in accordance with ANSI Z21.42 and shall be installed in accordance with the manufacturer's instructions.

628.2 Mounting on buildings. Illuminating appliances designed for wall or ceiling mounting shall be securely attached to substantial structures in such a manner that they are not dependent on the gas *pipng* for support.

628.3 Mounting on posts. Illuminating appliances designed for post mounting shall be securely and rigidly attached to a post. Posts shall be rigidly mounted. The strength and rigidity of posts greater than 3 feet (914 mm) in height shall be at least equivalent to that of a 2 $\frac{1}{2}$ -inch-diameter (64 mm) post constructed of 0.064-inch-thick (1.6-mm) steel or a 1-inch (25.4 mm) Schedule 40 steel pipe. Posts 3 feet (914 mm) or less in height shall not be smaller than a $\frac{3}{4}$ -inch (19.1 mm) Schedule 40 steel pipe. Drain openings shall be provided near the base of posts where there is a possibility of water collecting inside them.

628.4 Appliance pressure regulators. Where an *appliance* pressure regulator is not supplied with an illuminating *appliance* and the service line is not equipped with a service pressure regulator, an *appliance* pressure regulator shall be installed in the line to the illuminating *appliance*. For multiple installations, one regulator of adequate capacity shall be permitted to serve more than one illuminating *appliance*.

SECTION 629 (IFGC) SMALL CERAMIC KILNS

629.1 General. Kilns shall be installed in accordance with the manufacturer's instructions and the provisions of this code. Kilns shall comply with Section 301.3.

**SECTION 630 (IFGC)
INFRARED RADIANT HEATERS**

630.1 General. Infrared radiant heaters shall be tested in accordance with ANSI Z83.19 or Z83.20 and shall be installed in accordance with the manufacturer’s instructions.

630.2 Support. Infrared radiant heaters shall be fixed in a position independent of gas and electric supply lines. Hangers and brackets shall be of *noncombustible material*.

630.3 (IFGS) Combustion and ventilation air. Where unvented infrared heaters are installed, natural or mechanical means shall provide outdoor ventilation air at a rate of not less than 4 cfm per 1,000 Btu/h (0.38 m³/min/kW) of the aggregate input rating of all such heaters installed in the space. Exhaust openings for removing flue products shall be above the level of the heaters.

630.4 (IFGS) Installation in commercial garages and aircraft hangars. Overhead infrared heaters installed in garages for more than three motor vehicles or in aircraft hangars shall be installed in accordance with Sections 305.9, 305.10 and 305.11.

**SECTION 631 (IFGC)
BOILERS**

631.1 Standards. Boilers shall be *listed* in accordance with the requirements of ANSI Z21.13/CSA 4.9 or UL 795. If applicable, the boiler shall be designed and constructed in accordance with the requirements of ASME CSD-1 and as applicable, the *ASME Boiler and Pressure Vessel Code*, Sections I, II, IV, V and IX and NFPA 85.

631.2 Installation. In addition to the requirements of this code, the installation of boilers shall be in accordance with the manufacturer’s instructions and the *International Mechanical Code*. Operating instructions of a permanent type shall be attached to the boiler. Boilers shall have all controls set, adjusted and tested by the installer. A complete control diagram together with complete boiler operating instructions shall be furnished by the installer. The manufacturer’s rating data and the nameplate shall be attached to the boiler.

631.3 Clearance to combustible materials. Clearances to *combustible materials* shall be in accordance with Section 308.4.

**SECTION 632 (IFGC)
EQUIPMENT INSTALLED IN
EXISTING UNLISTED BOILERS**

632.1 General. Gas *equipment* installed in existing unlisted boilers shall comply with Section 631.1 and shall be installed in accordance with the manufacturer’s instructions and the *International Mechanical Code*.

**SECTION 633 (IFGC)
STATIONARY FUEL-CELL POWER SYSTEMS**

[F] 633.1 General. Stationary fuel-cell power systems having a power output not exceeding 10 MW shall be tested in accordance with ANSI CSA America FC 1 and shall be installed in accordance with the manufacturer’s instructions, NFPA 853, the *International Building Code* and the *International Fire Code*.

**SECTION 634 (IFGS)
CHIMNEY DAMPER OPENING AREA**

634.1 Free opening area of chimney dampers. Where an unlisted decorative *appliance* for installation in a vented *fireplace* is installed, the *fireplace* damper shall have a permanent free opening equal to or greater than specified in Table 634.1.

**SECTION 635 (IFGC)
GASEOUS HYDROGEN SYSTEMS**

635.1 Installation. The installation of gaseous hydrogen systems shall be in accordance with the applicable requirements of this code, the *International Fire Code* and the *International Building Code*.

**SECTION 636 (IFGC)
OUTDOOR DECORATIVE APPLIANCES**

636.1 General. Permanently fixed-in-place outdoor decorative appliances shall be tested in accordance with ANSI Z21.97 and shall be installed in accordance with the manufacturer’s instructions.

**TABLE 634.1
FREE OPENING AREA OF CHIMNEY DAMPER FOR VENTING FLUE GASES
FROM UNLISTED DECORATIVE APPLIANCES FOR INSTALLATION IN VENTED FIREPLACES**

CHIMNEY HEIGHT (feet)	MINIMUM PERMANENT FREE OPENING (square inches) ^a						
	8	13	20	29	39	51	64
	Appliance input rating (Btu per hour)						
6	7,800	14,000	23,200	34,000	46,400	62,400	80,000
8	8,400	15,200	25,200	37,000	50,400	68,000	86,000
10	9,000	16,800	27,600	40,400	55,800	74,400	96,400
15	9,800	18,200	30,200	44,600	62,400	84,000	108,800
20	10,600	20,200	32,600	50,400	68,400	94,000	122,200
30	11,200	21,600	36,600	55,200	76,800	105,800	138,600

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 square inch = 645.16 m², 1 British thermal unit per hour = 0.2931 W.

a. The first six minimum permanent free openings (8 to 51 square inches) correspond approximately to the cross-sectional areas of chimneys having diameters of 3 through 8 inches, respectively. The 64-square-inch opening corresponds to the cross-sectional area of standard 8-inch by 8-inch chimney tile.

CHAPTER 7

GASEOUS HYDROGEN SYSTEMS

User note:

About this chapter: Chapter 7 is specific to hydrogen used as a fuel or feedstock for appliances, processes and fuel cells. Requirements address hydrogen generation, storage, dispensing, piping, location, operation and maintenance of hydrogen generation, storage and distribution systems.

SECTION 701 (IFGC) GENERAL

701.1 Scope. The installation of gaseous hydrogen systems shall comply with this chapter and Chapters 53 and 58 of the *International Fire Code*. Compressed gases shall also comply with Chapter 50 of the *International Fire Code* for general requirements.

701.2 Permits. Permits shall be required as set forth in Section 106 and as required by the *International Fire Code*.

SECTION 702 (IFGC) GENERAL DEFINITIONS

702.1 Definitions. The following words and terms shall, for the purposes of this chapter and as used elsewhere in this code, have the meanings shown herein.

[F] GASEOUS HYDROGEN SYSTEM. An assembly of piping, devices and apparatus designed to generate, store, contain, distribute or transport a nontoxic, gaseous hydrogen containing mixture having at least 95-percent hydrogen gas by volume and not more than 1-percent oxygen by volume. Gaseous hydrogen systems consist of items such as compressed gas containers, reactors and appurtenances, including pressure regulators, pressure relief devices, manifolds, pumps, compressors and interconnecting piping and tubing and controls.

[F] HYDROGEN FUEL-GAS ROOM. A room or space that is intended exclusively to house a gaseous hydrogen system.

HYDROGEN-GENERATING APPLIANCE. A self-contained package or factory-matched packages of integrated systems for generating gaseous hydrogen. Hydrogen-generating appliances utilize electrolysis, reformation, chemical or other processes to generate hydrogen.

SECTION 703 (IFGC) GENERAL REQUIREMENTS

703.1 Hydrogen-generating and refueling operations. Hydrogen-generating and refueling appliances shall be installed and located in accordance with their listing and the manufacturer's instructions. Exhaust ventilation shall be required in public garages, private garages, repair garages, automotive motor fuel-dispensing facilities and parking garages that contain hydrogen-generating appliances or refueling systems in accordance with NFPA 2. For the purpose of

this section, rooms or spaces that are not part of the living space of a dwelling unit and that communicate directly with a private garage through openings shall be considered to be part of the private garage.

[F] 703.2 Containers, cylinders and tanks. Compressed gas containers, cylinders and tanks shall comply with Chapters 53 and 58 of the *International Fire Code*.

[F] 703.2.1 Limitations for indoor storage and use. Flammable gas cylinders in occupancies regulated by the *International Residential Code* shall not exceed 250 cubic feet (7.1 m³) at normal temperature and pressure (NTP).

[F] 703.2.2 Design and construction. Compressed gas containers, cylinders and tanks shall be designed, constructed and tested in accordance with Chapter 50 of the *International Fire Code*, *ASME Boiler and Pressure Vessel Code* (Section VIII) or DOTn 49 CFR, Parts 100-180.

[F] 703.3 Pressure relief devices. Pressure relief devices shall be provided in accordance with Sections 703.3.1 through 703.3.8. Pressure relief devices shall be sized and selected in accordance with CGA S-1.1, CGA S-1.2 and CGA S-1.3.

[F] 703.3.1 Valves between pressure relief devices and containers. Valves including shutoffs, check valves and other mechanical restrictions shall not be installed between the pressure relief device and container being protected by the relief device.

Exception: A locked-open shutoff valve on containers equipped with multiple pressure relief device installations where the arrangement of the valves provides the full required flow through the minimum number of required relief devices at all times.

[F] 703.3.2 Installation. Valves and other mechanical restrictions shall not be located between the pressure relief device and the point of release to the atmosphere.

[F] 703.3.3 Containers. Containers shall be provided with pressure relief devices in accordance with the *ASME Boiler and Pressure Vessel Code* (Section VIII), DOTn 49 CFR, Parts 100-180 and Section 703.3.7.

[F] 703.3.4 Vessels other than containers. Vessels other than containers shall be protected with pressure relief devices in accordance with the *ASME Boiler and Pressure Vessel Code* (Section VIII), or DOTn 49 CFR, Parts 100-180.

[F] 703.3.5 Sizing. Pressure relief devices shall be sized in accordance with the specifications to which the container

was fabricated. The relief device shall be sized to prevent the maximum design pressure of the container or system from being exceeded.

[F] 703.3.6 Protection. Pressure relief devices and any associated vent *piping* shall be designed, installed and located so that their operation will not be affected by water or other debris accumulating inside the vent or obstructing the vent.

[F] 703.3.7 Access. Pressure relief devices shall be located such that they are provided with ready *access* for inspection and repair.

[F] 703.3.8 Configuration. Pressure relief devices shall be arranged to discharge unobstructed in accordance with Section 2309 of the *International Fire Code*. Discharge shall be directed to the outdoors in such a manner as to prevent impingement of escaping gas on personnel, containers, *equipment* and adjacent structures and to prevent introduction of escaping gas into enclosed spaces. The discharge shall not terminate under eaves or canopies.

Exception: This section shall not apply to DOTn-specified containers with an internal volume of 2 cubic feet (0.057 m³) or less.

[F] 703.4 Venting. Relief device vents shall be terminated in an *approved* location in accordance with Section 2309 of the *International Fire Code*.

[F] 703.5 Security. Compressed gas containers, cylinders, tanks and systems shall be secured against accidental dislodgement in accordance with Chapter 53 of the *International Fire Code*.

[F] 703.6 Electrical wiring and equipment. Electrical wiring and *equipment* shall comply with NFPA 70.

SECTION 704 (IFGC) PIPING, USE AND HANDLING

704.1 Applicability. Use and handling of containers, cylinders, tanks and hydrogen gas systems shall comply with this section. Gaseous hydrogen systems, *equipment* and machinery shall be *listed* or *approved*.

704.1.1 Controls. Compressed gas system controls shall be designed to prevent materials from entering or leaving process or reaction systems at other than the intended time, rate or path. Automatic controls shall be designed to be fail safe in accordance with accepted engineering practice.

704.1.2 Piping systems. *Piping*, tubing, valves and fittings conveying gaseous hydrogen shall be designed and installed in accordance with Sections 704.1.2.1 through 704.1.2.5.1, Chapter 50 of the *International Fire Code*, and ASME B31.12. Cast-iron pipe, valves and fittings shall not be used.

704.1.2.1 Sizing. Gaseous hydrogen *piping* shall be sized in accordance with *approved* engineering methods.

704.1.2.2 Identification of hydrogen piping systems. Hydrogen *piping* systems shall be marked in accordance with ANSI A13.1. Markings used for *piping* sys-

tems shall consist of the name of the contents and shall include a direction-of-flow arrow. Markings shall be provided at all of the following locations:

1. At each valve.
2. At wall, floor and ceiling penetrations.
3. At each change of direction.
4. At intervals not exceeding 20 feet (6096 mm).

704.1.2.3 Piping design and construction. *Piping* and tubing materials shall be 300 series stainless steel or materials *listed* or *approved* for hydrogen service and the use intended through the full range of operating conditions to which they will be subjected. *Piping* systems shall be designed and constructed to provide allowance for expansion, contraction, vibration, settlement and fire exposure.

704.1.2.3.1 Prohibited locations. *Piping* shall not be installed in or through a circulating air duct; clothes chute; chimney or gas vent; ventilating duct; dumbwaiter; or elevator shaft. *Piping* shall not be concealed or covered by the surface of any wall, floor or ceiling.

704.1.2.3.2 Interior piping. Except for through penetrations, *piping* located inside of buildings shall be installed in exposed locations and provided with ready *access* for visual inspection.

704.1.2.3.3 Underground piping. Underground *piping*, including joints and fittings, shall be protected from corrosion and installed in accordance with *approved* engineered methods.

704.1.2.3.4 Piping through foundation wall. Underground *piping* shall not penetrate the outer foundation or basement wall of a building.

704.1.2.3.5 Protection against physical damage. Where *piping* other than stainless steel *piping*, stainless steel tubing or black steel is installed through holes or notches in wood studs, joists, rafters or similar members less than 1½ inches (38 mm) from the nearest edge of the member, the pipe shall be protected by shield plates. Shield plates shall be a minimum of 1/16-inch-thick (1.6 mm) steel, shall cover the area of the pipe where the member is notched or bored and shall extend a minimum of 4 inches (102 mm) above sole plates, below top plates and to each side of a stud, joist or rafter.

704.1.2.3.6 Piping outdoors. *Piping* installed above ground, outdoors, shall be securely supported and located where it will be protected from physical damage. *Piping* passing through an exterior wall of a building shall be encased in a protective pipe sleeve. The annular space between the *piping* and the sleeve shall be sealed from the inside such that the sleeve is ventilated to the outdoors. Where passing through an exterior wall of a building, the *piping* shall be protected against corrosion by coating or wrapping with an inert material. Below-ground *piping* shall be protected against corrosion.

704.1.2.3.7 Settlement. *Piping* passing through concrete or masonry walls shall be protected against differential settlement.

704.1.2.4 Joints. Joints in *piping* and tubing in hydrogen service shall be *listed* as complying with ASME B31.3 to include the use of welded, brazed, flared, socket, slip and compression fittings. Gaskets and sealants used in hydrogen service shall be *listed* as complying with ASME B31.12. Threaded and flanged connections shall not be used in areas other than hydrogen cutoff rooms and outdoors.

704.1.2.4.1 Brazed joints. Brazing alloys shall have a melting point greater than 1,000°F (538°C).

704.1.2.4.2 Electrical continuity. Mechanical joints shall maintain electrical continuity through the joint or a bonding jumper shall be installed around the joint.

704.1.2.5 Valves and piping components. Valves, regulators and *piping* components shall be *listed* or *approved* for hydrogen service, shall be provided with *access* and shall be designed and constructed to withstand the maximum pressure to which such components will be subjected.

704.1.2.5.1 Shutoff valves on storage containers and tanks. Shutoff valves shall be provided on all storage container and tank connections except for pressure relief devices. Shutoff valves shall be provided with ready *access*.

704.2 Upright use. Compressed gas containers, cylinders and tanks, except those with a water volume less than 1.3 gallons (5 L) and those designed for use in a horizontal position, shall be used in an upright position with the valve end up. An upright position shall include conditions where the container, cylinder or tank axis is inclined as much as 45 degrees (0.79 rad) from the vertical.

704.3 Material-specific regulations. In addition to the requirements of this section, indoor and outdoor use of hydrogen compressed gas shall comply with the material-specific provisions of Chapters 53 and 58 of the *International Fire Code*.

704.4 Handling. The handling of compressed gas containers, cylinders and tanks shall comply with Chapter 50 of the *International Fire Code*.

SECTION 705 (IFGC) TESTING OF HYDROGEN PIPING SYSTEMS

705.1 General. Prior to acceptance and initial operation, all *piping* installations shall be inspected and pressure tested to determine that the materials, design fabrication and installation practices comply with the requirements of this code.

705.2 Inspections. Inspections shall consist of a visual examination of the entire *piping* system installation and a pressure test. Hydrogen *piping* systems shall be inspected in accordance with this code. Inspection methods such as outlined in ASME B31.12 shall be permitted where specified by the design engineer and *approved* by the code official. Inspec-

tions shall be conducted or verified by the code official prior to system operation.

705.3 Pressure tests. A hydrostatic or pneumatic leak test shall be performed. Testing of hydrogen *piping* systems shall utilize testing procedures identified in ASME B31.12 or other *approved* methods, provided that the testing is performed in accordance with the minimum provisions specified in Sections 705.3.1 through 705.4.1.

705.3.1 Hydrostatic leak tests. The hydrostatic test pressure shall be not less than one-and-one-half times the maximum working pressure, and not less than 100 psig (689.5 kPa gauge).

705.3.2 Pneumatic leak tests. The pneumatic test pressure shall be not less than one-and-one-half times the maximum working pressure for systems less than 125 psig (862 kPa gauge) and not less than 5 psig (34.5 kPa gauge), whichever is greater. For working pressures at or above 125 psig (862 kPa gauge), the pneumatic test pressure shall be not less than 110 percent of the maximum working pressure.

705.3.3 Test limits. Where the test pressure exceeds 125 psig (862 kPa gauge), the test pressure shall not exceed a value that produces hoop stress in the *piping* greater than 50 percent of the specified minimum yield strength of the pipe.

705.3.4 Test medium. Deionized water shall be utilized to perform hydrostatic pressure testing and shall be obtained from a potable source. The medium utilized to perform pneumatic pressure testing shall be air, nitrogen, carbon dioxide or an inert gas; oxygen shall not be used.

705.3.5 Test duration. The minimum test duration shall be $\frac{1}{2}$ hour. The test duration shall be not less than $\frac{1}{2}$ hour for each 500 cubic feet (14.2 m³) of pipe volume or fraction thereof. For *piping* systems having a volume of more than 24,000 cubic feet (680 m³), the duration of the test shall not be required to exceed 24 hours. The test pressure required in Sections 705.3.1 and 705.3.2 shall be maintained for the entire duration of the test.

705.3.6 Test gauges. Gauges used for testing shall be as follows:

1. Tests requiring a pressure of 10 psig (68.95 kPa gauge) or less shall utilize a testing gauge having increments of 0.10 psi (0.6895 kPa) or less.
2. Tests requiring a pressure greater than 10 psig (68.98 kPa gauge) but less than or equal to 100 psig (689.5 kPa gauge) shall utilize a testing gauge having increments of 1 psi (6.895 kPa) or less.
3. Tests requiring a pressure greater than 100 psig (689.5 kPa gauge) shall utilize a testing gauge having increments of 2 psi (13.79 kPa) or less.

Exception: Measuring devices having an equivalent level of accuracy and resolution shall be permitted where specified by the design engineer and *approved* by the code official.

705.3.7 Test preparation. Pipe joints, including welds, shall be left exposed for examination during the test.

705.3.7.1 Expansion joints. Expansion joints shall be provided with temporary restraints, if required, for the additional thrust load under test.

705.3.7.2 Equipment disconnection. Where the *pip*ing system is connected to appliances, *equipment* or components designed for operating pressures of less than the test pressure, such appliances, *equipment* and components shall be isolated from the *pip*ing system by disconnecting them and capping the *outlet*(s).

705.3.7.3 Equipment isolation. Where the *pip*ing system is connected to appliances, *equipment* or components designed for operating pressures equal to or greater than the test pressure, such appliances, *equipment* and components shall be isolated from the *pip*ing system by closing the individual *appliance*, *equipment* or component shutoff valve(s).

705.4 Detection of leaks and defects. The *pip*ing system shall withstand the test pressure specified for the test duration specified without showing any evidence of leakage or other defects. Any reduction of test pressures as indicated by pressure gauges shall indicate a leak within the system. *Pip*ing systems shall not be *approved* except where this reduction in pressure is attributed to some other cause.

705.4.1 Corrections. Where leakage or other defects are identified, the affected portions of the *pip*ing system shall be repaired and retested.

705.5 Purging of gaseous hydrogen piping systems. Purging shall comply with Sections 705.5.1 through 705.5.4.

705.5.1 Removal from service. Where *pip*ing is to be opened for servicing, addition or modification, the section to be worked on shall be isolated from the supply at the nearest convenient point and the line pressure vented to the outdoors. The remaining gas in this section of pipe shall be displaced with an inert gas.

705.5.2 Placing in operation. Prior to placing the system into operation, the air in the *pip*ing system shall be displaced with inert gas. The inert gas flow shall be continued without interruption until the vented gas is free of air. The inert gas shall then be displaced with hydrogen until the vented gas is free of inert gas. The point of discharge shall not be left unattended during purging. After purging, the vent opening shall be closed.

705.5.3 Discharge of purged gases. The open end of *pip*ing systems being purged shall not discharge into confined spaces or areas where there are sources of ignition except where precautions are taken to perform this operation in a safe manner by ventilation of the space, control of purging rate and elimination of all hazardous conditions.

705.5.3.1 Vent pipe outlets for purging. Vent pipe outlets for purging shall be located such that the inert gas and fuel gas is released outdoors and not less than 8 feet (2438 mm) above the adjacent ground level. Gases shall be discharged upward or horizontally away from adjacent walls to assist in dispersion. Vent outlets shall be located such that the gas will not be trapped by eaves or other obstructions and shall be at least 5 feet (1524 mm) from building openings and lot lines of properties that can be built on.

705.5.4 Placing equipment in operation. After the *pip*ing has been placed in operation, all *equipment* shall be purged in accordance with Section 707.2 and then placed in operation, as necessary.

SECTION 706 (IFGC) LOCATION OF GASEOUS HYDROGEN SYSTEMS

[F] 706.1 General. The location and installation of gaseous hydrogen systems shall be in accordance with Sections 706.2 and 706.3.

Exception: Stationary fuel-cell power plants in accordance with Section 633.

[F] 706.2 Indoor gaseous hydrogen systems. Gaseous hydrogen systems shall be located in indoor rooms or areas constructed in accordance with this code, the *International Building Code*, the *International Mechanical Code* or NFPA 2.

[F] 706.3 Outdoor gaseous hydrogen systems. Gaseous hydrogen systems shall be located outdoors in accordance with Section 2309.3.1.1 of the *International Fire Code*.

SECTION 707 (IFGC) OPERATION AND MAINTENANCE OF GASEOUS HYDROGEN SYSTEMS

[F] 707.1 Maintenance. Gaseous hydrogen systems and detection devices shall be maintained in accordance with the *International Fire Code* and the manufacturer's installation instructions.

[F] 707.2 Purging. Purging of gaseous hydrogen systems, other than *pip*ing systems purged in accordance with Section 705.5, shall be in accordance with Sections 2309.6 and 2309.6.1 of the *International Fire Code* or in accordance with the system manufacturer's instructions.

SECTION 708 (IFGC) DESIGN OF LIQUEFIED HYDROGEN SYSTEMS ASSOCIATED WITH HYDROGEN VAPORIZATION OPERATIONS

[F] 708.1 General. The design of liquefied hydrogen systems shall comply with Chapter 55 of the *International Fire Code*.

IFGC/IFGS CHAPTER 8

REFERENCED STANDARDS

User note:

About this chapter: Chapter 8 lists the full title, edition year and address of the promulgator for all standards that are referenced in the code. The section numbers in which the standards are referenced are also listed.

This chapter lists the standards that are referenced in various sections of this document. The standards are listed herein by the promulgating agency of the standard, the standard identification, the effective date and title, and the section or sections of this document that reference the standard. The application of the referenced standards shall be as specified in Section 102.8.

ANSI

American National Standards Institute
25 West 43rd Street
4th Floor
New York, NY 10036

ANSI A13.1—2015: Scheme for the Identification of Piping Systems

704.1.2.2

ANSI FC 1—2012: Stationery Fuel Cell Power Systems

633.1

ANSI NGV 5.1—2015: Residential Fueling Appliances

413.4.1

LC 1/CSA 6.26—2013: Fuel Gas Piping Systems Using Corrugated Stainless Steel Tubing (CSST)

403.5.5

ANSI LC-4/CSA 6.32—2012: Press-connect Metallic Fittings for Use in Fuel Gas Distribution Systems

403.10.1, 403.10.2, 403.10.3

Z21.1—2010: Household Cooking Gas Appliances

623.1

Z21.5.1/CSA 7.1—2014: Gas Clothes Dryers—Volume I—Type 1 Clothes Dryers

613.1

Z21.5.2/CSA 7.2—2014: Gas Clothes Dryers—Volume II—Type 2 Clothes Dryers

613.1, 614.3

Z21.8—94 (R2002): Installation of Domestic Gas Conversion Burners

619.1

Z21.10.1/CSA 4.1—2012: Gas Water Heaters—Volume I—Storage, Water Heaters with Input Ratings of 75,000 Btu per Hour or Less

624.1

Z21.10.3/CSA 4.3—2011: Gas Water Heaters—Volume III—Storage, Water Heaters with Input Ratings above 75,000 Btu per Hour, Circulating and Instantaneous

624.1

Z21.11.2—2011: Gas-fired Room Heaters—Volume II—Unvented Room Heaters

621.1

Z21.13/CSA 4.9—2011: Gas-fired Low-pressure Steam and Hot Water Boilers

631.1

Z21.15/CSA 9.1—2009: Manually Operated Gas Valves for Appliances, Appliance Connector Valves and Hose End Valves

Table 409.1.1

Z21.19/CSA 1.4—02(R2007): Refrigerators Using Gas (R1999) Fuel

625.1

Z21.24/CSA 6.10—2006: Connectors for Gas Appliances

411.1, 411.3

Z21.40.1/CGA 2.91—1996 (R2011): Gas-fired Heat Activated Air Conditioning and Heat Pump Appliances

627.1

Z21.40.2/CGA 2.92—1996 (R2011): Gas-fired Work Activated Air Conditioning and Heat Pump Appliances (Internal Combustion)

627.1

Z21.42—2014: Gas-fired Illuminating Appliances

628.1

REFERENCED STANDARDS

ANSI—continued

- Z21.47/CSA 2.3—2012: Gas-fired Central Furnaces**
618.1
- Z21.50/CSA 2.22—2016: Vented Gas Fireplaces**
604.1
- Z21.54—2009: Gas Hose Connectors for Portable Outdoor Gas-fired Appliances**
411.1
- Z21.56/CSA 4.7—2017: Gas-fired Pool Heaters**
617.1
- Z21.58/CSA 1.6—2013: Outdoor Cooking Gas Appliances**
623.1
- Z21.60/CSA 2.26—2012: Decorative Gas Appliances for Installation in Solid-fuel Burning Fireplaces**
602.1
- Z21.61—1983 (R2004): Gas-fired Toilets**
626.1
- Z21.69/CSA 6.16—2009: Connectors for Movable Gas Appliances**
411.1.1, 411.1.4
- Z21.75/CSA 6.27—2007: Connectors for Outdoor Gas Appliances and Manufactured Homes**
411.1, 411.2
- Z21.80/CSA 6.22—2011: Line Pressure Regulators**
410.1
- Z21.84—2012: Manually Lighted, Natural Gas Decorative Gas Appliances for Installation in Solid Fuel Burning Fireplaces**
602.1, 602.2
- Z21.86/CSA 2.32—2008: Vented Gas-fired Space Heating Appliances**
608.1, 609.1, 622.1
- Z21.88/CSA 2.33—2016: Vented Gas Fireplace Heaters**
605.1
- Z21.91—2007: Ventless Firebox Enclosures for Gas-fired Unvented Decorative Room Heaters**
621.7.1
- Z21.93/CSA 6.30—2013: Excess Flow Valves for Natural and LP Gas with Pressures up to 5 psig**
410.4
- Z21.97—2012: Outdoor Decorative Appliances**
636.1
- Z83.4/CSA 3.7—2012: Nonrecirculating Direct-gas-fired Industrial Air Heaters**
611.1
- Z83.8/CSA 2.6—2009: Gas Unit Heater, Gas Packaged Heater, Gas Utility Heaters and Gas-fired Duct Furnaces**
610.1, 620.1
- Z83.11/CSA 1.8—2013: Gas Food Service Equipment**
623.1
- Z83.18—2012: Recirculating Direct Gas-fired Industrial Air Heaters**
612.1
- Z83.19—2001(R2009): Gas-fired High-intensity Infrared Heaters**
630.1
- Z83.20—2008: Gas-fired Low-intensity Infrared Heaters**
630.1

ASME

American Society of Mechanical Engineers
Two Park Avenue
New York, NY 10016-5990

B1.20.1—2013: Pipe Threads, General Purpose (inch)

403.9

B16.1—2010: Gray Iron Pipe Flanges and Flanged Fittings, Class 25, 125 and 250

403.12.1

ASME—continued

- B16.5—2015: Pipe Flanges and Flanged Fittings: NPS 1/2 through NFPS 24 Metric/Inch Standard**
403.12.2
- B16.24—2016: Cast Copper Alloy Pipe Flanges and Flanged Fittings: Classes 150, 300, 600, 900, 1500 and 2500**
403.12.3
- B16.42—2016: Ductile Iron Pipe Flanges and Flanged Fittings, Classes 150 and 300**
403.12.4
- B16.47—2016: Large Diameter Steel Flanges: NPS 26 through NPS 60 Metric/Inch Standard**
403.12.2
- B16.33—2012: Manually Operated Metallic Gas Valves for Use in Gas Piping Systems up to 125 psig (Sizes 1/2 through 2)**
Table 409.1.1
- B16.44—2012: Manually Operated Metallic Gas Valves for Use in Aboveground Piping Systems up to 5 psi**
Table 409.1.1
- B31.3—2016: Process Piping**
704.1.2.4
- B31.12—2014: Hydrogen Piping and Pipelines**
704.1.2, 704.1.2.4, 705.2, 705.3
- B36.10M—(R2015): Welded and Seamless Wrought-steel Pipe**
403.4.2
- BPVC—2015: ASME Boiler & Pressure Vessel Code (2007 Edition)**
631.1, 703.2.2, 703.3.3, 703.3.4
- CSD-1—2016: Controls and Safety Devices for Automatically Fired Boilers**
631.1

ASTM

ASTM International
100 Barr Harbor Drive, P.O. Box C700
West Conshohocken, PA 19428-2959

- A53/A53M—12: Specification for Pipe, Steel, Black and Hot Dipped Zinc-coated Welded and Seamless**
403.4.2
- A106/A106M—14: Specification for Seamless Carbon Steel Pipe for High-temperature Service**
403.4.2
- A254—12: Specification for Copper Brazed Steel Tubing**
403.5.1
- A268—10: Standard Specification for Seamless and Welded Ferritic and Martensitic Stainless Steel Tubing for General Service**
403.5.2
- A269—15: Standard Specification for Seamless and Welded Austenitic Stainless Steel Tubing for General Service**
403.5.2
- A312—15: Standard Specification for Seamless, Welded and Heavily Cold Worked Austenitic Stainless Steel Pipes**
403.4.2
- B88—14: Specification for Seamless Copper Water Tube**
403.5.3
- B210—12: Specification for Aluminum and Aluminum-alloy Drawn Seamless Tubes**
403.5.4
- B241/B241M—12e1: Specification for Aluminum and Aluminum-alloy, Seamless Pipe and Seamless Extruded Tube**
403.4.4, 403.5.4
- B280—13: Standard Specification for Seamless Copper Tube for Air-Conditioning and Refrigeration Field Service**
403.5.3
- C315—07(2011): Specification for Clay Flue Liners and Chimney Pots**
501.12
- D2513—14e1: Specification for Polyethylene (PE) Gas Pressure Pipe, Tubing and Fittings**
403.6, 403.6.1, 403.11, 404.17.2
- E136—16: Standard Test Method for Behavior of Materials in a Vertical Tube Furnace at 750°C**
202

REFERENCED STANDARDS

ASTM—continued

- F1973—13e1: Standard Specification for Factory Assembled Anodeless Risers and Transition Fittings in Polyethylene (PE) and Polyamide 11 (PA11) and Polyamide 12 (PA12) Fuel Gas Distribution Systems**
404.17.2
- F2945—15: Standard Specification for Polyamide 11 Gas Pressure Pipe, Tubing and Fittings**
403.6

CGA

Compressed Gas Association
14501 George Carter Way, Suite 103
Chantilly, VA 20151-2923

- S-1.1—(2017): Pressure Relief Device Standards—Part 1—Cylinders for Compressed Gases**
703.3
- S-1.2—(2009): Pressure Relief Device Standards—Part 2—Cargo and Portable Tanks for Compressed Gases**
703.3
- S-1.3—(2016): Pressure Relief Device Standards—Part 3—Stationary Storage Containers for Compressed Gases**
703.3

CSA

CSA Group
8501 East Pleasant Valley Road
Cleveland, OH 44131-5516

- ANSI/CSA FC 1—2014: Fuel Cell Technologies—Part 3-100; Stationary fuel cell power systems-Safety**
633.1
- CSA 8—93: Requirements for Gas-fired Log Lighters for Wood Burning Fireplaces**
603.1
- ANSI/CSA NGV 5.1—2015: Residential Fueling Appliances**
413.4.1

DOTn

U. S. Department of Transportation
400 Seventh St. SW
Washington, DC 20590

- 49 CFR, Parts 192.281(e) & 192.283 (b)—(2009): Transportation of Natural and Other Gas by Pipeline: Minimum Federal Safety Standards**
403.6.1
- 49 CFR—Parts 100–180 (2015): Hazardous Materials Regulations**
703.2.2, 703.3.3, 703.3.4

ICC

International Code Council, Inc.
500 New Jersey Ave, NW
6th Floor
Washington, DC 20001

- IBC—18: International Building Code®**
102.2.1, 201.3, 301.10, 301.11, 301.12, 301.14, 302.1, 302.2, 305.6, 306.5.1, 306.6, 401.1.1, 412.6, 413.3, 413.3.1, 501.1, 501.3, 501.12, 501.15.4, 501.15.4.1, 609.3, 614.10, 633.1, 635.1, 706.2
- IECC—18: International Energy Conservation Code®**
301.2
- IFC—18: International Fire Code®**
201.3, 401.2, 412.1, 412.6, 412.7, 412.7.3, 412.8, 413.1, 413.3, 413.3.1, 413.5, 413.9.2.5, 633.1, 701.1, 701.2, 703.2, 703.2.2, 703.3.8, 703.4, 703.5, 704.1.2, 704.3, 704.4, 706.2, 706.3, 707.1, 707.2, 708.1
- IMC—18: International Mechanical Code®**
101.2.5, 201.3, 301.1.1, 301.13, 304.11, 307.1, 307.5, 501.1, 614.2, 614.10, 618.3, 621.1, 624.1, 631.2, 632.1, 703.1.2
- IPC—18: International Plumbing Code®**
201.3, 301.6, 307.3, 624.1.1, 624.2
- IRC—18: International Residential Code®**
101.2, 703.2.1

MSS

Manufacturers Standardization Society of
the Valve and Fittings Industry
127 Park Street, NE
Vienna, VA 22180

ANSI SP 58—2009: Pipe Hangers and Supports—Materials, Design and Manufacture
407.2

NFPA

National Fire Protection Association
1 Batterymarch Park
Quincy, MA 02169-7471

2—16: Hydrogen Technologies Code
703.1, 706.2

30A—18: Code for Motor Fuel Dispensing Facilities and Repair Garages
305.4, 305.10

37—18: Standard for the Installation and Use of Stationary Combustion Engines and Gas Turbines
616.1

51—18: Design and Installation of Oxygen-fuel Gas Systems for Welding, Cutting and Allied Processes
414.1

58—17: Liquefied Petroleum Gas Code
401.2, 402.7, 403.6.2, 403.11

70—17: National Electrical Code
306.3.1, 306.4.1, 306.5.2, 309.2, 310.1.1.2, 413.9.2.4, 703.6

82—14: Incinerators, Waste and Linen Handling Systems and Equipment
503.2.5, T503.4, 607.1

85—15: Boiler and Combustion Systems Hazards Code
631.1

88A—15: Parking Structures
305.9

211—16: Standard for the Chimneys, Fireplaces, Vents and Solid Fuel-burning Appliances
503.5.2, 503.5.3, 503.5.6.1, 503.5.6.3

409—16: Standard for the Aircraft Hangars
305.11

853—15: Installation of Stationary Fuel Cell Power Systems
633.1

UL

UL LLC
333 Pfingsten Road
Northbrook, IL 60062

103—2010: Factory-built Chimneys, Residential Type and Building Heating Appliances—with Revisions through July 2012
506.1

127—2011: Factory-built Fireplaces—with Revisions through May 2015
621.7

378—2006: Draft Equipment
503.3.3

441—2010: Gas Vents—with Revisions through June 2014
502.1

641—2010: Type L Low-temperature Venting Systems—with Revisions through June 2013
502.1

651—2011: Schedule 40 and 80 Rigid PVC Conduit and Fittings—with Revisions through May 2014
403.6.3

APPENDIX A (IFGS)

SIZING AND CAPACITIES OF GAS PIPING

This appendix is informative and is not part of the code.

User note:

About this appendix: Appendix A provides commentary, guidance and examples for sizing of gas piping systems.

A.1 General piping considerations. The first goal of determining the pipe sizing for a fuel gas *piping* system is to make sure that there is sufficient gas pressure at the inlet to each *appliance*. The majority of systems are residential and the appliances will all have the same, or nearly the same, requirement for minimum gas pressure at the *appliance* inlet. This pressure will be about 5-inch water column (w.c.) (1.25 kPa), which is enough for proper operation of the *appliance* regulator to deliver about 3.5-inches water column (w.c.) (875 kPa) to the burner itself. The pressure drop in the *piping* is subtracted from the source delivery pressure to verify that the minimum is available at the *appliance*.

There are other systems, however, where the required inlet pressure to the different appliances may be quite varied. In such cases, the greatest inlet pressure required must be satisfied, as well as the farthest *appliance*, which is almost always the critical *appliance* in small systems.

There is an additional requirement to be observed besides the capacity of the system at 100-percent flow. That requirement is that at minimum flow, the pressure at the inlet to any *appliance* does not exceed the pressure rating of the *appliance* regulator. This would seldom be of concern in small systems if the source pressure is $\frac{1}{2}$ psi (14-inch w.c.) (3.5 kPa) or less but it should be verified for systems with greater gas pressure at the point of supply.

To determine the size of *piping* used in a gas *piping* system, the following factors must be considered:

- (1) Allowable loss in pressure from *point of delivery* to *appliance*.
- (2) Maximum gas demand.
- (3) Length of *piping* and number of fittings.
- (4) Specific gravity of the gas.
- (5) Diversity factor.

For any gas *piping* system, or special *appliance*, or for conditions other than those covered by the tables provided in this code, such as longer runs, greater gas demands or greater pressure drops, the size of each gas *piping* system should be determined by standard engineering practices acceptable to the code official.

A.2 Description of tables.

A.2.1 General. The quantity of gas to be provided at each *outlet* should be determined, whenever possible, directly from the manufacturer's gas input Btu/h rating of the *appliance* that will be installed. In case the ratings of the appliances to be installed are not known, Table 402.2 shows the

approximate consumption (in Btu per hour) of certain types of typical household appliances.

To obtain the cubic feet per hour of gas required, divide the total Btu/h input of all appliances by the average Btu heating value per cubic feet of the gas. The average Btu per cubic feet of the gas in the area of the installation can be obtained from the serving gas supplier.

A.2.2 Low pressure natural gas tables. Capacities for gas at low pressure [less than 2.0 psig (13.8 kPa gauge)] in cubic feet per hour of 0.60 specific gravity gas for different sizes and lengths are shown in Tables 402.4(1) through 402.4(4) for iron pipe or equivalent rigid pipe; in Tables 402.4(8) through 402.4(11) for smooth wall semirigid tubing; in Tables 402.4(20) through 402.4(24) for polyethylene pipe and tubing; and in Tables 402.4(15) through 402.4(17) for corrugated stainless steel tubing. Tables 402.4(1), 402.4(8) and 402.4(20) are based upon a pressure drop of 0.3-inch w.c. (75 Pa), whereas Tables 402.4(2), 402.4(9), 402.4(15) and 402.4(21) are based upon a pressure drop of 0.5-inch w.c. (125 Pa). Tables 402.4(3), 402.4(4), 402.4(10), 402.4(11), 402.4(16) and 402.4(17) are special low-pressure applications based upon pressure drops greater than 0.5-inch w.c. (125 Pa). In using these tables, an allowance (in equivalent length of pipe) should be considered for any *piping* run with four or more fittings (see Table A.2.2).

A.2.3 Undiluted liquefied petroleum tables. Capacities in thousands of Btu per hour of undiluted liquefied petroleum gases based on a pressure drop of 0.5-inch w.c. (125 Pa) for different sizes and lengths are shown in Table 402.4(28) for iron pipe or equivalent rigid pipe, in Table 402.4(30) for smooth wall semi-rigid tubing, in Table 402.4(32) for corrugated stainless steel tubing, and in Tables 402.4(35) and 402.4(37) for polyethylene plastic pipe and tubing. Tables 402.4(33) and 402.4(34) for corrugated stainless steel tubing and Table 402.4(36) for polyethylene plastic pipe are based on operating pressures greater than $1\frac{1}{2}$ pounds per square inch (psi) (3.5 kPa) and pressure drops greater than 0.5-inch w.c. (125 Pa). In using these tables, an allowance (in equivalent length of pipe) should be considered for any *piping* run with four or more fittings (see Table A.2.2).

A.2.4 Natural gas specific gravity. Gas *piping* systems that are to be supplied with gas of a specific gravity of 0.70 or less can be sized directly from the tables provided in this code, unless the code official specifies that a gravity factor be applied. Where the specific gravity of the gas is greater than 0.70, the gravity factor should be applied.

Application of the gravity factor converts the figures given in the tables provided in this code to capacities for another

**TABLE A.2.2
EQUIVALENT LENGTHS OF PIPE FITTINGS AND VALVES**

		SCREWED FITTINGS ¹				90° WELDING ELBOWS AND SMOOTH BENDS ²					
		45°/EII	90°/EII	180° close return bends	Tee	R/d = 1	R/d = 1 1/3	R/d = 2	R/d = 4	R/d = 6	R/d = 8
k factor =		0.42	0.90	2.00	1.80	0.48	0.36	0.27	0.21	0.27	0.36
L/d' ratio⁴ n =		14	30	67	60	16	12	9	7	9	12
Nominal pipe size, inches	Inside diameter d, inches, Schedule 40 ⁶	L = Equivalent Length In Feet of Schedule 40 (Standard-weight) Straight Pipe⁶									
1/2	0.622	0.73	1.55	3.47	3.10	0.83	0.62	0.47	0.36	0.47	0.62
3/4	0.824	0.96	2.06	4.60	4.12	1.10	0.82	0.62	0.48	0.62	0.82
1	1.049	1.22	2.62	5.82	5.24	1.40	1.05	0.79	0.61	0.79	1.05
1 1/4	1.380	1.61	3.45	7.66	6.90	1.84	1.38	1.03	0.81	1.03	1.38
1 1/2	1.610	1.88	4.02	8.95	8.04	2.14	1.61	1.21	0.94	1.21	1.61
2	2.067	2.41	5.17	11.5	10.3	2.76	2.07	1.55	1.21	1.55	2.07
2 1/2	2.469	2.88	6.16	13.7	12.3	3.29	2.47	1.85	1.44	1.85	2.47
3	3.068	3.58	7.67	17.1	15.3	4.09	3.07	2.30	1.79	2.30	3.07
4	4.026	4.70	10.1	22.4	20.2	5.37	4.03	3.02	2.35	3.02	4.03
5	5.047	5.88	12.6	28.0	25.2	6.72	5.05	3.78	2.94	3.78	5.05
6	6.065	7.07	15.2	33.8	30.4	8.09	6.07	4.55	3.54	4.55	6.07
8	7.981	9.31	20.0	44.6	40.0	10.6	7.98	5.98	4.65	5.98	7.98
10	10.02	11.7	25.0	55.7	50.0	13.3	10.0	7.51	5.85	7.51	10.0
12	11.94	13.9	29.8	66.3	59.6	15.9	11.9	8.95	6.96	8.95	11.9
14	13.13	15.3	32.8	73.0	65.6	17.5	13.1	9.85	7.65	9.85	13.1
16	15.00	17.5	37.5	83.5	75.0	20.0	15.0	11.2	8.75	11.2	15.0
18	16.88	19.7	42.1	93.8	84.2	22.5	16.9	12.7	9.85	12.7	16.9
20	18.81	22.0	47.0	105.0	94.0	25.1	18.8	14.1	11.0	14.1	18.8
24	22.63	26.4	56.6	126.0	113.0	30.2	22.6	17.0	13.2	17.0	22.6

(continued)

TABLE A.2.2—continued
EQUIVALENT LENGTHS OF PIPE FITTINGS AND VALVES

		MITER ELBOWS ³ (No. of miters)					WELDING TEES		VALVES (screwed, flanged, or welded)			
		1-45°	1-60°	1-90°	2-90° ⁵	3-90° ⁵	Forged	Miter ³	Gate	Globe	Angle	Swing Check
k factor =		0.45	0.90	1.80	0.60	0.45	1.35	1.80	0.21	10	5.0	2.5
L/d' ratio⁴ n =		15	30	60	20	15	45	60	7	333	167	83
Nominal pipe size, inches	Inside diameter d, inches, Schedule 40 ⁶	L = Equivalent Length In Feet of Schedule 40 (Standard-weight) Straight Pipe⁶										
1/2	0.622	0.78	1.55	3.10	1.04	0.78	2.33	3.10	0.36	17.3	8.65	4.32
3/4	0.824	1.03	2.06	4.12	1.37	1.03	3.09	4.12	0.48	22.9	11.4	5.72
1	1.049	1.31	2.62	5.24	1.75	1.31	3.93	5.24	0.61	29.1	14.6	7.27
1 1/4	1.380	1.72	3.45	6.90	2.30	1.72	5.17	6.90	0.81	38.3	19.1	9.58
1 1/2	1.610	2.01	4.02	8.04	2.68	2.01	6.04	8.04	0.94	44.7	22.4	11.2
2	2.067	2.58	5.17	10.3	3.45	2.58	7.75	10.3	1.21	57.4	28.7	14.4
2 1/2	2.469	3.08	6.16	12.3	4.11	3.08	9.25	12.3	1.44	68.5	34.3	17.1
3	3.068	3.84	7.67	15.3	5.11	3.84	11.5	15.3	1.79	85.2	42.6	21.3
4	4.026	5.04	10.1	20.2	6.71	5.04	15.1	20.2	2.35	112.0	56.0	28.0
5	5.047	6.30	12.6	25.2	8.40	6.30	18.9	25.2	2.94	140.0	70.0	35.0
6	6.065	7.58	15.2	30.4	10.1	7.58	22.8	30.4	3.54	168.0	84.1	42.1
8	7.981	9.97	20.0	40.0	13.3	9.97	29.9	40.0	4.65	222.0	111.0	55.5
10	10.02	12.5	25.0	50.0	16.7	12.5	37.6	50.0	5.85	278.0	139.0	69.5
12	11.94	14.9	29.8	59.6	19.9	14.9	44.8	59.6	6.96	332.0	166.0	83.0
14	13.13	16.4	32.8	65.6	21.9	16.4	49.2	65.6	7.65	364.0	182.0	91.0
16	15.00	18.8	37.5	75.0	25.0	18.8	56.2	75.0	8.75	417.0	208.0	104.0
18	16.88	21.1	42.1	84.2	28.1	21.1	63.2	84.2	9.85	469.0	234.0	117.0
20	18.81	23.5	47.0	94.0	31.4	23.5	70.6	94.0	11.0	522.0	261.0	131.0
24	22.63	28.3	56.6	113.0	37.8	28.3	85.0	113.0	13.2	629.0	314.0	157.0

For SI: 1 foot = 305 mm, 1 degree = 0.01745 rad.

Note: Values for welded fittings are for conditions where bore is not obstructed by weld spatter or backing rings. If appreciably obstructed, use values for "Screwed Fittings."

1. Flanged fittings have three-fourths the resistance of screwed elbows and tees.
2. Tabular figures give the extra resistance due to curvature alone to which should be added the full length of travel.
3. Small size socket-welding fittings are equivalent to miter elbows and miter tees.
4. Equivalent resistance in number of diameters of straight pipe computed for a value of $(f - 0.0075)$ from the relation $(n - k/4f)$.
5. For condition of minimum resistance where the centerline length of each miter is between d and $2\frac{1}{2}d$.
6. For pipe having other inside diameters, the equivalent resistance can be computed from the above n values.

Source: Crocker, S. *Piping Handbook*, 4th ed., Table XIV, pp. 100–101. Copyright 1945 by McGraw-Hill, Inc. Used by permission of McGraw-Hill Book Company.

gas of different specific gravity. Such application is accomplished by multiplying the capacities given in the tables by the multipliers shown in Table A.2.4. In case the exact specific gravity does not appear in the table, choose the next higher value specific gravity shown.

TABLE A.2.4
MULTIPLIERS TO BE USED WITH TABLES 402.4(1)
THROUGH 402.4(22) WHERE THE SPECIFIC GRAVITY
OF THE GAS IS OTHER THAN 0.60

SPECIFIC GRAVITY	MULTIPLIER	SPECIFIC GRAVITY	MULTIPLIER
0.35	1.31	1.00	0.78
0.40	1.23	1.10	0.74
0.45	1.16	1.20	0.71
0.50	1.10	1.30	0.68
0.55	1.04	1.40	0.66
0.60	1.00	1.50	0.63
0.65	0.96	1.60	0.61
0.70	0.93	1.70	0.59
0.75	0.90	1.80	0.58
0.80	0.87	1.90	0.56
0.85	0.84	2.00	0.55
0.90	0.82	2.10	0.54

A.2.5 Higher pressure natural gas tables. Capacities for gas at pressures 2.0 psig (13.8 kPa) or greater in cubic feet per hour of 0.60 specific gravity gas for different sizes and lengths are shown in Tables 402.4(5) through 402.4(7) for iron pipe or equivalent rigid pipe; Tables 402.4(12) to 402.4(14) for semirigid tubing; Tables 402.4(18) and 402.4(19) for corrugated stainless steel tubing; and Table 402.4(22) for polyethylene plastic pipe.

A.3 Use of capacity tables.

A.3.1 Longest length method. This sizing method is conservative in its approach by applying the maximum operating conditions in the system as the norm for the system and by setting the length of pipe used to size any given part of the *pipng* system to the maximum value.

To determine the size of each section of gas *pipng* in a system within the range of the capacity tables, proceed as follows (also see sample calculations included in this Appendix):

- (1) Divide the *pipng* system into appropriate segments consistent with the presence of tees, branch lines and main runs. For each segment, determine the gas load (assuming all appliances operate simultaneously) and its overall length. An allowance (in equivalent length of pipe) as determined from Table A.2.2 shall be considered for *pipng* segments that include four or more fittings.
- (2) Determine the gas demand of each *appliance* to be attached to the *pipng* system. Where Tables 402.4(1) through 402.4(24) are to be used to select the *pipng* size, calculate the gas demand in terms of cubic feet per hour for each *pipng* system *outlet*. Where Tables 402.4(25) through 402.4(37) are to be used to select the *pipng* size, calculate the gas demand in terms of thousands of Btu per hour for each *pipng* system *outlet*.

- (3) Where the *pipng* system is for use with other than undiluted liquefied petroleum gases, determine the design system pressure, the allowable loss in pressure (pressure drop), and specific gravity of the gas to be used in the *pipng* system.
- (4) Determine the length of *pipng* from the *point of delivery* to the most remote *outlet* in the building/*pipng* system.
- (5) In the appropriate capacity table, select the row showing the measured length or the next longer length if the table does not give the exact length. This is the only length used in determining the size of any section of gas *pipng*. If the gravity factor is to be applied, the values in the selected row of the table are multiplied by the appropriate multiplier from Table A.2.4.
- (6) Use this horizontal row to locate ALL gas demand figures for this particular system of *pipng*.
- (7) Starting at the most remote *outlet*, find the gas demand for that *outlet* in the horizontal row just selected. If the exact figure of demand is not shown, choose the next larger figure left in the row.
- (8) Opposite this demand figure, in the first row at the top, the correct size of gas *pipng* will be found.
- (9) Proceed in a similar manner for each *outlet* and each section of gas *pipng*. For each section of *pipng*, determine the total gas demand supplied by that section.

Where a large number of *pipng* components (such as elbows, tees and valves) are installed in a pipe run, additional pressure loss can be accounted for by the use of equivalent lengths. Pressure loss across any *pipng* component can be equated to the pressure drop through a length of pipe. The equivalent length of a combination of only four elbows/tees can result in a jump to the next larger length row, resulting in a significant reduction in capacity. The equivalent lengths in feet shown in Table A.2.2 have been computed on a basis that the inside diameter corresponds to that of Schedule 40 (standard-weight) steel pipe, which is close enough for most purposes involving other schedules of pipe. Where a more specific solution for equivalent length is desired, this can be made by multiplying the actual inside diameter of the pipe in inches by $n/12$, or the actual inside diameter in feet by n (n can be read from the table heading). The equivalent length values can be used with reasonable accuracy for copper or copper alloy fittings and bends although the resistance per foot of copper or copper alloy pipe is less than that of steel. For copper or copper alloy valves, however, the equivalent length of pipe should be taken as 45 percent longer than the values in the table, which are for steel pipe.

A.3.2 Branch length method. This sizing method reduces the amount of conservatism built into the traditional Longest Length Method. The longest length as measured from the meter to the furthest remote *appliance* is only used to size the initial parts of the overall *pipng* system. The Branch Length Method is applied in the following manner:

- (1) Determine the gas load for each of the connected appliances.

APPENDIX A

designer to immediately see where the largest pressure drop occurs in the system. With this information, modifications can be made to bring the total drop to the critical *appliance* within the limitations that are presented to the designer.

Follow the procedures described in the Longest Length Method for Steps (1) through (4) and (9).

For each *piping* segment, calculate the pressure drop based on pipe size, length as a percentage of 100 feet (30 480 mm) and gas flow. Table A.3.4 shows pressure drop per 100 feet (30 480 mm) for pipe sizes from 1/2 inch (12.7 mm) through 2 inches (51 mm). The sum of pressure drops to the critical *appliance* is subtracted from the supply pressure to verify that sufficient pressure will be available. If not, the layout can be examined to find the high drop section(s) and sizing selections modified.

Note: Other values can be obtained by using the following equation:

$$\text{Desired Value} = MBH \times \sqrt{\frac{\text{Desired Drop}}{\text{Table Drop}}}$$

For example, if it is desired to get flow through 3/4-inch (19.1 mm) pipe at 2 inches/100 feet, multiply the capacity of 3/4-inch pipe at 1 inch/100 feet by the square root of the pressure ratio:

$$147 \text{ MBH} \times \sqrt{\frac{2'' \text{ w.c.}}{1'' \text{ w.c.}}} = 147 \times 1.414 = 208 \text{ MBH}$$

(MBH = 1000 Btu/h)

A.4 Use of sizing equations. Capacities of smooth wall pipe or tubing can also be determined by using the following formulae:

(1) High Pressure [1.5 psi (10.3 kPa) and above]:

$$Q = 181.6 \sqrt{\frac{D^5 \times (P_1^2 - P_2^2) \times Y}{C_r \times fba \times L}}$$

$$= 2237 D^{2.623} \left[\frac{(P_1^2 - P_2^2) \times Y}{C_r \times L} \right]^{0.541}$$

(2) Low Pressure [Less than 1.5 psi (10.3 kPa)]:

$$Q = 187.3 \sqrt{\frac{D^5 \times \Delta H}{C_r \times fba \times L}}$$

$$= 2313 D^{2.623} \left(\frac{\Delta H}{C_r \times L} \right)^{0.541}$$

where:

Q = Rate, cubic feet per hour at 60°F and 30-inch mercury column

D = Inside diameter of pipe, in.

P_1 = Upstream pressure, psia

P_2 = Downstream pressure, psia

Y = Superexpansibility factor = 1/supercompressibility factor

C_r = Factor for viscosity, density and temperature*

$$= 0.00354 ST \left(\frac{Z}{S} \right)^{0.152}$$

*Note: See Table 402.4 for Y and C_r for natural gas and propane.

S = Specific gravity of gas at 60°F and 30-inch mercury column (0.60 for natural gas, 1.50 for propane), or = 1488μ

T = Absolute temperature, °F or = $t + 460$

t = Temperature, °F

Z = Viscosity of gas, centipoise (0.012 for natural gas, 0.008 for propane), or = 1488μ

fba = Base friction factor for air at 60°F (CF = 1)

L = Length of pipe, ft

DH = Pressure drop, in. w.c. (27.7 in. H₂O = 1 psi)

(For SI, see Section 402.4)

A.5 Pipe and tube diameters. Where the internal diameter is determined by the formulas in Section 402.4, Tables A.5.1 and A.5.2 can be used to select the nominal or standard pipe size based on the calculated internal diameter.

**TABLE A.5.1
SCHEDULE 40 STEEL PIPE STANDARD SIZES**

NOMINAL SIZE (inch)	INTERNAL DIAMETER (inch)	NOMINAL SIZE (inch)	INTERNAL DIAMETER (inch)
1/4	0.364	1 1/2	1.610
3/8	0.493	2	2.067
1/2	0.622	2 1/2	2.469
3/4	0.824	3	3.068
1	1.049	3 1/2	3.548
1 1/4	1.380	4	4.026

For SI: 1 inch = 25.4 mm.

**TABLE A.3.4
THOUSANDS OF BTU/H (MBH) OF NATURAL GAS PER 100 FEET OF PIPE AT VARIOUS PRESSURE DROPS AND PIPE DIAMETERS**

PRESSURE DROP PER 100 FEET IN INCHES W.C.	PIPE SIZES (inch)					
	1/2	3/4	1	1 1/4	1 1/2	2
0.2	31	64	121	248	372	716
0.3	38	79	148	304	455	877
0.5	50	104	195	400	600	1160
1.0	71	147	276	566	848	1640

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm.

**TABLE A.5.2
COPPER TUBE STANDARD SIZES**

TUBE TYPE	NOMINAL OR STANDARD SIZE (inches)	INTERNAL DIAMETER (inches)
K	1/4	0.305
L	1/4	0.315
ACR (D)	3/8	0.315
ACR (A)	3/8	0.311
K	3/8	0.402
L	3/8	0.430
ACR (D)	1/2	0.430
ACR (A)	1/2	0.436
K	1/2	0.527
L	1/2	0.545
ACR (D)	5/8	0.545
ACR (A)	5/8	0.555
K	5/8	0.652
L	5/8	0.666
ACR (D)	3/4	0.666
ACR (A)	3/4	0.680
K	3/4	0.745
L	3/4	0.785
ACR	7/8	0.785
K	1	0.995
L	1	1.025
ACR	1 1/8	1.025
K	1 1/4	1.245
L	1 1/4	1.265
ACR	1 3/8	1.265
K	1 1/2	1.481
L	1 1/2	1.505
ACR	1 5/8	1.505
K	2	1.959
L	2	1.985
ACR	2 1/8	1.985
K	2 1/2	2.435
L	2 1/2	2.465
ACR	2 5/8	2.465
K	3	2.907
L	3	2.945
ACR	3 1/8	2.945

For SI: 1 inch = 25.4 mm.

A.6 Examples of piping system design and sizing.

A.6.1 Example 1: Longest length method. Determine the required pipe size of each section and *outlet* of the *piping* system shown in Figure A.6.1, with a designated pressure drop of 0.5-inch w.c. (125 Pa) using the Longest Length Method. The gas to be used has 0.60 specific gravity and a heating value of 1,000 Btu/ft³ (37.5 MJ/m³).

Solution:

(1) Maximum gas demand for *Outlet A*:

$$\frac{\text{Consumption (rating plate input)}}{\text{Btu of gas}} =$$

$$\frac{35,000 \text{ Btu per hour rating}}{1,000 \text{ Btu per cubic foot}} = 35 \text{ cubic feet per hour} = 35 \text{ cfh}$$

Maximum gas demand for *Outlet B*:

$$\frac{\text{Consumption}}{\text{Btu of gas}} = \frac{75,000}{1,000} = 75 \text{ cfh}$$

Maximum gas demand for *Outlet C*:

$$\frac{\text{Consumption}}{\text{Btu of gas}} = \frac{35,000}{1,000} = 35 \text{ cfh}$$

Maximum gas demand for *Outlet D*:

$$\frac{\text{Consumption}}{\text{Btu of gas}} = \frac{100,000}{1,000} = 100 \text{ cfh}$$

(2) The length of pipe from the *point of delivery* to the most remote *outlet (A)* is 60 feet (18 288 mm). This is the only distance used.

(3) Using the row marked 60 feet (18 288 mm) in Table 402.4(2):

(a) *Outlet A*, supplying 35 cfh (0.99 m³/hr), requires 1/2-inch pipe.

(b) *Outlet B*, supplying 75 cfh (2.12 m³/hr), requires 3/4-inch pipe.

(c) Section 1, supplying *Outlets A* and *B*, or 110 cfh (3.11 m³/hr), requires 3/4-inch pipe.

(d) Section 2, supplying *Outlets C* and *D*, or 135 cfh (3.82 m³/hr), requires 3/4-inch pipe.

(e) Section 3, supplying *Outlets A, B, C* and *D*, or 245 cfh (6.94 m³/hr), requires 1-inch pipe.

(4) If a different gravity factor is applied to this example, the values in the row marked 60 feet (18 288 mm) of Table 402.4(2) would be multiplied by the appropriate multiplier from Table A.2.4 and the resulting cubic feet per hour values would be used to size the *piping*.

A.6.2 Example 2: Hybrid or dual pressure systems. Determine the required CSST size of each section of the *piping* system shown in Figure A.6.2, with a designated pressure drop of 1 psi (6.9 kPa) for the 2 psi (13.8 kPa) section and 3-inch w.c. (0.75 kPa) pressure drop for the 13-inch w.c. (2.49 kPa) section. The gas to be used has 0.60 specific gravity and a heating value of 1,000 Btu/ft³ (37.5 MJ/m³).

Solution:

(1) Size 2 psi (13.8 kPa) line using Table 402.4(18).

(2) Size 10-inch w.c. (2.5 kPa) lines using Table 402.4(16).

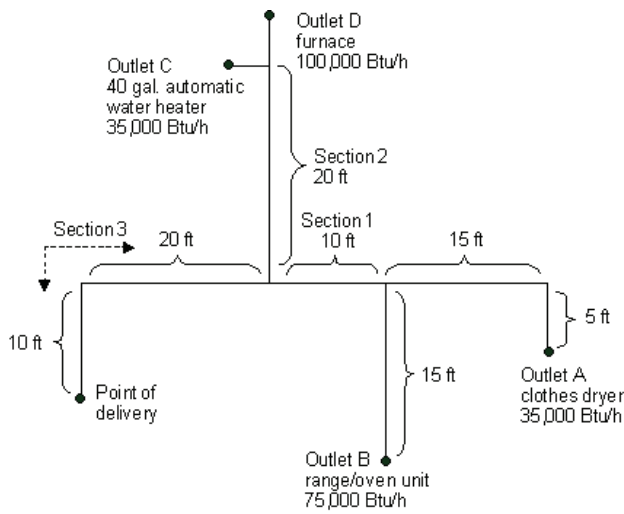


FIGURE A.6.1
PIPING PLAN SHOWING A STEEL PIPING SYSTEM

(3) Using the following, determine if sizing tables can be used.

- (a) Total gas load shown in Figure A.6.2 equals 110 cfh (3.11 m³/hr).
- (b) Determine pressure drop across regulator [see notes in Table 402.4(18)].
- (c) If pressure drop across regulator exceeds $\frac{3}{4}$ psig (5.2 kPa), Table 402.4(18) cannot be used. Note: If pressure drop exceeds $\frac{3}{4}$ psi (5.2 kPa), then a larger regulator must be selected or an alternative sizing method must be used.
- (d) Pressure drop across the line regulator [for 110 cfh (3.11 m³/hr)] is 4-inch w.c. (0.99 kPa) based on manufacturer's performance data.
- (e) Assume the CSST manufacturer has tubing sizes or EHDs of 13, 18, 23 and 30.

(4) Section A [2 psi (13.8 kPa) zone]

- (a) Distance from meter to regulator = 100 feet (30 480 mm).
- (b) Total load supplied by A = 110 cfh (3.11 m³/hr) (furnace + water heater + dryer).
- (c) Table 402.4(18) shows that EHD size 18 should be used.
Note: It is not unusual to oversize the supply line by 25 to 50 percent of the as-installed load. EHD size 18 has a capacity of 189 cfh (5.35 m³/hr).

(5) Section B (low pressure zone)

- (a) Distance from regulator to furnace is 15 feet (4572 mm).
- (b) Load is 60 cfh (1.70 m³/hr).

(c) Table 402.4(16) shows that EHD size 13 should be used.

(6) Section C (low pressure zone)

- (a) Distance from regulator to water heater is 10 feet (3048 mm).
- (b) Load is 30 cfh (0.85 m³/hr).
- (c) Table 402.4(16) shows that EHD size 13 should be used.

(7) Section D (low pressure zone)

- (a) Distance from regulator to dryer is 25 feet (7620 mm).
- (b) Load is 20 cfh (0.57 m³/hr).
- (c) Table 402.4(16) shows that EHD size 13 should be used.

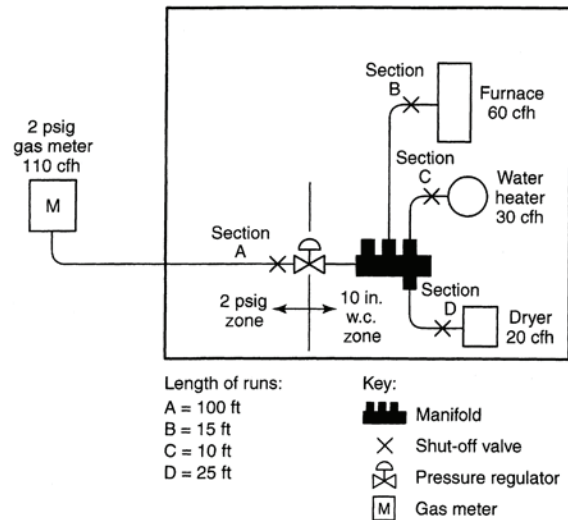


FIGURE A.6.2
PIPING PLAN SHOWING A CSST SYSTEM

A.6.3 Example 3: Branch length method. Determine the required semirigid copper tubing size of each section of the piping system shown in Figure A.6.3, with a designated pressure drop of 1-inch w.c. (250 Pa) (using the Branch Length Method). The gas to be used has 0.60 specific gravity and a heating value of 1,000 Btu/ft³ (37.5 MJ/m³).

Solution:

(1) Section A

- (a) The length of tubing from the *point of delivery* to the most remote *appliance* is 50 feet (15 240 mm), A + C.
- (b) Use this longest length to size Sections A and C.
- (c) Using the row marked 50 feet (15 240 mm) in Table 402.4(10), Section A, supplying 220 cfh (6.2 m³/hr) for four appliances requires 1-inch tubing.

(2) Section B

- (a) The length of tubing from the *point of delivery* to the range/oven at the end of Section B is 30 feet (9144 mm), A + B.

- (b) Use this branch length to size Section B only.
 - (c) Using the row marked 30 feet (9144 mm) in Table 402.4(10), Section B, supplying 75 cfh (2.12 m³/hr) for the range/oven requires 1/2-inch tubing.
- (3) Section C
- (a) The length of tubing from the *point of delivery* to the dryer at the end of Section C is 50 feet (15 240 mm), A + C.
 - (b) Use this branch length (which is also the longest length) to size Section C.
 - (c) Using the row marked 50 feet (15 240 mm) in Table 402.4(10), Section C, supplying 30 cfh (0.85 m³/hr) for the dryer requires 3/8-inch tubing.
- (4) Section D
- (a) The length of tubing from the *point of delivery* to the water heater at the end of Section D is 30 feet (9144 mm), A + D.
 - (b) Use this branch length to size Section D only.
 - (c) Using the row marked 30 feet (9144 mm) in Table 402.4(10), Section D, supplying 35 cfh (0.99 m³/hr) for the water heater requires 3/8-inch tubing.
- (5) Section E
- (a) The length of tubing from the *point of delivery* to the furnace at the end of Section E is 30 feet (9144 mm), A + E.
 - (b) Use this branch length to size Section E only.
 - (c) Using the row marked 30 feet (9144 mm) in Table 402.4(10), Section E, supplying 80 cfh (2.26 m³/hr) for the furnace requires 1/2-inch tubing.

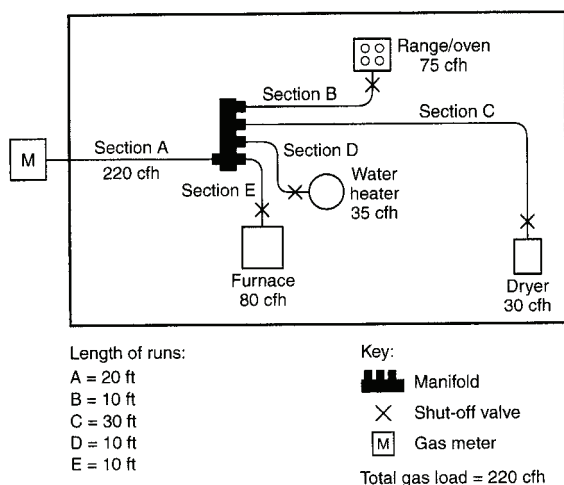


FIGURE A.6.3
PIPING PLAN SHOWING A COPPER TUBING SYSTEM

A.6.4 Example 4: Modification to existing piping system. Determine the required CSST size for Section G (retrofit application) of the *piping* system shown in Figure A.6.4, with a designated pressure drop of 0.5-inch w.c. (125 Pa) using the branch length method. The gas to be used has 0.60 specific gravity and a heating value of 1,000 Btu/ft³ (37.5 MJ/m³).

Solution:

- (1) The length of pipe and CSST from the *point of delivery* to the retrofit *appliance* (barbecue) at the end of Section G is 40 feet (12 192 mm), A + B + G.
- (2) Use this branch length to size Section G.
- (3) Assume the CSST manufacturer has tubing sizes or EHDs of 13, 18, 23 and 30.
- (4) Using the row marked 40 feet (12 192 mm) in Table 402.4(15), Section G, supplying 40 cfh (1.13 m³/hr) for the barbecue requires EHD 18 CSST.
- (5) The sizing of Sections A, B, F and E must be checked to ensure adequate gas carrying capacity since an *appliance* has been added to the *piping* system (see A.6.1 for details).

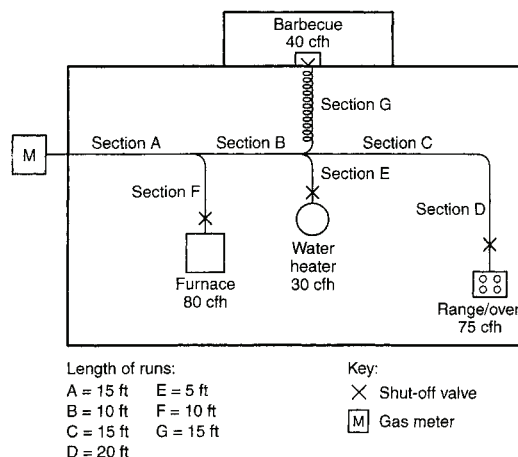


FIGURE A.6.4
PIPING PLAN SHOWING A MODIFICATION TO EXISTING PIPING SYSTEM

A.6.5 Example 5: Calculating pressure drops due to temperature changes. A test *piping* system is installed on a warm autumn afternoon when the temperature is 70°F (21°C). In accordance with local custom, the new *piping* system is subjected to an air pressure test at 20 psig (138 kPa). Overnight, the temperature drops and when the inspector shows up first thing in the morning the temperature is 40°F (4°C).

If the volume of the *piping* system is unchanged, then the formula based on Boyle's and Charles' law for determining the new pressure at a reduced temperature is as follows:

$$\frac{T_1}{T_2} = \frac{P_1}{P_2}$$

where:

T_1 = Initial temperature, absolute ($T_1 + 459$)

APPENDIX B (IFGS)

SIZING OF VENTING SYSTEMS SERVING APPLIANCES EQUIPPED WITH DRAFT HOODS, CATEGORY I APPLIANCES AND APPLIANCES LISTED FOR USE WITH TYPE B VENTS

This appendix is informative and is not part of the code.

User note:

About this appendix: Appendix B provides commentary, guidance and examples for the design of venting systems for the types of appliances that vent by natural draft and have draft hoods or are listed as Category I or are listed for use with Type B vents.

EXAMPLES USING SINGLE APPLIANCE VENTING TABLES

Example 1: Single draft-hood-equipped appliance.

An installer has a 120,000 British thermal unit (Btu) per hour input *appliance* with a 5-inch-diameter draft hood outlet that needs to be vented into a 10-foot-high Type B vent system. What size vent should be used assuming (a) a 5-foot lateral single-wall metal vent connector is used with two 90-degree elbows, or (b) a 5-foot lateral single-wall metal vent connector is used with three 90-degree elbows in the vent system?

Solution:

Table 504.2(2) should be used to solve this problem, because single-wall metal vent connectors are being used with a Type B vent.

- (a) Read down the first column in Table 504.2(2) until the row associated with a 10-foot height and 5-foot lateral is found. Read across this row until a vent capacity greater than 120,000 Btu per hour is located in the

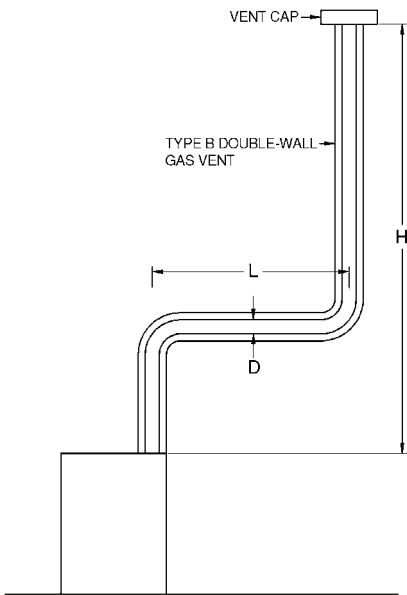
shaded columns labeled “NAT Max” for draft-hood-equipped appliances. In this case, a 5-inch-diameter vent has a capacity of 122,000 Btu per hour and can be used for this application.

- (b) If three 90-degree elbows are used in the vent system, then the maximum vent capacity listed in the tables must be reduced by 10 percent (see Section 504.2.3 for single *appliance* vents). This implies that the 5-inch-diameter vent has an adjusted capacity of only 110,000 Btu per hour. In this case, the vent system must be increased to 6 inches in diameter (see calculations below).

$122,000 (.90) = 110,000$ for 5-inch vent

From Table 504.2(2), Select 6-inch vent

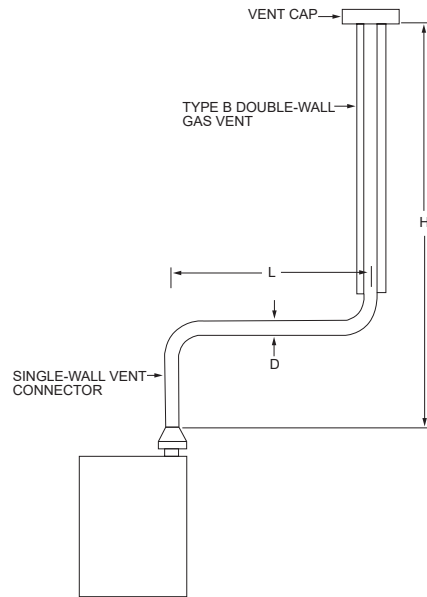
$186,000 (.90) = 167,000$; This is greater than the required 120,000. Therefore, use a 6-inch vent and connector where three elbows are used.



For SI: 1 foot = 304.8 mm, 1 British thermal unit per hour = 0.2931 W. Table 504.2(1) is used where sizing Type B double-wall gas vent connected directly to the appliance.

Note: The appliance can be either Category I draft hood equipped or fan-assisted type.

FIGURE B-1
TYPE B DOUBLE-WALL VENT SYSTEM SERVING A SINGLE APPLIANCE WITH A TYPE B DOUBLE-WALL VENT



For SI: 1 foot = 304.8 mm, 1 British thermal unit per hour = 0.2931 W. Table 504.2(2) is used where sizing a single-wall metal vent connector attached to a Type B double-wall gas vent.

Note: The appliance can be either Category I draft hood equipped or fan-assisted type.

FIGURE B-2
TYPE B DOUBLE-WALL VENT SYSTEM SERVING A SINGLE APPLIANCE WITH A SINGLE-WALL METAL VENT CONNECTOR

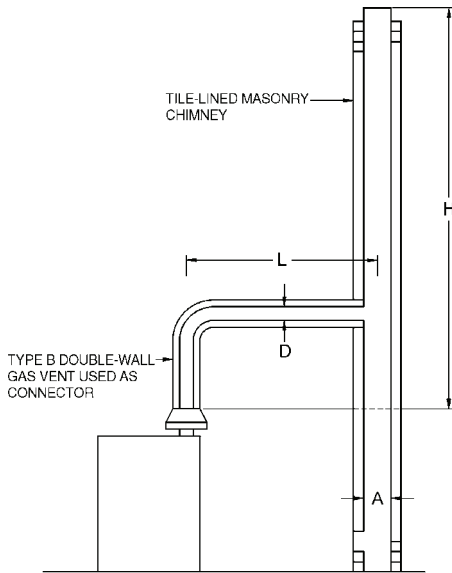
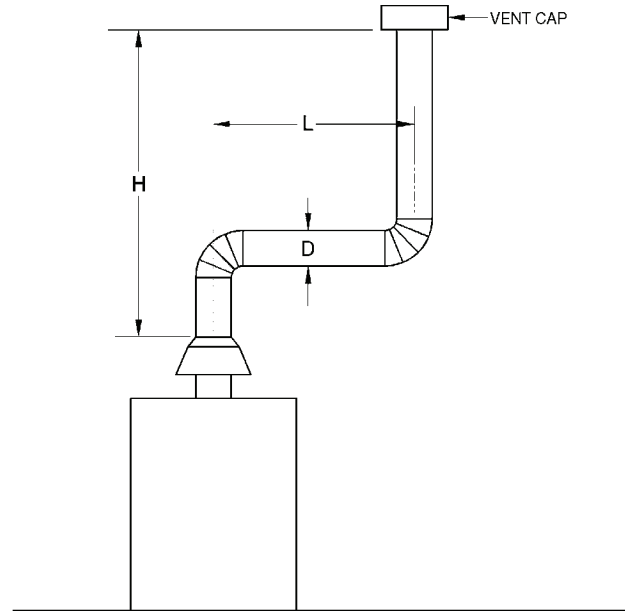


Table 504.2(3) is used where sizing a Type B double-wall gas vent connector attached to a tile-lined masonry chimney.

Note: "A" is the equivalent cross-sectional area of the tile liner.

Note: The appliance can be either Category I draft hood equipped or fan-assisted type.

FIGURE B-3
VENT SYSTEM SERVING A SINGLE APPLIANCE
WITH A MASONRY CHIMNEY OF TYPE B
DOUBLE-WALL VENT CONNECTOR



Asbestos cement Type B or single-wall metal vent serving a single draft-hood-equipped appliance [see Table 504.2(5)].

FIGURE B-5
ASBESTOS CEMENT TYPE B OR SINGLE-WALL
METAL VENT SYSTEM SERVING A SINGLE
DRAFT-HOOD-EQUIPPED APPLIANCE

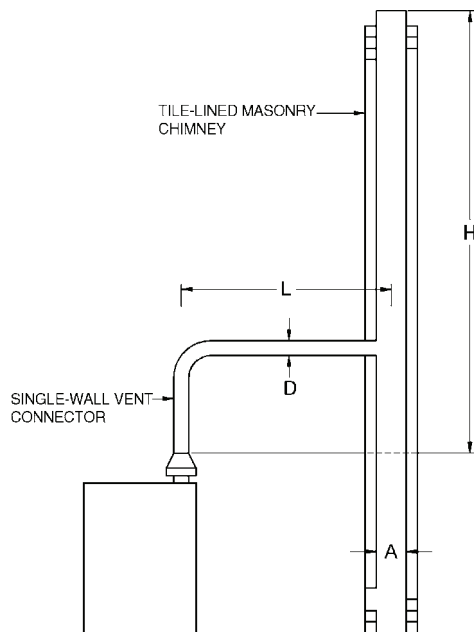


Table 504.2(4) is used where sizing a single-wall vent connector attached to a tile-lined masonry chimney.

Note: "A" is the equivalent cross-sectional area of the tile liner.

Note: The appliance can be either Category I draft hood equipped or fan-assisted type.

FIGURE B-4
VENT SYSTEM SERVING A SINGLE APPLIANCE
USING A MASONRY CHIMNEY AND A
SINGLE-WALL METAL VENT CONNECTOR

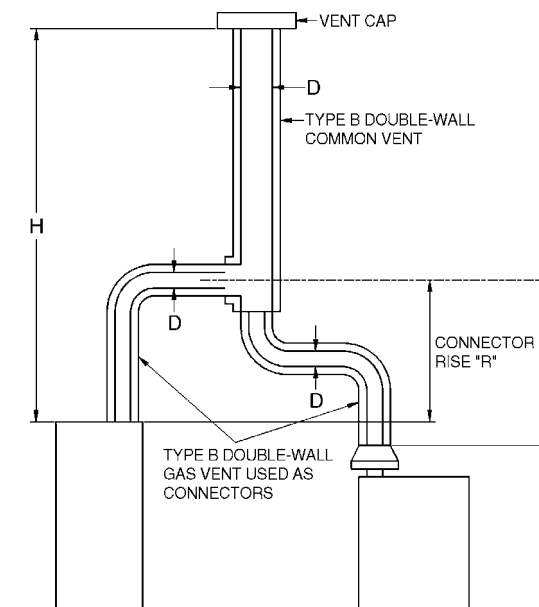


Table 504.3(1) is used where sizing Type B double-wall vent connectors attached to a Type B double-wall common vent.

Note: Each appliance can be either Category I draft hood equipped or fan-assisted type.

FIGURE B-6
VENT SYSTEM SERVING TWO OR MORE APPLIANCES
WITH TYPE B DOUBLE-WALL VENT AND TYPE B
DOUBLE-WALL VENT CONNECTOR

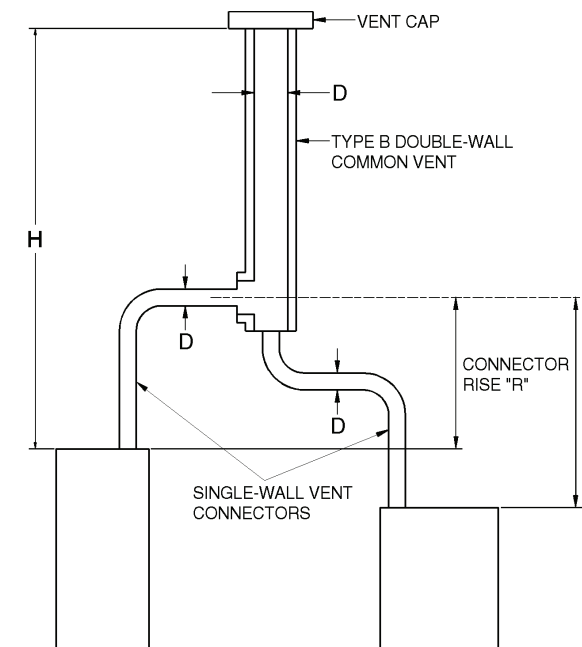


Table 504.3(2) is used where sizing single-wall vent connectors attached to a Type B double-wall common vent.

Note: Each appliance can be either Category I draft hood equipped or fan-assisted type.

FIGURE B-7
VENT SYSTEM SERVING TWO OR MORE APPLIANCES
WITH TYPE B DOUBLE-WALL VENT AND
SINGLE-WALL METAL VENT CONNECTORS

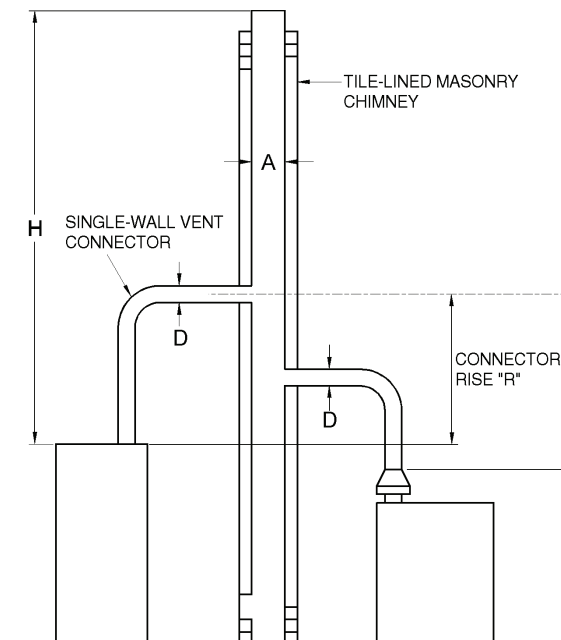


Table 504.3(4) is used where sizing single-wall metal vent connectors attached to a tile-lined masonry chimney.

Note: "A" is the equivalent cross-sectional area of the tile liner.

Note: Each appliance can be either Category I draft hood equipped or fan-assisted type.

FIGURE B-9
MASONRY CHIMNEY SERVING TWO OR MORE APPLIANCES
WITH SINGLE-WALL METAL VENT CONNECTORS

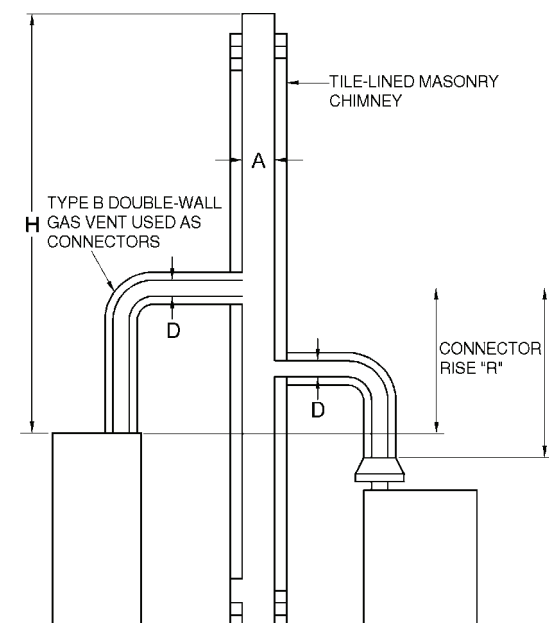
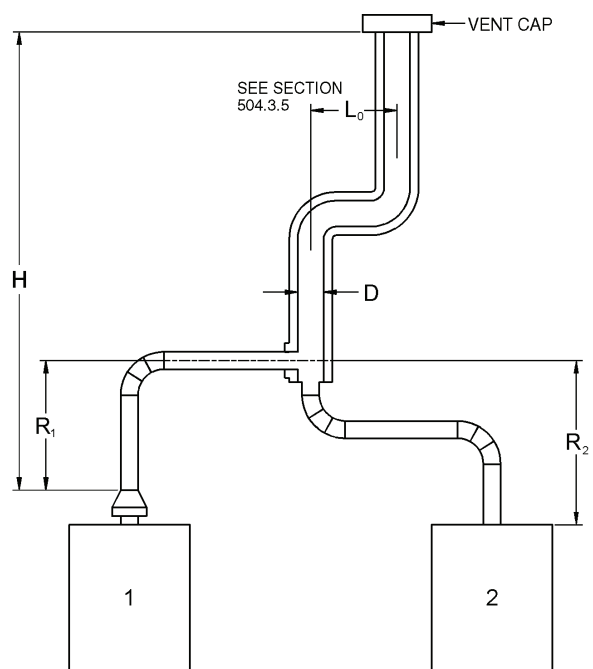


Table 504.3(3) is used where sizing Type B double-wall vent connectors attached to a tile-lined masonry chimney.

Note: "A" is the equivalent cross-sectional area of the tile liner.

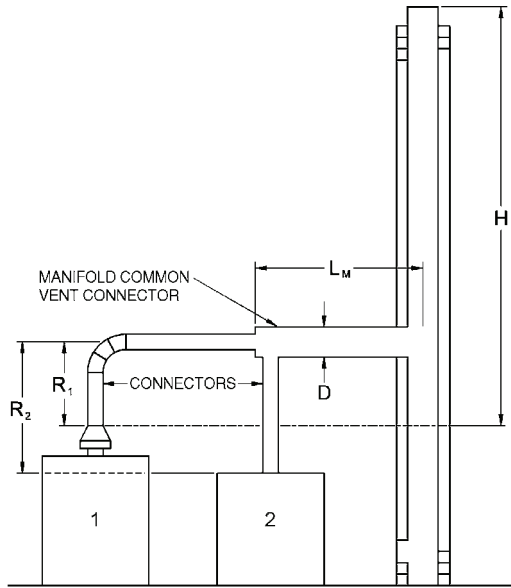
Note: Each appliance can be either Category I draft hood equipped or fan-assisted type.

FIGURE B-8
MASONRY CHIMNEY SERVING TWO OR MORE APPLIANCES
WITH TYPE B DOUBLE-WALL VENT CONNECTOR



Asbestos cement Type B or single-wall metal pipe vent serving two or more draft-hood-equipped appliances [see Table 504.3(5)].

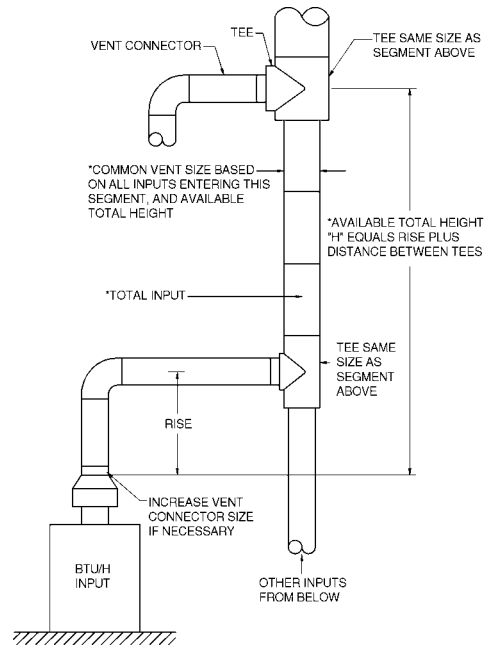
FIGURE B-10
ASBESTOS CEMENT TYPE B OR SINGLE-WALL
METAL VENT SYSTEM SERVING TWO OR MORE
DRAFT-HOOD-EQUIPPED APPLIANCES



Example: Manifolded Common Vent Connector LM shall be not greater than 18 times the common vent connector manifold inside diameter; i.e., a 4-inch (102 mm) inside diameter common vent connector manifold shall not exceed 72 inches (1829 mm) in length (see Section 504.3.4).

Note: This is an illustration of a typical manifolded vent connector. Different appliance, vent connector, or common vent types are possible. Consult Section 502.3.

FIGURE B-11
USE OF MANIFOLD COMMON VENT CONNECTOR



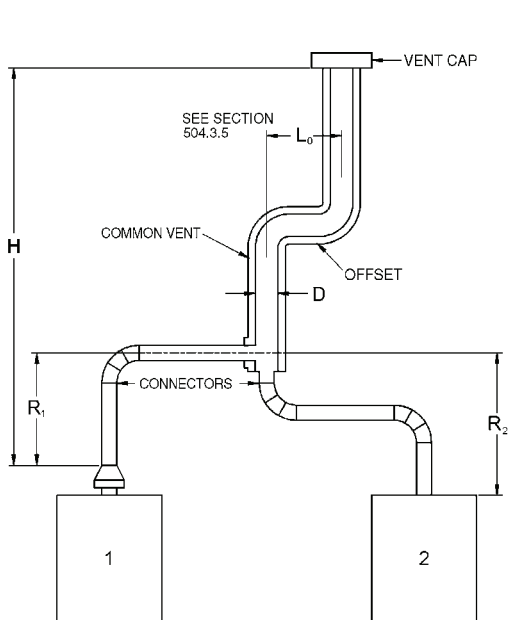
Vent connector size depends on:

- Input
- Rise
- Available total height "H"
- Table 504.3(1) connectors

Common vent size depends on:

- Combined inputs
- Available total height "H"
- Table 504.3(1) common vent

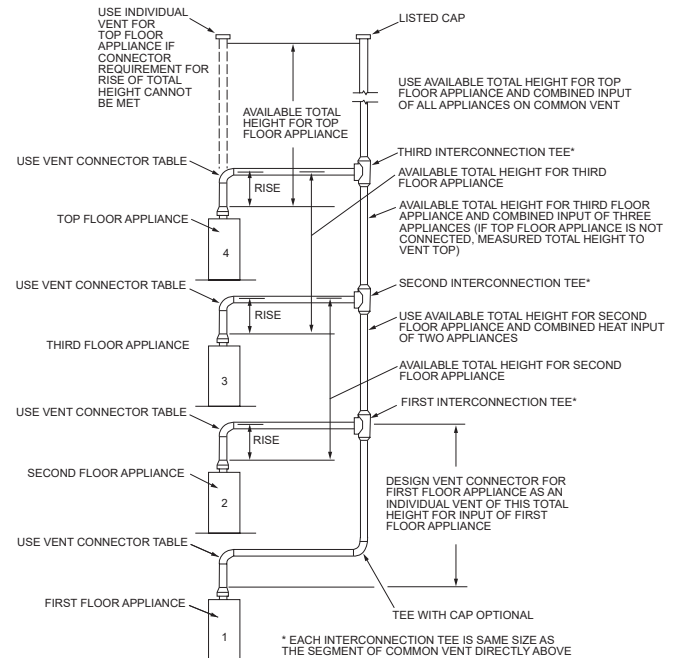
FIGURE B-13
MULTISTORY GAS VENT DESIGN PROCEDURE FOR EACH SEGMENT OF SYSTEM



Example: Offset Common Vent

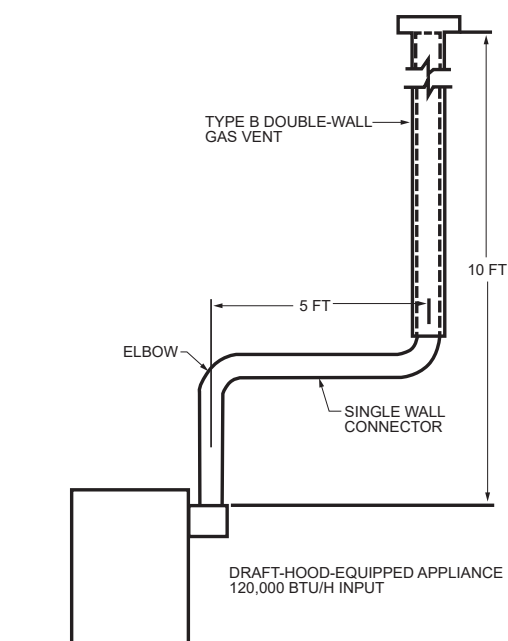
Note: This is an illustration of a typical offset vent. Different appliance, vent connector, or vent types are possible. Consult Sections 504.2 and 504.3.

FIGURE B-12
USE OF OFFSET COMMON VENT



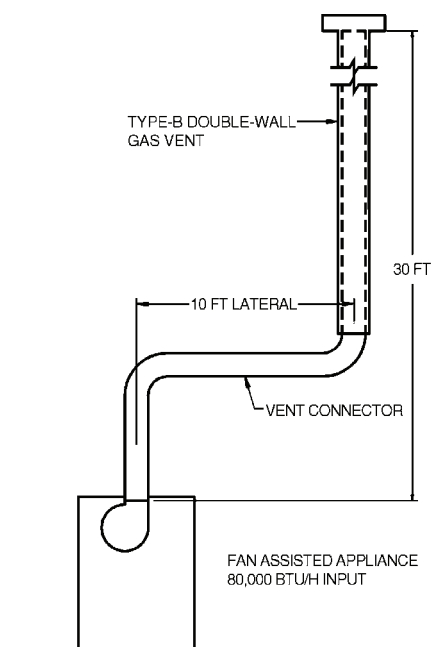
Principles of design of multistory vents using vent connector and common vent design tables (see Sections 504.3.11 through 504.3.17).

FIGURE B-14
MULTISTORY VENT SYSTEMS



For SI: 1 foot = 304.8 mm, 1 British thermal unit per hour = 0.2931 W.

FIGURE B-15 (EXAMPLE 1)
SINGLE DRAFT-HOOD-EQUIPPED APPLIANCE



For SI: 1 foot = 304.8 mm, 1 British thermal unit per hour = 0.2931 W.

FIGURE B-16 (EXAMPLE 2)
SINGLE FAN-ASSISTED APPLIANCE

Example 2: Single fan-assisted appliance.

An installer has an 80,000 Btu per hour input fan-assisted *appliance* that must be installed using 10 feet of lateral connector attached to a 30-foot-high Type B vent. Two 90-degree elbows are needed for the installation. Can a single-wall metal vent connector be used for this application?

Solution:

Table 504.2(2) refers to the use of single-wall metal vent connectors with Type B vent. In the first column find the row associated with a 30-foot height and a 10-foot lateral. Read across this row, looking at the FAN Min and FAN Max columns, to find that a 3-inch-diameter single-wall metal vent connector is not recommended. Moving to the next larger size single wall connector (4 inches), note that a 4-inch-diameter single-wall metal connector has a recommended minimum vent capacity of 91,000 Btu per hour and a recommended maximum vent capacity of 144,000 Btu per hour. The 80,000 Btu per hour fan-assisted *appliance* is outside this range, so the conclusion is that a single-wall metal vent connector cannot be used to vent this *appliance* using 10 feet of lateral for the connector.

However, if the 80,000 Btu per hour input *appliance* could be moved to within 5 feet of the vertical vent, then a 4-inch single-wall metal connector could be used to vent the *appliance*. Table 504.2(2) shows the acceptable range of vent capacities for a 4-inch vent with 5 feet of lateral to be between 72,000 Btu per hour and 157,000 Btu per hour.

If the *appliance* cannot be moved closer to the vertical vent, then Type B vent could be used as the connector material. In this case, Table 504.2(1) shows that for a 30-foot-high vent with 10 feet of lateral, the acceptable range of vent capacities for a 4-inch-diameter vent attached to a fan-assisted *appliance* is between 37,000 Btu per hour and 150,000 Btu per hour.

Example 3: Interpolating between table values.

An installer has an 80,000 Btu per hour input *appliance* with a 4-inch-diameter draft hood outlet that needs to be vented into a 12-foot-high Type B vent. The vent connector has a 5-foot lateral length and is also Type B. Can this *appliance* be vented using a 4-inch-diameter vent?

Solution:

Table 504.2(1) is used in the case of an all Type B vent system. However, since there is no entry in Table 504.2(1) for a height of 12 feet, interpolation must be used. Read down the 4-inch diameter NAT Max column to the row associated with 10-foot height and 5-foot lateral to find the capacity value of 77,000 Btu per hour. Read further down to the 15-foot height, 5-foot lateral row to find the capacity value of 87,000 Btu per hour. The difference between the 15-foot height capacity value and the 10-foot height capacity value is 10,000 Btu per hour. The capacity for a vent system with a 12-foot height is equal to the capacity for a 10-foot height plus $\frac{2}{5}$ of the difference between the 10-foot and 15-foot height values, or $77,000 + \frac{2}{5}(10,000) = 81,000$ Btu per hour. Therefore, a 4-inch-diameter vent can be used in the installation.

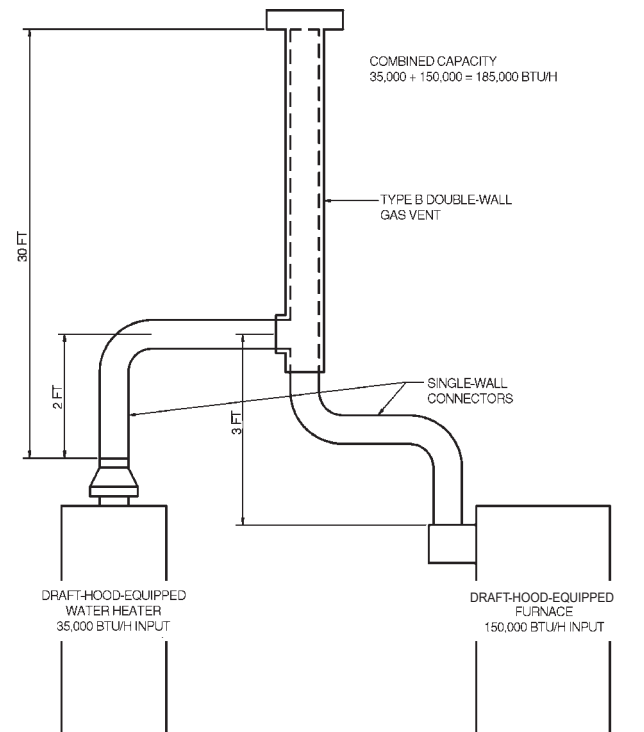
EXAMPLES USING COMMON VENTING TABLES

Example 4: Common venting two draft-hood-equipped appliances.

A 35,000 Btu per hour water heater is to be common vented with a 150,000 Btu per hour furnace using a common vent with a total height of 30 feet. The connector rise is 2 feet for the water heater with a horizontal length of 4 feet. The connector rise for the furnace is 3 feet with a horizontal length of 8 feet. Assume single-wall metal connectors will be used with Type B vent. What size connectors and combined vent should be used in this installation?

Solution:

Table 504.3(2) should be used to size single-wall metal vent connectors attached to Type B vertical vents. In the vent connector capacity portion of Table 504.3(2), find the row associated with a 30-foot vent height. For a 2-foot rise on the vent connector for the water heater, read the shaded columns for draft-hood-equipped appliances to find that a 3-inch-diameter vent connector has a capacity of 37,000 Btu per hour. Therefore, a 3-inch single-wall metal vent connector can be used with the water heater. For a draft-hood-equipped furnace with a 3-foot rise, read across the appropriate row to find that a 5-inch-diameter vent connector has a maximum capacity of 120,000 Btu per hour (which is too small for the furnace) and a 6-inch-diameter vent connector has a maximum vent capacity of 172,000 Btu per hour. Therefore, a 6-inch-diameter vent connector should be used with the 150,000 Btu per hour furnace. Since both vent connector horizontal lengths are less than the maximum lengths listed in Section 504.3.2, the table values can be used without adjustments.



**FIGURE B-17 (EXAMPLE 4)
COMMON VENTING TWO DRAFT-
HOOD-EQUIPPED APPLIANCES**

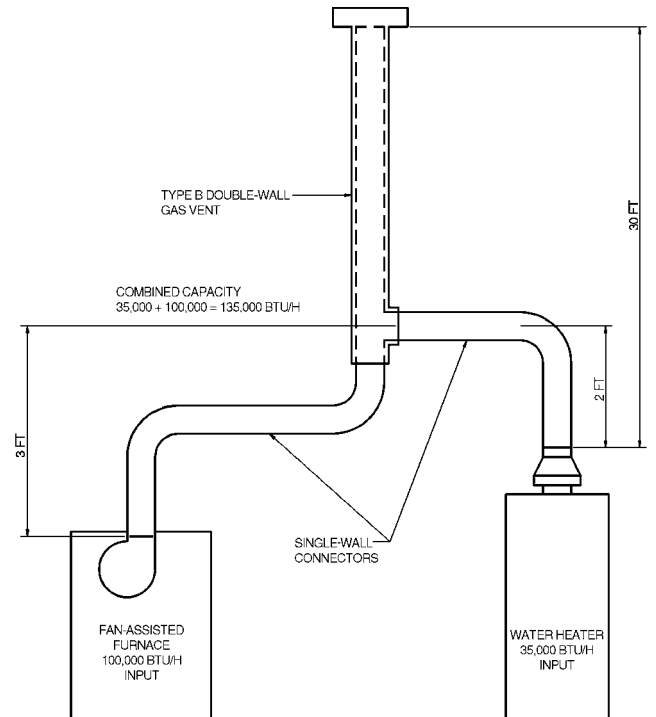
In the common vent capacity portion of Table 504.3(2), find the row associated with a 30-foot vent height and read over to the NAT + NAT portion of the 6-inch-diameter column to find a maximum combined capacity of 257,000 Btu per hour. Since the two appliances total only 185,000 Btu per hour, a 6-inch common vent can be used.

Example 5a: Common venting a draft-hood-equipped water heater with a fan-assisted furnace into a Type B vent.

In this case, a 35,000 Btu per hour input draft-hood-equipped water heater with a 4-inch-diameter draft hood outlet, 2 feet of connector rise, and 4 feet of horizontal length is to be common vented with a 100,000 Btu per hour fan-assisted furnace with a 4-inch-diameter flue collar, 3 feet of connector rise, and 6 feet of horizontal length. The common vent consists of a 30-foot height of Type B vent. What are the recommended vent diameters for each connector and the common vent? The installer would like to use a single-wall metal vent connector.

Solution: [Table 504.3(2)].

Water Heater Vent Connector Diameter. Since the water heater vent connector horizontal length of 4 feet is less than the maximum value listed in Section 504.3.2, the venting table values can be used without adjustments. Using the Vent Connector Capacity portion of Table 504.3(2), read down the Total Vent Height (*H*) column to 30 feet and read across the 2-foot Connector Rise (*R*) row to the first Btu per hour rating in the NAT Max column that is equal to or greater than the water heater input rating. The table shows that a 3-inch vent connector has a maximum input rating of 37,000 Btu per



**FIGURE B-18 (EXAMPLE 5A)
COMMON VENTING A DRAFT HOOD WITH A FAN-ASSISTED
FURNACE INTO A TYPE B DOUBLE-WALL COMMON VENT**

criterion is satisfied. Table 504.3(7b), at a 19°F design temperature, and at the same vent height and internal area used above, shows that the minimum allowable input rating of a space-heating appliance is 470,000 Btu per hour. The furnace input rating of 100,000 Btu per hour is less than this minimum value. So this criterion is not satisfied, and an alternative venting design needs to be used, such as a Type B vent shown in Example 5a or a *listed* chimney liner system shown in the remainder of the example.

In accordance with Section 504.3.19, Table 504.3(1) or 504.3(2) is used for sizing corrugated metallic liners in masonry chimneys, with the maximum common vent capacities reduced by 20 percent. This example will be continued assuming Type B vent connectors.

Water Heater Vent Connector Diameter. Using Table 504.3(1), Vent Connector Capacity, read down the Total Vent Height (*H*) column to 30 feet, and read across the 2-foot Connector Rise (*R*) row to the first Btu/h rating in the NAT Max column that is equal to or greater than the water heater input rating. The table shows that a 3-inch vent connector has a maximum capacity of 39,000 Btu/h. Although this rating is greater than the water heater input rating, a 3-inch vent connector is prohibited by Section 504.3.21. A 4-inch vent connector has a maximum input rating of 70,000 Btu/h and is equal to the draft hood outlet diameter. A 4-inch vent connector is selected.

Furnace Vent Connector Diameter. Using Table 504.3(1), Vent Connector Capacity, read down the Vent Height (*H*) column to 30 feet, and read across the 3-foot Connector Rise (*R*) row to the first Btu per hour rating in the FAN Max column that is equal to or greater than the furnace input rating. The 100,000 Btu per hour furnace in this example falls within this range, so a 4-inch connector is adequate.

Chimney Liner Diameter. The total input to the common vent is 135,000 Btu per hour. Using the Common Vent Capacity Portion of Table 504.3(1), read down the Vent Height (*H*) column to 30 feet and across this row to find the smallest vent diameter in the FAN+NAT column that has a Btu per hour rating greater than 135,000 Btu per hour. The 4-inch common vent has a capacity of 138,000 Btu per hour. Reducing the maximum capacity by 20 percent (Section 504.3.19) results in a maximum capacity for a 4-inch corrugated liner of 110,000 Btu per hour, less than the total input of 135,000 Btu per hour. So a larger liner is needed. The 5-inch common vent capacity *listed* in Table 504.3(1) is 210,000 Btu per hour, and after reducing by 20 percent is 168,000 Btu per hour. Therefore, a 5-inch corrugated metal liner should be used in this example.

Single-Wall Connectors. Once it has been established that relining the chimney is necessary, Type B double-wall vent connectors are not specifically required. This example could be redone using Table 504.3(2) for single-wall vent connectors. For this case, the vent connector and liner diameters would be the same as found above with Type B double-wall connectors.

**TABLE B-1
MASONRY CHIMNEY LINER DIMENSIONS
WITH CIRCULAR EQUIVALENTS^a**

NOMINAL LINER SIZE (inches)	INSIDE DIMENSIONS OF LINER (inches)	INSIDE DIAMETER OR EQUIVALENT DIAMETER (inches)	EQUIVALENT AREA (square inches)
4 × 8	2½ × 6½	4	12.2
		5	19.6
		6	28.3
		7	38.3
8 × 8	6¾ × 6¾	7.4	42.7
		8	50.3
8 × 12	6½ × 10½	9	63.6
		10	78.5
12 × 12	9¾ × 9¾	10.4	83.3
		11	95
12 × 16	9½ × 13½	11.8	107.5
		12	113.0
		14	153.9
16 × 16	13¼ × 13¼	14.5	162.9
		15	176.7
16 × 20	13 × 17	16.2	206.1
		18	254.4
20 × 20	16¾ × 16¾	18.2	260.2
		20	314.1
20 × 24	16½ × 20½	20.1	314.2
		22	380.1
24 × 24	20¼ × 20¼	22.1	380.1
		24	452.3
24 × 28	20¼ × 20¼	24.1	456.2
		26.4	543.3
28 × 28	24¼ × 24¼	27	572.5
		27.9	607
30 × 30	25½ × 25½	30	706.8
		30.9	749.9
30 × 36	25½ × 31½	33	855.3
		34.4	929.4
36 × 36	31½ × 31½	36	1017.9

For SI: 1 inch = 25.4 mm, 1 square inch = 645.16 mm².

a. Where liner sizes differ dimensionally from those shown in Table B-1, equivalent diameters can be determined from published tables for square and rectangular ducts of equivalent carrying capacity or by other engineering methods.

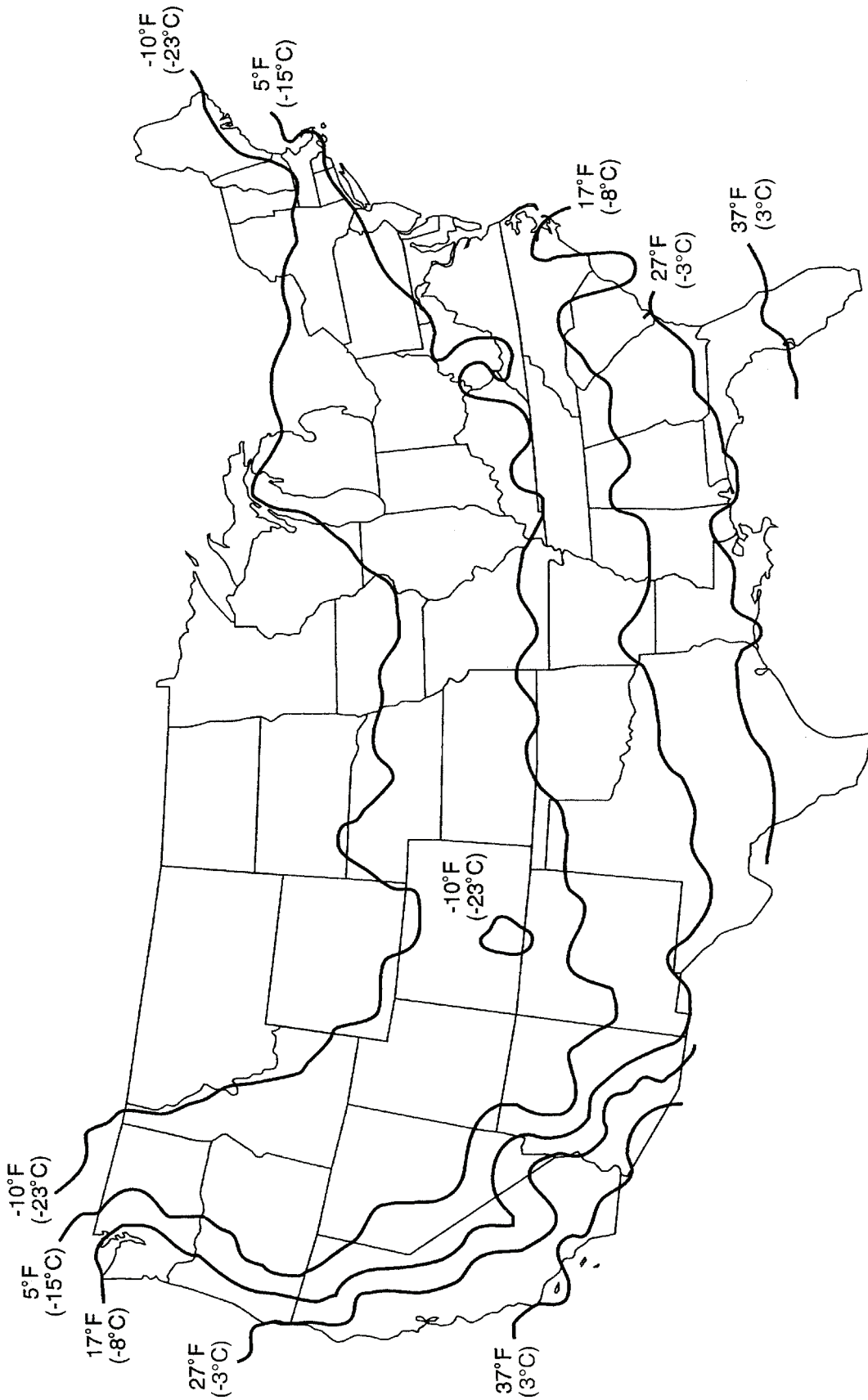


FIGURE B-19

NFCC:

99% Winter Design Temperatures for the Contiguous United States

This map is a necessarily generalized guide to temperatures in the contiguous United States. Temperatures shown for areas such as mountainous regions and large urban centers are not necessarily accurate. The climate data used to develop this map are from the *ASHRAE Handbook—Fundamentals* (Climate Conditions for the United States).

For 99% winter design temperature in Alaska, consult the *ASHRAE Handbook—Fundamentals*. 99% winter design temperatures for Hawaii are greater than 37°F.

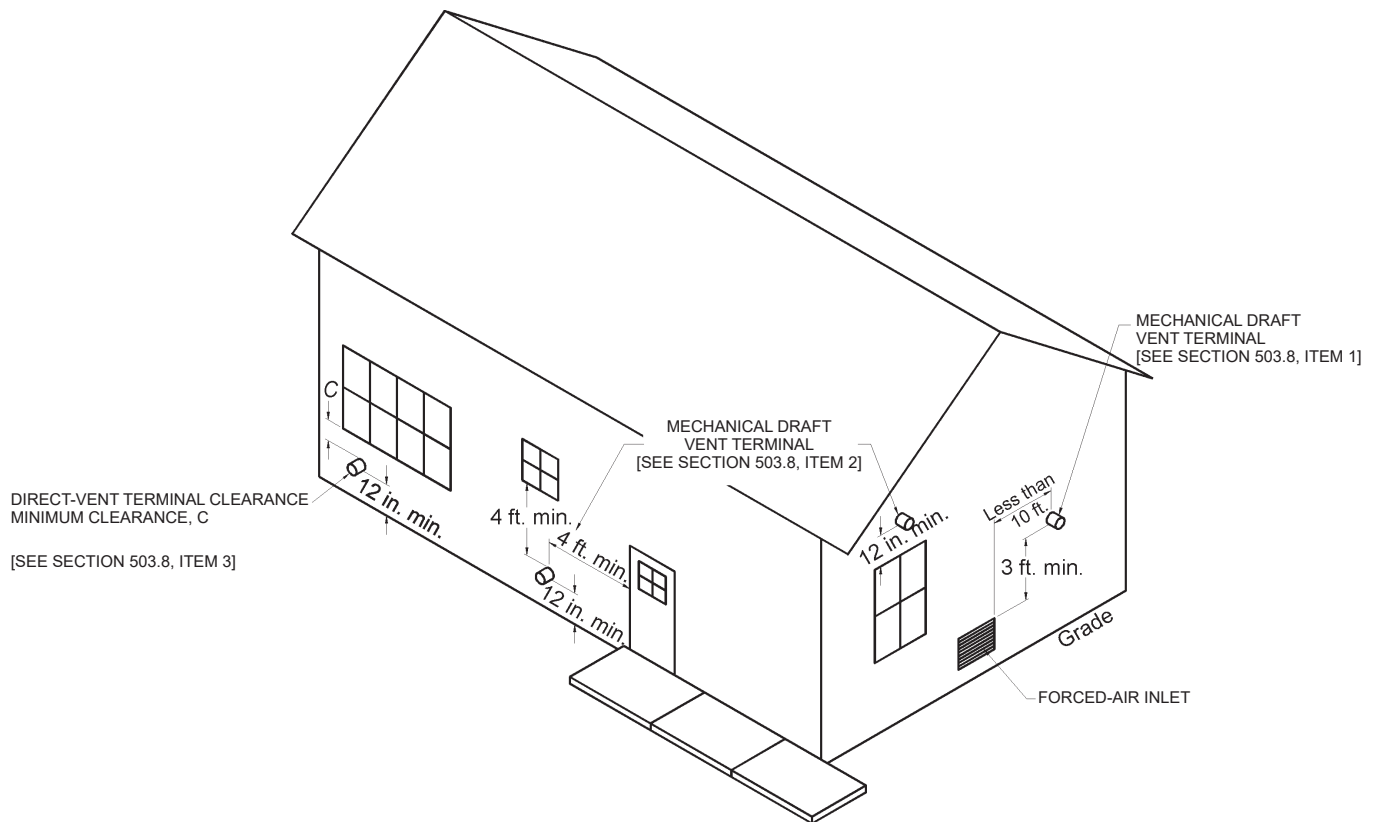
APPENDIX C (IFGS)

EXIT TERMINALS OF MECHANICAL DRAFT AND DIRECT-VENT VENTING SYSTEMS

This appendix is informative and is not part of the code.

User note:

About this appendix: Appendix C provides a graphic depiction of the venting terminal location requirements of the code.



For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 British thermal unit per hour = 0.2931 W.

APPENDIX C EXIT TERMINALS OF MECHANICAL DRAFT AND DIRECT-VENT VENTING SYSTEMS

APPENDIX D (IFGS)

RECOMMENDED PROCEDURE FOR SAFETY INSPECTION OF AN EXISTING APPLIANCE INSTALLATION

This appendix is not a part of the requirements of this code and is included for informational purposes only.

User note:

About this appendix: Appendix D provides procedures for testing and inspecting existing gas appliance installations for safe operation.

D.1 General. The following procedure is intended as a guide to aid in determining that an appliance is properly installed and is in a safe condition for continued use. Where a gas supplier performs an inspection, their written procedures should be followed.

D.1.1 Application. This procedure is intended for existing residential installations of a furnace, boiler, room heater, water heater, cooking appliance, fireplace appliance and clothes dryer. This procedure should be performed prior to any attempt to modify the appliance installation or building envelope.

D.1.2 Weatherization programs. Before a building envelope is to be modified as part of a weatherization program, the existing appliance installation should be inspected in accordance with these procedures. After all unsafe conditions are repaired, and immediately after the weatherization is complete, the appliance inspections in D.5.2 are to be repeated.

D.1.3 Inspection procedure. The safety of the building occupant and inspector are to be determined as the first step as described in D.2. Only after the ambient environment is found to be safe should inspections of gas piping and appliances be undertaken. It is recommended that all inspections described in D.3, D.4, and D.6, where the appliance is in the off mode, be completed and any unsafe conditions repaired or corrected before continuing with inspections of an operating appliance described in D.5 and D.6.

D.1.4 Manufacturer instructions. Where available, the manufacturer's installation and operating instructions for the installed appliances should be used as part of these inspection procedures to determine if it is installed correctly and is operating properly.

D.1.5 Instruments. The inspection procedures include measuring for fuel gas and carbon monoxide (CO) and will require the use of a combustible gas detector (CGD) and a CO detector. It is recommended that both types of detectors be listed. Prior to any inspection, the detectors should be calibrated or tested in accordance with the manufacturer's instructions. In addition, it is recommended that the detectors have the following minimum specifications.

- (1) *Gas Detector.* The CGD should be capable of indicating the presence of the type of fuel gas for which it is to be used (e.g. natural gas or propane). The combustible gas detector should be capable of the following:
 - a. *PPM:* Numeric display with a parts per million (ppm) scale from 1 ppm to 900 ppm in 1 ppm increments.

- b. *LEL:* Numeric display with a percent lower explosive limit (% LEL) scale from 0 percent to 100 percent in 1 percent increments.
 - c. *Audio:* An audio sound feature to locate leaks.
- (2) *CO Detector.* The CO detector should be capable of the following functions and have a numeric display scale as follows:
 - a. *PPM:* For measuring ambient room and appliance emissions a display scale in parts per million (ppm) from 0 to 1,000 ppm in 1 ppm increments.
 - b. *Alarm:* A sound alarm function where hazardous levels of ambient CO is found (see D.2 for alarm levels)
 - c. *Air Free:* Capable of converting CO measurements to an air free level in ppm. Where a CO detector is used without an air free conversion function, the CO air free can be calculated in accordance with footnote 3 in Table D.6.

D.2 Occupant and inspector safety. Prior to entering a building, the inspector should have both a combustible gas detector (CGD) and CO detector turned on, calibrated, and operating. Immediately upon entering the building, a sample of the ambient atmosphere should be taken. Based on CGD and CO detector readings, the inspector should take the following actions:

- (1) The CO detector indicates a carbon monoxide level of 70 ppm or greater¹. The inspector should immediately notify the occupant of the need for themselves and any building occupant to evacuate; the inspector shall immediately evacuate and call 911.
- (2) Where the CO detector indicates a reading between 30 ppm and 70 ppm¹. The inspector should advise the occupant that high CO levels have been found and recommend that all possible sources of CO should be turned off immediately and windows and doors opened. Where it appears that the source of CO is a permanently installed appliance, advise the occupant to keep the appliance off and have the appliance serviced by a qualified servicing agent.
- (3) Where CO detector indicates CO below 30 ppm¹ the inspection can continue.
- (4) The CGD indicates a combustible gas level of 20% LEL or greater. The inspector should immediately notify the occupant of the need for themselves and any

¹ U.S. Consumer Product Safety Commission, *Responding to Residential Carbon Monoxide Incidents, Guidelines for Fire and Other Emergency Response Personnel*, Approved 7/23/02

building occupant to evacuate; the inspector shall immediately evacuate and call 911.

- (5) The CGD indicates a combustible gas level below 20% LEL, the inspection can continue.

If during the inspection process it is determined a condition exists that could result in unsafe appliance operation, shut off the appliance and advise the owner of the unsafe condition. Where a gas leak is found that could result in an unsafe condition, advise the owner of the unsafe condition and call the gas supplier to turn off the gas supply. The inspector should not continue a safety inspection on an operating appliance, venting system, and piping system until repairs have been made.

D.3 Gas piping and connection inspections.

- (1) *Leak Checks.* Conduct a test for gas leakage using either a non-corrosive leak detection solution or a CGD confirmed with a leak detection solution.

The preferred method for leak checking is by use of gas leak detection solution applied to all joints. This method provides a reliable visual indication of significant leaks.

The use of a CGD in its audio sensing mode can quickly locate suspect leaks but can be overly sensitive indicating insignificant and false leaks. All suspect leaks found through the use of a CGD should be confirmed using a leak detection solution.

Where gas leakage is confirmed, the owner should be notified that repairs must be made. The inspection should include the following components:

- a. All gas piping fittings located within the appliance space.
 - b. Appliance connector fittings.
 - c. Appliance gas valve/regulator housing and connections.
- (2) *Appliance Connector.* Verify that the appliance connection type is compliant with Section 411 of the *International Fuel Gas Code*. Inspect flexible appliance connections to determine if they are free of cracks, corrosion and signs of damage. Verify that there are no uncoated brass connectors. Where connectors are determined to be unsafe or where an uncoated brass connector is found, the appliance shutoff valve should be placed in the off position and the owner notified that the connector must be replaced.
 - (3) *Piping Support.* Inspect piping to determine that it is adequately supported, that there is no undue stress on the piping, and if there are any improperly capped pipe openings.
 - (4) *Bonding.* Verify that the electrical bonding of gas piping is compliant with Section 310 of the *International Fuel Gas Code*.

D.4 Inspections to be performed with the appliance not operating. The following safety inspection procedures are performed on appliances that are not operating. These inspections are applicable to all appliance installations.

- (1) *Preparing for Inspection.* Shut off all gas and electrical power to the appliances located in the same room being inspected. For gas supply, use the shutoff valve in the supply line or at the manifold serving each appliance. For electrical power, place the circuit breaker in the off position or remove the fuse that serves each appliance. A lock type device or tag should be installed on each gas shutoff valve and at the electrical panel to indicate that the service has been shut off for inspection purposes.
- (2) *Vent System Size and Installation.* Verify that the existing venting system size and installation are compliant with Chapter 5 of the *International Fuel Gas Code*. The size and installation of venting systems for other than natural draft and Category I appliances should be in compliance with the manufacturer's installation instructions. Inspect the venting system to determine that it is free of blockage, restriction, leakage, corrosion, and other deficiencies that could cause an unsafe condition. Inspect masonry chimneys to determine if they are lined. Inspect plastic venting system to determine that it is free of sagging and it is sloped in an upward direction to the outdoor vent termination.
- (3) *Combustion Air Supply.* Inspect provisions for combustion air as follows:
 - a. *No Direct-vent Appliances.* Determine that non-direct vent appliance installations are compliant with the combustion air requirements in Section 304 of the *International Fuel Gas Code*. Inspect any interior and exterior combustion air openings and any connected combustion air ducts to determine that there is no blockage, restriction, corrosion or damage. Inspect to determine that the upper horizontal combustion air duct is not sloped in a downward direction toward the air supply source.
 - b. *Direct Vent Appliances.* Verify that the combustion air supply ducts and pipes are securely fastened to direct vent appliance and determine that there are no separations, blockage, restriction, corrosion or other damage. Determine that the combustion air source is located in the outdoors or to areas that freely communicate to the outdoors.
 - c. *Unvented Appliances.* Verify that the total input of all unvented room heaters and gas-fired refrigerators installed in the same room or rooms that freely communicate with each other does not exceed 20 Btu/hr/ft³.

¹ U.S. Consumer Product Safety Commission, *Responding to Residential Carbon Monoxide Incidents, Guidelines For Fire and Other Emergency Response Personnel*, Approved 7/23/02

- (4) *Flooded Appliances.* Inspect the appliance for signs that the appliance may have been damaged by flooding. Signs of flooding include a visible water submerge line on the appliance housing, excessive surface or component rust, deposited debris on internal components, and mildew-like odor. Inform the owner that any part of the appliance control system and any appliance gas control that has been under water must be replaced. All flood-damaged plumbing, heating, cooling and electrical appliances should be replaced.
- (5) *Flammable Vapors.* Inspect the room/space where the appliance is installed to determine if the area is free of the storage of gasoline or any flammable products such as oil-based solvents, varnishes or adhesives. Where the appliance is installed where flammable products will be stored or used, such as a garage, verify that the appliance burner(s) is a minimum of 18" above the floor unless the appliance is listed as flammable vapor ignition resistant.
- (6) *Clearances to Combustibles.* Inspect the immediate location where the appliance is installed to determine if the area is free of rags, paper or other combustibles. Verify that the appliance and venting system are compliant with clearances to combustible building components in accordance with Sections 305.8, 501.15.4, 502.5, 503.6.2, 503.10.5 and other applicable sections of Section 503.
- (7) *Appliance Components.* Inspect internal components by removing access panels or other components for the following:
 - a. Inspect burners and crossovers for blockage and corrosion. The presence of soot, debris, and signs of excessive heating are potential indicators of incomplete combustion caused by blockage or improper burner adjustments.
 - b. Metallic and non-metallic hoses for signs of cracks, splitting, corrosion, and loose connections.
 - c. Signs of improper or incomplete repairs
 - d. Modifications that override controls and safety systems
 - e. Electrical wiring for loose connections; cracks, missing or worn electrical insulation; and indications of excessive heat or electrical shorting. Appliances requiring an external electrical supply should be inspected for proper electrical connection in accordance with the National Electric Code.
- (8) *Placing Appliances Back in Operation.* Return all inspected appliances and systems to their preexisting state by reinstalling any removed access panels and components. Turn on the gas supply and electricity to each appliance found in safe condition. Proceed to the operating inspections in D.5 through D.6.

D.5 Inspections to be performed with the Appliance Operating. The following safety inspection procedures are to be per-

formed on appliances that are operating where there are no unsafe conditions or where corrective repairs have been completed.

D.5.1 General Appliance Operation.

- (1) *Initial Startup.* Adjust the thermostat or other control device to start the appliance. Verify that the appliance starts up normally and is operating properly.

Determine that the pilot(s), where provided, is burning properly and that the main burner ignition is satisfactory, by interrupting and re-establishing the electrical supply to the appliance in any convenient manner. If the appliance is equipped with a continuous pilot(s), test all pilot safety devices to determine whether they are operating properly by extinguishing the pilot(s) when the main burner(s) is off and determining, after 3 minutes, that the main burner gas does not flow upon a call for heat. If the appliance is not provided with a pilot(s), test for proper operation of the ignition system in accordance with the appliance manufacturer's lighting and operating instructions.
- (2) *Flame Appearance.* Visually inspect the flame appearance for proper color and appearance. Visually determine that the main burner gas is burning properly (i.e., without floating, lifting, or flashback). Adjust the primary air shutter as required. If the appliance is equipped with high and low flame controlling or flame modulation, check for proper main burner operation at low flame.
- (3) *Appliance Shutdown.* Adjust the thermostat or other control device to shut down the appliance. Verify that the appliance shuts off properly.

D.5.2 Test for Combustion Air and Vent Drafting for Natural Draft and Category I Appliances. Combustion air and vent draft procedures are for natural draft and category I appliances equipped with a draft hood and connected to a natural draft venting system.

- (1) *Preparing for Inspection.* Close all exterior building doors and windows and all interior doors between the space in which the appliance is located and other spaces of the building that can be closed. Turn on any clothes dryer. Turn on any exhaust fans, such as range hoods and bathroom exhausts, so they will operate at maximum speed. Do not operate a summer exhaust fan. Close fireplace dampers and any fireplace doors.
- (2) *Placing the Appliance in Operation.* Place the appliance being inspected in operation. Adjust the thermostat or control so the appliance will operate continuously.
- (3) *Spillage Test.* Verify that all appliances located within the same room are in their standby mode and ready for operation. Follow lighting instructions for each appliance as necessary. Test for spillage at the draft hood relief opening as follows:
 - a. After 5 minutes of main burner operation, check for spillage using smoke.
 - b. Immediately after the first check, turn on all other fuel gas burning appliances within the same room

so they will operate at their full inputs and repeat the spillage test.

- c. Shut down all appliances to their standby mode and wait for 15 minutes.
 - d. Repeat the spillage test steps a through c on each appliance being inspected.
- (4) *Additional Spillage Tests.* Determine if the appliance venting is impacted by other door and air handler settings by performing the following tests.
- a. Set initial test condition in accordance with D.5.2 (1).
 - b. Place the appliance(s) being inspected in operation. Adjust the thermostat or control so the appliance(s) will operate continuously.
 - c. Open the door between the space in which the appliance(s) is located and the rest of the building. After 5 minutes of main burner operation, check for spillage at each appliance using smoke.
 - d. Turn on any other central heating or cooling air handler fan that is located outside of the area where the appliances are being inspected. After 5 minutes of main burner operation, check for spillage at each appliance using smoke. The test should be conducted with the door between the space in which the appliance(s) is located and the rest of the building in the open and in the closed position.
- (5) Return doors, windows, exhaust fans, fireplace dampers, and any other fuel gas burning appliance to their previous conditions of use.
- (6) If, after completing the spillage test it is believed sufficient combustion air is not available, the owner should be notified that an alternative combustion air source is needed in accordance with Section 304 of the *International Fuel Gas Code*. Where it is believed that the venting system does not provide adequate natural draft, the owner should be notified that alternative vent sizing, design or configuration is needed in accordance with Chapter 5 of the *International Fuel Gas Code*. If spillage occurs, the owner should be notified as to its cause, be instructed as to which position of the door (open or closed) would lessen its impact, and that corrective action by a HVAC professional should be taken.

D.6 Appliance-Specific Inspections. The following appliance-specific inspections are to be performed as part of a complete inspection. These inspections are performed either with the appliance in the off or standby mode (indicated by “OFF”) or on an appliance that is operating (indicated by “ON”). The CO measurements are to be undertaken only after the appliance is determined to be properly venting. The CO detector should be capable of calculating CO emissions in ppm air free.

(1) Forced Air Furnaces:

- a. OFF. Verify that an air filter is installed and that it is not excessively blocked with dust.
- b. OFF. Inspect visible portions of the furnace combustion chamber for cracks, ruptures, holes, and corrosion. A heat exchanger leakage test should be conducted.
- c. ON. Verify both the limit control and the fan control are operating properly. Limit control operation can be checked by blocking the circulating air inlet or temporarily disconnecting the electrical supply to the blower motor and determining that the limit control acts to shut off the main burner gas.
- d. ON. Verify that the blower compartment door is properly installed and can be properly re-secured if opened. Verify that the blower compartment door safety switch operates properly.
- e. ON. Check for flame disturbance before and after blower comes on which can indicate heat exchanger leaks.
- f. ON. Measure the CO in the vent after 5 minutes of main burner operation. The CO should not exceed threshold in Table D.6.

(2) Boilers:

- a. OFF and ON. Inspect for evidence of water leaks around boiler and connected piping.
- b. ON. Verify that the water pumps are in operating condition. Test low water cutoffs, automatic feed controls, pressure and temperature limit controls, and relief valves in accordance with the manufacturer's recommendations to determine that they are in operating condition.
- c. ON. Measure the CO in the vent after 5 minutes of main burner operation. The CO should not exceed threshold in Table D.6.

(3) Water Heaters:

- a. OFF. Verify that the pressure-temperature relief valve is in operating condition. Water in the heater should be at operating temperature.
- b. OFF. Verify that inspection covers, glass, and gaskets are intact and in place on a flammable vapor ignition resistant (FVIR) type water heater.
- c. ON. Verify that the thermostat is set in accordance with the manufacturer's operating instructions and measure the water temperature at the closest tub or sink to verify that it is no greater than 120°F.
- d. OFF. Where required by the local building code in earthquake prone locations, inspect that the water heater is secured to the wall studs in two locations (high and low) using appropriate metal strapping and bolts.
- e. ON. Measure the CO in the vent after 5 minutes of main burner operation. The CO should not exceed threshold in Table D.6.

- (4) Cooking Appliances:
 - a. OFF. Inspect oven cavity and range-top exhaust vent for blockage with aluminum foil or other materials.
 - b. OFF. Inspect cook top to verify that it is free from a build-up of grease.
 - c. ON. Measure the CO above each burner and at the oven exhaust vents after 5 minutes of burner operation. The CO should not exceed threshold in Table D.6.

- (5) Vented Room Heaters:
 - a. OFF. For built-in room heaters and wall furnaces, inspect that the burner compartment is free of lint and debris.
 - b. OFF. Inspect that furnishings and combustible building components are not blocking the heater.
 - c. ON. Measure the CO in the vent after 5 minutes of main burner operation. The CO should not exceed threshold in Table D.6.

- (6) Vent-free (Unvented) Heaters:
 - a. OFF. Verify that the heater input is not more than 40,000 Btu input, but not more than 10,000 Btu where installed in a bedroom, and 6,000 Btu where installed in a bathroom.
 - b. OFF. Inspect the ceramic logs provided with gas log type vent free heaters that they are properly located and aligned.
 - c. OFF. Inspect the heater that it is free of excess lint build-up and debris.
 - d. OFF. Verify that the oxygen depletion safety shutoff system has not been altered or bypassed.
 - e. ON. Verify that the main burner shuts down within 3 minutes by extinguishing the pilot light. The test is meant to simulate the operation of the oxygen depletion system (ODS).
 - f. ON. Measure the CO after 5 minutes of main burner operation. The CO should not exceed threshold in Table D.6.

- (7) Gas Log Sets and Gas Fireplaces:
 - a. OFF. For gas logs installed in wood burning fireplaces equipped with a damper, verify that the fireplace damper is in a fixed open position.
 - b. ON. Measure the CO in the firebox (log sets installed in wood burning fireplaces or in the vent (gas fireplace) after 5 minutes of main burner operation. The CO should not exceed threshold in Table D.6.

- (8) Gas Clothes Dryer:
 - a. OFF. Where installed in a closet, verify that a source of make-up air is provided and inspect that any make-up air openings, louvers, and ducts are free of blockage.

- b. OFF. Inspect for excess amounts of lint around the dryer and on dryer components. Inspect that there is a lint trap properly installed and it does not have holes or tears. Verify that it is in a clean condition.
- c. OFF. Inspect visible portions of the exhaust duct and connections for loose fittings and connections, blockage, and signs of corrosion. Verify that the duct termination is not blocked and that it terminates in an outdoor location. Verify that only approved metal vent ducting material is installed (plastic and vinyl materials are not approved for gas dryers).
- d. ON. Verify mechanical components including drum and blower are operating properly.
- e. ON. Operate the clothes dryer and verify that exhaust system is intact and exhaust is exiting the termination.
- f. ON. Measure the CO at the exhaust duct or termination after 5 minutes of main burner operation. The CO should not exceed threshold in Table D.6.

**TABLE D.6
CO THRESHOLDS**

Boilers (all categories)	400 ppm air free
Central Furnace (all categories)	400 ppm ¹ air free ^{2,3}
Floor Furnace	400 ppm air free
Gravity Furnace	400 ppm air free
Wall Furnace	200 ppm air free
Wall Furnace (Direct Vent)	400 ppm air free
Vented Room Heater	200 ppm air free
Vent-Free Room Heater	200 ppm air free
Water Heater	200 ppm air free
Oven/Broiler	225 ppm as measured
Top Burner	25 ppm as measured (per burner)
Clothes Dryer	400 ppm air free
Refrigerator	25 ppm as measured
Gas Log (gas fireplace)	25 ppm as measured in vent
Gas Log (installed in wood burning fireplace)	400 ppm air free in firebox

¹ Parts per million

² Air free emission levels are based on a mathematical equation (involving carbon monoxide and oxygen or carbon dioxide readings) to convert an actual diluted flue gas carbon monoxide testing sample to an undiluted air free flue gas carbon monoxide level utilized in the appliance certification standards. For natural gas or propane, using as-measured CO ppm and O₂ percentage:

$$CO_{AFppm} = \left(\frac{20.9}{20.9 - O_2} \right) \times CO_{ppm}$$

where:

CO_{AFppm} = Carbon monoxide, air-free ppm.

CO_{ppm} = As-measured combustion gas carbon monoxide ppm.

O₂ = Percentage of oxygen in combustion gas, as a percentage.

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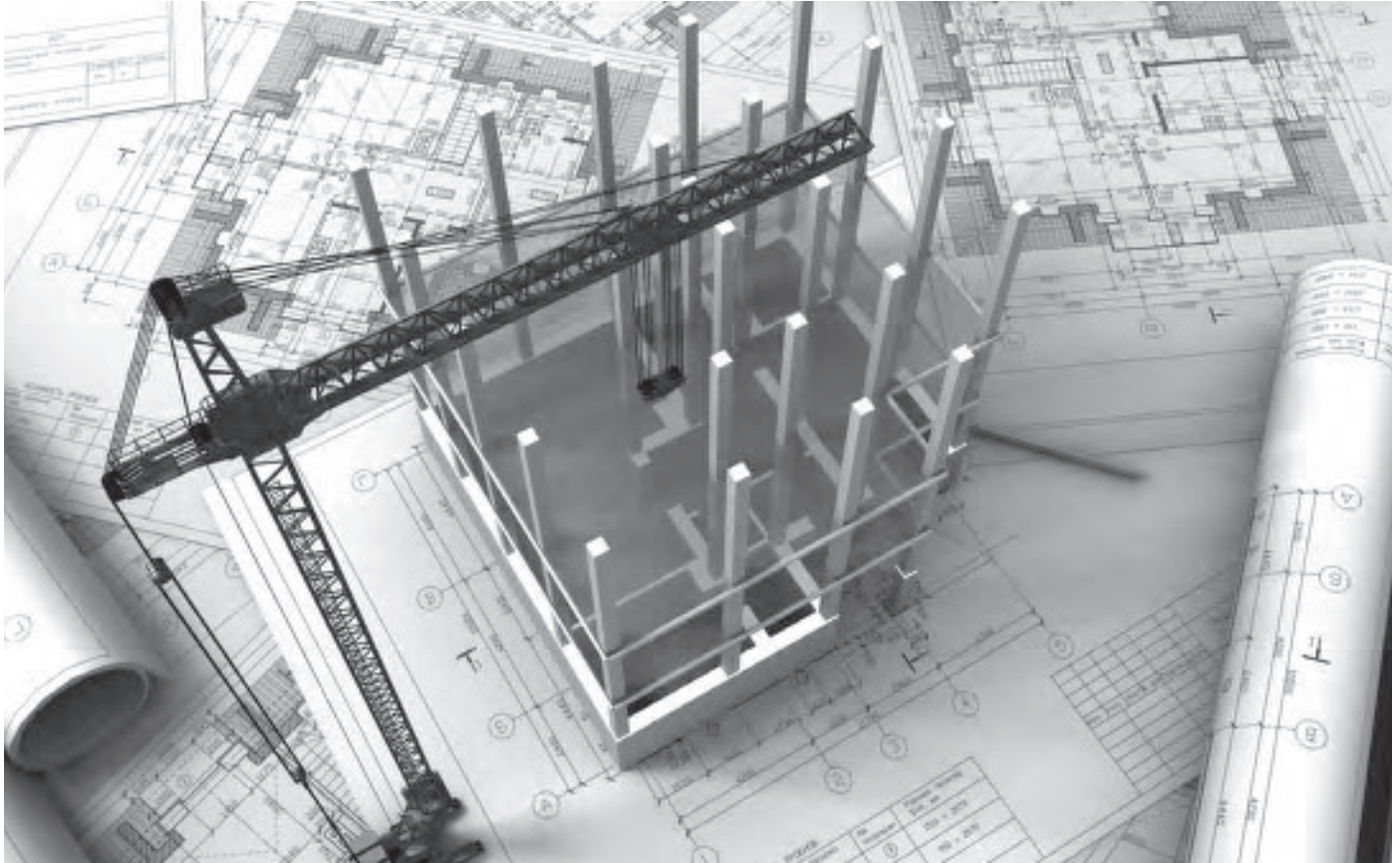
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INTERNATIONAL WILDLAND-URBAN INTERFACE CODE®



2018 International Wildland-Urban Interface Code®

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PREFACE

Introduction

The *International Wildland-Urban Interface Code*® (IWUIC®) establishes minimum requirements for land use and the built environment in designated wildland-urban interface areas using prescriptive and performance-related provisions. It is founded on data collected from tests and fire incidents, technical reports and mitigation strategies from around the world. This 2018 edition is fully compatible with all of the *International Codes*® (I-Codes®) published by the International Code Council® (ICC®), including the *International Building Code*®, *International Energy Conservation Code*®, *International Existing Building Code*®, *International Fire Code*®, *International Fuel Gas Code*®, *International Green Construction Code*®, *International Mechanical Code*®, *International Plumbing Code*®, *International Private Sewage Disposal Code*®, *International Property Maintenance Code*®, *International Residential Code*®, *International Swimming Pool and Spa Code*®, *International Zoning Code*® and *International Code Council Performance Code*®.

The I-Codes, including this *International Wildland-Urban Interface Code*, are used in a variety of ways in both the public and private sectors. Most industry professionals are familiar with the I-Codes as the basis of laws and regulations in communities across the U.S. and in other countries. However, the impact of the codes extends well beyond the regulatory arena, as they are used in a variety of nonregulatory settings, including:

- Voluntary compliance programs such as those promoting sustainability, energy efficiency and disaster resistance.
- The insurance industry, to estimate and manage risk, and as a tool in underwriting and rate decisions.
- Certification and credentialing of individuals involved in the fields of building design, construction and safety.
- Certification of building and construction-related products.
- U.S. federal agencies, to guide construction in an array of government-owned properties.
- Facilities management.
- “Best practices” benchmarks for designers and builders, including those who are engaged in projects in jurisdictions that do not have a formal regulatory system or a governmental enforcement mechanism.
- College, university and professional school textbooks and curricula.
- Reference works related to building design and construction.

In addition to the codes themselves, the code development process brings together building professionals on a regular basis. It provides an international forum for discussion and deliberation about building design, construction methods, safety, performance requirements, technological advances and innovative products.

Development

This 2018 edition presents the code as originally issued, with changes reflected in the 2003 through 2015 editions and further changes approved by the ICC Code Development Process through 2017. A new edition such as this is promulgated every 3 years.

This code is founded on principles intended to mitigate the hazard from fires through the development of provisions that adequately protect public health, safety and welfare; provisions that do not unnecessarily increase construction costs; provisions that do not restrict the use of new materials, products or methods of construction; and provisions that do not give preferential treatment to particular types or classes of materials, products or methods of construction.

EFFECTIVE USE OF THE INTERNATIONAL WILDLAND-URBAN INTERFACE CODE

Population growth and the expanding urban development into traditionally nonurban areas have increasingly brought humans into contact with wildfires. Between 1985 and 1994, wildfires destroyed more than 9,000 homes in the United States. Generally, these homes were located in areas “where structures and other human development meet or intermingle with undeveloped wildland or vegetative fuels,” also known as the wildland-urban interface.

The *International Wildland-Urban Interface Code (IWUIC)* is a model code that is intended to be adopted and used supplemental to the adopted building and fire codes of a jurisdiction. The unrestricted use of property in wildland-urban interface areas is a potential threat to life and property from fire and resulting erosion. The IWUIC has as its objective the establishment of minimum special regulations for the safeguarding of life and property from the intrusion of fire from wildland fire exposures and fire exposures from adjacent structures and to prevent structure fires from spreading to wildland fuels, even in the absence of fire department intervention.

Safeguards to prevent the occurrence of fires and to provide adequate fire protection facilities to control the spread of fire in wildland-urban interface areas are provided in a tiered manner commensurate with the relative level of hazard present.

Arrangement and Format of the 2018 IWUIC

Before applying the requirements of the IWUIC, it is beneficial to understand its arrangement and format. The IWUIC, like other codes published by ICC, is arranged and organized to follow logical steps that generally occur during a plan review or inspection. The IWUIC is divided as follows:

Chapters	Subjects
1–2	Administration and Definitions
3–4	Wildland-Urban Interface Area Designation and Requirements
5	Building Construction Regulations
6	Fire Protection Requirements
7	Referenced Standards
Appendices A–H	Adoptable and Informational Appendices

The following is a chapter-by-chapter synopsis of the scope and intent of the provisions of the *International Wildland-Urban Interface Code*:

Chapter 1 Scope and Administration. This chapter contains provisions for the application, enforcement and administration of subsequent requirements of the code. In addition to establishing the scope of the code, Chapter 1 identifies which buildings and structures come under its purview. Chapter 1 is largely concerned with maintaining “due process of law” in enforcing the regulations contained in the body of the code. Only through careful observation of the administrative provisions can the code official reasonably expect to demonstrate that “equal protection under the law” has been provided.

Chapter 2 Definitions. All terms that are defined in the code are listed alphabetically in Chapter 2. While a defined term may be used in one chapter or another, the meaning provided in Chapter 2 is applicable throughout the code.

Where understanding of a term’s definition is especially key to or necessary for understanding of a particular code provision, the term is shown in *italics*. This is true only for those terms that have a meaning that is unique to the code. In other words, the generally understood meaning of a term or phrase might not be sufficient or consistent with the meaning prescribed by the code; therefore, it is essential that the code-defined meaning be known.

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CHAPTER 1

SCOPE AND ADMINISTRATION

User note:

About this chapter: Chapter 1 establishes the limits of applicability of the code and describes how the code is to be applied and enforced. Chapter 1 is in two parts: Part 1—General Provisions (Sections 101–102) and Part 2—Administration and Enforcement (Sections 103–114). Section 101 identifies which buildings and structures come under its purview and references other I-Codes as applicable.

This code is intended to be adopted as a legally enforceable document and it cannot be effective without adequate provisions for its administration and enforcement. The provisions of Chapter 1 establish the authority and duties of the code official appointed by the authority having jurisdiction and also establish the rights and privileges of the design professional, contractor and property owner.

PART 1—GENERAL PROVISIONS

SECTION 101 SCOPE AND GENERAL REQUIREMENTS

[A] 101.1 Title. These regulations shall be known as the *Wildland-Urban Interface Code of [NAME OF JURISDICTION]*, hereinafter referred to as “this code.”

[A] 101.2 Scope. The provisions of this code shall apply to the construction, alteration, movement, repair, maintenance and use of any building, structure or premises within the *wildland-urban interface areas* in this jurisdiction.

Buildings or conditions in existence at the time of the adoption of this code are allowed to have their use or occupancy continued, if such condition, use or occupancy was legal at the time of the adoption of this code, provided that such continued use does not constitute a distinct danger to life or property.

Buildings or structures moved into or within the jurisdiction shall comply with the provisions of this code for new buildings or structures.

[A] 101.2.1 Appendices. Provisions in the appendices shall not apply unless specifically adopted.

[A] 101.3 Objective. The objective of this code is to establish minimum regulations consistent with nationally recognized good practice for the safeguarding of life and for property protection. Regulations in this code are intended to mitigate the risk to life and structures from intrusion of fire from wildland fire exposures and fire exposures from adjacent structures and to mitigate structure fires from spreading to wildland fuels. The extent of this regulation is intended to be tiered commensurate with the relative level of hazard present.

The unrestricted use of property in *wildland-urban interface areas* is a potential threat to life and property from fire and resulting erosion. Safeguards to prevent the occurrence of fires and to provide adequate fire protection facilities to control the spread of fire in *wildland-urban interface areas* shall be in accordance with this code.

This code shall supplement the jurisdiction’s building and fire codes, if such codes have been adopted, to provide for special regulations to mitigate the fire- and life-safety hazards of the *wildland-urban interface areas*.

[A] 101.4 Retroactivity. The provisions of the code shall apply to conditions arising after the adoption thereof, conditions not legally in existence at the adoption of this code and conditions that, in the opinion of the code official, constitute a distinct hazard to life or property.

Exception: Provisions of this code that specifically apply to existing conditions are retroactive.

[A] 101.5 Additions or alterations. Additions or alterations shall be permitted to be made to any building or structure without requiring the existing building or structure to comply with all of the requirements of this code, provided that the addition or alteration conforms to that required for a new building or structure.

Exception: Provisions of this code that specifically apply to existing conditions are retroactive.

Additions or alterations shall not be made to an existing building or structure that will cause the existing building or structure to be in violation of any of the provisions of this code nor shall such additions or alterations cause the existing building or structure to become unsafe. An unsafe condition shall be deemed to have been created if an addition or alteration will cause the existing building or structure to become structurally unsafe or overloaded; will not provide adequate access in compliance with the provisions of this code or will obstruct existing exits or access; will create a fire hazard; will reduce required fire resistance or will otherwise create conditions dangerous to human life.

[A] 101.6 Maintenance. Buildings, structures, landscape materials, vegetation, *defensible space* or other devices or safeguards required by this code shall be maintained in conformance to the code edition under which installed. The owner or the owner’s authorized agent shall be responsible for the maintenance of buildings, structures, landscape materials and vegetation.

SECTION 102 APPLICABILITY

[A] 102.1 General. Where there is a conflict between a general requirement and a specific requirement, the specific requirement shall govern. Where, in any specific case, different sections of this code specify different materials, methods of construction or other requirements, the most restrictive shall govern.

SCOPE AND ADMINISTRATION

[A] **102.2 Other laws.** The provisions of this code shall not be deemed to nullify any provisions of local, state or federal law.

[A] **102.3 Application of references.** References to chapter or section numbers, or to provisions not specifically identified by number, shall be construed to refer to such chapter, section or provision of this code.

[A] **102.4 Referenced codes and standards.** The codes and standards referenced in this code shall be those that are listed in Chapter 7 and such codes and standards shall be considered as part of the requirements of this code to the prescribed extent of each such reference and as further regulated in Sections 102.4.1 and 102.4.2.

[A] **102.4.1 Conflicts.** Where conflicts occur between provisions of this code and the referenced standards, the provisions of this code shall govern.

[A] **102.4.2 Provisions in referenced codes and standards.** Where the extent of the reference to a referenced code or standard includes subject matter that is within the scope of this code, the provisions of this code, as applicable, shall take precedence over the provisions in the referenced standard.

[A] **102.5 Partial invalidity.** In the event that any part or provision of this code is held to be illegal or void, this shall not have the effect of making void or illegal any of the other parts or provisions.

[A] **102.6 Existing conditions.** The legal occupancy or use of any structure or condition existing on the date of adoption of this code shall be permitted to continue without change, except as is specifically covered in this code, the *International Property Maintenance Code* or the *International Fire Code*, or as is deemed necessary by the code official for the general safety and welfare of the occupants and the public.

PART 2—ADMINISTRATION AND ENFORCEMENT

SECTION 103 ENFORCEMENT AGENCY

[A] **103.1 Creation of enforcement agency.** The department of [INSERT NAME OF DEPARTMENT] is hereby created and the official in charge thereof shall be known as the code official.

[A] **103.2 Appointment.** The code official shall be appointed by the chief appointing authority of the jurisdiction.

[A] **103.3 Deputies.** In accordance with the prescribed procedures of this jurisdiction and with the concurrence of the appointing authority, the code official shall have the authority to appoint a deputy(s). Such employees shall have powers as delegated by the code official.

SECTION 104 AUTHORITY OF THE CODE OFFICIAL

[A] **104.1 Powers and duties of the code official.** The code official is hereby authorized to enforce the provisions of this code. The code official shall have the authority to render

interpretations of this code and to adopt policies and procedures in order to clarify the application of its provisions. Such interpretation policy and procedures shall not have the effect of waiving requirements specifically provided for in this code.

[A] **104.2 Interpretations, rules and regulations.** The code official shall have the power to render interpretations of this code and to adopt and enforce rules and supplemental regulations to clarify the application of its provisions. Such interpretations, rules and regulations shall be in conformance to the intent and purpose of this code.

A copy of such rules shall be filed with the clerk of the jurisdiction and shall be in effect immediately thereafter. Additional copies shall be available for distribution to the public.

[A] **104.3 Liability of the code official.** The code official, member of the board of appeals or employee charged with the enforcement of this code, acting in good faith and without malice in the discharge of the duties required by this code or other pertinent law or ordinance, shall not thereby be rendered civilly or criminally personally liable for damages that accrue to persons or property as a result of an act or by reason of an act or omission in the discharge of such duties.

[A] **104.3.1 Legal defense.** A suit or criminal complaint brought against the code official or employee because of such act or omission performed by the code official or employee in the enforcement of any provision of such codes or other pertinent laws or ordinances implemented through the enforcement of this code or enforced by the code enforcement agency shall be defended by this jurisdiction until final termination of such proceedings, and any judgment resulting therefrom shall be assumed by this jurisdiction. The code enforcement agency or its parent jurisdiction shall not be held as assuming any liability by reason of the inspections authorized by this code or any permits or certificates issued under this code.

[A] **104.4 Subjects not regulated by this code.** Where applicable standards or requirements are not set forth in this code, or are contained within other laws, codes, regulations, ordinances or policies adopted by the jurisdiction, compliance with applicable standards of other nationally recognized safety standards, as *approved*, shall be deemed as prima facie evidence of compliance with the intent of this code.

[A] **104.5 Matters not provided for.** Requirements that are essential for the public safety of an existing or proposed activity, building or structure, or for the safety of the occupants thereof, which are not specifically provided for by this code, shall be determined by the code official consistent with the necessity to establish the minimum requirements to safeguard the public health, safety and general welfare.

[A] **104.6 Applications and permits.** The code official is authorized to receive applications, review construction documents and issue permits for construction regulated by this code, issue permits for operations regulated by this code, inspect the premises for which such permits have been issued and enforce compliance with the provisions of this code.

[A] **104.7 Other agencies.** Where requested to do so by the code official, other officials of this jurisdiction shall assist and cooperate with the code official in the discharge of the duties required by this code.

SECTION 105 COMPLIANCE ALTERNATIVES

[A] 105.1 Practical difficulties. Where there are practical difficulties involved in carrying out the provisions of this code, the code official is authorized to grant modifications for individual cases on application in writing by the owner or an owner's authorized agent. The code official shall first find that a special individual reason makes enforcement of the strict letter of this code impractical, that the modification is in conformance to the intent and purpose of this code, and that the modification does not lessen any fire protection requirements or any degree of structural integrity. The details of any action granting modifications shall be recorded and entered into the files of the code enforcement agency.

[A] 105.2 Technical assistance. To determine the acceptability of technologies, processes, products, facilities, materials and uses attending the design, operation or use of a building or premises subject to the inspection of the code official, the code official is authorized to require the owner, the owner's authorized agent or the person in possession or control of the building or premises to provide, without charge to the jurisdiction, a technical opinion and report. The opinion and report shall be prepared by a qualified engineer, specialist, laboratory or fire safety specialty organization acceptable to the code official and the owner or the owner's authorized agent, and shall analyze the fire safety of the design, operation or use of the building or premises, the facilities and appurtenances situated thereon and fuel management for purposes of establishing fire hazard severity to recommend necessary changes.

[A] 105.3 Alternative materials, design and methods. The provisions of this code are not intended to prevent the installation of any material or to prohibit any design or method not specifically prescribed by this code, provided that any such alternative has been *approved*. An alternative material, design or method shall be *approved* where the *building official* in concurrence with the fire chief finds that the proposed design is satisfactory and complies with the intent of the provisions of this code, and that the material, method or work offered is, for the purpose intended, not less than the equivalent of that prescribed in this code in quality, strength, effectiveness, *fire resistance*, durability and safety.

Where the alternative material, design or method is not *approved*, the *building official* shall respond in writing, stating the reasons why the alternative was not *approved*.

SECTION 106 APPEALS

[A] 106.1 General. To determine the suitability of alternative materials and methods and to provide for reasonable interpretations of the provisions of this code, there shall be and hereby is created a board of appeals consisting of five members who are qualified by experience and training to pass judgment on pertinent matters. The code official, *building official* and fire chief shall be *ex officio* members, and the code official shall act as secretary of the board. The board of appeals shall be appointed by the legislative body and shall hold office at their discretion. The board shall adopt reason-

able rules and regulations for conducting its investigations and shall render decisions and findings in writing to the code official, with a duplicate copy to the applicant.

[A] 106.2 Limitations of authority. The board of appeals shall not have authority relative to interpretation of the administrative provisions of this code and shall not have authority to waive requirements of this code.

SECTION 107 PERMITS

[A] 107.1 General. Where not otherwise provided in the requirements of the *International Building Code* or *International Fire Code*, permits are required in accordance with Sections 107.2 through 107.10.

[A] 107.2 Permits required. Unless otherwise exempted, buildings or structures regulated by this code shall not be erected, constructed, altered, repaired, moved, removed, converted, demolished or changed in use or occupancy unless a separate permit for each building or structure has first been obtained from the code official.

For buildings or structures erected for temporary uses, see Appendix A, Section A108.3, of this code.

Where required by the code official, a permit shall be obtained for the following activities, operations, practices or functions within a *wildland-urban interface area*:

1. Automobile wrecking yard.
2. Candles and open flames in assembly areas.
3. Explosives or blasting agents.
4. Fireworks.
5. Flammable or combustible liquids.
6. Hazardous materials.
7. Liquefied petroleum gases.
8. Lumberyards.
9. Motor vehicle fuel-dispensing stations.
10. Open burning.
11. Pyrotechnical special effects material.
12. Tents, canopies and temporary membrane structures.
13. Tire storage.
14. Welding and cutting operations.

[A] 107.3 Work exempt from permit. Unless otherwise provided in the requirements of the *International Building Code* or *International Fire Code*, a permit shall not be required for the following:

1. One-story detached accessory structures used as tool and storage sheds, playhouses and similar uses, provided that the floor area does not exceed 120 square feet (11.15 m²) and the structure is located more than 50 feet (15 240 mm) from the nearest adjacent structure.
2. Fences not over 6 feet (1829 mm) high.

Exemption from the permit requirements of this code shall not be deemed to grant authorization for any work to be done

The code official is allowed to, in writing, suspend or revoke a permit issued under the provisions of this code whenever the permit is issued in error or on the basis of incorrect information supplied, or in violation of any ordinance or regulation or any of the provisions of this code.

SECTION 108 PLANS AND SPECIFICATIONS

[A] 108.1 General. Plans, engineering calculations, diagrams and other data shall be submitted in not fewer than two sets with each application for a permit. The construction documents shall be prepared by a registered design professional where required by the statutes of the jurisdiction in which the project is to be constructed. Where special conditions exist, the code official is authorized to require additional documents to be prepared by a registered design professional.

Exception: Submission of plans, calculations, construction inspection requirements and other data, if it is found that the nature of the work applied for is such that reviewing of plans is not necessary to obtain compliance with this code.

[A] 108.2 Information on plans and specifications. Plans and specifications shall be drawn to scale on substantial paper or cloth and shall be of sufficient clarity to indicate the location, nature and extent of the work proposed, and show in detail that it will conform to the provisions of this code and relevant laws, ordinances, rules and regulations.

[A] 108.3 Site plan. In addition to the requirements for plans in the *International Building Code*, site plans shall include topography, width and percent of grade of access roads, landscape and vegetation details, locations of structures or building envelopes, existing or proposed overhead utilities, occupancy classification of buildings, types of ignition-resistant construction of buildings, structures and their appendages, roof classification of buildings and site water supply systems. The code official is authorized to waive or modify the requirement for a site plan where the application for permit is for alteration or repair or where otherwise warranted.

[A] 108.4 Vegetation management plans. Where utilized by the permit applicant pursuant to Section 502, vegetation management plans shall be prepared and shall be submitted to the code official for review and approval as part of the plans required for a permit.

[A] 108.5 Fire protection plan. Where required by the code official pursuant to Section 405, a fire protection plan shall be prepared and shall be submitted to the code official for review and *approved* as a part of the plans required for a permit.

[A] 108.6 Other data and substantiation. Where required by the code official, the plans and specifications shall include classification of fuel loading, fuel model light, medium or heavy, and substantiating data to verify classification of fire-resistant vegetation.

[A] 108.7 Vicinity plan. In addition to the requirements for site plans, plans shall include details regarding the vicinity within 300 feet (91 440 mm) of lot lines, including other

structures, slope, vegetation, *fuel breaks*, water supply systems and access roads.

[A] 108.8 Retention of plans. One set of *approved* plans, specifications and computations shall be retained by the code official for a period of not less than 180 days from date of completion of the permitted work or as required by state or local laws; and one set of *approved* plans and specifications shall be returned to the applicant, and said set shall be kept on the site of the building, use or work at all times during which the work authorized thereby is in progress.

[A] 108.9 Examination of documents. The code official shall examine or cause to be examined the accompanying construction documents and shall ascertain by such examinations whether the construction indicated and described is in accordance with the requirements of this code and other pertinent laws or ordinances.

[A] 108.10 Amended construction documents. Work shall be installed in accordance with the approved construction documents, and changes made during construction that are not in compliance with the *approved* documents shall be resubmitted for *approval* as an amended set of construction documents.

[A] 108.11 Previous approvals. This code shall not require changes in the construction documents, construction or designated occupancy of a structure for which a lawful permit has been heretofore issued or otherwise lawfully authorized, and the construction of which has been pursued in good faith within 180 days after the effective date of this code and has not been abandoned.

[A] 108.12 Phased approval. The code official is authorized to issue a permit for the construction of foundations or any other part of a building or structure before the construction documents for the whole building or structure have been submitted, provided that adequate information and detailed statements have been filed complying with pertinent requirements of this code. The holder of such permit for the foundation or other parts of a building or structure shall proceed at the holder's own risk with the building operation and without assurance that a permit for the entire structure will be granted.

SECTION 109 FEES

[A] 109.1 Fees. A permit shall not be issued until the fees prescribed in Section 109.2 have been paid, nor shall an amendment to a permit be released until the additional fee, if any, has been paid.

[A] 109.2 Schedule of permit fees. A fee for each permit shall be paid as required, in accordance with the schedule as established by the applicable governing authority.

[A] 109.3 Work commencing before permit issuance. Any person who commences any work before obtaining the necessary permits shall be subject to an additional fee established by the applicable governing authority, which shall be in addition to the required permit fees.

[A] 109.4 Related fees. The payment of the fee for the construction, alteration, removal or demolition of work done in connection to or concurrently with the work or activity autho-

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ized by a permit shall not relieve the applicant or holder of the permit from the payment of other fees that are prescribed by law.

[A] **109.5 Refunds.** The applicable governing authority is authorized to establish a refund policy.

SECTION 110 INSPECTION AND ENFORCEMENT

[A] **110.1 Inspection.** Inspections shall be in accordance with Sections 110.1.1 through 110.1.4.3.

[A] **110.1.1 General.** Construction or work for which a permit is required by this code shall be subject to inspection by the code official and such construction or work shall remain visible and able to be accessed for inspection purposes until *approved* by the code official.

It shall be the duty of the permit applicant to cause the work to remain visible and able to be accessed for inspection purposes. Neither the code official nor the jurisdiction shall be liable for expense entailed in the removal or replacement of any material required to allow inspection.

Approval as a result of an inspection shall not be construed to be an approval of a violation of the provisions of this code or of other ordinances of the jurisdiction. Inspections presuming to give authority to violate or cancel the provisions of this code or of other ordinances of the jurisdiction shall not be valid.

Where required by the code official, a survey of the lot shall be provided to verify that the mitigation features are provided and the building or structure is located in accordance with the *approved* plans.

[A] **110.1.2 Authority to inspect.** The code official shall inspect, as often as necessary, buildings and premises, including such other hazards or appliances designated by the code official for the purpose of ascertaining and causing to be corrected any conditions that could reasonably be expected to cause fire or contribute to its spread, or any violation of the purpose of this code and of any other law or standard affecting fire safety.

[A] **110.1.2.1 Approved inspection agencies.** The code official is authorized to accept reports of *approved* inspection agencies, provided that such agencies satisfy the requirements as to qualifications and reliability.

[A] **110.1.2.2 Inspection requests.** It shall be the duty of the holder of the permit or their duly authorized agent to notify the code official when work is ready for inspection. It shall be the duty of the permit holder to provide access to and means for inspections of such work that are required by this code.

[A] **110.1.2.3 Approval required.** Work shall not be done beyond the point indicated in each successive inspection without first obtaining the approval of the code official. The code official, upon notification, shall make the requested inspections and shall either indicate the portion of the construction that is satisfactory as completed, or notify the permit holder or his or her

agent wherein the same fails to comply with this code. Any portions that do not comply shall be corrected and such portion shall not be covered or concealed until authorized by the code official.

[A] **110.1.3 Reinspections.** To determine compliance with this code, the code official can cause a structure to be reinspected. A fee can be assessed for each inspection or reinspection where work for which inspection is called is not complete or where corrections called for are not made.

Reinspection fees can be assessed where the *approved* plans are not readily available to the inspector, for failure to provide access on the date for which inspection is requested or for deviating from plans requiring the approval of the code official.

To obtain a reinspection, the applicant shall pay the reinspection fee as set forth in the fee schedule adopted by the jurisdiction. Where reinspection fees have been assessed, additional inspection of the work will not be performed until the required fees have been paid.

[A] **110.1.4 Testing.** Installations shall be tested as required in this code and in accordance with Sections 110.1.4.1 through 110.1.4.3. Tests shall be made by the permit holder or authorized agent and observed by the code official.

[A] **110.1.4.1 New, altered, extended or repaired installations.** New installations and parts of existing installations that have been altered, extended, renovated or repaired, shall be tested as prescribed herein to disclose defects.

[A] **110.1.4.2 Apparatus, instruments, material and labor for tests.** Apparatus, instruments, material and labor required for testing an installation or part thereof shall be furnished by the permit holder or authorized agent.

[A] **110.1.4.3 Reinspection and testing.** Where any work or installation does not pass an initial test or inspection, the necessary corrections shall be made so as to achieve compliance with this code. The work or installation shall then be resubmitted to the code official for inspection and testing.

[A] **110.2 Enforcement.** Enforcement shall be in accordance with Sections 110.2.1 and 110.2.2.

[A] **110.2.1 Authorization to issue corrective orders and notices.** Where the code official finds any building or premises that are in violation of this code, the code official is authorized to issue corrective orders and notices.

[A] **110.2.2 Service of orders and notices.** Orders and notices authorized or required by this code shall be given or served on the owner, the owner's authorized agent, operator, occupant or other person responsible for the condition or violation either by verbal notification, personal service, or delivering the same to, and leaving it with, a person of suitable age and discretion on the premises; or, if such person is not found on the premises, by affixing a copy thereof in a conspicuous place on the door to the entrance of said premises and by mailing a copy thereof to

[A] **110.4.5.4 Abatement.** The owner, the owner’s authorized agent, operator or occupant of a building, structure or premises deemed unsafe by the code official shall abate, correct or cause to be abated or corrected such unsafe conditions either by repair, rehabilitation, demolition or other *approved* corrective action.

[A] **110.4.5.5 Summary abatement.** Where conditions exist that are deemed hazardous to life and property, the code official is authorized to abate or correct summarily such hazardous conditions that are in violation of this code.

[A] **110.4.5.6 Evacuation.** The code official shall be authorized to order the immediate evacuation of any occupied building, structure or premises deemed unsafe where such hazardous conditions exist that present imminent danger to the occupants. Persons so notified shall immediately leave the structure or premises and shall not enter or reenter until authorized to do so by the code official.

[A] **110.4.6 Prosecution of violation.** If the notice of violation is not complied with promptly, the code official is authorized to request the legal counsel of the jurisdiction to institute the appropriate proceeding at law or in equity to restrain, correct or abate such violation, or to require the removal or termination of the unlawful occupancy of the building or structure in violation of the provisions of this code or of the order or direction made pursuant thereto.

[A] **110.4.7 Violation penalties.** Persons who shall violate a provision of this code or shall fail to comply with any of the requirements thereof or who shall erect, install, alter, repair or do work in violation of the *approved* construction documents or directive of the code official, or of a permit or certificate used under provisions of this code, shall be guilty of a [SPECIFY OFFENSE], punishable by a fine of not more than [AMOUNT] dollars or by imprisonment not exceeding [NUMBER OF DAYS], or both such fine and imprisonment. Each day that a violation continues after due notice has been served shall be deemed a separate offense.

[A] **110.4.8 Abatement of violation.** In addition to the imposition of the penalties herein described, the code official is authorized to institute appropriate action to prevent unlawful construction or to restrain, correct or abate a violation; or to prevent illegal occupancy of a structure or premises; or to stop an illegal act, conduct of business or occupancy of a structure on or about any premises.

**SECTION 111
CERTIFICATE OF COMPLETION**

[A] **111.1 General.** A building, structure or premises shall not be used or occupied, and a change in the existing use or occupancy classification of a building, structure, premise or portion thereof shall not be made until the code official has issued a certificate of completion therefor as provided herein. The certificate of occupancy shall not be issued until the cer-

tificate of completion indicating that the project is in compliance with this code has been issued by the code official.

[A] **111.2 Certificate of occupancy.** Issuance of a certificate of occupancy shall not be construed as an approval of a violation of the provisions of this code or of other pertinent laws and ordinances of the jurisdiction. Certificates presuming to give authority to violate or cancel the provisions of this code or other laws or ordinances of the jurisdiction shall not be valid.

Exceptions:

1. Certificates of occupancy are not required for work exempt from permits under Section 107.3.
2. Accessory structures.

[A] **111.3 Temporary occupancy.** The code official is authorized to issue a temporary certificate of occupancy before the completion of the entire work covered by the permit, provided that such portion or portions shall be occupied safely. The code official shall set a time period during which the temporary certificate of occupancy is valid.

[A] **111.4 Revocation.** The code official is authorized to, in writing, suspend or revoke a certificate of occupancy or completion issued under the provisions of this code wherever the certificate is issued in error, on the basis of incorrect information supplied, or where it is determined that the building or structure, premise or portion thereof is in violation of any ordinance or regulation or any of the provisions of this code.

**SECTION 112
TEMPORARY STRUCTURES AND USES**

[A] **112.1 General.** The code official is authorized to issue a permit for temporary structures and temporary uses. Such permits shall be limited as to time of service, but shall not be permitted for more than 180 days. The code official is authorized to grant extensions for demonstrated cause.

[A] **112.2 Conformance.** Temporary structures and uses shall conform to the structural strength, fire safety, means of egress, accessibility, light, ventilation and sanitary requirements of this code as necessary to ensure the public health, safety and general welfare.

[A] **112.3 Termination of approval.** The code official is authorized to terminate such permit for a temporary structure or use and to order the temporary structure or use to be discontinued.

**SECTION 113
SERVICE UTILITIES**

[A] **113.1 Connection of service utilities.** Any person shall not make connections from a utility, source of energy, fuel or power to any building or system that is regulated by this code for which a permit is required until released by the code official.

[A] **113.2 Authority to disconnect service utilities.** The code official shall have the authority to authorize disconnection of utility service to the building, structure or system reg-

ulated by this code and the referenced codes and standards set forth in Section 102.4 in case of emergency where necessary to eliminate an immediate hazard to life or property or where such utility connection has been made without the release required by Section 113.1. The code official shall notify the serving utility and, where possible, the owner or the owner's authorized agent and the occupant of the building, structure or service system of the decision to disconnect prior to taking such action. If not notified prior to disconnection, the owner, the owner's authorized agent or the occupant of the building, structure or service system shall be notified in writing as soon as practical thereafter.

SECTION 114 STOP WORK ORDER

[A] 114.1 Authority. Where the code official finds any work regulated by this code being performed in a manner either contrary to the provisions of this code or dangerous or unsafe, the code official is authorized to issue a stop work order.

[A] 114.2 Issuance. The stop work order shall be in writing and shall be given to the owner of the property involved, to the owner's authorized agent or to the person doing the work. Upon issuance of a stop work order, the cited work shall immediately cease. The stop work order shall state the reason for the order and the conditions under which the cited work will be permitted to resume.

[A] 114.3 Emergencies. Where an emergency exists, the code official shall not be required to give a written notice prior to stopping the work.

[A] 114.4 Failure to comply. Any person who shall continue any work after having been served with a stop work order, except such work as that person is directed to perform to remove a violation or unsafe condition, shall be liable to a fine of not less than **[AMOUNT]** dollars or more than **[AMOUNT]** dollars.

CHAPTER 2

DEFINITIONS

User note:

About this chapter: Codes, by their very nature, are technical documents. Every word, term and punctuation mark can add to or change the meaning of a technical requirement. It is necessary to maintain a consensus on the specific meaning of each term contained in the code. Chapter 2 performs this function by stating clearly what specific terms mean for the purpose of the code.

SECTION 201 GENERAL

201.1 Scope. Unless otherwise expressly stated, the following words and terms shall, for the purposes of this code, have the meanings shown in this chapter.

201.2 Interchangeability. Words stated in the present tense include the future; words stated in the masculine gender include the feminine and neuter; and the singular number includes the plural and the plural the singular.

201.3 Terms defined in other codes. Where terms are not defined in this code and are defined in other *International Codes*, such terms shall have the meanings ascribed to them as in those codes.

201.4 Terms not defined. Where terms are not defined through the methods authorized by this section, such terms shall have their ordinarily accepted meanings such as the context implies.

SECTION 202 DEFINITIONS

ACCESSORY STRUCTURE. A building or structure used to shelter or support any material, equipment, chattel or occupancy other than a habitable building.

[A] APPROVED. Acceptable to the code official.

[A] BUILDING. Any structure intended for supporting or sheltering any occupancy.

[A] BUILDING OFFICIAL. The officer or other designated authority charged with the administration and enforcement of the *International Building Code*, or the building official's duly authorized representative.

CERTIFICATE OF COMPLETION. Written documentation that the project or work for which a permit was issued has been completed in conformance with requirements of this code.

[A] CODE OFFICIAL. The official designated by the jurisdiction to interpret and enforce this code, or the code official's authorized representative.

CRITICAL FIRE WEATHER. A set of weather conditions (usually a combination of low relative humidity and wind) whose effects on fire behavior make control difficult and threaten fire fighter safety.

DEFENSIBLE SPACE. An area either natural or man-made, where material capable of allowing a fire to spread unchecked has been treated, cleared or modified to slow the rate and intensity of an advancing wildfire and to create an area for fire suppression operations to occur.

DRIVEWAY. A vehicular ingress and egress route that serves no more than two buildings or structures, not including accessory structures, or more than five dwelling units.

[BG] DWELLING. A building that contains one or two dwelling units used, intended or designed to be used, rented, leased, let or hired out to be occupied for living purposes.

[F] FIRE CHIEF. The chief officer or the chief officer's authorized representative of the fire department serving the jurisdiction.

FIRE FLOW CALCULATION AREA. The floor area, in square feet (square meters), used to determine the adequate water supply.

FIRE PROTECTION PLAN. A document prepared for a specific project or development proposed for the *wildland-urban interface area*. It describes ways to minimize and mitigate the fire problems created by the project or development, with the purpose of reducing impact on the community's fire protection delivery system.

FIRE WEATHER. Weather conditions favorable to the ignition and rapid spread of fire. In wildfires, this generally includes high temperatures combined with strong winds and low humidity. See "Critical fire weather."

FIRE-RESISTANCE-RATED CONSTRUCTION. The use of materials and systems in the design and construction of a building or structure to safeguard against the spread of fire within a building or structure and the spread of fire to or from buildings or structures to the *wildland-urban interface area*.

[BG] FLAME SPREAD INDEX. A comparative measure, expressed as a dimensionless number, derived from visual measurements of the spread of flame versus time for a material tested in accordance with ASTM E84.

FUEL BREAK. An area, strategically located for fighting anticipated fires, where the native vegetation has been permanently modified or replaced so that fires burning into it can be more easily controlled. Fuel breaks divide fire-prone areas into smaller areas for easier fire control and to provide access for fire fighting.

CHAPTER 3

WILDLAND-URBAN INTERFACE AREAS

User note:

About this chapter: Chapter 3 provides for the fundamental aspect of applying the code—the legal declaration and establishment of wildland-urban interface areas within the adopting jurisdiction by the local legislative body. The provisions cover area analysis and declaration based on findings of fact (located in Appendix E), mapping of the area, legal recordation of the maps with the local keeper of records and the periodic review and reevaluation of the declared areas on a regular basis. If needed, revisions can be directed by the legislative body of the jurisdiction.

SECTION 301 GENERAL

301.1 Scope. The provisions of this chapter provide methodology to establish and record wildland-urban interface areas based on the findings of fact.

301.2 Objective. The objective of this chapter is to provide simple baseline criteria for determining wildland-urban interface areas.

SECTION 302 WILDLAND-URBAN INTERFACE AREA DESIGNATIONS

302.1 Declaration. The legislative body shall declare the *wildland-urban interface areas* within the jurisdiction. The *wildland-urban interface areas* shall be based on the findings of fact. The *wildland-urban interface area* boundary shall correspond to natural or man-made features.

302.2 Mapping. The *wildland-urban interface areas* shall be recorded on maps available for inspection by the public.

302.3 Review of wildland-urban interface areas. The code official shall reevaluate and recommend modification to the *wildland-urban interface areas* in accordance with Section 302.1 on a 3-year basis or more frequently as deemed necessary by the legislative body.

CHAPTER 4

WILDLAND-URBAN INTERFACE AREA REQUIREMENTS

User note:

About this chapter: Chapter 4 provides requirements that apply to all occupancies in the wildland-urban interface and pertain to all of the following:

1. Fire service access to the property that is to be protected, including fire apparatus access roads and off-road driveways.
2. Premises identification.
3. Key boxes to provide ready access to properties secured by gated roadways or other impediments to rapid fire service access.
4. Fire protection water supplies, including adequate water sources, pumper apparatus drafting sites, fire hydrant systems and system reliability.
5. Fire department access to equipment such as fire suppression equipment and fire hydrants.
6. Fire protection plans.

SECTION 401 GENERAL

401.1 Scope. *Wildland-urban interface areas* shall be provided with emergency vehicle access and water supply in accordance with this chapter.

401.2 Objective. The objective of this chapter is to establish the minimum requirements for emergency vehicle access and water supply for buildings and structures located in the *wildland-urban interface areas*.

401.3 General safety precautions. General safety precautions shall be in accordance with this chapter. See also Appendix A.

SECTION 402 APPLICABILITY

402.1 Subdivisions. Subdivisions shall comply with Sections 402.1.1 and 402.1.2.

402.1.1 Access. New subdivisions, as determined by this jurisdiction, shall be provided with fire apparatus access roads in accordance with the *International Fire Code* and access requirements in accordance with Section 403.

402.1.2 Water supply. New subdivisions as determined by this jurisdiction shall be provided with water supply in accordance with Section 404.

402.2 Individual structures. Individual structures shall comply with Sections 402.2.1 and 402.2.2.

402.2.1 Access. Individual structures hereafter constructed or relocated into or within *wildland-urban interface areas* shall be provided with fire apparatus access in accordance with the *International Fire Code* and driveways in accordance with Section 403.2. Marking of fire protection equipment shall be provided in accordance with Section 403.5 and address markers shall be provided in accordance with Section 403.6.

402.2.2 Water supply. Individual structures hereafter constructed or relocated into or within *wildland-urban interface areas* shall be provided with a conforming water supply in accordance with Section 404.

Exceptions:

1. Structures constructed to meet the requirements for the class of ignition-resistant construction

specified in Table 503.1 for a nonconforming water supply.

2. Buildings containing only private garages, carports, sheds and agricultural buildings with a floor area of not more than 600 square feet (56 m²).

402.3 Existing conditions. Existing buildings shall be provided with address markers in accordance with Section 403.6. Existing roads and fire protection equipment shall be provided with markings in accordance with Sections 403.4 and 403.5, respectively.

SECTION 403 ACCESS

403.1 Restricted access. Where emergency vehicle access is restricted because of secured access roads or driveways or where immediate access is necessary for life-saving or fire-fighting purposes, the code official is authorized to require a key box to be installed in an *approved* location. The key box shall be of a type *approved* by the code official and shall contain keys to gain necessary access as required by the code official.

403.2 Driveways. Driveways shall be provided where any portion of an exterior wall of the first story of a building is located more than 150 feet (45 720 mm) from a fire apparatus access road.

403.2.1 Dimensions. Driveways shall provide a minimum unobstructed width of 12 feet (3658 mm) and a minimum unobstructed height of 13 feet 6 inches (4115 mm).

403.2.2 Length. Driveways in excess of 150 feet (45 720 mm) in length shall be provided with turnarounds. Driveways in excess of 200 feet (60 960 mm) in length and less than 20 feet (6096 mm) in width shall be provided with turnouts in addition to turnarounds.

403.2.3 Service limitations. A driveway shall not serve in excess of five dwelling units.

Exception: Where such driveways meet the requirements for fire apparatus access road in accordance with Section 503 of the *International Fire Code*.

403.2.4 Turnarounds. Driveway turnarounds shall have inside turning radii of not less than 30 feet (9144 mm) and outside turning radii of not less than 45 feet (13 716 mm). Driveways that connect with a road or roads at more than one point shall be considered as having a turnaround if all changes of direction meet the radii requirements for driveway turnarounds.

403.2.5 Turnouts. Driveway turnouts shall be an all-weather road surface not less than 10 feet (3048 mm) wide and 30 feet (9144 mm) long. Driveway turnouts shall be located as required by the code official.

403.2.6 Bridges. Vehicle load limits shall be posted at both entrances to bridges on driveways and private roads. Design loads for bridges shall be established by the code official.

403.3 Fire apparatus access road. Where required, fire apparatus access roads shall be all-weather roads with a minimum width of 20 feet (6096 mm) and a clear height of 13 feet 6 inches (4115 mm); shall be designed to accommodate the loads and turning radii for fire apparatus; and shall have a gradient negotiable by the specific fire apparatus normally used at that location within the jurisdiction. Dead-end roads in excess of 150 feet (45 720 mm) in length shall be provided with turnarounds as *approved* by the code official. An all-weather road surface shall be any surface material acceptable to the code official that would normally allow the passage of emergency service vehicles typically used to respond to that location within the jurisdiction.

403.4 Marking of roads. *Approved* signs or other *approved* notices shall be provided and maintained for access roads and driveways to identify such roads and prohibit the obstruction thereof.

403.4.1 Sign construction. Road identification signs and supports shall be of noncombustible materials. Signs shall have minimum 4-inch-high (102 mm) reflective letters with 1/2-inch (12.7 mm) stroke on a contrasting 6-inch-high (152 mm) sign. Road identification signage shall be mounted at a height of 7 feet (2134 mm) from the road surface to the bottom of the sign.

403.5 Marking of fire protection equipment. Fire protection equipment and fire hydrants shall be clearly identified in a manner *approved* by the code official to prevent obstruction.

403.6 Address markers. Buildings shall have a permanently posted address, which shall be placed at each driveway entrance and be visible from both directions of travel along the road. In all cases, the address shall be posted at the beginning of construction and shall be maintained thereafter, and the address shall be visible and legible from the road on which the address is located.

403.6.1 Signs along one-way roads. Address signs along one-way roads shall be visible from both the intended direction of travel and the opposite direction.

403.6.2 Multiple addresses. Where multiple addresses are required at a single driveway, they shall be mounted on a single post, and additional signs shall be posted at locations where driveways divide.

403.6.3 Single-business sites. Where a roadway provides access solely to a single commercial or industrial business, the address sign shall be placed at the nearest road intersection providing access to that site.

403.7 Grade. The gradient for fire apparatus access roads and driveways shall not exceed the maximum *approved* by the code official.

SECTION 404 WATER SUPPLY

404.1 General. Where provided in order to qualify as a conforming water supply for the purpose of Table 503.1 or as required for new subdivisions in accordance with Section 402.1.2, an *approved* water source shall have an adequate water supply for the use of the fire protection service to protect buildings and structures from exterior fire sources or to suppress structure fires within the *wildland-urban interface area* of the jurisdiction in accordance with this section.

Exception: Buildings containing only private garages, carports, sheds and agricultural buildings with a floor area of not more than 600 square feet (56 m²).

404.2 Water sources. The point at which a water source is available for use shall be located not more than 1,000 feet (305 m) from the building and be *approved* by the code official. The distance shall be measured along an unobstructed line of travel.

Water sources shall comply with the following:

1. Man-made water sources shall have a minimum usable water volume as determined by the adequate water supply needs in accordance with Section 404.5. This water source shall be equipped with an *approved* hydrant. The water level of the water source shall be maintained by rainfall, water pumped from a well, water hauled by a tanker or by seasonal high water of a stream or river. The design, construction, location, water level maintenance, access and access maintenance of man-made water sources shall be *approved* by the code official.
2. Natural water sources shall have a minimum annual water level or flow sufficient to meet the adequate water supply needs in accordance with Section 404.5. This water level or flow shall not be rendered unusable because of freezing. This water source shall have an *approved* draft site with an *approved* hydrant. Adequate water flow and rights for access to the water source shall be ensured in a form acceptable to the code official.

404.3 Draft sites. *Approved* draft sites shall be provided at natural water sources intended for use as fire protection for compliance with this code. The design, construction, location, access and access maintenance of draft sites shall be *approved* by the code official.

404.3.1 Access. The draft site shall have emergency vehicle access from an access road in accordance with Section 403.

404.3.2 Pumper access points. The pumper access point shall be either an emergency vehicle access area along-

side a conforming access road or an *approved* driveway not longer than 150 feet (45 720 mm). Pumper access points and access driveways shall be designed and constructed in accordance with all codes and ordinances enforced by this jurisdiction. Pumper access points shall not require the pumper apparatus to obstruct a road or driveway.

404.4 Hydrants. Hydrants shall be designed and constructed in accordance with nationally recognized standards. The location and access shall be *approved* by the code official.

404.5 Adequate water supply. Adequate water supply shall be determined for purposes of initial attack and flame front control as follows:

1. One- and two-family dwellings. The required water supply for one- and two-family dwellings having a fire flow calculation area that does not exceed 3,600 square feet (334 m²) shall be 1,000 gallons per minute (63.1 L/s) for a minimum duration of 30 minutes. The required water supply for one- and two-family dwellings having a fire flow calculation area in excess of 3,600 square feet (334 m²) shall be 1,500 gallons per minute (95 L/s) for a minimum duration of 30 minutes.

Exception: A reduction in required flow rate of 50 percent, as *approved* by the code official, is allowed where the building is provided with an *approved* automatic sprinkler system.

2. Buildings other than one- and two-family dwellings. The water supply required for buildings other than one- and two-family dwellings shall be as *approved* by the code official but shall be not less than 1,500 gallons per minute (95 L/s) for a duration of 2 hours.

Exception: A reduction in required flow rate of up to 75 percent, as *approved* by the code official, is allowed where the building is provided with an *approved* automatic sprinkler system. The resulting water supply shall not be less than 1,500 gallons per minute (94.6 L/s).

404.6 Fire department. The water supply required by this code shall only be approved where a fire department, rated Class 9 or better in accordance with ISO Commercial Rating Service, 1995, is available.

404.7 Obstructions. Access to water sources required by this code shall be unobstructed at all times. The code official shall not be deterred or hindered from gaining immediate access to water source equipment, fire protection equipment or hydrants.

404.8 Identification. Water sources, draft sites, hydrants and fire protection equipment and hydrants shall be clearly identified in a manner *approved* by the code official to identify location and to prevent obstruction by parking and other obstructions.

404.9 Testing and maintenance. Water sources, draft sites, hydrants and other fire protection equipment required by this code shall be subject to periodic tests as required by the code official. Such equipment installed under the provisions of this code shall be maintained in an operative condition at all times

and shall be repaired or replaced where defective. Additions, repairs, alterations and servicing of such fire protection equipment and resources shall be in accordance with *approved* standards.

404.10 Reliability. Water supply reliability shall comply with Sections 404.10.1 through 404.10.3.

404.10.1 Objective. The objective of this section is to increase the reliability of water supplies by reducing the exposure of vegetative fuels to electrically powered systems.

404.10.2 Clearance of fuel. *Defensible space* shall be provided around water tank structures, water supply pumps and pump houses in accordance with Section 603.

404.10.3 Standby power. Standby power shall be provided to pumps, controllers and related electrical equipment so that stationary water supply facilities within the *wildland-urban interface area* that are dependent on electrical power can provide the required water supply. The standby power system shall be in accordance with Section 2702 of the *International Building Code*, and Section 1203 of the *International Fire Code*. The standby power source shall be capable of providing power for not less than 2 hours.

Exceptions:

1. Where *approved* by the code official, a standby power supply is not required where the primary power service to the stationary water supply facility is underground.
2. A standby power supply is not required where the stationary water supply facility serves not more than one single-family dwelling.

SECTION 405 FIRE PROTECTION PLAN

405.1 General. Where required by the code official, a fire protection plan shall be prepared.

405.2 Content. The plan shall be based on a site-specific wildfire risk assessment that includes considerations of location, topography, aspect, flammable vegetation, climatic conditions and fire history. The plan shall address water supply, access, building ignition and fire-resistance factors, fire protection systems and equipment, *defensible space* and vegetation management.

405.3 Cost. The cost of fire protection plan preparation and review shall be the responsibility of the applicant.

405.4 Plan retention. The fire protection plan shall be retained by the code official.

CHAPTER 5

SPECIAL BUILDING CONSTRUCTION REGULATIONS

User note:

About this chapter: Chapter 5 provides regulations that establish minimum standards for the location, design and construction of buildings and structures based on fire hazard severity in the wildland-urban interface.

The construction provisions of Chapter 5 are intended to supplement the requirements of the International Building Code and address mitigation of the unique hazards posed to buildings by wildfire and to reduce the hazards of building fires spreading to wildland fuels. This is accomplished by requiring ignition-resistant construction materials based on the hazard severity of the building site. Construction features regulated include underfloor areas; roof coverings; eaves and soffits; gutters and downspouts; exterior walls, doors and windows; ventilation openings and accessory structures.

SECTION 501 GENERAL

501.1 Scope. Buildings and structures shall be constructed in accordance with the *International Building Code* and this code.

Exceptions:

1. Accessory structures not exceeding 120 square feet (11 m²) in floor area where located not less than 50 feet (15 240 mm) from buildings containing habitable spaces.
2. Agricultural buildings not less than 50 feet (15 240 mm) from buildings containing habitable spaces.

501.2 Objective. The objective of this chapter is to establish minimum standards to locate, design and construct buildings and structures or portions thereof for the protection of life and property, to resist damage from wildfires, and to mitigate building and structure fires from spreading to wildland fuels. The minimum standards set forth in this chapter vary with the critical *fire weather*, slope and fuel type to provide increased protection, above the requirements set forth in the *International Building Code*, from the various levels of hazards.

501.3 Fire-resistance-rated construction. Where this code requires 1-hour fire-resistance-rated construction, the fire-resistance rating of building elements, components or assemblies shall be determined in accordance with the test procedures set forth in ASTM E119 or UL 263.

Exceptions:

1. The fire-resistance rating of building elements, components or assemblies based on the prescriptive

designs prescribed in Section 721 of the *International Building Code*.

2. The fire-resistance rating of building elements, components or assemblies based on the calculation procedures in accordance with Section 722 of the *International Building Code*.

SECTION 502 FIRE HAZARD SEVERITY

502.1 General. The fire hazard severity of building sites for buildings hereafter constructed, modified or relocated into *wildland-urban interface areas* shall be established in accordance with Table 502.1. See also Appendix C.

502.2 Fire hazard severity reduction. The fire hazard severity identified in Table 502.1 is allowed to be reduced by implementing a vegetation management plan in accordance with Appendix B.

SECTION 503 IGNITION-RESISTANT CONSTRUCTION AND MATERIAL

503.1 General. Buildings and structures hereafter constructed, modified or relocated into or within *wildland-urban interface areas* shall meet the construction requirements in accordance with Table 503.1. Class 1, Class 2 or Class 3, ignition-resistant construction shall be in accordance with Sections 504, 505 and 506, respectively. Materials required to

**TABLE 502.1
FIRE HAZARD SEVERITY**

FUEL MODEL ^b	CRITICAL FIRE WEATHER FREQUENCY								
	≤ 1 Day ^a			2 to 7 days ^a			≥ 8 days ^a		
	Slope (%)			Slope (%)			Slope (%)		
	≤ 40	41-60	≥ 61	≤ 40	41-60	≥ 61	≤ 40	41-60	≥ 61
Light fuel	M	M	M	M	M	M	M	M	H
Medium fuel	M	M	H	H	H	H	E	E	E
Heavy fuel	H	H	H	H	E	E	E	E	E

E = Extreme hazard;
H = High hazard;
M = Moderate hazard.

a. Days per annum.

b. Where required by the code official, fuel classification shall be based on the historical fuel type for the area.

SPECIAL BUILDING CONSTRUCTION REGULATIONS

be ignition-resistant materials shall comply with the requirements of Section 503.2.

503.2 Ignition-resistant building material. Ignition-resistant building materials shall comply with any one of the following:

1. Material shall be tested on all sides with the extended ASTM E84 (UL 723) test or ASTM E2768, except panel products shall be permitted to test only the front and back faces. Panel products shall be tested with a ripped or cut longitudinal gap of 1/8 inch (3.2 mm). Materials that, when tested in accordance with the test procedures set forth in ASTM E84 or UL 723 for a test period of 30 minutes, or with ASTM E2768, comply with the following:
 - 1.1. Flame spread. Material shall exhibit a flame spread index not exceeding 25 and shall not show evidence of progressive combustion following the extended 30-minute test.
 - 1.2. Flame front. Material shall exhibit a flame front that does not progress more than 10 1/2 feet (3200 mm) beyond the centerline of the burner at any time during the extended 30-minute test.
 - 1.3. Weathering. Ignition-resistant building materials shall maintain their performance in accordance with this section under conditions of use. Materials shall meet the performance requirements for weathering (including exposure to temperature, moisture and ultraviolet radiation) contained in the following standards, as applicable to the materials and the conditions of use:
 - 1.3.1. Method A “Test Method for Accelerated Weathering of Fire-Retardant-Treated Wood for Fire Testing” in ASTM D2898, for fire-retardant-treated wood, wood-plastic composite and plastic lumber materials.

1.3.2. ASTM D7032 for wood-plastic composite materials.

1.3.3. ASTM D6662 for plastic lumber materials.

1.4. Identification. Materials shall bear identification showing the fire test results.

Exception: Materials composed of a combustible core and a noncombustible exterior covering made from either aluminum at a minimum 0.019 inch (0.48 mm) thickness or corrosion-resistant steel at a minimum 0.0149 inch (0.38 mm) thickness shall not be required to be tested with a ripped or cut longitudinal gap.

2. Noncombustible material. Material that complies with the requirements for *noncombustible* materials in Section 202.
3. Fire-retardant-treated wood. Fire-retardant-treated wood identified for exterior use and meeting the requirements of Section 2303.2 of the *International Building Code*.
4. Fire-retardant-treated wood roof coverings. Roof assemblies containing fire-retardant-treated wood shingles and shakes that comply with the requirements of Section 1505.6 of the *International Building Code* and classified as Class A roof assemblies as required in Section 1505.2 of the *International Building Code*.

**SECTION 504
CLASS 1 IGNITION-RESISTANT CONSTRUCTION**

504.1 General. Class 1 ignition-resistant construction shall be in accordance with Sections 504.2 through 504.11.

504.2 Roof covering. Roofs shall have a roof assembly that complies with a Class A rating when tested in accordance with ASTM E108 or UL 790. For roof coverings where the profile allows a space between the roof covering and roof decking, the space at the eave ends shall be firestopped to

**TABLE 503.1
IGNITION-RESISTANT CONSTRUCTION^a**

DEFENSIBLE SPACE ^c	FIRE HAZARD SEVERITY					
	Moderate Hazard		High Hazard		Extreme Hazard	
	Water Supply ^b		Water Supply ^b		Water Supply ^b	
	Conforming ^d	Nonconforming ^e	Conforming ^d	Nonconforming ^e	Conforming ^d	Nonconforming ^e
Nonconforming	IR 2	IR 1	IR 1	IR 1 N.C.	IR 1 N.C.	Not Permitted
Conforming	IR 3	IR 2	IR 2	IR 1	IR 1	IR 1 N.C.
1.5 × Conforming	Not Required	IR 3	IR 3	IR 2	IR 2	IR 1

- a. Access shall be in accordance with Section 403.
- b. Subdivisions shall have a conforming water supply in accordance with Section 402.1.
 - IR 1 = Ignition-resistant construction in accordance with Section 504.
 - IR 2 = Ignition-resistant construction in accordance with Section 505.
 - IR 3 = Ignition-resistant construction in accordance with Section 506.
 - N.C. = Exterior walls shall have a fire-resistance rating of not less than 1 hour and the exterior surfaces of such walls shall be noncombustible. Usage of log wall construction is allowed.
- c. Conformance based on Section 603.
- d. Conformance based on Section 404.
- e. A nonconforming water supply is any water system or source that does not comply with Section 404, including situations where there is no water supply for structure protection or fire suppression.

use and meet the requirements of Section 2303.2 of the *International Building Code*.

504.11.1 Underfloor areas. Where the detached structure is located and constructed so that the structure or any portion thereof projects over a descending slope surface greater than 10 percent, the area below the structure shall have underfloor areas enclosed to within 6 inches (152 mm) of the ground, with exterior wall construction in accordance with Section 504.5 or underfloor protection in accordance with Section 504.6.

Exception: The enclosure shall not be required where the underside of exposed floors and exposed structural columns, beams and supporting walls are protected as required for exterior 1-hour fire-resistance-rated construction or heavy timber construction or fire-retardant-treated wood on the exterior side. The fire-retardant-treated wood shall be labeled for exterior use and meet the requirements of Section 2303.2 of the *International Building Code*.

SECTION 505

CLASS 2 IGNITION-RESISTANT CONSTRUCTION

505.1 General. Class 2 ignition-resistant construction shall be in accordance with Sections 505.2 through 505.11.

505.2 Roof covering. Roofs shall have a roof assembly that complies with not less than a Class B rating when tested in accordance with ASTM E108 or UL 790, or an *approved noncombustible roof covering*. For roof coverings where the profile allows a space between the roof covering and roof decking, the space at the eave ends shall be firestopped to preclude entry of flames or embers, or have one layer of 72-pound (32.4 kg) mineral-surfaced, nonperforated cap sheet complying with ASTM D3909 installed over the combustible decking.

505.2.1 Roof valleys. Where provided, valley flashings shall be not less than 0.019-inch (0.48 mm) (No. 26 galvanized sheet gage) corrosion-resistant metal installed over a minimum 36-inch-wide (914 mm) underlayment consisting of one layer of 72-pound (32.4 kg) mineral-surfaced, nonperforated cap sheet complying with ASTM D3909 running the full length of the valley.

505.3 Protection of eaves. Combustible eaves, fascias and soffits shall be enclosed with solid materials with a minimum thickness of $\frac{3}{4}$ inch (19 mm). Exposed rafter tails shall not be permitted unless constructed of heavy timber materials.

505.4 Gutters and downspouts. Gutters and downspouts shall be constructed of *noncombustible* material. Gutters shall be provided with an *approved* means to prevent the accumulation of leaves and debris in the gutter.

505.5 Exterior walls. Exterior walls of buildings or structures shall be constructed with one of the following methods:

1. Materials *approved* for not less than 1-hour fire-resistance-rated construction on the exterior side.
2. *Approved noncombustible* materials.
3. Heavy timber or log wall construction.

4. Fire-retardant-treated wood on the exterior side. The fire-retardant-treated wood shall be labeled for exterior use and meet the requirements of Section 2303.2 of the *International Building Code*.

5. Ignition-resistant materials on the exterior side.

Such material shall extend from the top of the foundation to the underside of the roof sheathing.

505.6 Underfloor enclosure. Buildings or structures shall have underfloor areas enclosed to the ground, with exterior walls in accordance with Section 505.5.

Exception: Complete enclosure shall not be required where the underside of exposed floors and exposed structural columns, beams and supporting walls are protected as required for exterior 1-hour fire-resistance-rated construction or heavy timber construction or fire-retardant-treated wood. The fire-retardant-treated wood shall be labeled for exterior use and meet the requirements of Section 2303.2 of the *International Building Code*.

505.7 Appendages and projections. *Unenclosed accessory structures* attached to buildings with habitable spaces and projections, such as decks, shall be not less than 1-hour fire-resistance-rated construction, heavy timber construction or constructed of one of the following:

1. *Approved noncombustible* materials.
2. Fire-retardant-treated wood identified for exterior use and meeting the requirements of Section 2303.2 of the *International Building Code*.
3. Ignition-resistant building materials in accordance with Section 503.2.

505.7.1 Underfloor areas. Where the attached structure is located and constructed so that the structure or any portion thereof projects over a descending slope surface greater than 10 percent, the area below the structure shall have underfloor areas enclosed to within 6 inches (152 mm) of the ground, with exterior wall construction in accordance with Section 505.5.

505.8 Exterior glazing. Exterior windows, window walls and glazed doors, windows within exterior doors, and skylights shall be tempered glass, multilayered glazed panels, glass block or have a fire protection rating of not less than 20 minutes.

505.9 Exterior doors. Exterior doors shall be *approved noncombustible* construction, solid core wood not less than $1\frac{3}{4}$ inches thick (45 mm), or have a fire protection rating of not less than 20 minutes. Windows within doors and glazed doors shall be in accordance with Section 505.8.

Exception: Vehicle access doors.

505.10 Vents. Attic ventilation openings, foundation or underfloor vents or other ventilation openings in vertical exterior walls and vents through roofs shall not exceed 144 square inches (0.0929 m²) each. Such vents shall be covered with *noncombustible* corrosion-resistant mesh with openings not to exceed $\frac{1}{4}$ inch (6.4 mm) or shall be designed and *approved* to prevent flame or ember penetration into the structure.

505.10.1 Vent locations. Attic ventilation openings shall not be located in soffits, in eave overhangs, between rafters at eaves, or in other overhang areas. Gable end and dormer vents shall be located not less than 10 feet (3048 mm) from lot lines. Underfloor ventilation openings shall be located as close to grade as practical.

505.11 Detached accessory structures. Detached accessory structures located less than 50 feet (15 240 mm) from a building containing habitable space shall have exterior walls constructed with materials *approved* for not less than 1-hour fire-resistance-rated construction, heavy timber, log wall construction, or constructed with *approved noncombustible* materials or fire-retardant-treated wood on the exterior side. The fire-retardant-treated wood shall be labeled for exterior use and meet the requirements of Section 2303.2 of the *International Building Code*.

505.11.1 Underfloor areas. Where the detached accessory structure is located and constructed so that the structure or any portion thereof projects over a descending slope surface greater than 10 percent, the area below the structure shall have underfloor areas enclosed to within 6 inches (152 mm) of the ground, with exterior wall construction in accordance with Section 505.5 or underfloor protection in accordance with Section 505.6.

Exception: The enclosure shall not be required where the underside of exposed floors and exposed structural columns, beams and supporting walls are protected as required for exterior 1-hour fire-resistance-rated construction or heavy timber construction or fire-retardant-treated wood on the exterior side. The fire-retardant-treated wood shall be labeled for exterior use and meet the requirements of Section 2303.2 of the *International Building Code*.

SECTION 506

CLASS 3 IGNITION-RESISTANT CONSTRUCTION

506.1 General. Class 3 ignition-resistant construction shall be in accordance with Sections 506.2 through 506.4.

506.2 Roof covering. Roofs shall have a roof assembly that complies with not less than a Class C rating when tested in accordance with ASTM E108 or UL 790 or an *approved noncombustible* roof covering. For roof coverings where the profile allows a space between the roof covering and roof decking, the space at the eave ends shall be firestopped to preclude entry of flames or embers, or have one layer of 72-pound (32.4 kg) mineral-surfaced, nonperforated cap sheet complying with ASTM D3909 installed over the combustible decking.

506.2.1 Roof valleys. Where provided, valley flashings shall be not less than 0.019-inch (0.44 mm) (No. 26 galvanized sheet gage) corrosion-resistant metal installed over a minimum 36-inch-wide (914 mm) underlayment consisting of one layer of 72-pound (32.4 kg) mineral-surfaced, nonperforated cap sheet complying with ASTM D3909 running the full length of the valley.

506.3 Underfloor enclosure. Buildings or structures shall have underfloor areas enclosed to the ground with exterior walls.

Exception: Complete enclosure shall not be required where the underside of exposed floors and exposed structural columns, beams and supporting walls are protected as required for exterior 1-hour fire-resistance-rated construction, fire-retardant-treated wood, or heavy timber construction. Fire-retardant-treated wood shall be labeled for exterior use and meet the requirements of Section 2303.2 of the *International Building Code*.

506.4 Gutters and downspouts. Gutters and downspouts shall be constructed of *noncombustible* material. Gutters shall be provided with an *approved* means to prevent the accumulation of leaves and debris in the gutter.

SECTION 507

REPLACEMENT OR REPAIR OF ROOF COVERINGS

507.1 General. The roof covering on buildings or structures in existence prior to the adoption of this code that are replaced or have 25 percent or more replaced in a 12-month period shall be replaced with a roof covering required for new construction based on the type of ignition-resistant construction specified in accordance with Section 503.

CHAPTER 6

FIRE PROTECTION REQUIREMENTS

User note:

About this chapter: Chapter 6 establishes minimum fire protection requirements to mitigate the hazards to life and property from fire in the wildland-urban interface. The chapter includes both design-oriented and prescriptive mitigation strategies to reduce the hazards of fire originating within a structure spreading to wildland and fire originating in wildland spreading to structures.

Especially targeted for a systems-approach to fire protection are those new buildings that are deemed to be particularly hazardous under Chapter 5; these buildings are required to be sprinklered. Other hazard mitigation strategies include establishing around structures defensible space zones wherein combustible vegetation and trees are regulated and kept away from buildings and trees are located 10 feet crown-to-crown away from each other. Additional hazards that are dealt with in Chapter 6 include spark arresters on chimneys and regulated storage of combustible materials, firewood and LP-gas.

SECTION 601 GENERAL

601.1 Scope. The provisions of this chapter establish general requirements for new and existing buildings, structures and premises located within *wildland-urban interface areas*.

601.2 Objective. The objective of this chapter is to establish minimum requirements to mitigate the risk to life and property from wildland fire exposures, exposures from adjacent structures and to prevent structure fires spreading to wildland fuels.

SECTION 602 AUTOMATIC SPRINKLER SYSTEMS

602.1 General. An *approved* automatic sprinkler system shall be installed in all occupancies in new buildings required to meet the requirements for Class 1 ignition-resistant construction in Chapter 5. The installation of the automatic sprin-

kler systems shall be in accordance with nationally recognized standards.

SECTION 603 DEFENSIBLE SPACE

603.1 Objective. Provisions of this section are intended to modify the fuel load in areas adjacent to structures to create a *defensible space*.

603.2 Fuel modification. Buildings or structures, constructed in compliance with the conforming *defensible space* category of Table 503.1, shall comply with the *fuel modification* distances contained in Table 603.2. For all other purposes the *fuel modification* distance shall be not less than 30 feet (9144 mm) or to the lot line, whichever is less. Distances specified in Table 603.2 shall be measured on a horizontal plane from the perimeter or projection of the building or structure as shown in Figure 603.2. Distances specified in Table 603.2 are allowed to be increased by the code official because of a site-

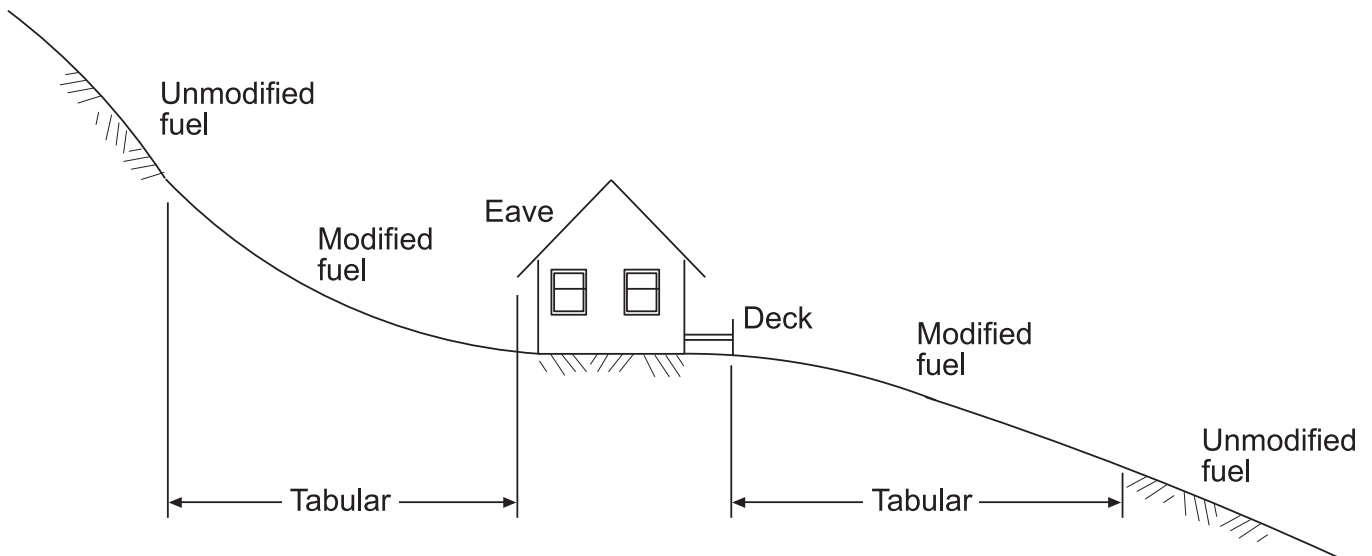


FIGURE 603.2
MEASUREMENTS OF FUEL MODIFICATION DISTANCE

FIRE PROTECTION REQUIREMENTS

specific analysis based on local conditions and the fire protection plan.

**TABLE 603.2
REQUIRED DEFENSIBLE SPACE**

WILDLAND-URBAN INTERFACE AREA	FUEL MODIFICATION DISTANCE (feet) ^a
Moderate hazard	30
High hazard	50
Extreme hazard	100

For SI: 1 foot = 304.8 mm.

a. Distances are allowed to be increased due to site-specific analysis based on local conditions and the fire protection plan.

603.2.1 Responsible party. Persons owning, leasing, controlling, operating or maintaining buildings or structures requiring defensible spaces are responsible for modifying or removing nonfire-resistive vegetation on the property owned, leased or controlled by said person.

603.2.2 Trees. Trees are allowed within the *defensible space*, provided that the horizontal distance between crowns of adjacent trees and crowns of trees and structures, overhead electrical facilities or unmodified fuel is not less than 10 feet (3048 mm).

603.2.3 Groundcover. Deadwood and litter shall be regularly removed from trees. Where ornamental vegetative fuels or cultivated ground cover, such as green grass, ivy, succulents or similar plants are used as ground cover, they are allowed to be within the designated *defensible space*, provided that they do not form a means of transmitting fire from the native growth to any structure.

SECTION 604 MAINTENANCE OF DEFENSIBLE SPACE

604.1 General. Defensible spaces required by Section 603 shall be maintained in accordance with Section 604.

604.2 Modified area. Nonfire-resistive vegetation or growth shall be kept clear of buildings or structures, in accordance with Section 603, in such a manner as to provide a clear area for fire suppression operations.

604.3 Responsibility. Persons owning, leasing, controlling, operating or maintaining buildings or structures are responsible for maintenance of *defensible spaces*. Maintenance of the *defensible space* shall include modifying or removing non-fire-resistive vegetation and keeping leaves, needles and other dead vegetative material regularly removed from roofs of buildings and structures.

604.4 Trees. Tree crowns extending to within 10 feet (3048 mm) of any structure shall be pruned to maintain a minimum horizontal clearance of 10 feet (3048 mm). Tree crowns within the *defensible space* shall be pruned to remove limbs located less than 6 feet (1829 mm) above the ground surface adjacent to the trees.

604.4.1 Chimney clearance. Portions of tree crowns that extend to within 10 feet (3048 mm) of the outlet of a chim-

ney shall be pruned to maintain a minimum horizontal clearance of 10 feet (3048 mm).

604.4.2 Deadwood removed. Deadwood and litter shall be regularly removed from trees.

SECTION 605 SPARK ARRESTERS

605.1 General. Chimneys serving fireplaces, barbecues, incinerators or decorative heating appliances in which solid or liquid fuel is used, shall be provided with a spark arrester. Spark arresters shall be constructed of woven or welded wire screening of 12 USA standard gage wire (0.1046 inch) (2.66 mm) having openings not exceeding $\frac{1}{2}$ inch (12.7 mm).

605.2 Net free area. The net free area of the spark arrester shall be not less than four times the net free area of the outlet of the chimney.

SECTION 606 LIQUEFIED PETROLEUM GAS INSTALLATIONS

606.1 General. The storage of liquefied petroleum gas (LP-gas) and the installation and maintenance of pertinent equipment shall be in accordance with the *International Fire Code* or, in the absence thereof, recognized standards.

606.2 Location of containers or tanks. LP-gas containers or tanks shall be located within the *defensible space* in accordance with the *International Fire Code*.

SECTION 607 STORAGE OF FIREWOOD AND COMBUSTIBLE MATERIALS

607.1 General. Firewood and combustible material shall not be stored in unenclosed spaces beneath buildings or structures, or on decks or under eaves, canopies or other projections or overhangs. Where required by the code official, storage of firewood and combustible material stored in the *defensible space* shall be located not less than 20 feet (6096 mm) from structures and separated from the crown of trees by a horizontal distance of not less than 15 feet (4572 mm).

607.2 Storage for off-site use. Firewood and combustible materials not for consumption on the premises shall be stored so as to not pose a hazard. See Appendix A.

CHAPTER 7

REFERENCED STANDARDS

User note:

About this chapter: This code contains numerous references to standards promulgated by other organizations that are used to provide requirements for materials and methods of construction. This chapter contains a comprehensive list of all standards that are referenced in this code. These standards, in essence, are part of this code to the extent of the reference to the standard.

This chapter lists the standards that are referenced in various sections of this document. The standards are listed herein by the promulgating agency of the standard, the standard identification, the effective date and title, and the section or sections of this document that reference the standard.

ASTM

ASTM International
100 Barr Harbor Drive, P.O. Box C700
West Conshohocken, PA 19428-2959

- D2898—10: Standard Test Methods for Accelerated Weathering of Fire-retardant-treated Wood for Fire Testing**
503.2
- D3909/D3909M—14: Standard Specification for Asphalt Roll Roofing (Glass Felt) Surfaced with Mineral Granules**
504.2, 504.2.1, 505.2, 505.2.1, 506.2, 506.2.1
- D6662—13: Standard Specification for Polyolefin-based Plastic Lumber Decking Boards**
503.2
- D7032—14: Standard Specification for Establishing Performance Ratings for Wood-plastic Composite Deck Boards and Guardrail Systems (Guards or Handrails)**
503.2
- E84—2016: Standard Test Method for Surface-Burning Characteristics of Building Materials**
202, 503.2
- E108—16: Standard Test Methods for Fire Tests of Roof Coverings**
504.2, 505.2, 506.2
- E119—2016: Standard Test Methods for Fire Tests of Building Construction and Materials**
501.3
- E136—16: Test Method for Behavior of Materials in a Vertical Tube Furnace at 750°C**
202
- E2768—2011: Standard Test Method for Extended Duration Surface Burning Characteristics of Building Materials (30 Minute Tunnel Test)**
503.2

ICC

International Code Council, Inc.
500 New Jersey Ave, NW
6th Floor
Washington, DC 20001

- IBC—18: International Building Code®**
107.1, 107.3, 108.3, 202, 404.10.3, 501.1, 501.2, 501.3, 503.2, 504.3, 504.5, 504.6, 504.7, 504.11, 505.5, 505.6, 505.7, 505.11
- IFC—18: International Fire Code®**
102.6, 107.1, 107.3, 202, 402.1.1, 402.2.1, 403.2.3, 404.10.3, 606.1, 606.2
- IPMC—18: International Property Maintenance Code®**
102.6

REFERENCED STANDARDS

UL

UL LLC
333 Pfingsten Road
Northbrook, IL 60062-2096

263—2011: Standard for Fire Test of Building Construction and Materials—with Revisions through June 2015
501.3

723—2008: Standard for Test for Surface Burning Characteristics of Building Materials—with Revisions through August 2013
202, 503.2

790—2004: Standard Test Methods for Fire Tests of Roof Coverings—with Revisions through July 2014
504.2, 505.2, 506.2

APPENDIX A

GENERAL REQUIREMENTS

The provisions contained in this appendix are not mandatory unless specifically referenced in the adopting ordinance.

User note:

About this appendix: Appendix A, while not part of the code, can become part of the code when specifically included in the adopting ordinance. Its purpose is to provide fire protection measures supplemental to those found in Chapter 6 to reduce the threat of wildfire in a wildland-urban interface area and improve the capability for controlling such fires. This appendix includes detailed requirements for vegetation control; the code official's authority to close wildland-interface areas in times of high fire danger; control of fires, fireworks usage and other sources of ignition; storage of hazardous materials and combustibles; bans on the dumping of waste materials and ashes and coals in wildland-urban interface areas; protection of pumps and water supplies; and limits on temporary uses within the wildland-urban interface area.

SECTION A101 GENERAL

A101.1 Scope. The provisions of this appendix establish general requirements applicable to new and existing properties located within *wildland-urban interface areas*.

A101.2 Objective. The objective of this appendix is to provide necessary fire protection measures to reduce the threat of wildfire in a *wildland-urban interface area* and improve the capability of controlling such fires.

SECTION A102 VEGETATION CONTROL

A102.1 General. Vegetation control shall comply with Sections A102.2 through A102.4.

A102.2 Clearance of brush or vegetative growth from roadways. The code official is authorized to require areas within 10 feet (3048 mm) on each side of portions of fire apparatus access roads and driveways to be cleared of non-fire-resistive vegetation growth.

Exception: Single specimens of trees, ornamental vegetative fuels or cultivated ground cover, such as green grass, ivy, succulents or similar plants used as ground cover, provided they do not form a means of readily transmitting fire.

A102.3 Clearance of brush and vegetative growth from electrical transmission and distribution lines. Clearance of brush and vegetative growth from electrical transmission and distribution lines shall be in accordance with Sections A102.3.1 through A102.3.2.3.

Exception: Sections A102.3.1 through A102.3.2.3 do not authorize persons not having legal right of entry to enter on or damage the property of others without consent of the owner.

A102.3.1 Support clearance. Persons owning, controlling, operating or maintaining electrical transmission or distribution lines shall have an *approved* program in place that identifies poles or towers with equipment and hardware types that have a history of becoming an ignition source, and provides a combustible free space consisting of a clearing of not less than 10 feet (3048 mm) in each direction from the outer circumference of such pole or

tower during such periods of time as designated by the code official.

Exception: Lines used exclusively as telephone, telegraph, messenger call, alarm transmission or other lines classed as communication circuits by a public utility.

A102.3.2 Electrical distribution and transmission line clearances. Clearances between vegetation and electrical lines shall be in accordance with Sections A102.3.2.1 through A102.3.2.3.

A102.3.2.1 Trimming clearance. At the time of trimming, clearances not less than those established by Table A102.3.2.1 shall be provided. The radial clearances shown are minimum clearances that shall be established, at time of trimming, between the vegetation and the energized conductors and associated live parts.

Exception: The code official is authorized to establish minimum clearances different than those specified by Table A102.3.2.1 when evidence substantiating such other clearances is submitted to and *approved* by the code official.

**TABLE A102.3.2.1
MINIMUM CLEARANCES BETWEEN VEGETATION
AND ELECTRICAL LINES AT TIME OF TRIMMING**

LINE VOLTAGE	MINIMUM RADIAL CLEARANCE FROM CONDUCTOR (feet)
2,400–72,000	4
72,001–110,000	6
110,001–300,000	10
300,001 or more	15

For SI: 1 foot = 304.8 mm.

A102.3.2.2 Minimum clearance to be maintained. Clearances not less than those established by Table A102.3.2.2 shall be maintained during such periods of time as designated by the code official. The site-specific clearance achieved, at time of pruning, shall vary based on species growth rates, the utility company-specific trim cycle, the potential line sway due to wind, line sag due to electrical loading and ambient temperature and the tree's location in proximity to the high voltage lines.

Exception: The code official is authorized to establish minimum clearances different than those speci-

fied by Table A102.3.2.2 when evidence substantiating such other clearances is submitted to and *approved* by the code official.

**TABLE A102.3.2.2
MINIMUM CLEARANCES BETWEEN VEGETATION
AND ELECTRICAL LINES TO BE MAINTAINED**

LINE VOLTAGE	MINIMUM CLEARANCE (inches)
750–35,000	6
35,001–60,000	12
60,001–115,000	19
115,001–230,000	30.5
230,001–500,000	115

For SI: 1 inch = 25.4 mm.

A102.3.2.3 Electrical power line emergencies. During emergencies, the utility shall perform the required work to the extent necessary to clear the hazard. An emergency can include situations such as trees falling into power lines, or trees in violation of Table A102.3.2.2.

A102.4 Correction of condition. The code official is authorized to give notice to the owner of the property on which conditions regulated by Section A102 exist to correct such conditions. If the owner fails to correct such conditions, the legislative body of the jurisdiction is authorized to cause the same to be done and make the expense of such correction a lien on the property where such condition exists.

**SECTION A103
ACCESS RESTRICTIONS**

A103.1 Restricted entry to public lands. The code official is authorized to determine and publicly announce when wildland-urban interface areas shall be closed to entry and when such areas shall again be opened to entry. Entry on and occupation of *wildland-urban interface areas*, except public roadways, inhabited areas or established trails and campsites that have not been closed during such time when the *wildland-urban interface area* is closed to entry, is prohibited.

Exceptions:

1. Residents and owners of private property within *wildland-urban interface areas* and their invitees and guests going to or being on their lands.
2. Entry, in the course of duty, by peace or police officers, and other duly authorized public officers, members of a fire department and members of the Wildland Firefighting Service.

A103.2 Trespassing on posted private property. Where the code official determines that a specific area within a *wildland-urban interface area* presents an exceptional and continuing fire danger because of the density of natural growth, difficulty of terrain, proximity to structures or accessibility to the public, such areas shall be restricted or closed until changed conditions warrant termination of such restriction or closure. Such areas shall be posted in accordance with Section A103.2.1.

A103.2.1 Signs. *Approved* signs prohibiting entry by unauthorized persons and referring to this code shall be placed on every closed area.

A103.2.2 Trespassing. Entering and remaining within areas closed and posted is prohibited.

Exception: Owners and occupiers of private or public property within closed and posted areas; their guests or invitees; authorized persons engaged in the operation and maintenance of necessary utilities such as electrical power, gas, telephone, water and sewer; and local, state and federal public officers and their authorized agents acting in the course of duty.

A103.3 Use of fire roads and defensible space. Motorcycles, motor scooters and motor vehicles shall not be driven or parked on, and trespassing is prohibited on, fire roads or *defensible space* beyond the point where travel is restricted by a cable, gate or sign, without the permission of the property owners. Vehicles shall not be parked in a manner that obstructs the entrance to a fire road or *defensible space*.

Exception: Public officers acting within their scope of duty.

A103.3.1 Obstructions. Radio and television aerials, guy wires thereto, and other obstructions shall not be installed or maintained on fire roads or *defensible spaces*, unless located 16 feet (4877 mm) or more above such fire road or *defensible space*.

A103.4 Use of motorcycles, motor scooters, ultralight aircraft and motor vehicles. Motorcycles, motor scooters, ultralight aircraft and motor vehicles shall not be operated within *wildland-urban interface areas*, without a permit by the code official, except on clearly established public or private roads. Permission from the property owner shall be presented when requesting a permit.

A103.5 Tampering with locks, barricades, signs and address markers. Locks, barricades, seals, cables, signs and address markers installed within *wildland-urban interface areas*, by or under the control of the code official, shall not be tampered with, mutilated, destroyed or removed.

A103.5.1 Gates, doors, barriers and locks. Gates, doors, barriers and locks installed by or under the control of the code official shall not be unlocked.

**SECTION A104
IGNITION SOURCE CONTROL**

A104.1 General. Ignition sources shall be controlled in accordance with Sections A104.2 through A104.10.

A104.2 Objective. Regulations in this section are intended to provide the minimum requirements to prevent the occurrence of wildfires.

A104.3 Clearance from ignition sources. Clearance between ignition sources and grass, brush or other combustible materials shall be maintained at not less than 30 feet (9144 mm).

A104.4 Smoking. Where required by the code official, signs shall be posted stating NO SMOKING. Persons shall not smoke within 15 feet (4572 mm) of combustible materials or nonfire-resistive vegetation.

Exception: Places of habitation or in the boundaries of established smoking areas or campsites as designated by the code official.

A104.5 Equipment and devices generating heat, sparks or open flames. Equipment and devices generating heat, sparks or open flames capable of igniting nearby combustibles shall not be used in *wildland-urban interface areas* without a permit from the code official.

Exception: Use of *approved* equipment within inhabited premises or designated campsites that are not less than 30 feet (9144 mm) from grass-, grain-, brush- or forest-covered areas.

A104.6 Fireworks. Fireworks shall not be used or possessed in *wildland-urban interface areas*.

Exception: Fireworks allowed by the code official under permit in accordance with the *International Fire Code* where not prohibited by applicable local or state laws, ordinances and regulations.

A104.6.1 Authority to seize. The code official is authorized to seize, take, remove or cause to be removed fireworks in violation of this section.

A104.7 Outdoor fires. Outdoor fires in *wildland-urban interface areas* shall comply with Sections A104.7.1 through A104.7.3.

A104.7.1 General. Persons shall not build, ignite or maintain any outdoor fire of any kind for any purpose in or on any *wildland-urban interface area*, except by the authority of a written permit from the code official.

Exception: Outdoor fires within inhabited premises or designated campsites where such fires are in a permanent barbecue, portable barbecue, outdoor fireplace, incinerator or grill and are not less than 30 feet (9144 mm) from any combustible material or nonfire-resistive vegetation.

A104.7.2 Permits. Permits shall incorporate such terms and conditions that will reasonably safeguard public safety and property. Outdoor fires shall not be built, ignited or maintained in or on hazardous fire areas under any of the following conditions:

1. When high winds are blowing.
2. When a person 17 years old or over is not present at all times to watch and tend such fire.
3. When a public announcement is made that open burning is prohibited.

A104.7.3 Restrictions. Persons shall not use a permanent barbecue, portable barbecue, outdoor fireplace or grill for the disposal of rubbish, trash or combustible waste material.

A104.8 Incinerators, outdoor fireplaces, permanent barbecues and grills. Incinerators, outdoor fireplaces, permanent barbecues and grills shall not be built, installed or maintained in *wildland-urban interface areas* without approval of the code official.

A104.8.1 Maintenance. Incinerators, outdoor fireplaces, permanent barbecues and grills shall be maintained in good repair and in a safe condition at all times. Openings in such appliances shall be provided with an *approved* spark arrestor, screen or door.

Exception: Where *approved* by the code official, unprotected openings in barbecues and grills necessary for proper functioning.

A104.9 Reckless behavior. The code official is authorized to stop any actions of a person or persons if the official determines that the action is reckless and could result in an ignition of fire or spread of fire.

A104.10 Planting vegetation under or adjacent to energized electrical lines. Vegetation that, at maturity, would grow to within 10 feet (3048 mm) of the energized conductors shall not be planted under or adjacent to energized power lines.

SECTION A105 CONTROL OF STORAGE

A105.1 General. In addition to the requirements of the *International Fire Code*, storage and use of the materials shall be in accordance with Sections A105.2 through A105.4.2.

A105.2 Hazardous materials. Hazardous materials in excess of 10 gallons (37.8 L) of liquid, 200 cubic feet (5.66 m³) of gas, or 10 pounds (4.54 kg) of solids require a permit and shall comply with nationally recognized standards for storage and use.

A105.3 Explosives. Explosives shall not be possessed, kept, stored, sold, offered for sale, given away, used, discharged, transported or disposed of within *wildland-urban interface areas*, except by permit from the code official.

A105.4 Combustible materials. Outside storage of combustible materials such as, but not limited to, wood, rubber tires, building materials or paper products shall comply with the other applicable sections of this code and this section.

A105.4.1 Individual piles. Individual piles shall not exceed 5,000 square feet (465 m²) of contiguous area. Piles shall not exceed 50,000 cubic feet (1416 m³) in volume or 10 feet (3048 mm) in height.

A105.4.2 Separation. A clear space of not less than 40 feet (12 192 mm) shall be provided between piles. The clear space shall not contain combustible material or nonfire-resistive vegetation.

SECTION A106 DUMPING

A106.1 Waste material. Waste material shall not be placed, deposited or dumped in *wildland-urban interface areas*, or in, on or along trails, roadways or highways or against structures in *wildland-urban interface areas*.

Exception: *Approved* public and *approved* private dumping areas.

A106.2 Ashes and coals. Ashes and coals shall not be placed, deposited or dumped in or on wildland-urban interface areas.

Exceptions:

1. In the hearth of an established fire pit, camp stove or fireplace.
2. In a noncombustible container with a tightfitting lid, which is kept or maintained in a safe location not less than 10 feet (3048 mm) from nonfire-resistive vegetation or structures.
3. Where such ashes or coals are buried and covered with 1 foot (305 mm) of mineral earth not less than 25 feet (7620 mm) from nonfire-resistive vegetation or structures.

**SECTION A107
PROTECTION OF PUMPS AND
WATER STORAGE FACILITIES**

A107.1 General. The reliability of the water supply shall be in accordance with Sections A107.2 through A107.5.

A107.2 Objective. The intent of this section is to increase the reliability of water storage and pumping facilities and to protect such systems against loss from intrusion by fire.

A107.3 Fuel modification area. Water storage and pumping facilities shall be provided with a *defensible space* of not less than 30 feet (9144 mm) clear of nonfire-resistive vegetation or growth around and adjacent to such facilities.

Persons owning, controlling, operating or maintaining water storage and pumping systems requiring this *defensible space* are responsible for clearing and removing nonfire-resistive vegetation and maintaining the *defensible space* on the property owned, leased or controlled by said person.

A107.4 Trees. Portions of trees that extend to within 30 feet (9144 mm) of combustible portions of water storage and pumping facilities shall be removed.

A107.5 Protection of electrical power supplies. Where electrical pumps are used to provide the required water supply, such pumps shall be connected to a standby power source to automatically maintain electrical power in the event of power loss. The standby power source shall be capable of providing power for not less than 2 hours in accordance with Chapter 27 of the *International Building Code*, Section 1203 of the *International Fire Code* and NFPA 70.

Exception: A standby power source is not required where the primary power service to pumps is underground as *approved* by the code official.

**SECTION A108
LAND USE LIMITATIONS**

A108.1 General. Temporary fairs, carnivals, public exhibitions and similar uses must comply with all other provisions of this code in addition to enhanced ingress and egress requirements.

A108.2 Objective. The increased public use of land or structures in wildland-urban interface areas increases the potential

threat to life safety. The provisions of this section are intended to reduce that threat.

A108.3 Permits. Temporary fairs, carnivals, public exhibitions or similar uses shall not be allowed in a designated *wildland-urban interface area*, except by permit from the code official.

Permits shall incorporate such terms and conditions that will reasonably safeguard public safety and property.

A108.4 Access roadways. In addition to the requirements in Section 403, access roadways shall be not less than 24 feet (7315 mm) wide and posted NO PARKING. Two access roadways shall be provided to serve the permitted use area.

Where required by the code official to facilitate emergency operations, *approved* emergency vehicle operating areas shall be provided.

**SECTION A109
REFERENCED STANDARDS**

IBC—18	International Building Code®	A107.5
IFC—18	International Fire Code®	A104.6, A105.1, A107.5
NFPA 70—17	National Electrical Code	A107.5

APPENDIX B

VEGETATION MANAGEMENT PLAN

The provisions contained in this appendix are not mandatory unless specifically referenced in the adopting ordinance.

User note:

About this appendix: Appendix B, while not part of the code, can become part of the code when specifically included in the adopting ordinance. Its purpose is to provide criteria for submitting vegetation management plans, specifying their content and establishing a criterion for considering vegetation management as being a fuel modification.

SECTION B101 GENERAL

B101.1 Scope. Vegetation management plans shall be submitted to the code official for review and approval as part of the plans required for a permit.

B101.2 Plan content. Vegetation management plans shall describe all actions that will be taken to prevent a fire from being carried toward or away from the building. A vegetation management plan shall include the following information:

1. A copy of the site plan.
2. Methods and timetables for controlling, changing or modifying areas on the property. Elements of the plan shall include removal of slash, snags, vegetation that may grow into overhead electrical lines, other ground fuels, ladder fuels and dead trees, and the thinning of live trees.
3. A plan for maintaining the proposed fuel-reduction measures.

B101.3 Fuel modification. To be considered a *fuel modification* for purposes of this code, continuous maintenance of the clearance is required.

APPENDIX C

FIRE HAZARD SEVERITY FORM

The provisions contained in this appendix are not mandatory unless specifically referenced in the adopting ordinance.

User note:

About this appendix: Appendix C, while not part of the code, can become part of the code (replacing Table 502.1) when specifically included in the adopting ordinance. Its purpose is to provide an alternative methodology to using Table 502.1 for analyzing the fire hazard severity of building sites using a pre-assigned value/scoring system for each feature that impacts the hazard level of a building site. Included in the evaluation are site access, types and management of vegetation, percentage of defensible space on the site, site topography, class of roofing and other construction materials used on the building (existing or to be constructed on the site), fire protection water supply, and whether utilities are installed above or below ground.

A. Subdivision Design Points

1. Ingress/Egress

Two or more primary roads	1 ___
One road	3 ___
One-way road in, one-way road out	5 ___

2. Width of Primary Road

20 feet (6096 mm) or more	1 ___
Less than 20 feet (6096 mm)	3 ___

3. Accessibility

Road grade 5% or less	1 ___
Road grade more than 5%	3 ___

4. Secondary Road Terminus

Loop roads, cul-de-sacs with an outside turning radius of 45 feet (13 716 mm) or greater	1 ___
Cul-de-sac turnaround	2 ___
Dead-end roads 200 feet (60 960 mm) or less in length	3 ___
Dead-end roads greater than 200 feet (60 960 mm) in length	5 ___

5. Street Signs

Present	1 ___
Not present	3 ___

B. Vegetation (IWUIC Definitions)

1. Fuel Types

Light	1 ___
Medium	5 ___
Heavy	10 ___

2. Defensible Space

70% or more of site	1 ___
30% or more, but less than 70% of site	10 ___
Less than 30% of site	20 ___

C. Topography

- | | |
|---------------------------------|--------|
| 8% or less | 1 ___ |
| More than 8%, but less than 20% | 4 ___ |
| 20% or more, but less than 30% | 7 ___ |
| 30% or more | 10 ___ |

D. Roofing Material

- | | |
|--------------------|--------|
| Class A Fire Rated | 1 ___ |
| Class B Fire Rated | 5 ___ |
| Class C Fire Rated | 10 ___ |
| Nonrated | 20 ___ |

E. Fire Protection—Water Source

- | | |
|--|--------|
| 500 GPM (1892.5 L/min) hydrant within 1,000 feet (304.8 m) | 1 ___ |
| Hydrant farther than 1,000 feet (304.8 m) or draft site | 2 ___ |
| Water source 20 min. or less, round trip | 5 ___ |
| Water source farther than 20 min., and 45 min. or less, round trip | 7 ___ |
| Water source farther than 45 min., round trip | 10 ___ |

F. Existing Building Construction Materials

- | | |
|--|--------|
| Noncombustible siding/deck | 1 ___ |
| Noncombustible siding/combustible deck | 5 ___ |
| Combustible siding and deck | 10 ___ |

G. Utilities (gas and/or electric)

- | | |
|-----------------------------------|-------|
| All underground utilities | 1 ___ |
| One underground, one above ground | 3 ___ |
| All above ground | 5 ___ |

Total for Subdivision

- | | |
|-----------------|-------|
| Moderate Hazard | 40–59 |
| High Hazard | 60–74 |
| Extreme Hazard | 75+ |

APPENDIX D

FIRE DANGER RATING SYSTEM

This appendix is an excerpt from the National Fire Danger Rating System (NFDRS), 1978, United States Department of Agriculture Forest Service, General Technical Report INT-39, and is for information purposes and is not intended for adoption.

User note:

About this appendix: The fuel models included in Appendix D are only general descriptions because they represent all wildfire fuels from Florida to Alaska and from the East Coast to California.

The National Fire Danger Rating System (NFDRS) is a set of computer programs and algorithms that allows land management agencies to estimate today's or tomorrow's fire danger for a given rating area. NFDRS characterizes fire danger by evaluating the approximate upper limit of fire behavior in a fire danger rating area during a 24-hour period based on fuels, topography and weather, or what is commonly called the fire triangle. Fire danger ratings are guides for initiating presuppression activities and selecting the appropriate level of initial response to a reported wildfire in lieu of detailed, site- and time-specific information.

Predicting the potential behavior and effects of wildland fire are essential tasks in fire management. Surface fire behavior and fire effects models and prediction systems are driven in part by fuelbed inputs such as load, bulk density, fuel particle size, heat content and moisture content. To facilitate use in models and systems, fuelbed inputs have been formulated into fuel models. A fuel model is a set of fuelbed inputs needed by a particular fire behavior or fire effects model. Different kinds of fuel models are used in fire spread models in a variety of fire behavior modeling systems. The fuel models in this appendix correlate with the light, medium and heavy fuel definitions found in Chapter 2 of the code.

FUEL MODEL KEY

- I. Mosses, lichens and low shrubs predominate ground fuels.
 - A. An overstory of conifers occupies more than one-third of the site: MODEL Q
 - B. There is no overstory, or it occupies less than one-third of the site (tundra): MODEL S
- II. Marsh grasses and/or reeds predominate: MODEL N
- III. Grasses and/or forbs predominate.
 - A. There is an open overstory of conifer and/or hardwood trees: MODEL C
 - B. There is no overstory.
 - 1. Woody shrubs occupy more than one-third, but less than two-thirds of the site: MODEL T
 - 2. Woody shrubs occupy less than one-third of the site.
 - a. The grasses and forbs are primarily annuals: MODEL A
 - b. The grasses and forbs are primarily perennials: MODEL L
- IV. Brush, shrubs, tree reproduction or dwarf tree species predominate.
 - A. Average height of woody plants is 6 feet or greater.
 - 1. Woody plants occupy two-thirds or more of the site.
 - a. One-fourth or more of the woody foliage is dead.
 - (1) Mixed California chaparral: MODEL B
 - (2) Other types of brush: MODEL F
 - b. Up to one-fourth of the woody foliage is dead: MODEL Q
 - c. Little dead foliage: MODEL O
 - 2. Woody plants occupy less than two-thirds of the site: MODEL F
 - B. Average height of woody plants is less than 6 feet.
 - 1. Woody plants occupy two-thirds or more of the site.
 - a. Western United States: MODEL F
 - b. Eastern United States: MODEL O
 - 2. Woody plants occupy less than two-thirds but more than one-third of the site.
 - a. Western United States: MODEL T
 - b. Eastern United States: MODEL D
 - 3. Woody plants occupy less than one-third of the site.
 - a. The grasses and forbs are primarily annuals: MODEL A
 - b. The grasses and forbs are primarily perennials: MODEL L
- V. Trees predominate.
 - A. Deciduous broadleaf species predominate.
 - 1. The area has been thinned or partially cut, leaving slash as the major fuel component: MODEL K
 - 2. The area has not been thinned or partially cut.
 - a. The overstory is dormant; the leaves have fallen: MODEL E
 - b. The overstory is in full leaf: MODEL R
 - B. Conifer species predominate.
 - 1. Lichens, mosses, and low shrubs dominate as understory fuels: MODEL Q
 - 2. Grasses and forbs are the primary ground fuels: MODEL C
 - 3. Woody shrubs and/or reproduction dominate as understory fuels.
 - a. The understory burns readily.

APPENDIX E

FINDINGS OF FACT

This appendix is for information purposes and is not intended for adoption.

User note:

About this appendix: Appendix E is an informational appendix that is intended to provide a methodology for presenting the findings of fact that are required by Chapter 3 when a jurisdiction defines and establishes a wildland-urban interface area that will be the subject of regulation by this code. The development of written “findings of fact” that justifies designation of wildland-interface areas by local jurisdictions requires that a certain amount of research and analysis be conducted to support a written finding that is both credible and professional. In the context of adopting a supplemental document such as the wildland-urban interface declaration, the writing of these findings is essential in creating the maps and overlap needed to use their specific options.

The purpose of this appendix is to provide an overview of how local officials could approach this process. There are three essential phenomena cited in some adoption statutes that vary from community to community: climate, topography and geography. Although it can be agreed that there are other findings that could draw distinction in local effects, these three features are also consistent with standard code text that offers opportunity to be more restrictive than local codes. The process demands a high level of professionalism to protect the jurisdiction’s credibility in adopting more restrictive requirements. A superficial effort in preparing the findings of fact could jeopardize the proposed or adopted code restriction. Jurisdictions should devote a sufficient amount of time to draft the findings of fact to ensure that the facts are accurate, comprehensive and verifiable.

Originally, most fire and building codes were written and adopted at the local government level. As a result, there were many differences in code provisions from community to community. Local problems often resulted in unique code provisions that were appropriate to the local situation, but not of much use in other communities.

With the development of uniform and model codes and their subsequent adoption by state governments, the common features were applied everywhere. Once the basic provisions were codified into a format and structure that had appeal to both code officials and the builder-development community, their code became “minimum standards.” The model codes were just that—a document that set the minimum criteria that most communities could find acceptable, but not intended to solve every problem everywhere. The developers of model codes left one option to be used: those exceptional situations that require local modifications based on a specific problem could use a specific process to increase the level of a particular requirement.

The solution that was commonly made available in the model adoption process was the development of written “findings of fact” that justified modifications by local code officials. Many state codes identify a specific adoption process. This provision requires that a certain amount of research and analysis be conducted to support a written finding that is both credible and professional. In the context of adopting a supplemental document such as the wildland-urban interface provision, the writing of these findings is essential in creating the maps and overlap needed to use their specific options.

The purpose of this appendix is to provide an overview of how local code officials could approach this process. There are three essential phenomena cited in some model adoption statutes that vary from community to community: climate, topography and geography. Although it can be agreed that there are other findings that could draw distinction in local effects, these three features are also consistent with standard

code text that offers opportunity to be more restrictive than local codes.

One point that needs to be reinforced is that the process demands a high level of professionalism to protect the code official’s credibility in adopting more restrictive requirements. A superficial effort in preparing the findings of fact could jeopardize the proposed or adopted code restriction. A code official should devote a sufficient amount of time to draft the findings of fact to ensure that the facts are accurate, comprehensive and verifiable.

DEFINITIONS

CLIMATE. The average course or condition of the weather at a particular place over a period of many years, as exhibited in absolute extremes, means and frequencies of given departures from these means (i.e., of temperature, wind velocity, precipitation and other weather elements).

GEOGRAPHY. “A science that deals with the earth and its life, especially the description of land, sea, air, and the distribution of plant and animal life including man and his industries with reference to the mutual relations of these diverse elements.” *Webster’s Third New International Dictionary of the English Language, Unabridged.*

INSURANCE SERVICES OFFICE (ISO). An agency that recommends fire insurance rates based on a grading schedule that incorporates evaluation of fire fighting resources and capabilities.

TOPOGRAPHY. The configuration of landmass surface, including its relief (elevation) and the position of its natural and man-made features that affect the ability to cross or transit a terrain.

CLIMATIC CONSIDERATIONS

There are two types of climates: macro and micro. A macro climate affects an entire region and gives the area a general environmental context. A micro climate is a specific variation that could be related to the other two factors, topography and geography. A micro climate may cover a relatively small area

APPENDIX F

CHARACTERISTICS OF FIRE-RESISTIVE VEGETATION

This appendix is for information purposes and is not intended for adoption.

User note:

About this appendix: Appendix F is an informational appendix provided for the convenience of the code user. It is simply a compilation of the eight characteristics of fire-resistive vegetation that can be used effectively within wildland-urban interface areas to reduce the likelihood of fire spread through vegetation.

All plants will burn under extreme *fire weather* conditions such as drought. However, plants burn at different intensities and rates of consumption. Fire-resistive plants burn at a relatively low intensity, slow rates of spread and with short flame lengths. The following are characteristics of fire-resistive vegetation:

1. Growth with little or no accumulation of dead vegetation (either on the ground or standing upright).
2. Nonresinous plants (willow, poplar or tulip trees).
3. Low volume of total vegetation (for example, a grass area as opposed to a forest or shrub-covered land).
4. Plants with high live fuel moisture (plants that contain a large amount of water in comparison to their dry weight).
5. Drought-tolerant plants (deeply rooted plants with thick, heavy leaves).
6. Stands without ladder fuels (plants without small, fine branches and limbs between the ground and the canopy of overtopping shrubs and trees).
7. Plants requiring little maintenance (slow-growing plants that, when maintained, require little care).
8. Plants with woody stems and branches that require prolonged heating to ignite.

APPENDIX G

SELF-DEFENSE MECHANISM

This appendix is for information purposes and is not intended for adoption.

User note:

About this appendix: Appendix G is an information appendix that provides discussion of some elements of the proposed self-defense mechanisms and their role in enhancing the protection of exposed structures in the wildland-urban interface. To accept alternative self-defense mechanisms, the code official must carefully examine whether these devices will be in place at the time of an event and whether they will assist or actually complicate the defense of the structure by fire suppression forces if they are available.

IDENTIFICATION OF THE PROBLEM

The *International Wildland-Urban Interface Code* establishes a set of minimum standards to reduce the loss of property from wildfire. The purpose of these standards is to prevent wildfire spreading from vegetation to a building. Frequently, proposals are made by property or landowners of buildings located in the wildland-urban interface to consider other options and alternatives instead of meeting these minimum standards. This appendix chapter provides discussion of some elements of the proposed self-defense mechanisms and their role in enhancing the protection of exposed structures.

STRUCTURAL SURVIVABILITY

Various stages of assault occur as a building is exposed to a wildland-urban fire. Ashes are cast in front of a fire out of a smoke or convection column, which can result in secondary ignitions. Heavier embers that have more body weight and may contain more heat to serve as sources of ignition follow. Finally, the actual intrusion of a flame front and the radiant heat flux can expose combustibles outside of a building and the exterior structure of a building to various levels of radiant heat. A study revealed that the actual exposure of a building to the flame front by the perimeter of the fire was usually less than six minutes. However, the exposure to the forms of other materials that can result in proliferation of other ignitions can vary, depending on wind, topography and fuel conditions.

To enhance structural survivability, the self-defense mechanisms must, first, do everything possible to prevent the ignition of materials from objects that are cast in front of the fire and, second, they must withstand the assault of the fire on the structure to prevent flames from penetrating into the building and resulting in an interior fire. There are considerable problems in achieving both of these objectives using some of the proposed alternative forms of protection such as the lack of definitive standards for self-defense mechanisms on the exterior of buildings. Although fire service has done considerable research into the evaluation of technology, such as smoke detectors, fire alarms, and interior sprinkler systems, very limited amount of study has been done on exterior sprinkler systems.

All forms of fire protection are classified as either active or passive. Active fire protection is taking specific action to control the fire in some manner. Passive fire protection uses resistance to ignition or provides some form of warning that allows other action to be taken. These two classifications of self-defense mechanisms create different problems with

regard to being accepted as alternatives for building construction. Furthermore, certain self-defense mechanisms must be built in during new construction, and others may only be capable of being added as a retrofit to existing structures. As a matter of public policy, most code officials are reluctant to accept passive fire protection as an equivalent to a construction requirement, but are also reluctant to accept active fire protection systems that require intervention by suppression personnel.

The unequal distribution of self-defense mechanisms within a specific neighborhood poses another problem. If an individual is granted a waiver or exemption on the basis of putting in a nonmandated self-defense mechanism, and the neighbors to either side choose not to do so, or are not given the same options, there is a potential operational problem.

ALTERNATIVE CONCEPTS

This appendix chapter provides consideration of the following alternatives: (1) exterior sprinkler systems, (2) alternative water supply systems for exposure protection, (3) Class A foam systems, (4) enhanced exterior fire protection, (5) sheltering in place, and (6) building location.

Exterior sprinkler systems. Currently, there is no nationally accepted standard for the design and installation of exterior fire sprinkler systems. Interior sprinkler systems are regulated by nationally recognized standards that have specific requirements. However, exterior sprinkler systems lack such uniformity. What is generally proposed is a type of sprinkler system, placed on the roofs or eaves of a building, whose primary purpose is to wet down the roof. These types of systems can be activated either manually or automatically. However, the contemporary thought on exterior sprinkler systems is that if the roof classification is of sufficient fire resistance, exterior sprinklers are of little or no value.

Another option and alternative with exterior sprinklers is to use them to improve the relative humidity and fuel moisture in the *defensible space*. In this case, the exterior sprinkler is not used to protect the structure as much as it attempts to alter the fuel situation. However, studies do not support the idea that merely spraying water into the air in the immediate vicinity of a rapidly advancing wildland-urban fire does much good. Clearly, irrigation systems that keep plants healthy and fire-resistive plants that resist convection and radiated heat can accomplish the same purpose.

Alternative water supply systems for exposure protection. Pools and spas are often offered as an alternative water

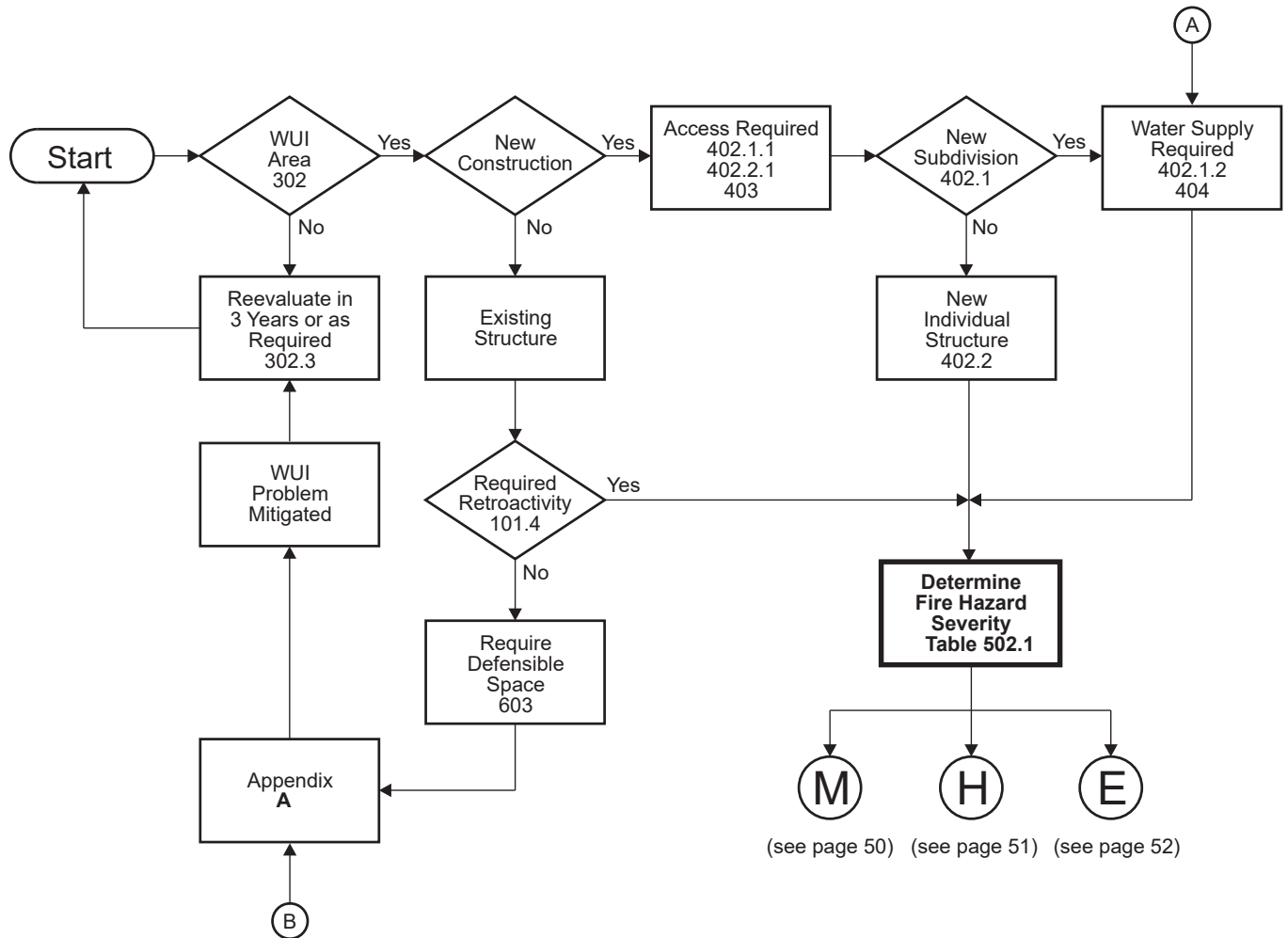
APPENDIX H

INTERNATIONAL WILDLAND-URBAN INTERFACE CODE FLOWCHART

This appendix is for information purposes and is not intended for adoption.

User note:

About this appendix: Appendix H is an information appendix that is based on the "Decision Tree" concept and is intended to provide the code official with a graphical, flowchart representation of how this code is to be applied in an orderly manner.



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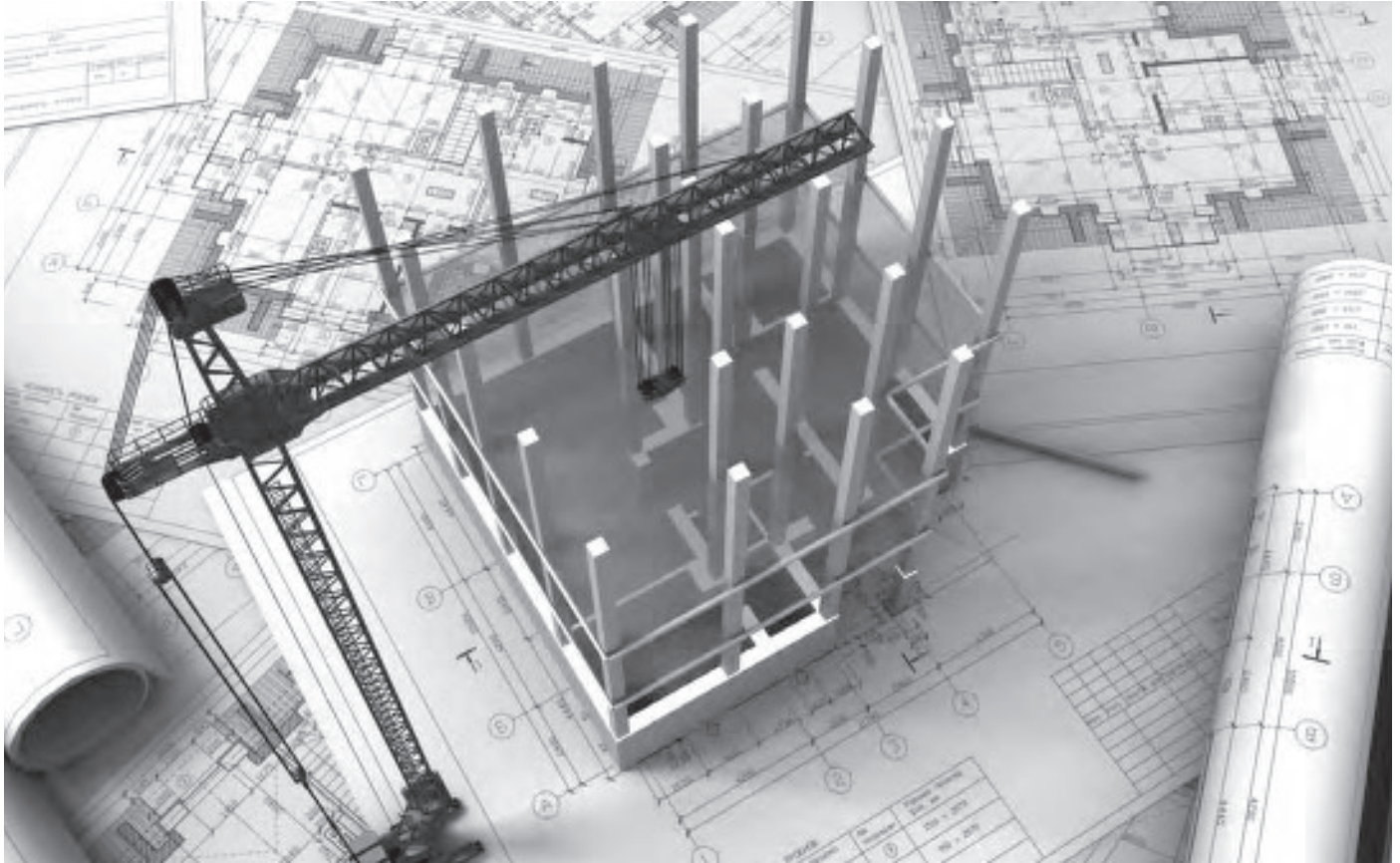


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